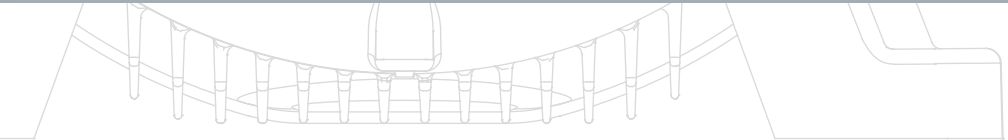
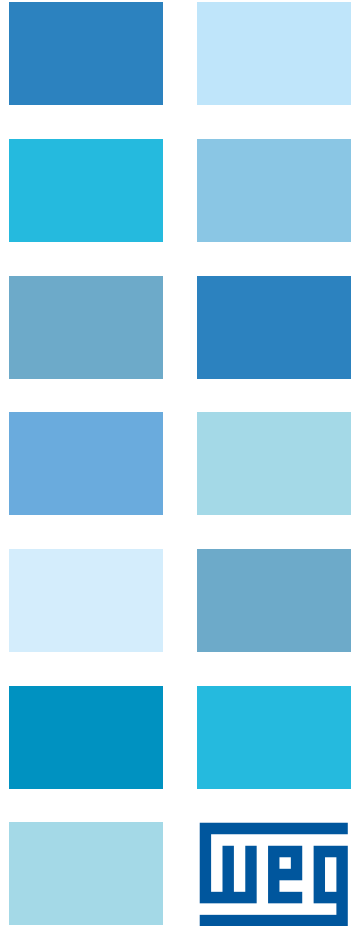
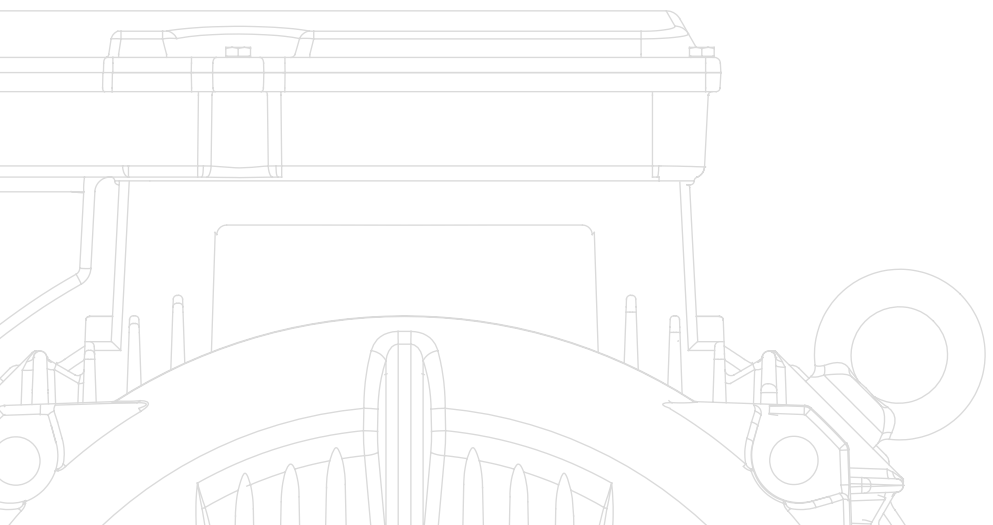


WG20

Geared Motors up to 1550 Nm

Technical Catalogue





WEG Group - Transforming energy into solutions.

WEG is a leading global manufacturer and solutions provider of drive technology, energy production and distribution, and automation systems and switchgear construction.

Founded in Brazil in 1961 by three entrepreneurs, WEG has grown to become one of the most important global manufacturers of electric motors. WEG has more than 30,000 employees around the world. The annual turnover of around 3 billion euro reflects its increasing success. The company's global presence is supported by branches in 29 countries, production facilities, and a network of authorised dealers on all five continents.

Your requirements - our expertise

As one of the leading global manufacturers and solutions providers of drive technology, WEG's aim was to expand its extensive range of products by gear units produced in its own facilities. Perfect coordination of products throughout the drive train has put WEG in a position to offer customers even more superior and efficient solutions.

Under the leadership of Watt Drive, the challenge was to develop a program which not only meets the current demands of the market, but also satisfied WEG's high quality requirements. The Group's own centre of excellence for geared motors in Austria, part of the WEG Group since 2011, can draw on more than 40 years of experience in development, production and sales of gear units and geared motors.

In order to satisfy the requirements of state-of-the-art geared motors the following market requirements were taken into account during the development phase:

Standard mounting dimensions

For users, the aim was to make the new range of geared motors as easy and effortless to use as possible. To ensure installation in an existing system or production line worked effortlessly without incurring unnecessary costs for conversions, the developers decided to adapt the

mounting dimensions of the new gear units to products already established on the market. The objective: worldwide, easy and cost-effective interchangeability.

Torque transmission

The gear units needed to be compact, efficient, robust and reliable. In order to achieve this goal a transmission had to be designed which allows large ratio ranges in a two-stage model while being able to integrate easily into the new design gear housing.

Efficiency

Energy efficiency has always been of paramount importance to WEG. The aim here was to live up to this demand when designing the new WG20 geared motors. This requires the perfect interaction of sophisticated technology and exclusive use of high quality components.

Worldwide use

To meet the requirements of global mechanical and plant engineering, it was vital that the new geared motors can be used worldwide, whilst maintaining a high level of flexibility for applications.

The solution is **WG20**.





www.cat4cad.com

Easy product selection

The “cat4CAD®” product configuration tool makes it easy to interactively select products. Comprehensive wizards, user-friendly navigation and many other extra features allow quick configuration of the required drive.

Advantages

- Extensive product library
- Fast configuration of motors and geared motors
- Creation of project files with comprehensive technical documentation
- Easy modification of generated product data by means of the project file
- Quick request times

Features

- The entire menu is available in many languages.
- To-scale 2D/3D drawings and PDF and DXF dimension sheet drawings of the previously selected drive.
- The 2D/3D data can be exported for use in standard CAD programs.
- Comprehensive technical data sheets of the configured gear unit and motor at the click of a button.
- The project file allows complete management of previously selected drives on one screen.
At the click of a button one can save or print this project file, create PDF and DXF dimension drawings, and send enquiries directly to our sales team.

Online version available at www.cat4cad.com

Offline version for download at www.wattdrive.com



WG20 - Geared motors up to 1550 Nm

WG20 is the first geared motor range to be completely developed in-house at WEG. The first stage comprises helical, parallel shaft and helical bevel gear units with torques between 50 and 1550 Nm. Already the two-stage units excel with their large ratio range, as well as being exceptionally efficient thanks to the sophisticated design. The light aluminium housings of the gear units up to 600 Nm and the robust cast iron housings from 800 Nm provide a highly versatile and reliable product, with a wide range of possible applications.

WG20's final stage of extension will feature geared motors up to 18,000 Nm.

Helical geared motors C

Nominal torque: 50 - 1550 Nm

Power range: 0.12 - 22 kW

Ratio range: 2.44 - 375.71



Parallel shaft geared motors F

Nominal torque: 130 - 1500 Nm

Power range: 0.12 - 15 kW

Ratio range: 3.85 - 487.67



Helical bevel geared motors K

Nominal torque: 110 - 1550 Nm

Power range: 0.12 - 15 kW

Ratio range: 3.82 - 277.79





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Disclaimer

This catalogue contains information (descriptions and characteristics), which do not always apply as described in case of actual use. Data can also change due to product development. Characteristics are only binding if explicitly agreed to in the contract. Delivery opportunities and technical modifications subject to change without notice.

Drive calculation

1. Drive power

The required total power is divided into static and dynamic components. The static power is the component at constant speed (friction and lifting force). The dynamic component is the power for accelerating and decelerating of masses.

The selected rated motor power (P_N) must be bigger than the required static drive power. The required total power can be bigger than the rated motor power but it must be smaller than the maximum motor power.

	Formula	Unit
Output speed of the gear unit	$n_2 = \frac{v \cdot 30}{\pi \cdot r}$	[min ⁻¹]

Static drive power		
Linear movement Horizontal movement (conveyor, travel drive)	$P_{\text{stat}} = \frac{m \cdot g \cdot \mu \cdot v}{1000 \cdot \eta}$	[kW]
Inclined movement (inclined conveyor, travel drive with inclination)	$P_{\text{stat}} = \frac{m \cdot g \cdot v \cdot (\sin\alpha + \mu \cdot \cos\alpha)}{1000 \cdot \eta}$	[kW]
Vertical movement (lifting drive, hoist, bucket elevator)	$P_{\text{stat}} = \frac{m \cdot g \cdot v}{1000 \cdot \eta}$	[kW]
Static output torque	$M_{2\text{stat}} = \frac{P_{\text{stat}} \cdot 9550}{n_2}$	[Nm]

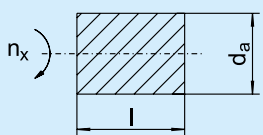
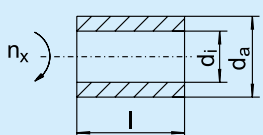
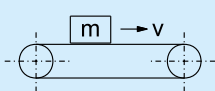
Dynamic drive power (acceleration/deceleration power)		
Horizontal movement	$P_{\text{dyn,A,(B)}} = \frac{m \cdot v^2}{1000 \cdot t_{\text{A,(B)}} \cdot \eta}$	[kW]
Rotary motion	$P_{\text{dyn,A,(B)}} = \frac{\Sigma J_{\text{red.}} \cdot n_1^2}{9,12 \cdot 10^4 \cdot t_{\text{A,(B)}} \cdot \eta}$	[kW]
Starting resp. braking time	$t_{\text{A,(B)}} = \frac{\Sigma J_{\text{red.}} \cdot n_1}{9,55 \cdot (M_{\text{A,(B)}} \pm M_L)}$	[s]
Minimum starting time against slipping	$t_{\text{Amin}} = \frac{v}{\mu_0 \cdot g}$	[s]
Load torque of motor	$M_L = \frac{M_{2\text{stat}}}{i}$	[Nm]
Starting power	$P_A = P_{\text{dyn,A}} + P_{\text{stat}}$	[kW]
Braking power	$P_B = P_{\text{dyn,B}} \pm P_{\text{stat}}$	[kW]
Starting / braking torque	$M_{2,A,(B)} = \frac{P_{\text{A,(B)}} \cdot 9550}{n_2}$	[Nm]

+ M_L for braking when the load acts braking (e.g. lifts when going up)

- M_L for starting or for braking when the load acts accelerative (e.g. lifts when going down)

Mass moments of inertia - reduction of external mass moments of inertia

All accelerated masses must be related to the motor shaft. The ratios must be squared for the calculation.

Reduced mass moment of inertia	$J_{ex.red.} = \frac{J_{ex}}{i^2}$	[kgm ²]
Solid cylinder 	$J_{ex.red.} = 98,2 \cdot \rho \cdot l \cdot d_a^4 \cdot \left(\frac{n_x}{n_1}\right)^2$	[kgm ²]
Hollow cylinder 	$J_{ex.red.} = 98,2 \cdot \rho \cdot l \cdot (d_a^4 - d_i^4) \cdot \left(\frac{n_x}{n_1}\right)^2$	[kgm ²]
Linear movement 	$J_{ex.red.} = 91,2 \cdot m \cdot \left(\frac{v}{n_1}\right)^2$	[kgm ²]

Approximate values for friction coefficients:

Rolling friction: $\mu_r = 0.005 - 0.02$ steel/steel
 $\mu_r = 0.02 - 0.06$ plastic/steel
 $\mu_r = 0.06 - 0.2$ rubber/steel

Friction coefficient for conveyors:
 $\mu_r = 0.13$ 10 m conveyor length
 $\mu_r = 0.08$ 25 m conveyor length
 $\mu_r = 0.06$ 50 m conveyor length
 $\mu_r = 0.05$ 100 m conveyor length

Static friction: $\mu_0 = 0.15$ steel/steel

Designation	Unit	Description
d_a	[m]	Outside diameter
d_i	[m]	Inside diameter
f_B		Service factor
F_I		Inertial factor
g	[m/s ²]	Acceleration due to gravity
i		Gear ratio
$J_{ex.red.}$	[kgm ²]	All external mass moments of inertia corrected to motor input
J_{ex}	[kgm ²]	All external mass moments of inertia
J_{mot}	[kgm ²]	Mass moment of inertia of the motor
$\Sigma J_{red.}$	[kgm ²]	Sum of all J_{red} values
l	[m]	Length
m	[kg]	Mass
$M_{2,A}$	[Nm]	Output torque of gear unit for starting
$M_{2,B}$	[Nm]	Output torque of gear unit for braking
M_{2Nenn}	[Nm]	Permissible output torque
M_{2stat}	[Nm]	Static output torque
M_A	[Nm]	Starting torque of the motor (see motor electric data sheets from page 211)
M_B	[Nm]	Brake torque

Designation	Unit	Description
M_L	[Nm]	Load torque of motor
n_1	[min ⁻¹]	Input speed (motor speed)
n_2	[min ⁻¹]	Output speed (gear unit)
n_x	[min ⁻¹]	Speed of calculated components
P_A	[kW]	Power of gear unit at start
P_B	[kW]	Power of gear unit at stop
P_{stat}	[kW]	Static power
$P_{dyn,A}$	[kW]	Dynamic acceleration power
$P_{dyn,B}$	[kW]	Dynamic deceleration power
r	[m]	Sprocket / roller radius
t_{Amin}	[s]	Minimum starting time with risk of slip
t_A	[s]	Starting time
t_B	[s]	Braking time
v	[m/s]	Linear velocity
α	[°]	Angle of inclination
η		Efficiency of the gear unit, system
μ		Coefficient of friction
μ_0		Coefficient of static friction
μ_r		Coefficient of rolling friction
ρ	[kg/dm ³]	Density (steel=7.85 kg/dm ³)

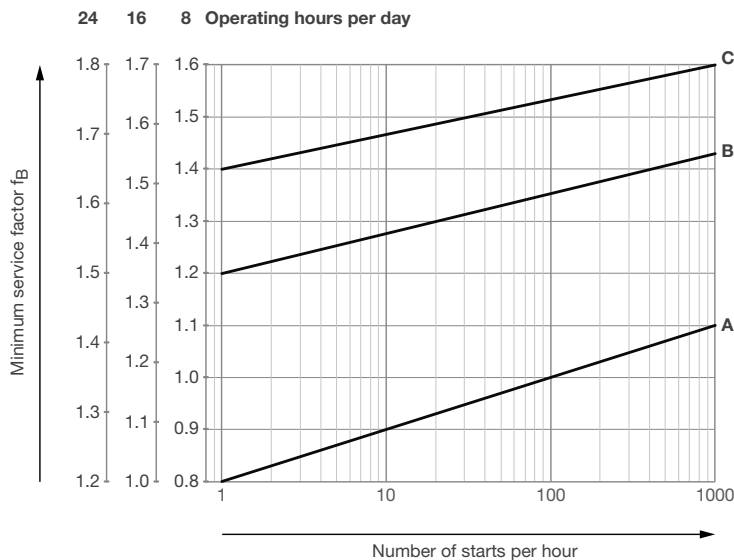
2. Load types

Load type A	Load type B	Load type C
Uniform load, small masses to be accelerated, no shocks	Non-uniform load, medium masses to be accelerated, medium shocks	Extremely rough conditions, high masses to be accelerated, heavy shocks and alternating load
Examples: Continuous conveyor for bulk goods, light conveyors, blowers, centrifugal pumps, light elevators, screw conveyors, fluid agitators	Examples: Bucket conveyors, rotary furnaces, printing and dyeing machines, conveyor drums, centrifugal pumps and semi-fluid good agitators, wood working machines, elevators, screw conveyors, concrete mixers	Examples: Ramming machines, calenders, duty rolling mills, presses, heavy mixer, stone crushers, shredders, heavy winches and lifts

3. Service factor

The gear unit required can be selected from the following tables showing the power, torque and output speed options. All our gear units are adequately dimensioned for long-life industrial applications and are designed for continuous loading under uniform operating conditions with small masses to be accelerated. Operating times of 8-10 hours a day are considered standard. No drive can be built to withstand all possible conditions, therefore the load conditions at the site have to be determined accurately and the proper load type identified. After determining the daily operating hours, selecting the type and establishing the number of starts (c/h), see the following diagram to find out the necessary service factor f_B . The inertial factor F_I assists in evaluating and attributing the masses to be accelerated. The service factor given in the tables indicates the reserve load in the rated torque for the specific gear unit.

In the tables you can usually choose between two types of gear units with the same or similar speeds, but different service factors. When you select the correct gear unit, the f_B from the diagram below should always be less than or equal to the available f_B (from the selection tables) for the chosen type. For short time operation, you can sometimes select a smaller gear unit, while for peak operation, a large number of starts or 24-hour continuous operation, a larger type is necessary. The output speed figures shown in the selection tables have been rounded up or rounded off. They may however vary due to the motor size and are valid for nominal load. Deviations of +/- 3 % are permissible.



	Formula	Unit
Service factor	$f_B = \frac{M_{2Nenn}}{M_{2stat}}$	
Inertial factor	$F_I = \frac{\sum J_{ex.red} + J_{mot}}{J_{mot}}$	[min ⁻¹]

Modes of operation DIN EN 60034-1 see page 205.

Legend see page 9.

Thermal power limit

The thermal power limit P_t must always be taken into account when designing a drive. It represents the maximum input power which can be transmitted by the gear unit at the given ambient temperature in a continuous operation mode (S1).

The technical data of the geared motors shown in the selection tables apply to an ambient temperature of +20°C. Thermal power limits for other temperatures can be seen in the table below.

Parameters to be considered:

- Higher / lower temperatures
- Vertical mounting positions (M2 or M4)
- Higher speed (> 1500 rpm) due to e.g. use of frequency inverter
- Small ratios
- Little mounting space

For such conditions we recommend consulting WEG. The geared motors can be adapted according to customer requirements by using e.g. lubricant expansion, optimised oil quantities, synthetic oils or Viton seal rings.

Gear size	Ambient temperature								
	-20 °C	-10 °C	0 °C	+10 °C	+20 °C	+30 °C	+40 °C	+50 °C	+60 °C
C002	2.0	1.7	1.5	1.2	1.0	0.8	0.6	0.4	0.3
C012	4.2	3.7	3.1	2.6	2.1	1.7	1.3	0.9	0.6
C032	8.9	7.7	6.6	5.5	4.5	3.5	2.7	1.9	1.2
C033	5.4	4.7	4.0	3.3	2.7	2.1	1.6	1.2	0.7
C052	17.0	14.7	12.5	10.4	8.5	6.8	5.1	3.6	2.3
C053	10.3	8.9	7.5	6.3	5.2	4.1	3.1	2.2	1.4
C062	23.5	20.3	17.2	14.4	11.8	9.3	7.1	5.0	3.1
C063	14.2	12.2	10.4	8.7	7.1	5.6	4.3	3.0	1.9
C072	30.5	26.3	22.4	18.7	15.3	12.1	9.2	6.5	4.1
C073	18.4	15.9	13.5	11.3	9.2	7.3	5.6	3.9	2.5
C082	52.8	45.5	38.7	32.4	26.5	21.0	15.9	11.3	7.1
C083	31.9	27.5	23.4	19.6	16.0	12.7	9.6	6.8	4.3
F022	7.3	6.3	5.4	4.5	3.7	2.9	2.2	1.6	1.0
F032	11.3	9.7	8.3	6.9	5.7	4.5	3.4	2.4	1.5
F042	17.8	15.4	13.1	10.9	8.9	7.1	5.4	3.8	2.4
F043	10.8	9.3	7.9	6.6	5.4	4.3	3.2	2.3	1.4
F052	24.4	21.0	17.9	14.9	12.2	9.7	7.3	5.2	3.3
F053	14.7	12.7	10.8	9.0	7.4	5.8	4.4	3.1	2.0
F062	30.7	26.5	22.6	18.9	15.4	12.2	9.3	6.6	4.1
F063	18.6	16.0	13.6	11.4	9.3	7.4	5.6	4.0	2.5
F072	50.8	43.9	37.3	31.2	25.5	20.2	15.3	10.9	6.8
F073	30.7	26.5	22.5	18.8	15.4	12.2	9.2	6.6	4.1
K022	8.6	7.4	6.3	5.3	4.3	3.4	2.6	1.8	1.2
K033	8.6	7.4	6.3	5.3	4.3	3.4	2.6	1.8	1.2
K043	14.0	12.1	10.3	8.6	7.0	5.6	4.2	3.0	1.9
K053	18.4	15.9	13.5	11.3	9.2	7.3	5.6	3.9	2.5
K063	20.8	17.9	15.2	12.7	10.4	8.2	6.3	4.4	2.8
K073	33.4	28.8	24.5	20.5	16.7	13.3	10.1	7.1	4.5

Thermal power limit P_t [kW]

Table of lubricants

Recommended ambient temperatures	-10 °C ... +60 °C	-20 °C ... +80 °C	-25 °C ... +60 °C	-40 °C ... +20 °C	-20 °C ... +40 °C
DIN (ISO)	CLP (mineral oil) ¹⁾	CLP PG (polyglycol oil)	CLP PG (polyglycol oil)	CLP-HC (polyalphaolefin oil) ²⁾	food grade
ISO VG	220	460	220	220	220
ARAL	Degol BG 220	Degol GS 460	Degol GS 220	Degol PAS 220	-
BP	Energol GR-XP 220	Energol SG-XP 460	Energol SG-XP 220	Energol HTX 220	-
Castrol	Alpha SP 220	Alphasyn PG 460	Alphasyn PG 220	Alphasyn HTX 220	Optileb GT 220
Klüber	Klüberoil GEM 1-220 N	Klübersynth GH 6-460	Klübersynth GH 6-220	Klübersynth GEM 4-220 N	Klüberoil 4UH1 220 N
Mobil	Mobilgear 600 XP 220	Glygoyle 460	Glygoyle 220	SHC 630	SHC Cibus 220
Shell	Omala S2 G 220	Omala S4 WE 460	Omala S4 WE 220	Omala S4 GX 220	-
Addinol	Gear Oil 220 F	Poly Gear PG 460	Poly Gear PG 220	Eco Gear 220 S	Ecoleb 220 FG

1) standard lubricant acc. to DIN 51517 part 3 - CLP ISO VG 220

2) note critical starting behaviour at low temperatures

Painting

Standard colour geared motors: RAL 7011 (RAL 9005, RAL 5009 and RAL 9007 without additional costs)

In addition to the standard high-grade polyurethane-based surface finish other special finishes for applications that are subject to specific environmental conditions are offered. Paintwork is basically categorised according to the composition of the applied surface finish. We use two-component varnishes based on the bonding agents polyurethane and epoxy resin. The standard program contains 6 painting systems categorised from LA0 to LC5. Special colours are possible.

Painting system	Application	Layering	NDFT Nominal dry film thickness	Temperature range	Corrosion category DIN EN ISO 12944-5
not painted					
LA0	Primer	Dip primer Base coat (2 pack PUR)		-40 °C - +120 °C	
LC1 (Standard)	Indoor installation, neutral atmosphere	Dip primer Varnish (2 pack PUR)	60 µm	-40 °C - +120 °C	C1
LC2	Protected outdoor installation, neutral atmosphere	Dip primer Base coat (2 pack PUR) Varnish	140 µm	-40 °C - +120 °C	C2
LC3	Outdoor installation, industrial atmosphere	Dip primer Base coat (2 pack PUR) Intermediate base coat (2 pack PUR) Varnish (2 pack PUR)	200 µm	-40 °C - +120 °C	C3
LC4	Outdoor installation, aggressive atmosphere	Dip primer Base coat (2 pack PUR) Intermediate base coat (2 pack PUR) Varnish (2 pack PUR)	260 µm	-40 °C - +120 °C	C4
LC5	Coast or offshore, very aggressive atmosphere, under water	Base coat (2 pack Epoxy) Intermediate base coat (2 pack Epoxy) Varnish (2 pack PUR)	320 µm	-40 °C - +120 °C	C5-I/C5-M

Degrees of protection

Degree of protection according to DIN EN 60034-5.

The designation to indicate the degrees of protection consists of the characteristic letters IP followed by two numerals.

Code figure 1: degree of protection against contact with live or moving parts and against ingress of solid foreign objects

Code figure 2: degree of protection against harm for ingress of water

Degree of protection:

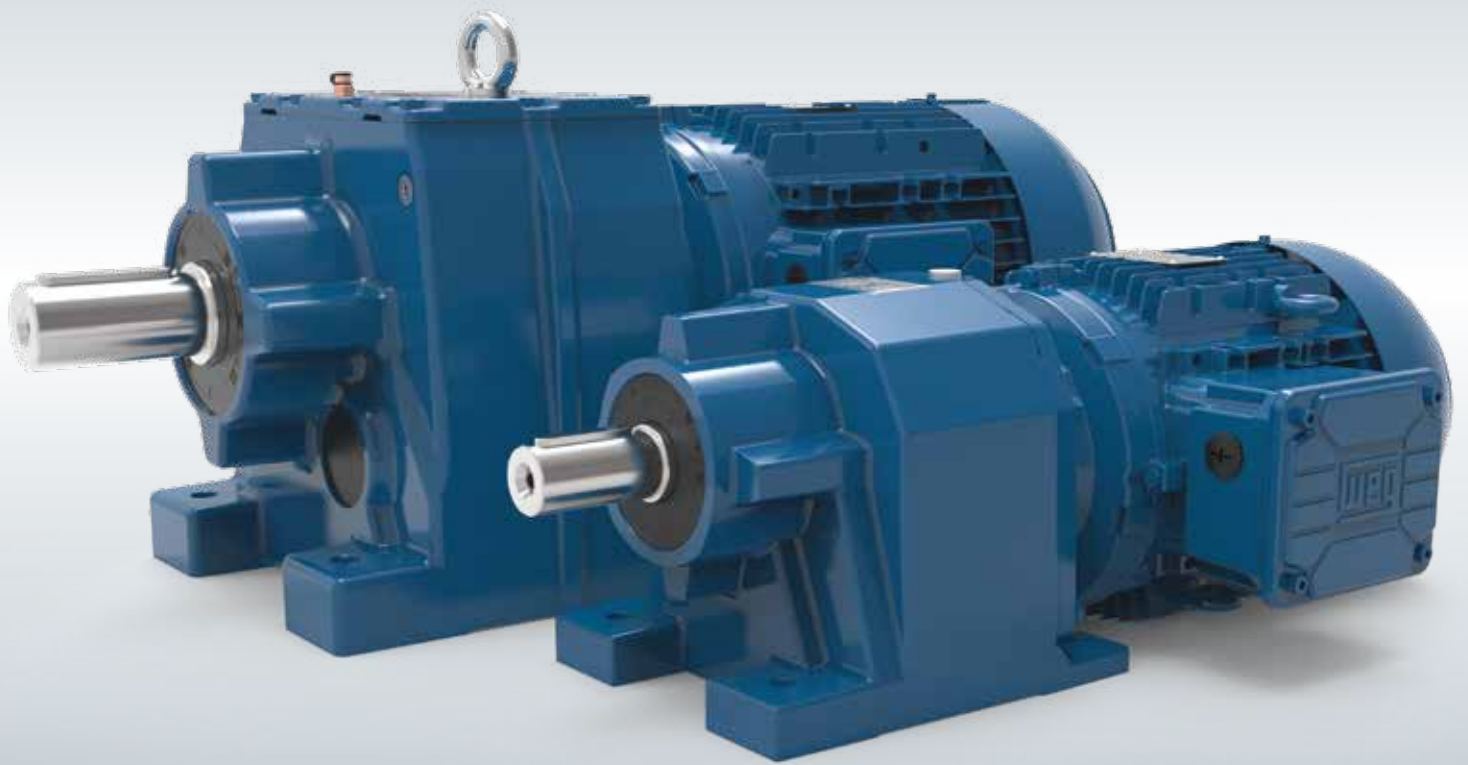
Modular system motor: IP55 (standard) to IP67

Brake: IP55 (standard) to IP66

Gear unit: IP65 (standard) to IP68

Code figure 1	
	Description
0	No protection
1	Protected against solid foreign objects of 50 mm diameter and larger: the probe (50 mm ball) may not fully penetrate.
2	Protected against solid foreign objects of 12.5 mm diameter and larger: the probe (ball 12.5 mm) shall not fully penetrate.
3	Protected against solid foreign objects of 2.5 mm diameter: the probe (ball 2.5 mm) must not penetrate at all.
4	Protected against solid foreign objects of 1 mm and larger: the probe (1 mm ball) must not penetrate at all.
5	Dust protected: ingress of dust is not totally prevented, but dust shall not penetrate in a quantity that the operation of the device is affected or to impair safety.
6	Dustproof: no ingress of dust at underpressure of 20 mbar in the housing

Code figure 2	
	Description
0	No protection
1	Protected against dripping water: vertically falling drops may not have any harmful effects.
2	Protected against dripping water when the housing is inclined up to 15°: vertically falling drops may not have any harmful effects when the housing is inclined up to 15° from the vertical.
3	Protected against water spray: water sprayed at an angle up to 60° on both sides of the vertical may not have any harmful effects.
4	Protected against splash water: water splashed against the housing from any direction may not have any harmful effects.
5	Protected against water jets: water that is from any direction in jets against the housing may not have any harmful effects.
6	Protected against strong water jets: water that is from any direction in powerful jets against the housing may not have any harmful effects.
7	Protected against the effects of temporary immersion in water: water must not enter in quantities causing harmful effects, if the housing is under standardised conditions of pressure and time temporarily submerged in water.
8	Protected against the effects of continuous immersion in water: water must not enter in quantities causing harmful effects when the enclosure is permanently submerged in water under conditions to be agreed between manufacturer and user. The conditions must be more stringent than for index.



Helical geared motors C

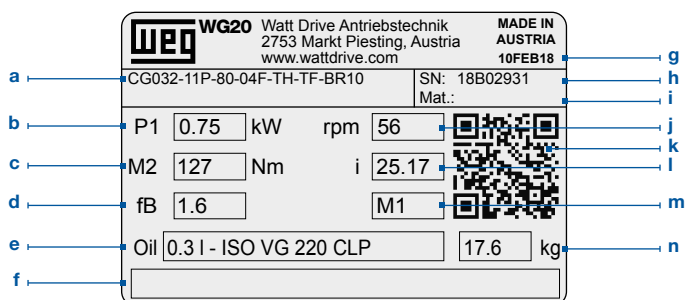


Technical Data

Size	C00	C01	C03	C05	C06	C07	C08
Power	0.12 - 0.75 kW	0.12 - 1.5 kW	0.12 - 3 kW	0.12 - 7.5 kW	0.12 - 9.2 kW	0.12 - 15 kW	0.18 - 22 kW
Torque	50 Nm	85 Nm	200 Nm	400 Nm	600 Nm	820 Nm	1550 Nm
Ratio	2.44 - 47.44	3.09 - 66.5	3.34 - 286.32	3.83 - 328.43	3.73 - 375.71	5.30 - 351.33	5.12 - 368.94
Number of stages	2	2	2 / 3	2 / 3	2 / 3	2 / 3	2 / 3
Housing material	aluminium				cast iron		
Solid shaft	Type	with key acc. to DIN 6885.1 and threaded bore acc. to DIN 332 sheet 2					
	Tolerance	< Ø 55: k6 / ≥ Ø 55: m6					
Flanges	Material	standard: C45E (1.1191) / stainless steel on request					
	Tolerance	centring ≤ 230: j6 / > 230: h6 acc. to DIN EN 50347					
Gear wheels	Material	cast iron					
	Type	honed					
Shaft seals	Material	16MnCr5 (1.7131) case hardened – minimum 58HRC					
	Type	type AS acc. to DIN 3760					
Bearing	Material	standard NBR / special FKM					
Lubricants	Type	standard / reinforced					
	Quantity	standard CLP 220 / special CLP HC 220					
Axle height	depending on mounting position						
acc. to DIN 747: ≤ 50: -0.4; > 50 to ≤ 250: -0.5; > 250: -1 for foot-mounted geared motors, the motor may extend below the mounting surface							

General information

1. Nameplate



a	Type code	h	Serial number
b	Motor power	i	Material number
c	Output torque	j	Output speed
d	Service factor	k	QR-Code linked online to additional information
e	Type and quantity of lubricant	l	Total gear ratio
f	Space for additional information	m	Mounting position
g	Production date	n	Weight

2. Type code

CG083-11P-90S/L-04F ...



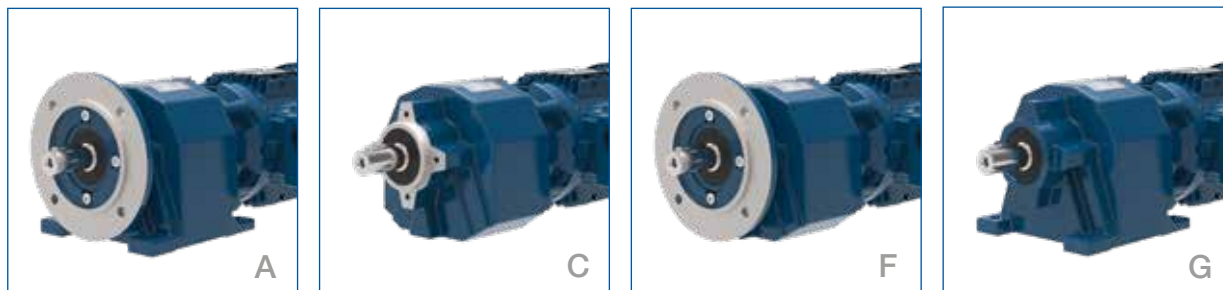
1	Type:	C = Helical gear unit
2	Design:	A = Foot mounted and B5 flange execution with output shaft C = B14 flange execution with output shaft F = Flange execution with output shaft G = Foot mounted with output shaft W = Foot mounted and B14 flange execution with output shaft
3	Size:	00 01 03 05 06 07 08
4	Number of stages:	2 = 2 gear stages 3 = 3 gear stages
5	Motor type:	11N = Integral motor aluminium IE1 11P = Integral motor aluminium IE3 22P = Integral motor cast iron IE3
6	Motor frame size:	63 71 80 90S/L 100L L100L 112M 132S 132M L132M 160M 160L 180M 180L
7	Number of poles:	04 = 4 poles 06 = 6 poles
8	Power indicator:	D E F G
9	Motor modules:	see from page 225




3. Range

Size	C00	C01	C03	C05	C06	C07	C08
Housing material	Aluminium					Cast iron	

4. Design

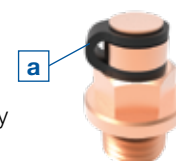


	A	Foot mounted and B5 flange execution with output shaft
	C	B14 flange execution with output shaft
	F	Flange execution with output shaft
	G	Foot mounted with output shaft
	W	Foot mounted and B14 flange execution with output shaft

5. Venting the gear unit





The helical gear unit sizes C00 to C06 are neither equipped with a venting nor an oil drain screw. They are supplied with lifetime-lubrication.

By default, the helical gear units C07 and C08 are equipped with venting screws with a safety strap for transportation (see illustration). The rubber strap (a) of the venting screw must be removed entirely before the initial startup. The venting screw is placed accordingly to the mounting position (see chapter Mounting positions, page 22).



6. Overhung and axial loads

The overhung loads (F_{RN}) indicated in the respective selection tables apply to gear units with the force acting on the shaft center ($x=l/2$). The permissible overhung loads listed are based on the least favourable loading direction and calculated for standard shafts and standard bearings. Other load directions and action can be calculated with equations Q1 and Q2. If transmission elements are placed on the output shaft, an appropriate factor (f_z) has to be taken into consideration when determining the overhung load.

Gear wheels	Sprockets		V-belts	Flat belts
				
$f_z=1.1$ ($z \leq 17$)	$f_z=1.2$ ($z \leq 13$)	$f_z=1.1$ ($z > 13$)	$f_z=1.8$	$f_z=2.5$

Use the following equations Q1 and Q2 to calculate the permissible radial loads on the output shaft. Q3 is to calculate the real existing shaft loads for your application. The results are to be compared by using the equation Q4.

Q1	$F_{zL} = F_{rN} \cdot a_1$
Q2	$F_{zW} = F_W \cdot a_2$
Q3	$F_{Qvorh} = \frac{2 \cdot M_2}{d_0} \cdot f_z$
Q4	$F_{Qvorh} \leq F_{zL}$
	$F_{Qvorh} \leq F_{zW}$

Variable	Unit	Description
a1		Load action factor - output shaft bearing from table 1
a2		Load action factor - output shaft from table 1
d0	[m]	Effective diameter of the transmission element
M2	[Nm]	Geared motor output torque (from selection tables) or required calculated output torque
FzL	[N]	Permissible overhung load for output shaft bearings
FzW	[N]	Permissible overhung load for output shaft
FrN	[N]	Permissible overhung load from selection tables
FW	[N]	Permissible overhung load - Output shaft x=l/2 from table 2
FQvorh	[N]	Existing overhung load at gear shaft
fz		Factor for transmission element
Mmax	[Nm]	Highest possible output torque for coupling operation (table 2)

Always use both equations Q1 and Q2 for your calculations.

		x / l					
	0	0.25	0.5	0.75	1	1.5	2
	a1 → Equation Q1						
	1.39	1.18	1.00	0.85	0.73	0.52	0.38
	a2 → Equation Q2						
	2.00	2.00	1.00	0.55	0.38	0.23	0.17

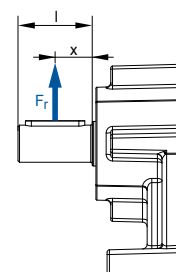


Table 1: Load action factors a1, a2

Intermediate values can be interpolated linearly. Combined load ($F_r \neq 0$; $F_a = 0$) on request.

	Mmax at Fr = 0	Output torque M2 [Nm]												
		50	100	200	300	400	600	820	1550	3000	4500	8000	13000	18000
		Fw [kN] at x/l = 0.5 → Equation Q2												
Ø 20x40	120	3.3	2.3											
Ø 25x50	230	5.8	5.5	4.0										
Ø 30x60	390		7.5	6.8	5.5	2.6								
Ø 35x70	620			11.0	10.0	9.4	6.2							
Ø 40x80	900				13.0	13.0	11.0	8.5						
Ø 50x100	1730					24.0	24.0	23.0	18.0					
Ø 60x120	2880							31.0	29.0	16.0				
Ø 70x140	4510								44.0	39.0	29.0			
Ø 90x170	9000									71.0	68.0	53.0		
Ø 110x210	16000										105.0	100.0	84.0	
Ø 120x210	20600											127.0	115.0	95.0

Table 2: Permissible overhung load - output shaft x = l/2

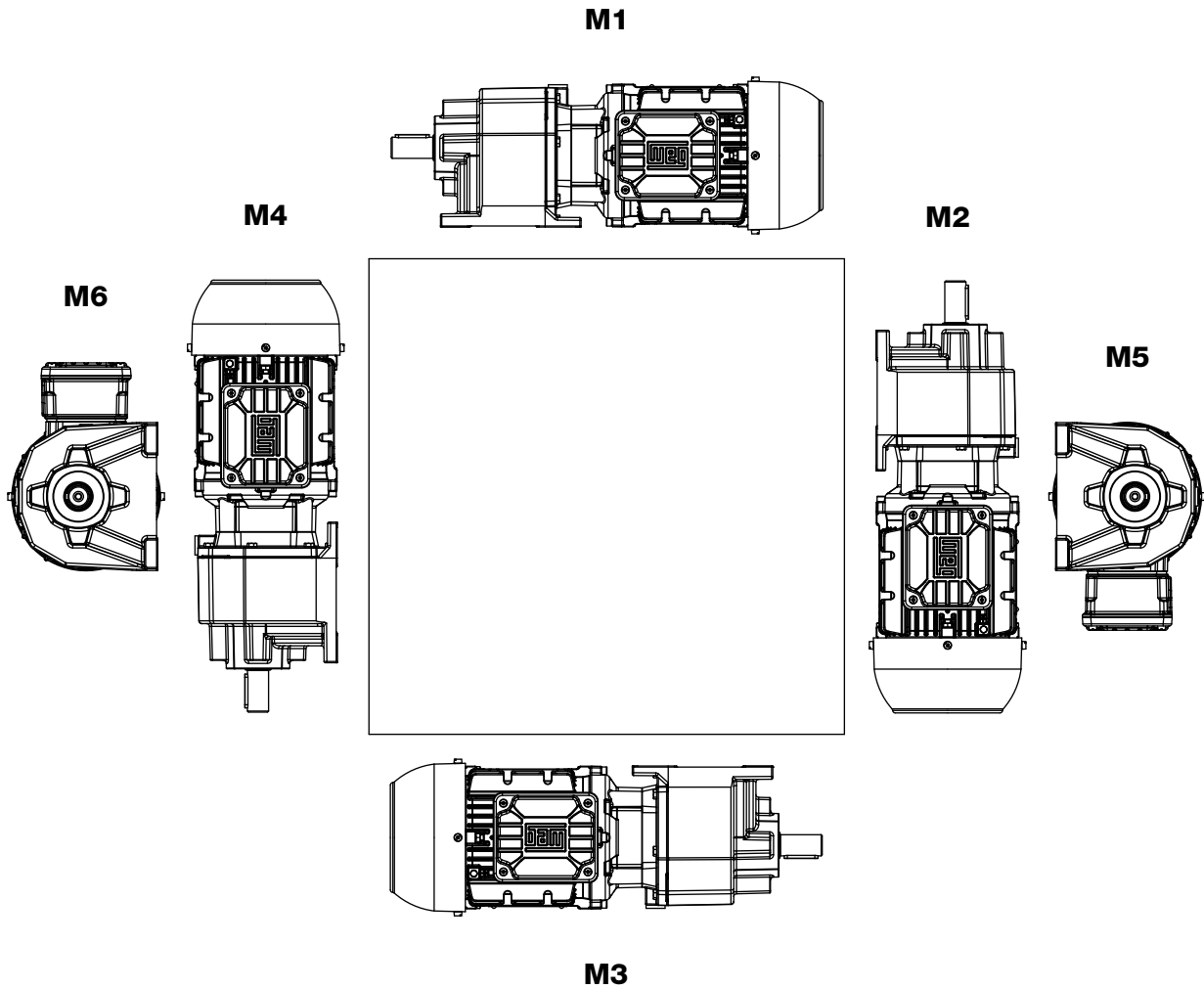
In cases where there is no overhung load, the permissible axial load (push or pull) may be determined by taking 50 % of the permissible overhung loads indicated in the selection tables of the respective type of gear. If there are axial loads or radial and axial components acting on the drive which are extraordinarily high, we recommend to contact the manufacturer.

7. Mounting positions, Position of the terminal box and Cable entry

Mounting positions foot type - Sizes C00 to C06

Gear units C00 to C06 are not ventilated and supplied with lifetime lubrication.

C

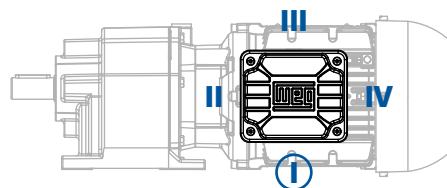
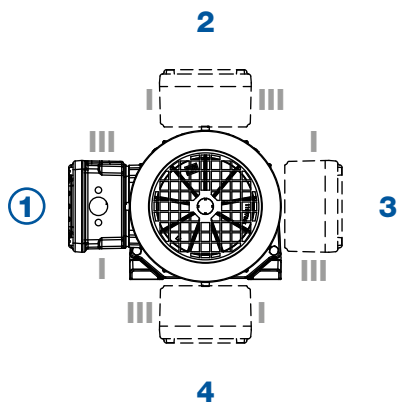


Position of the terminal box

Standard: Position 1

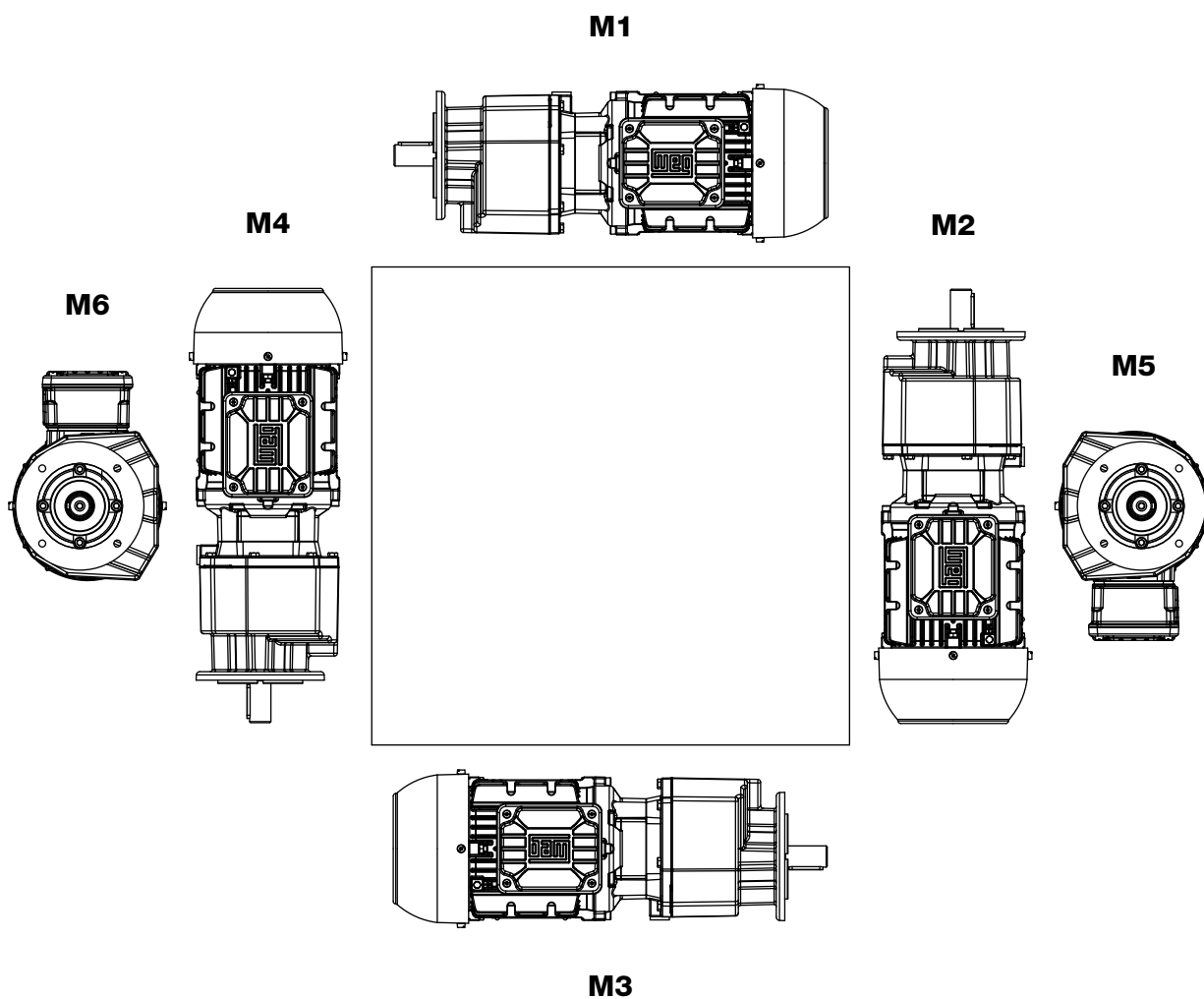
Cable entry

Standard: Position I



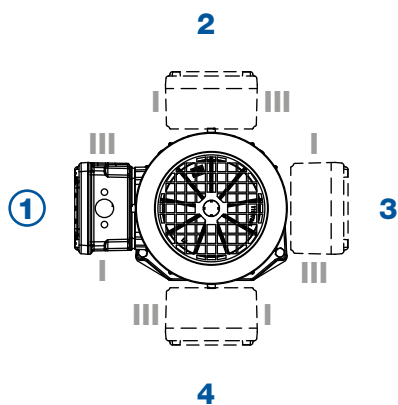
Mounting positions flange type - Sizes C00 to C06

Gear units C00 to C06 are not ventilated and supplied with lifetime lubrication.



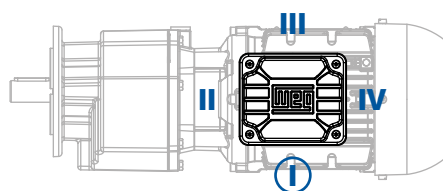
Position of the terminal box

Standard: Position 1




Cable entry

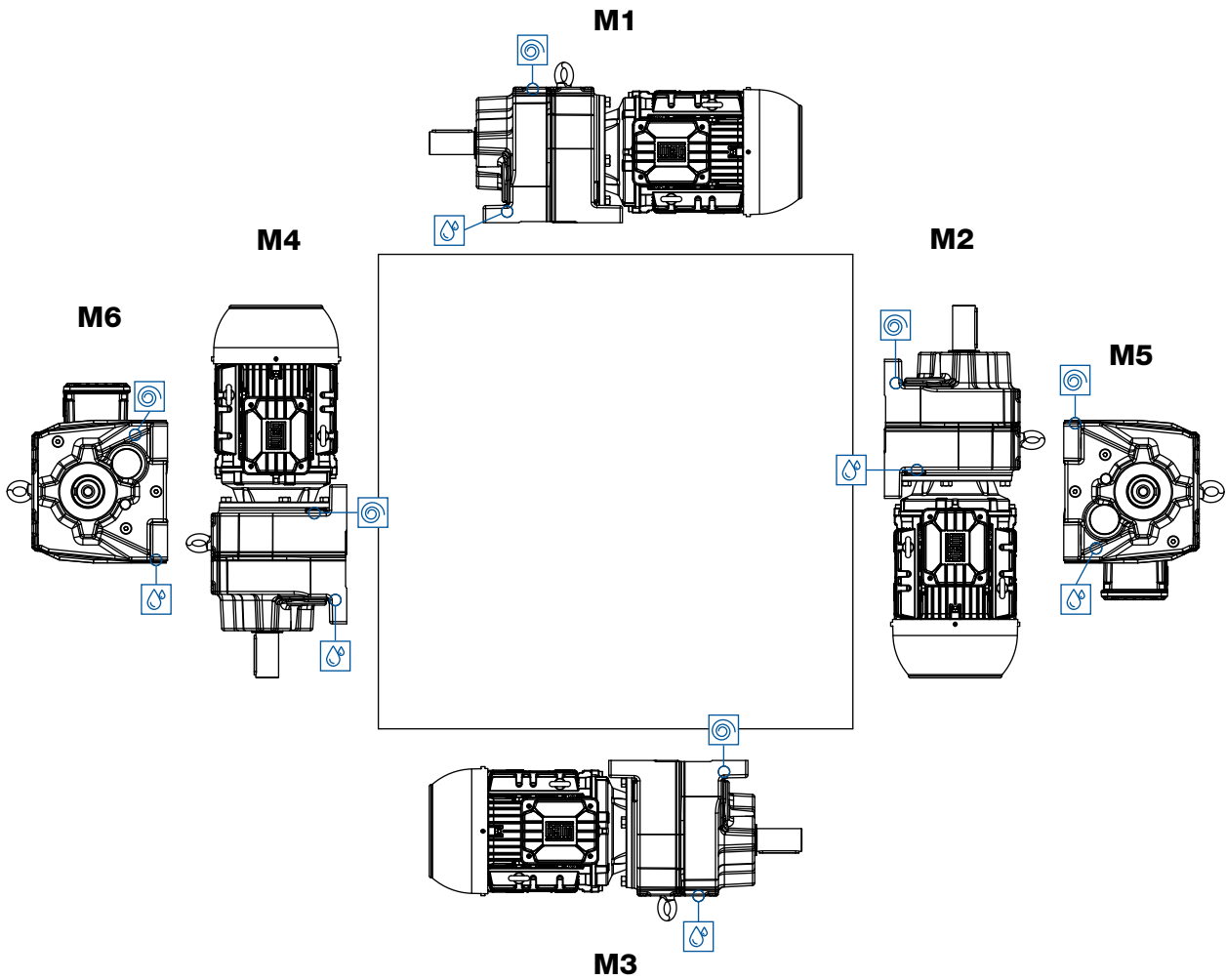
Standard: Position I



Mounting positions foot type - Sizes C07 to C08

 Position of the venting screw

 Position of the oil drain screw

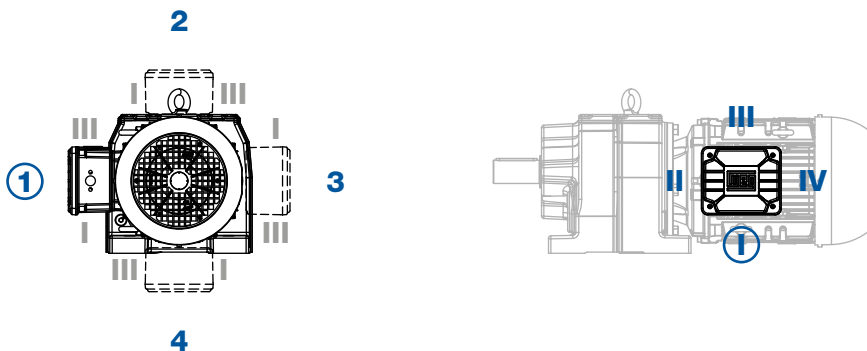


Position of the terminal box


Standard: Position 1


Cable entry

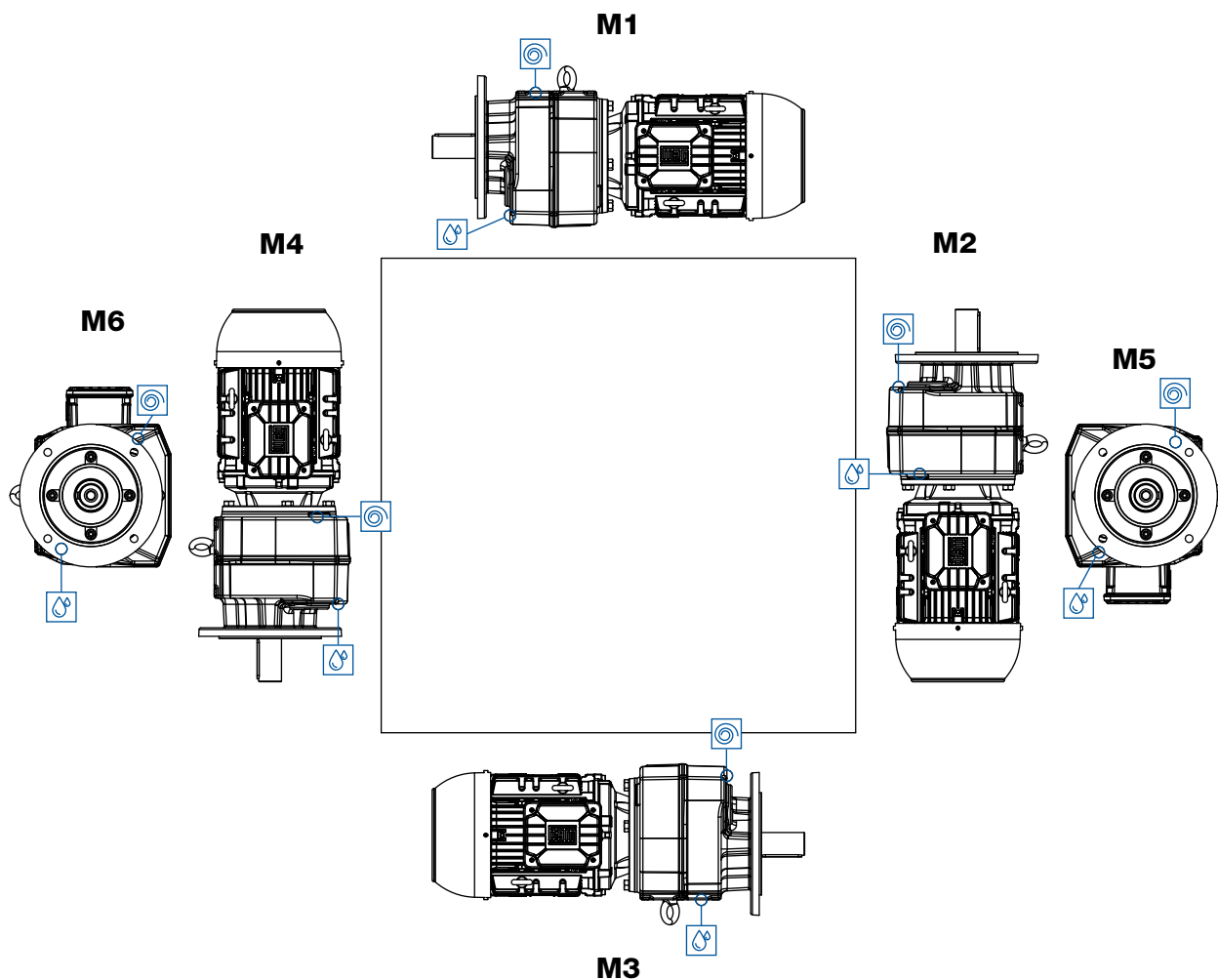
Standard: Position I



Mounting positions flange type - Sizes C07 to C08

 Position of the venting screw

 Position of the oil drain screw

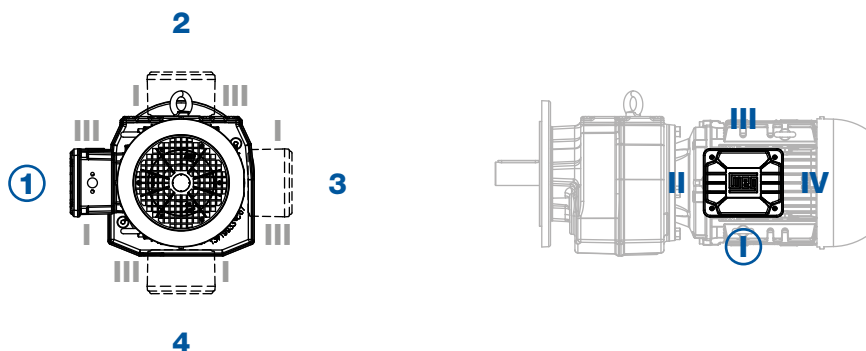


Position of the terminal box

Standard: Position 1

Cable entry

Standard: Position I



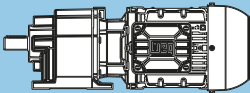
Selection tables - Geared motors

The technical data of the geared motors shown in the selection tables apply to an ambient temperature of +20°C.

The selection tables are calculated with following motor data:

Power (IEC frame size)	Motor series (IE class)
up to 0.55 kW (63 - 80)	11N (IE1) - aluminium
0.75 - 9.2 kW (80 - 132)	11P (IE3) - aluminium
11 - 22 kW (160 - 180)	22P (IE3) - cast iron

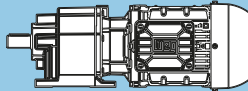
Structure of the selection tables

1							2						
P _N = 0.12 kW							IE1						
50 Hz		60 Hz				at 50 Hz				m kg		Dimension sheet see page	
0.12 kW	0.14 kW *)					F _{rN}							
n ₅₀	n ₆₀	M ₂	f _B	i									
min ⁻¹	min ⁻¹	Nm				kN							
3	4	5	6	7		8		9		10	11		

- 1 Rated power of the motor
- 2 Given values are based on the respective efficiency class
- 3 Output speed at 50 Hz
- 4 Output speed at 60 Hz
- 5 Output torque
- 6 Service factor
- 7 Total ratio
- 8 Permissible radial load at midpoint of the output shaft extension (standard bearing) at axial load=0
- 9 Geared motor type
- 10 Weight
- 11 Dimension sheet see page

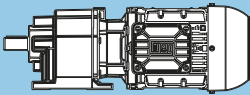
*) Increased rated power at 60 Hz can only be reached together with increased voltage within the wide range (for details see page 208).

Increased rated power
1.2 x P _N

P_N = 0.12 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m	Dimension sheet see page
0.12 kW	0.14 kW	M₂	f_B		F_{rH}	kN			
n₅₀	n₆₀	Nm				kg			
min⁻¹	min⁻¹								
2.5	3.0	452	1.85	351.33	12.6	CG073-11N-63-06F CF073-11N-63-06F	37 41	80	
2.8	3.4	412	2.00	319.60	12.9				
3.2	3.8	359	2.30	278.44	13.2				
3.5	4.2	326	2.55	253.30	13.3				
4.1	4.9	278	2.95	216.20	13.5				
3.9	4.7	293	2.85	351.33	13.5	CG073-11N-63-04E CF073-11N-63-04E	36 40	80	
2.4	2.9	484	1.25	375.71	8.3	CG063-11N-63-06F CF063-11N-63-06F	20 25	78	
2.6	3.1	444	1.40	344.51	8.9				
2.9	3.5	396	1.55	307.24	9.4				
3.2	3.8	363	1.70	281.73	9.7				
3.7	4.4	312	1.95	242.60	10.1				
4.0	4.8	286	2.10	222.46	10.3				
4.7	5.6	242	2.50	188.11	10.6				
5.2	6.2	222	2.75	172.49	10.7				
3.7	4.4	313	1.95	375.71	10.1	CG063-11N-63-04E CF063-11N-63-04E	20 25	78	
4.0	4.8	287	2.10	344.51	10.3				
4.5	5.4	256	2.35	307.24	10.5				
4.9	5.9	235	2.60	281.73	10.6				
5.7	6.8	202	3.00	242.60	10.8				
2.7	3.2	423	0.95	328.43	**	CG053-11N-63-06F CF053-11N-63-06F	16 21	76	
3.0	3.6	385	1.05	298.57	3.3				
3.3	4.0	345	1.20	267.93	4.5				
3.7	4.4	314	1.30	243.57	5.2				
4.2	5.0	275	1.50	213.71	5.9				
4.6	5.5	250	1.60	194.29	6.2				
5.4	6.5	213	1.90	165.45	6.7				
5.9	7.1	194	2.10	150.41	6.9				
6.7	8.0	171	2.35	132.97	7.1				
7.4	8.9	156	2.60	120.88	7.2				
4.2	5.0	274	1.50	328.43	5.9	CG053-11N-63-04E CF053-11N-63-04E	15 20	76	
4.6	5.5	249	1.65	298.57	6.3				
5.1	6.1	223	1.80	267.93	6.6				
5.6	6.7	203	2.00	243.57	6.8				
6.4	7.7	178	2.25	213.71	7.0				
7.1	8.5	162	2.50	194.29	7.1				
8.3	10	138	2.95	165.45	7.3				
4.4	5.3	261	0.80	202.55	**	CG033-11N-63-06F CF033-11N-63-06F	11 13	74	
4.9	5.9	233	0.90	180.83	**				
5.4	6.5	212	0.95	164.23	**				
6.2	7.4	184	1.10	142.47	4.4				
6.9	8.3	167	1.25	129.39	4.7				
8.1	9.7	141	1.45	109.79	5.1				
8.9	11	128	1.60	99.71	5.2				
10	12	111	1.85	85.78	5.4				
11	13	100	2.00	77.90	5.5				
14	17	83	2.45	64.05	5.6				
15	18	75	2.70	58.17	5.7				
4.8	5.8	239	0.85	286.32	**	CG033-11N-63-04E CF033-11N-63-04E	11 13	74	
5.3	6.4	217	0.95	260.03	**				
6.2	7.4	186	1.10	223.03	4.3				
6.8	8.2	169	1.20	202.55	4.6				
7.6	9.1	151	1.35	180.83	4.9				
8.4	10	137	1.50	164.23	5.1				
9.7	12	119	1.70	142.47	5.3				
11	13	108	1.90	129.39	5.4				
13	16	92	2.20	109.79	5.6				
14	17	83	2.45	99.71	5.6				
16	19	72	2.80	85.78	5.7				

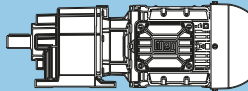
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** ... on request

P_N = 0.12 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.12 kW	0.14 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
13	16	86	1.00	66.50	2.7	CG012-11N-63-06F CF012-11N-63-06F	8.6 9.9	72	
15	18	77	1.15	59.59	2.9				
17	20	67	1.30	51.80	3.1				
19	23	60	1.45	46.42	3.2				
21	25	54	1.60	42.00	3.3				
24	29	49	1.80	37.64	3.3				
27	32	43	2.00	33.09	3.4				
30	36	38	2.25	29.65	3.4				
35	42	33	2.60	25.50	3.5				
36	43	32	1.30	25.05	3.5				
39	47	29	2.90	22.85	3.5				
46	55	25	2.65	19.51	3.5				
21	25	55	1.55	66.50	3.3	CG012-11N-63-04E CF012-11N-63-04E	7.9 9.2	72	
23	28	50	1.75	59.59	3.3				
27	32	43	2.00	51.80	3.4				
30	36	39	2.20	46.42	3.4				
33	40	35	2.45	42.00	3.5				
37	44	31	2.75	37.64	3.5				
55	66	21	2.00	25.05	3.6				
19	23	61	0.85	47.44	**	CG002-11N-63-06F CF002-11N-63-06F	7.5 8.8	70	
21	25	55	0.95	42.34	**				
24	29	47	1.10	36.85	2.9				
27	32	42	1.20	32.89	2.9				
30	36	38	1.35	29.33	3.0				
34	41	34	1.50	26.18	3.0				
39	47	30	1.70	23.00	3.0				
43	52	26	1.90	20.53	3.0				
51	61	22	2.25	17.29	3.0				
53	64	22	1.45	16.86	2.6				
58	70	20	2.55	15.43	2.9				
66	79	17	2.90	13.54	2.9				
68	82	17	2.55	13.10	2.6				
29	35	40	1.30	47.44	3.0	CG002-11N-63-04E CF002-11N-63-04E	6.8 8.1	70	
32	38	35	1.45	42.34	3.0				
37	44	31	1.65	36.85	3.0				
42	50	27	1.85	32.89	3.0				
47	56	24	2.05	29.33	3.0				
53	64	22	2.30	26.18	2.9				
60	72	19	2.65	23.00	2.9				
67	80	17	2.95	20.53	2.8				
80	96	14	3.50	17.29	2.8				
82	98	14	2.20	16.86	2.6				
89	107	13	3.90	15.43	2.7				
102	122	11	4.45	13.54	2.7				
105	126	11	3.95	13.10	2.5				
114	137	10	5.00	12.08	2.6				
132	158	9	5.20	10.42	2.4				
138	166	8	6.05	9.97	2.5				
155	186	7	6.80	8.90	2.4				
168	202	7	6.50	8.17	2.3				
200	240	6	8.80	6.88	2.3				
224	269	5	7.85	6.14	2.2				
224	269	5	9.85	6.14	2.2				
286	343	4	9.25	4.81	2.0				
388	466	3	11.35	3.54	1.9				

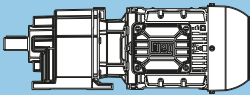
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** ... on request

P_N = 0.18 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m	Dimension sheet see page
0.18 kW	0.22 kW	M₂	f_B		F_{rH}	kN			
n₅₀	n₆₀	Nm				kg			
min⁻¹	min⁻¹								
2.4	2.9	709	2.20	368.94	23.3	CG083-11N-71-06E CF083-11N-71-06E	63	82	
3.1	3.7	547	2.85	284.84	23.8		67		
2.5	3.0	675	1.25	351.33	10.6	CG073-11N-71-06E CF073-11N-71-06E	39 43	80	
2.8	3.4	614	1.35	319.60	11.3				
3.2	3.8	535	1.55	278.44	12.0				
3.5	4.2	487	1.70	253.30	12.4				
4.1	4.9	415	2.00	216.20	12.8				
4.6	5.5	378	2.20	196.68	13.1				
5.0	6.0	341	2.45	177.39	13.3				
5.5	6.6	310	2.65	161.38	13.4				
3.9	4.7	441	1.90	351.33	12.7	CG073-11N-63-04F CF073-11N-63-04F	37 41	80	
4.3	5.2	401	2.05	319.60	12.9				
4.9	5.9	349	2.35	278.44	13.2				
5.4	6.5	318	2.60	253.30	13.4				
2.4	2.9	722	0.85	375.71	**	CG063-11N-71-06E CF063-11N-71-06E	23 28	78	
2.6	3.1	662	0.95	344.51	**				
2.9	3.5	590	1.05	307.24	6.5				
3.2	3.8	541	1.15	281.73	7.4				
3.7	4.4	466	1.30	242.60	8.6				
4.0	4.8	427	1.45	222.46	9.1				
4.8	5.8	361	1.70	188.11	9.7				
5.2	6.2	331	1.85	172.49	10.0				
5.8	7.0	296	2.05	153.96	10.3				
6.3	7.6	271	2.25	141.17	10.4				
7.6	9.1	228	2.65	118.51	10.7				
8.2	9.8	209	2.90	108.67	10.8				
3.6	4.3	471	1.30	375.71	8.5	CG063-11N-63-04F CF063-11N-63-04F	21 26	78	
4.0	4.8	432	1.40	344.51	9.0				
4.5	5.4	386	1.60	307.24	9.5				
4.9	5.9	354	1.70	281.73	9.8				
5.6	6.7	304	2.00	242.60	10.2				
6.2	7.4	279	2.15	222.46	10.4				
7.3	8.8	236	2.55	188.11	10.6				
7.9	9.5	216	2.80	172.49	10.7				
3.3	4.0	515	0.80	267.93	**	CG053-11N-71-06E CF053-11N-71-06E	18 23	76	
3.7	4.4	468	0.90	243.57	**				
4.2	5.0	411	1.00	213.71	2.0				
4.6	5.5	373	1.10	194.29	3.7				
5.4	6.5	318	1.30	165.45	5.1				
6.0	7.2	289	1.40	150.41	5.7				
6.7	8.0	255	1.60	132.97	6.2				
7.4	8.9	232	1.75	120.88	6.5				
8.8	11	195	2.10	101.55	6.9				
9.7	12	177	2.30	92.32	7.0				
12	14	149	2.70	77.79	7.2				
13	16	136	2.95	70.71	7.3				
4.2	5.0	412	1.00	328.43	1.8				CG053-11N-63-04F CF053-11N-63-04F
4.6	5.5	375	1.10	298.57	3.6				
5.1	6.1	336	1.20	267.93	4.7				
5.6	6.7	306	1.35	243.57	5.4				
6.4	7.7	268	1.50	213.71	6.0				
7.1	8.5	244	1.65	194.29	6.3				
8.3	10	208	1.95	165.45	6.7				
9.1	11	189	2.15	150.41	6.9				
10	12	167	2.40	132.97	7.1				
11	13	152	2.65	120.88	7.2				
15	18	113	2.25	58.85	7.4	CG052-11N-71-06E CF052-11N-71-06E	17 22	76	
17	20	103	2.25	53.50	7.5				
25	30	69	2.25	35.67	7.6				

Legend see page 25

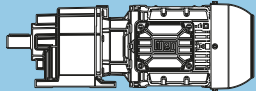
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50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.18 kW	0.22 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
6.9	8.3	249	0.85	129.39	**	CG033-11N-71-06E CF033-11N-71-06E	14 16	74	
8.2	9.8	211	0.95	109.71	**				
9.0	11	192	1.05	99.71	4.2				
10	12	165	1.25	85.78	4.7				
11	13	150	1.35	77.90	4.9				
14	17	123	1.65	64.05	5.3				
15	18	112	1.80	58.17	5.4				
19	23	93	2.20	48.22	5.6				
20	24	84	2.40	43.79	5.6				
25	30	68	2.95	35.38	5.7				
6.8	8.2	254	0.80	202.55	**	CG033-11N-63-04F CF033-11N-63-04F	12 14	74	
7.6	9.1	227	0.90	180.83	**				
8.3	10	206	1.00	164.23	3.9				
9.6	12	179	1.15	142.47	4.5				
11	13	162	1.25	129.39	4.7				
12	14	138	1.50	109.79	5.1				
14	17	125	1.60	99.71	5.3				
16	19	108	1.90	85.78	5.4				
18	22	98	2.05	77.90	5.5				
21	25	80	2.50	64.05	5.7				
24	29	73	2.75	58.17	5.7				
21	25	82	2.25	42.88	5.6	CG032-11N-71-06E CF032-11N-71-06E	13 15	74	
23	28	75	2.25	38.95	5.7				
26	31	67	3.00	34.88	5.7				
37	44	46	2.25	24.03	5.8				
17	20	100	0.90	51.80	**	CG012-11N-71-06E CF012-11N-71-06E	11 12	72	
19	23	89	1.00	46.42	2.6				
21	25	81	1.10	42.00	2.8				
24	29	72	1.20	37.64	3.0				
27	32	64	1.35	33.09	3.2				
30	36	57	1.50	29.65	3.2				
35	42	49	1.75	25.50	3.3				
36	43	48	0.90	25.05	**				
39	47	44	1.95	22.85	3.4				
45	54	38	2.25	19.92	3.4				
46	55	38	1.80	19.51	3.4				
50	60	34	2.50	17.85	3.5				
57	68	30	2.20	15.82	3.5				
60	72	29	3.00	14.88	3.5				
72	86	24	2.80	12.46	3.5				
21	25	83	1.05	66.50	2.8	CG012-11N-63-04F CF012-11N-63-04F	9,1 10	72	
23	28	75	1.15	59.59	3.0				
26	31	65	1.35	51.80	3.1				
30	36	58	1.50	46.42	3.2				
33	40	53	1.65	42.00	3.3				
36	43	47	1.85	37.64	3.4				
41	49	42	2.05	33.09	3.4				
46	55	37	2.30	29.65	3.5				
54	65	32	2.70	25.50	3.5				
55	66	31	1.35	25.05	3.5				
60	72	29	3.00	22.85	3.5				
70	84	25	2.70	19.51	3.5				



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** ... on request

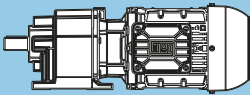
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50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.18 kW	0.22 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
27	32	63	0.80	32.89	**				
31	37	56	0.90	29.33	**				
34	41	50	1.00	26.18	2.1				
39	47	44	1.15	23.00	2.3				
44	53	39	1.30	20.53	2.3				
52	62	33	1.55	17.29	2.4				
53	64	32	1.00	16.86	2.0				
58	70	30	1.70	15.43	2.4				
66	79	26	1.95	13.54	2.4				
68	82	25	1.75	13.10	2.1				
74	89	23	2.20	12.08	2.4				
86	103	20	2.25	10.42	2.2				
90	108	19	2.65	9.97	2.4				
101	121	17	2.95	8.90	2.4				
109	131	16	2.85	8.17	2.2				
29	35	60	0.85	47.44	**				
32	38	53	0.95	42.34	**				
37	44	46	1.10	36.85	2.2				
42	50	41	1.25	32.89	2.3				
47	56	37	1.40	29.33	2.4				
52	62	33	1.55	26.18	2.4				
60	72	29	1.75	23.00	2.4				
67	80	26	1.95	20.53	2.4				
79	95	22	2.35	17.29	2.4				
81	97	21	1.50	16.86	2.2				
89	107	19	2.60	15.43	2.4				
101	121	17	2.95	13.54	2.4				
105	126	16	2.65	13.10	2.2				
113	136	15	3.30	12.08	2.3				
131	157	13	3.45	10.42	2.1				
137	164	13	4.00	9.97	2.3				
154	185	11	4.50	8.90	2.2				
168	202	10	4.30	8.17	2.1				
199	239	9	5.85	6.88	2.2				
223	268	8	5.20	6.14	2.0				
223	268	8	6.50	6.14	2.1				
285	342	6	6.20	4.81	1.9				
387	464	4	7.75	3.54	1.8				

CG002-11N-71-06E
CF002-11N-71-06E

CG002-11N-63-04F
CF002-11N-63-04F

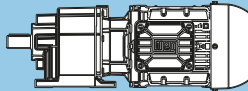
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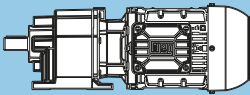
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P_N = 0.25 kW							IE1																																																																																																																																																																																																																																																																																																																																																																																					
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page																																																																																																																																																																																																																																																																																																																																																																																			
0.25 kW	0.30 kW	M₂	f_B																																																																																																																																																																																																																																																																																																																																																																																									
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN																																																																																																																																																																																																																																																																																																																																																																																							
2.4	2.9	979	1.60	368.94	22.1	CG083-11N-71-06F CF083-11N-71-06F	65	82																																																																																																																																																																																																																																																																																																																																																																																				
3.2	3.8	756	2.10	284.84	23.1		3.8		4.6	634	2.45	238.89	23.5	3.7	4.4	643	2.45	368.94	23.5	CG083-11N-71-04E CF083-11N-71-04E	62 66	82	2.6	3.1	932	0.90	351.33	**	CG073-11N-71-06F CF073-11N-71-06F	41 45	80	2.8	3.4	848	1.00	319.60	8.0	3.2	3.8	739	1.15	278.44	9.8	3.6	4.3	672	1.25	253.30	10.6	4.2	5.0	574	1.45	216.20	11.7	4.6	5.5	522	1.60	196.68	12.1	5.1	6.1	471	1.75	177.39	12.5	5.6	6.7	428	1.95	161.38	12.8	6.6	7.9	364	2.30	137.38	13.1	7.2	8.6	332	2.50	124.97	13.3	8.6	10	277	3.00	104.50	13.5	3.9	4.7	612	1.35	351.33	11.3	CG073-11N-71-04E CF073-11N-71-04E	38 42	80	4.3	5.2	557	1.50	319.60	11.8	4.9	5.9	485	1.70	278.44	12.4	5.4	6.5	441	1.90	253.30	12.7	6.3	7.6	377	2.20	216.20	13.1	7.0	8.4	343	2.40	196.68	13.2	7.7	9.2	309	2.70	177.39	13.4	8.5	10	281	2.95	161.38	13.5	3.2	3.8	747	0.85	281.73	**	CG063-11N-71-06F CF063-11N-71-06F	24 29	78	3.7	4.4	644	0.95	242.60	**	4.0	4.8	590	1.05	222.46	6.5	4.8	5.8	499	1.25	188.11	8.1	5.2	6.2	458	1.35	172.49	8.7	5.8	7.0	408	1.50	153.96	9.3	6.4	7.7	375	1.65	141.17	9.6	7.6	9.1	314	1.95	118.51	10.1	8.3	10	288	2.10	108.67	10.3	10	12	238	2.55	89.54	10.6	11	13	218	2.80	82.10	10.7	3.6	4.3	655	0.95	375.71	**	CG063-11N-71-04E CF063-11N-71-04E	21 26	78	4.0	4.8	600	1.00	344.51	6.2	4.5	5.4	535	1.15	307.24	7.5	4.9	5.9	491	1.25	281.73	8.2	5.6	6.7	423	1.45	242.60	9.1	6.2	7.4	388	1.55	222.46	9.5	7.3	8.8	328	1.85	188.11	10.0	7.9	9.5	301	2.00	172.49	10.2	8.9	11	268	2.25	153.96	10.4	9.7	12	246	2.45	141.17	10.6	12	14	207	2.95	118.51	10.8	15	18	159	2.65	60.00	11.0	CG062-11N-71-06F CF062-11N-71-06F	24 29	78	16	19	146	2.65	55.02	11.0	27	32	89	2.65	33.43	11.2	4.6	5.5	515	0.80	194.29	**	CG053-11N-71-06F CF053-11N-71-06F	20 25	76	5.4	6.5	439	0.95	165.45	**	6.0	7.2	399	1.05	150.41	2.6	6.8	8.2	353	1.15	132.97	4.3	7.4	8.9	321	1.25	120.88	5.1	8.9	11	269	1.50	101.55	6.0	9.7	12	245	1.65	92.32	6.3	12	14	206	1.95	77.79	6.7	13	16	188	2.15	70.71	6.9	15	18	164	2.45	61.63	7.1	16	19	149	2.70	56.02	7.2										
3.8	4.6	634	2.45	238.89	23.5		3.7		4.4	643	2.45	368.94	23.5	CG083-11N-71-04E CF083-11N-71-04E	62 66	82	2.6	3.1	932	0.90	351.33	**	CG073-11N-71-06F CF073-11N-71-06F	41 45	80	2.8	3.4	848				1.00	319.60	8.0	3.2	3.8	739	1.15	278.44	9.8	3.6	4.3	672	1.25	253.30	10.6	4.2	5.0	574	1.45	216.20	11.7	4.6	5.5	522	1.60	196.68	12.1	5.1	6.1	471	1.75	177.39	12.5	5.6	6.7	428	1.95	161.38	12.8	6.6	7.9	364	2.30	137.38	13.1	7.2	8.6	332	2.50	124.97	13.3	8.6	10	277	3.00	104.50	13.5	3.9	4.7	612	1.35	351.33	11.3	CG073-11N-71-04E CF073-11N-71-04E	38 42	80				4.3	5.2	557	1.50	319.60	11.8	4.9	5.9	485	1.70	278.44	12.4	5.4	6.5	441	1.90	253.30	12.7	6.3	7.6	377	2.20	216.20	13.1	7.0	8.4	343	2.40	196.68	13.2	7.7	9.2	309	2.70	177.39	13.4	8.5	10	281	2.95	161.38	13.5	3.2	3.8	747	0.85	281.73	**				CG063-11N-71-06F CF063-11N-71-06F	24 29	78	3.7	4.4	644	0.95	242.60	**	4.0	4.8	590	1.05	222.46	6.5	4.8	5.8	499	1.25	188.11	8.1	5.2	6.2	458	1.35	172.49	8.7	5.8	7.0	408	1.50	153.96	9.3	6.4	7.7	375	1.65	141.17	9.6	7.6	9.1	314	1.95	118.51	10.1	8.3	10	288	2.10	108.67	10.3	10	12	238	2.55	89.54	10.6	11	13	218	2.80	82.10	10.7	3.6	4.3	655				0.95	375.71	**	CG063-11N-71-04E CF063-11N-71-04E	21 26	78	4.0	4.8	600	1.00	344.51	6.2	4.5	5.4	535	1.15	307.24	7.5	4.9	5.9	491	1.25	281.73	8.2	5.6	6.7	423	1.45	242.60	9.1	6.2	7.4	388	1.55	222.46	9.5	7.3	8.8	328	1.85	188.11	10.0	7.9	9.5	301	2.00	172.49	10.2	8.9	11	268	2.25	153.96	10.4	9.7	12	246	2.45	141.17	10.6	12	14	207	2.95	118.51	10.8				15	18	159	2.65	60.00	11.0	CG062-11N-71-06F CF062-11N-71-06F	24 29	78	16	19	146	2.65	55.02	11.0	27	32	89				2.65	33.43	11.2	4.6	5.5	515	0.80	194.29	**	CG053-11N-71-06F CF053-11N-71-06F	20 25	76	5.4	6.5	439	0.95	165.45	**	6.0	7.2	399	1.05	150.41	2.6	6.8	8.2	353	1.15	132.97	4.3	7.4	8.9	321	1.25	120.88	5.1	8.9	11	269	1.50	101.55	6.0	9.7	12	245	1.65	92.32	6.3	12	14	206	1.95	77.79	6.7	13	16	188	2.15	70.71	6.9	15	18	164	2.45	61.63	7.1	16	19	149	2.70
3.7	4.4	643	2.45	368.94	23.5	CG083-11N-71-04E CF083-11N-71-04E	62 66	82																																																																																																																																																																																																																																																																																																																																																																																				
2.6	3.1	932	0.90	351.33	**	CG073-11N-71-06F CF073-11N-71-06F	41 45	80																																																																																																																																																																																																																																																																																																																																																																																				
2.8	3.4	848	1.00	319.60	8.0																																																																																																																																																																																																																																																																																																																																																																																							
3.2	3.8	739	1.15	278.44	9.8																																																																																																																																																																																																																																																																																																																																																																																							
3.6	4.3	672	1.25	253.30	10.6																																																																																																																																																																																																																																																																																																																																																																																							
4.2	5.0	574	1.45	216.20	11.7																																																																																																																																																																																																																																																																																																																																																																																							
4.6	5.5	522	1.60	196.68	12.1																																																																																																																																																																																																																																																																																																																																																																																							
5.1	6.1	471	1.75	177.39	12.5																																																																																																																																																																																																																																																																																																																																																																																							
5.6	6.7	428	1.95	161.38	12.8																																																																																																																																																																																																																																																																																																																																																																																							
6.6	7.9	364	2.30	137.38	13.1																																																																																																																																																																																																																																																																																																																																																																																							
7.2	8.6	332	2.50	124.97	13.3																																																																																																																																																																																																																																																																																																																																																																																							
8.6	10	277	3.00	104.50	13.5																																																																																																																																																																																																																																																																																																																																																																																							
3.9	4.7	612	1.35	351.33	11.3	CG073-11N-71-04E CF073-11N-71-04E	38 42	80																																																																																																																																																																																																																																																																																																																																																																																				
4.3	5.2	557	1.50	319.60	11.8																																																																																																																																																																																																																																																																																																																																																																																							
4.9	5.9	485	1.70	278.44	12.4																																																																																																																																																																																																																																																																																																																																																																																							
5.4	6.5	441	1.90	253.30	12.7																																																																																																																																																																																																																																																																																																																																																																																							
6.3	7.6	377	2.20	216.20	13.1																																																																																																																																																																																																																																																																																																																																																																																							
7.0	8.4	343	2.40	196.68	13.2																																																																																																																																																																																																																																																																																																																																																																																							
7.7	9.2	309	2.70	177.39	13.4																																																																																																																																																																																																																																																																																																																																																																																							
8.5	10	281	2.95	161.38	13.5																																																																																																																																																																																																																																																																																																																																																																																							
3.2	3.8	747	0.85	281.73	**	CG063-11N-71-06F CF063-11N-71-06F	24 29	78																																																																																																																																																																																																																																																																																																																																																																																				
3.7	4.4	644	0.95	242.60	**																																																																																																																																																																																																																																																																																																																																																																																							
4.0	4.8	590	1.05	222.46	6.5																																																																																																																																																																																																																																																																																																																																																																																							
4.8	5.8	499	1.25	188.11	8.1																																																																																																																																																																																																																																																																																																																																																																																							
5.2	6.2	458	1.35	172.49	8.7																																																																																																																																																																																																																																																																																																																																																																																							
5.8	7.0	408	1.50	153.96	9.3																																																																																																																																																																																																																																																																																																																																																																																							
6.4	7.7	375	1.65	141.17	9.6																																																																																																																																																																																																																																																																																																																																																																																							
7.6	9.1	314	1.95	118.51	10.1																																																																																																																																																																																																																																																																																																																																																																																							
8.3	10	288	2.10	108.67	10.3																																																																																																																																																																																																																																																																																																																																																																																							
10	12	238	2.55	89.54	10.6																																																																																																																																																																																																																																																																																																																																																																																							
11	13	218	2.80	82.10	10.7																																																																																																																																																																																																																																																																																																																																																																																							
3.6	4.3	655	0.95	375.71	**	CG063-11N-71-04E CF063-11N-71-04E	21 26	78																																																																																																																																																																																																																																																																																																																																																																																				
4.0	4.8	600	1.00	344.51	6.2																																																																																																																																																																																																																																																																																																																																																																																							
4.5	5.4	535	1.15	307.24	7.5																																																																																																																																																																																																																																																																																																																																																																																							
4.9	5.9	491	1.25	281.73	8.2																																																																																																																																																																																																																																																																																																																																																																																							
5.6	6.7	423	1.45	242.60	9.1																																																																																																																																																																																																																																																																																																																																																																																							
6.2	7.4	388	1.55	222.46	9.5																																																																																																																																																																																																																																																																																																																																																																																							
7.3	8.8	328	1.85	188.11	10.0																																																																																																																																																																																																																																																																																																																																																																																							
7.9	9.5	301	2.00	172.49	10.2																																																																																																																																																																																																																																																																																																																																																																																							
8.9	11	268	2.25	153.96	10.4																																																																																																																																																																																																																																																																																																																																																																																							
9.7	12	246	2.45	141.17	10.6																																																																																																																																																																																																																																																																																																																																																																																							
12	14	207	2.95	118.51	10.8																																																																																																																																																																																																																																																																																																																																																																																							
15	18	159	2.65	60.00	11.0				CG062-11N-71-06F CF062-11N-71-06F	24 29	78																																																																																																																																																																																																																																																																																																																																																																																	
16	19	146	2.65	55.02	11.0																																																																																																																																																																																																																																																																																																																																																																																							
27	32	89	2.65	33.43	11.2																																																																																																																																																																																																																																																																																																																																																																																							
4.6	5.5	515	0.80	194.29	**	CG053-11N-71-06F CF053-11N-71-06F	20 25	76																																																																																																																																																																																																																																																																																																																																																																																				
5.4	6.5	439	0.95	165.45	**																																																																																																																																																																																																																																																																																																																																																																																							
6.0	7.2	399	1.05	150.41	2.6																																																																																																																																																																																																																																																																																																																																																																																							
6.8	8.2	353	1.15	132.97	4.3																																																																																																																																																																																																																																																																																																																																																																																							
7.4	8.9	321	1.25	120.88	5.1																																																																																																																																																																																																																																																																																																																																																																																							
8.9	11	269	1.50	101.55	6.0																																																																																																																																																																																																																																																																																																																																																																																							
9.7	12	245	1.65	92.32	6.3																																																																																																																																																																																																																																																																																																																																																																																							
12	14	206	1.95	77.79	6.7																																																																																																																																																																																																																																																																																																																																																																																							
13	16	188	2.15	70.71	6.9																																																																																																																																																																																																																																																																																																																																																																																							
15	18	164	2.45	61.63	7.1																																																																																																																																																																																																																																																																																																																																																																																							
16	19	149	2.70	56.02	7.2																																																																																																																																																																																																																																																																																																																																																																																							

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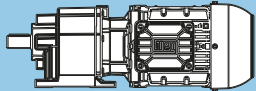
** ... on request

P_N = 0.25 kW						IE1					
50 Hz		60 Hz		i	at 50 Hz			m	Dimension sheet see page		
0.25 kW	0.30 kW	M₂	f_B		F_{rH}	kN					
n₅₀	n₆₀	Nm				kg					
min⁻¹	min⁻¹										
4.6	5.5	520	0.80	298.57	**	CG053-11N-71-04E CF053-11N-71-04E	17 22	76			
5.1	6.1	467	0.90	267.93	**						
5.6	6.7	425	0.95	243.57	**						
6.4	7.7	372	1.10	213.71	3.7						
7.1	8.5	339	1.20	194.29	4.7						
8.3	10	288	1.40	165.45	5.7						
9.1	11	262	1.55	150.41	6.1						
10	12	232	1.75	132.97	6.5						
11	13	211	1.90	120.88	6.7						
13	16	177	2.30	101.55	7.0						
15	18	161	2.50	92.32	7.1						
18	22	136	2.95	77.79	7.3						
15	18	156	1.65	58.85	7.2				CG052-11N-71-06F CF052-11N-71-06F	19 24	76
17	20	142	1.60	53.50	7.3						
19	23	128	2.65	48.13	7.4						
21	25	116	2.65	43.75	7.4						
25	30	95	1.60	35.67	7.5						
31	37	77	2.65	29.17	7.6						
23	28	103	2.45	58.85	7.5	CG052-11N-71-04E CF052-11N-71-04E	16 21	76			
26	31	93	2.45	53.50	7.5						
38	46	62	2.45	35.67	7.6						
9.0	11	265	0.80	99.71	**	CG033-11N-71-06F CF033-11N-71-06F	15 17	74			
10	12	228	0.90	85.78	**						
12	14	207	1.00	77.90	3.8						
14	17	170	1.20	64.05	4.6						
15	18	154	1.30	58.17	4.9						
19	23	128	1.60	48.22	5.2						
21	25	116	1.75	43.79	5.4						
25	30	94	2.15	35.38	5.6						
28	34	85	2.35	32.13	5.6						
9.6	12	248	0.85	142.47	**	CG033-11N-71-04E CF033-11N-71-04E	12 14	74			
11	13	226	0.90	129.39	**						
12	14	191	1.05	109.79	4.2						
14	17	174	1.20	99.71	4.6						
16	19	150	1.35	85.78	4.9						
18	22	136	1.50	77.90	5.1						
21	25	112	1.80	64.05	5.4						
24	29	101	2.00	58.17	5.5						
28	34	84	2.40	48.22	5.6						
31	37	76	2.65	43.79	5.7	CG032-11N-71-06F CF032-11N-71-06F	15 17	74			
21	25	114	1.65	42.88	5.4						
23	28	103	1.65	38.95	5.5						
26	31	93	2.20	34.88	5.6						
28	34	84	2.40	31.67	5.6						
32	38	74	2.75	27.71	5.7						
36	43	67	3.00	25.17	5.7						
37	44	64	1.65	24.03	5.8						
46	55	52	2.50	19.54	5.7	CG032-11N-71-04E CF032-11N-71-04E	12 14	74			
32	38	75	2.50	42.88	5.7						
35	42	68	2.50	38.95	5.7						
57	68	42	2.50	24.03	5.3	CG012-11N-71-06F CF012-11N-71-06F	12 13	72			
21	25	111	0.80	42.00	**						
24	29	100	0.90	37.64	**						
27	32	88	1.00	33.09	2.7						
30	36	79	1.10	29.65	2.9						
35	42	68	1.30	25.50	3.1						
39	47	61	1.45	22.85	3.2						
45	54	53	1.65	19.92	3.3						
46	55	52	1.30	19.51	3.3						
50	60	47	1.80	17.85	3.4						
57	68	42	1.60	15.82	3.4						
61	73	40	2.20	14.88	3.4						
68	82	35	2.45	13.33	3.5						
72	86	33	2.00	12.46	3.5						
80	96	30	2.90	11.20	3.4						
94	113	26	2.60	9.60	3.2						

P_N = 0.25 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.25 kW	0.30 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
23	28	104	0.85	59.59	**	CG012-11N-71-04E CF012-11N-71-04E	9.4 11	72	
26	31	90	0.95	51.80	**				
30	36	81	1.10	46.42	2.8				
33	40	73	1.20	42.00	3.0				
36	43	66	1.30	37.64	3.1				
41	49	58	1.50	33.09	3.2				
46	55	52	1.65	29.65	3.3				
54	65	44	1.95	25.50	3.4				
55	66	44	0.95	25.05	**				
60	72	40	2.15	22.85	3.4				
69	83	35	2.45	19.92	3.5				
70	84	34	1.95	19.51	3.5				
77	92	31	2.75	17.85	3.4				
87	104	28	2.40	15.82	3.3				
39	47	61	0.85	23.00	**	CG002-11N-71-06F CF002-11N-71-06F	11 12	70	
44	53	55	0.95	20.53	**				
52	62	46	1.10	17.29	1.8				
58	70	41	1.25	15.43	1.8				
66	79	36	1.40	13.54	2.0				
69	83	35	1.25	13.10	1.5				
74	89	32	1.60	12.08	2.0				
86	103	28	1.65	10.42	1.7				
90	108	26	1.90	9.97	2.1				
101	121	24	2.15	8.90	2.0				
110	132	22	2.05	8.17	1.8				
131	157	18	2.75	6.88	2.1				
147	176	16	2.50	6.14	1.8				
187	224	13	2.90	4.81	1.8				
37	44	64	0.80	36.85	**	CG002-11N-71-04E CF002-11N-71-04E	8.3 9.6	70	
42	50	57	0.90	32.89	**				
47	56	51	1.00	29.33	1.7				
52	62	46	1.10	26.18	1.7				
60	72	40	1.25	23.00	1.9				
67	80	36	1.40	20.53	1.9				
79	95	30	1.70	17.29	2.0				
81	97	29	1.10	16.86	1.6				
89	107	27	1.90	15.43	2.0				
101	121	24	2.15	13.54	2.1				
105	126	23	1.90	13.10	1.8				
113	136	21	2.40	12.08	2.1				
131	157	18	2.50	10.42	1.8				
137	164	17	2.90	9.97	2.1				
154	185	16	3.25	8.90	2.0				
168	202	14	3.10	8.17	1.8				
199	239	12	4.20	6.88	2.0				
223	268	11	3.75	6.14	1.8				
223	268	11	4.70	6.14	1.9				
285	342	8	4.45	4.81	1.8				
387	464	6	5.50	3.54	1.7				

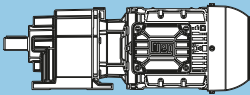
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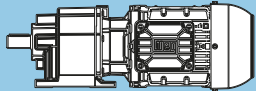
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P_N = 0.37 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.37 kW	0.44 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
2.5	3.0	1417	1.10	368.94	19.0	CG083-11N-80-06E CF083-11N-80-06E	64 68	82	
3.2	3.8	1094	1.45	284.84	21.4				
3.9	4.7	918	1.70	238.89	22.4				
4.9	5.9	720	2.20	187.48	23.2				
6.4	7.7	556	2.80	144.69	23.8				
3.6	4.3	988	1.60	368.94	22.0	CG083-11N-71-04F CF083-11N-71-04F	62 66	82	
4.6	5.5	763	2.05	284.84	23.1				
5.5	6.6	640	2.45	238.89	23.5				
3.3	4.0	1069	0.80	278.44	**	CG073-11N-80-06E CF073-11N-80-06E	40 44	80	
3.6	4.3	973	0.85	253.30	**				
4.3	5.2	830	1.00	216.20	8.3				
4.7	5.6	755	1.10	196.68	9.5				
5.2	6.2	681	1.25	177.39	10.5				
5.7	6.8	620	1.35	161.38	11.2				
6.7	8.0	528	1.60	137.38	12.1				
7.4	8.9	480	1.75	124.97	12.4				
8.8	11	401	2.05	104.50	12.9				
9.7	12	365	2.25	95.06	13.1				
11	13	331	2.50	86.17	13.3				
12	14	301	2.75	78.39	13.4				
3.8	4.6	941	0.90	351.33	**	CG073-11N-71-04F CF073-11N-71-04F	38 42	80	
4.1	4.9	856	1.00	319.60	7.8				
4.7	5.6	745	1.15	278.44	9.7				
5.2	6.2	678	1.25	253.30	10.6				
6.1	7.3	579	1.45	216.20	11.6				
6.7	8.0	527	1.60	196.68	12.1				
7.4	8.9	475	1.75	177.39	12.5				
8.2	9.8	432	1.90	161.38	12.7				
9.6	12	368	2.25	137.38	13.1				
11	13	335	2.50	124.97	13.3				
13	16	280	2.95	104.50	13.5				
4.9	5.9	723	0.85	188.11	**	CG063-11N-80-06E CF063-11N-80-06E	24 29	78	
5.3	6.4	663	0.95	172.49	**				
6.0	7.2	591	1.05	153.96	6.4				
6.5	7.8	542	1.15	141.17	7.4				
7.8	9.4	455	1.35	118.51	8.7				
8.5	10	417	1.45	108.67	9.2				
10	12	344	1.75	89.54	9.9				
11	13	315	1.95	82.10	10.1				
13	16	281	2.15	73.28	10.4				
14	17	258	2.35	67.19	10.5				
15	18	228	2.65	59.42	10.7				
17	20	209	2.90	54.49	10.8				
4.7	5.6	754	0.80	281.73	**	CG063-11N-71-04F CF063-11N-71-04F	22 27	78	
5.4	6.5	649	0.95	242.60	**				
5.9	7.1	596	1.05	222.46	6.3				
7.0	8.4	504	1.20	188.11	8.1				
7.7	9.2	462	1.30	172.49	8.6				
8.6	10	412	1.50	153.96	9.2				
9.4	11	378	1.60	141.17	9.6				
11	13	317	1.90	118.51	10.1				
12	14	291	2.10	108.67	10.3				
15	18	240	2.55	89.54	10.6				
16	19	220	2.75	82.10	10.7				
15	18	230	1.85	60.00	10.7	CG062-11N-80-06E CF062-11N-80-06E	23 28	78	
17	20	211	1.85	55.02	10.8				
28	34	128	1.85	33.43	11.1				
22	26	161	2.65	60.00	11.0	CG062-11N-71-04F CF062-11N-71-04F	22 27	78	
24	29	147	2.65	55.02	11.0				
39	47	90	2.65	33.43	11.2				

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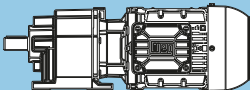
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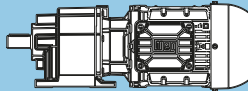
P_N = 0.37 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.37 kW	0.44 kW	n₅₀ min ⁻¹	n₆₀ min ⁻¹		M₂ Nm	f_B			
6.9	8.3	511	0.80	132.97	**	CG053-11N-80-06E CF053-11N-80-06E	19 24	76	
7.6	9.1	464	0.90	120.88	**				
9.1	11	390	1.05	101.55	3.0				
10	12	355	1.15	92.32	4.2				
12	14	299	1.35	77.79	5.5				
13	16	272	1.50	70.71	5.9				
15	18	237	1.70	61.63	6.4				
16	19	215	1.90	56.02	6.7				
19	23	189	2.15	49.20	6.9				
21	25	172	2.35	44.73	7.1				
6.8	8.2	520	0.80	194.29	**	CG053-11N-71-04F CF053-11N-71-04F	17 22	76	
8.0	9.6	443	0.95	165.45	**				
8.8	11	403	1.00	150.41	2.4				
9.9	12	356	1.15	132.97	4.2				
11	13	324	1.25	120.88	5.0				
13	16	272	1.50	101.55	5.9				
14	17	247	1.65	92.32	6.3				
17	20	208	1.95	77.79	6.7				
19	23	189	2.15	70.71	6.9				
21	25	165	2.45	61.63	7.1				
24	29	150	2.70	56.02	7.2				
16	19	226	1.15	58.85	6.5	CG052-11N-80-06E CF052-11N-80-06E	18 23	76	
17	20	206	1.15	53.50	6.8				
19	23	185	1.85	48.13	6.9				
21	25	168	1.85	43.75	7.1				
24	29	146	2.75	38.00	7.2				
26	31	137	1.15	35.67	7.3				
32	38	112	1.85	29.17	7.4				
22	26	158	1.60	58.85	7.2	CG052-11N-71-04F CF052-11N-71-04F	16 21	76	
25	30	143	1.60	53.50	7.3				
27	32	129	2.65	48.13	7.4				
30	36	117	2.65	43.75	7.4				
37	44	96	1.60	35.67	7.5				
45	54	78	2.65	29.17	7.6				
14	17	246	0.85	64.05	**	CG033-11N-80-06E CF033-11N-80-06E	15 17	74	
16	19	223	0.90	58.17	**				
19	23	185	1.10	48.22	4.3				
21	25	168	1.20	43.79	4.7				
26	31	136	1.50	35.38	5.1				
29	35	123	1.65	32.13	5.3				
15	18	230	0.90	85.78	**	CG033-11N-71-04F CF033-11N-71-04F	13 15	74	
17	20	209	1.00	77.90	3.8				
21	25	171	1.20	64.05	4.6				
23	28	156	1.30	58.17	4.9				
27	32	129	1.55	48.22	5.2				
30	36	117	1.75	43.79	5.3				
37	44	95	2.15	35.38	5.6				
41	49	86	2.35	32.13	5.6				
21	25	165	1.15	42.88	4.7	CG032-11N-80-06E CF032-11N-80-06E	14 16	74	
24	29	150	1.15	38.95	4.9				
26	31	134	1.50	34.88	5.2				
29	35	122	1.65	31.67	5.3				
33	40	106	1.90	27.71	5.5				
37	44	97	2.10	25.17	5.5				
38	46	92	1.15	24.03	5.6				
43	52	82	2.45	21.40	5.6				
47	56	75	1.75	19.54	5.5				
47	56	75	2.70	19.44	5.5				
59	71	60	2.20	15.53	5.2				
77	92	46	2.85	11.99	4.8				
31	37	115	1.65	42.88	5.4	CG032-11N-71-04F CF032-11N-71-04F	12 14	74	
34	41	104	1.65	38.95	5.5				
38	46	93	2.15	34.88	5.6				
42	50	85	2.40	31.67	5.6				
48	58	74	2.70	27.71	5.5				
52	62	67	3.00	25.17	5.4				
55	66	64	1.65	24.03	5.3				
68	82	52	2.45	19.54	5.0				

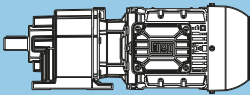
P_N = 0.37 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
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n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
36	43	98	0.90	25.50	**	CG012-11N-80-06E CF012-11N-80-06E	12 13	72	
40	48	88	1.00	22.85	2.7				
46	55	77	1.15	19.92	2.9				
47	56	75	0.90	19.51	**				
52	62	69	1.25	17.85	3.1				
58	70	61	1.10	15.82	3.2				
62	74	57	1.50	14.88	3.2				
69	83	51	1.70	13.33	3.3				
74	89	48	1.40	12.46	3.3				
82	98	43	2.00	11.20	3.3				
92	110	39	2.25	10.04	3.2				
96	115	37	1.80	9.60	3.1				
112	134	32	2.70	8.22	3.0				
123	148	29	2.30	7.50	2.9				
31	37	112	0.80	42.00	**	CG012-11N-71-04F CF012-11N-71-04F	10 11	72	
35	42	101	0.85	37.64	**				
40	48	89	1.00	33.09	2.7				
45	54	79	1.10	29.65	2.9				
52	62	68	1.25	25.50	3.1				
58	70	61	1.40	22.85	3.2				
66	79	53	1.60	19.92	3.3				
68	82	52	1.30	19.51	3.3				
74	89	48	1.80	17.85	3.4				
83	100	42	1.60	15.82	3.2				
89	107	40	2.15	14.88	3.2				
99	119	36	2.40	13.33	3.1				
106	127	33	2.00	12.46	3.0				
118	142	30	2.85	11.20	3.0				
137	164	26	2.60	9.60	2.8				
53	64	66	0.80	17.29	**	CG002-11N-80-06E CF002-11N-80-06E	11 12	72	
60	72	59	0.85	15.43	**				
68	82	52	1.00	13.54	1.1				
70	84	50	0.90	13.10	**				
76	91	46	1.10	12.08	1.2				
88	106	40	1.15	10.42	0.9				
92	110	38	1.35	9.97	1.4				
103	124	34	1.50	8.90	1.5				
113	136	31	1.45	8.17	1.2				
134	161	26	1.90	6.88	1.6				
150	180	24	1.70	6.14	1.4				
150	180	24	2.15	6.14	1.6				
191	229	19	2.00	4.81	1.5				
260	312	14	2.50	3.54	1.5				
57	68	62	0.85	23.00	**	CG002-11N-71-04F CF002-11N-71-04F	9.0 10	70	
64	77	55	0.95	20.53	**				
76	91	46	1.10	17.29	1.3				
86	103	41	1.25	15.43	1.3				
98	118	36	1.40	13.54	1.5				
101	121	35	1.25	13.10	1.0				
109	131	32	1.55	12.08	1.5				
127	152	28	1.65	10.42	1.3				
132	158	27	1.90	9.97	1.6				
148	178	24	2.15	8.90	1.7				
161	193	22	2.05	8.17	1.4				
192	230	18	2.75	6.88	1.7				
215	258	16	3.05	6.14	1.7				
215	258	16	2.45	6.14	1.5				
274	329	13	2.90	4.81	1.5				
373	448	10	3.60	3.54	1.5				

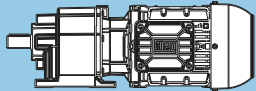
Legend see page 25

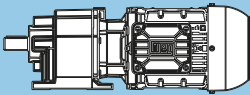
** ... on request

P_N = 0.55 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.55 kW	0.66 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{TN} kN				
3.3	4.0	1609	1.00	284.84	17.1	CG083-11N-80-06F CF083-11N-80-06F	64 68	82	
3.9	4.7	1349	1.15	238.89	19.6				
5.0	6.0	1059	1.50	187.48	21.6				
6.4	7.7	817	1.90	144.69	22.8				
7.8	9.4	676	2.30	119.68	23.4				
9.1	11	575	2.70	101.80	23.7				
3.8	4.6	1370	1.15	368.94	19.4	CG083-11N-80-04E CF083-11N-80-04E	64 68	82	
5.0	6.0	1057	1.50	284.84	21.6				
5.9	7.1	887	1.75	238.89	22.5				
7.5	9.0	696	2.25	187.48	23.3				
9.8	12	537	2.90	144.69	23.8				
5.2	6.2	1002	0.85	177.39	**	CG073-11N-80-06F CF073-11N-80-06F	40 44	80	
5.8	7.0	911	0.90	161.38	**				
6.8	8.2	776	1.10	137.38	9.2				
7.4	8.9	706	1.20	124.97	10.2				
8.9	11	590	1.40	104.50	11.5				
9.8	12	537	1.55	95.06	12.0				
11	13	487	1.70	86.17	12.4				
12	14	443	1.90	78.39	12.7				
13	16	399	2.10	70.68	12.9				
14	17	363	2.30	64.30	13.1				
15	18	339	2.45	60.06	13.3				
17	20	309	2.70	54.63	13.4				
19	23	279	2.95	49.38	13.5				
5.1	6.1	1034	0.80	278.44	**	CG073-11N-80-04E CF073-11N-80-04E	40 44	80	
5.6	6.7	940	0.90	253.30	**				
6.5	7.8	803	1.05	216.20	8.8				
7.2	8.6	730	1.15	196.68	9.9				
8.0	9.6	659	1.25	177.39	10.8				
8.8	11	599	1.40	161.38	11.4				
10	12	510	1.65	137.38	12.2				
11	13	464	1.80	124.97	12.5				
14	17	388	2.15	104.50	13.0				
15	18	353	2.35	95.06	13.2				
16	19	320	2.60	86.17	13.3				
18	22	291	2.85	78.39	13.5				
6.6	7.9	797	0.80	141.17	**	CG063-11N-80-06F CF063-11N-80-06F	24 29	78	
7.8	9.4	669	0.90	118.51	**				
8.6	10	614	1.00	108.67	5.9				
10	12	506	1.20	89.54	8.0				
11	13	464	1.30	82.10	8.6				
13	16	414	1.45	73.28	9.2				
14	17	380	1.60	67.19	9.6				
16	19	336	1.80	59.42	10.0				
17	20	308	1.95	54.49	10.2				
19	23	281	2.15	49.74	10.4				
20	24	258	2.35	45.61	10.5				
7.5	9.0	698	0.90	188.11	**	CG063-11N-80-04E CF063-11N-80-04E	23 28	78	
8.2	9.8	640	0.95	172.49	**				
9.2	11	572	1.05	153.96	6.9				
10	12	524	1.15	141.17	7.7				
12	14	440	1.40	118.51	8.9				
13	16	403	1.50	108.67	9.3				
16	19	332	1.85	89.54	10.0				
17	20	305	2.00	82.10	10.2				
19	23	272	2.25	73.28	10.4				
21	25	249	2.45	67.19	10.6				
24	29	221	2.75	59.42	10.7				
26	31	202	3.00	54.49	10.8				
16	19	339	1.25	60.00	9.9	CG062-11N-80-06F CF062-11N-80-06F	24 29	78	
17	20	311	1.25	55.02	10.1				
20	24	269	2.25	47.55	10.4				
21	25	246	2.30	43.60	10.6				
25	30	209	2.90	36.92	10.8				
28	34	189	1.25	33.43	10.9				
35	42	150	2.30	26.49	11.0				

P_N = 0.55 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.55 kW	0.66 kW	M₂	f_B						
n₆₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
24	29	223	1.90	60.00	10.7	CG062-11N-80-04E CF062-11N-80-04E	23 28	78	
26	31	204	1.90	55.02	10.8				
42	50	124	1.90	33.43	11.1				
10	12	521	0.80	92.32	**	CG053-11N-80-06F CF053-11N-80-06F	19 24	76	
12	14	439	0.95	77.79	**				
13	16	399	1.05	70.71	2.6				
15	18	348	1.15	61.63	4.4				
17	20	316	1.30	56.02	5.1				
19	23	278	1.45	49.20	5.8				
21	25	253	1.60	44.73	6.2				
11	13	494	0.85	132.97	**	CG053-11N-80-04E CF053-11N-80-04E	19 24	76	
12	14	449	0.90	120.88	**				
14	17	377	1.10	101.55	3.5				
15	18	343	1.20	92.32	4.6				
18	22	289	1.40	77.79	5.7				
20	24	263	1.55	70.71	6.1				
23	28	229	1.75	61.63	6.5				
25	30	208	1.95	56.02	6.7				
29	35	183	2.20	49.20	7.0				
32	38	166	2.45	44.73	7.1				
16	19	332	0.80	58.85	**				CG052-11N-80-06F CF052-11N-80-06F
17	20	302	0.80	53.50	**				
19	23	272	1.25	48.13	5.9				
21	25	247	1.25	43.75	6.3				
24	29	215	1.90	38.00	6.7				
27	32	195	2.10	34.55	6.9				
32	38	165	1.25	29.17	7.1				
32	38	166	2.45	29.46	7.1				
35	42	151	2.65	26.79	7.2				
39	47	136	2.95	24.12	7.3				
40	48	130	2.10	23.03	7.3				
52	62	101	2.65	17.86	7.5				
24	29	219	1.15	58.85	6.6	CG052-11N-80-04E CF052-11N-80-04E	18 23	76	
26	31	199	1.15	53.50	6.8				
29	35	179	1.90	48.13	7.0				
32	38	162	1.90	43.75	7.1				
37	44	141	2.85	38.00	7.3				
40	48	132	1.15	35.67	7.3				
49	59	108	1.90	29.17	7.5				
21	25	247	0.85	43.79	**	CG033-11N-80-06F CF033-11N-80-06F	15 17	74	
26	31	200	1.05	35.38	4.0				
29	35	182	1.15	32.13	4.4				
22	26	238	0.85	64.05	**	CG033-11N-80-04E CF033-11N-80-04E	14 16	74	
24	29	216	0.95	58.17	**				
29	35	179	1.15	48.22	4.5				
32	38	163	1.25	43.79	4.7				
40	48	131	1.55	35.38	5.2				
44	53	119	1.70	32.13	5.3				
22	26	242	0.80	42.88	**	CG032-11N-80-06F CF032-11N-80-06F	14 16	74	
24	29	220	0.80	38.95	**				
27	32	197	1.05	34.88	4.1				
29	35	179	1.15	31.67	4.5				
34	41	157	1.30	27.71	4.8				
37	44	142	1.45	25.17	5.1				
39	47	136	0.80	24.03	**				
43	52	121	1.70	21.40	5.3				
48	58	110	1.85	19.44	5.3				
48	58	110	1.20	19.54	5.2				
54	65	97	2.10	17.09	5.2				
60	72	88	1.50	15.53	4.9				
60	72	88	2.30	15.52	5.0				
72	86	73	2.75	12.92	4.8				
78	94	68	1.95	11.99	4.6				
97	116	54	2.45	9.57	4.3				

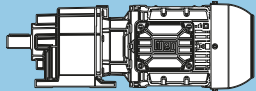
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50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.55 kW	0.66 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
33	40	159	1.20	42.88	4.8	CG032-11N-80-04E CF032-11N-80-04E	14 16	74	
36	43	145	1.20	38.95	5.0				
41	49	130	1.55	34.88	5.2				
45	54	118	1.75	31.67	5.3				
51	61	103	1.95	27.71	5.2				
56	67	93	2.15	25.17	5.1				
59	71	89	1.20	24.03	5.0				
66	79	80	2.55	21.40	4.9				
72	86	73	1.80	19.54	4.7				
73	88	72	2.80	19.44	4.7				
91	109	58	2.30	15.53	4.4				
118	142	45	2.95	11.99	4.1				
47	56	113	0.80	19.92	**	CG012-11N-80-06F CF012-11N-80-06F	12 13	72	
52	62	101	0.85	17.85	**				
63	76	84	1.05	14.88	2.8				
70	84	75	1.15	13.33	3.0				
75	90	70	0.95	12.46	**				
83	100	63	1.35	11.20	3.2				
93	112	57	1.50	10.04	3.1				
97	116	54	1.25	9.60	3.0				
113	136	46	1.85	8.22	2.9				
124	149	42	1.60	7.50	2.8				
126	151	42	2.05	7.36	2.8				
166	199	32	2.10	5.60	2.6				
220	264	24	2.80	4.22	2.4				
48	58	110	0.80	29.65	**	CG012-11N-80-04E CF012-11N-80-04E	12 13	72	
55	66	95	0.90	25.50	**				
62	74	85	1.05	22.85	2.8				
71	85	74	1.15	19.92	3.0				
73	88	72	0.95	19.51	**				
79	95	66	1.30	17.85	3.1				
89	107	59	1.15	15.82	2.9				
95	114	55	1.55	14.88	3.1				
106	127	50	1.75	13.33	3.0				
114	137	46	1.45	12.46	2.9				
126	151	42	2.05	11.20	2.8				
141	169	37	2.30	10.04	2.7				
147	176	36	1.90	9.60	2.7				
172	206	31	2.80	8.22	2.6				
189	227	28	2.40	7.50	2.5				
89	107	59	0.80	10.42	**	CG002-11N-80-06F CF002-11N-80-06F	11 12	70	
93	112	56	0.90	9.97	**				
105	126	50	1.00	8.90	0.7				
114	137	46	1.00	8.17	0.2				
135	162	39	1.30	6.88	1.0				
151	181	35	1.20	6.14	0.7				
152	182	35	1.45	6.14	1.1				
193	232	27	1.40	4.81	0.9				
263	316	20	1.70	3.54	1.1				
381	457	14	2.20	2.44	1.2				
82	98	64	0.80	17.29	**				CG002-11N-80-04E CF002-11N-80-04E
92	110	57	0.90	15.43	**				
105	126	50	1.00	13.54	0.7				
108	130	49	0.90	13.10	**				
117	140	45	1.15	12.08	0.8				
136	163	39	1.20	10.42	0.5				
142	170	37	1.40	9.97	1.1				
159	191	33	1.55	8.90	1.1				
173	208	30	1.50	8.17	0.8				
206	247	26	2.00	6.88	1.3				
230	276	23	1.80	6.14	1.0				
231	277	23	2.20	6.14	1.3				
294	353	18	2.10	4.81	1.1				
399	479	13	2.60	3.54	1.2				

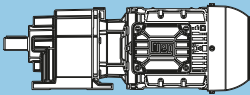
P_N = 0.75 kW							IE3		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.75 kW	0.90 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
3.9	4.7	1820	0.90	238.89	**		CG083-11P-90S/L-06E CF083-11P-90S/L-06E	75	82
5.0	6.0	1429	1.10	187.48	18.9				
6.5	7.8	1103	1.45	144.69	21.4				
7.9	9.5	912	1.70	119.68	22.4				
9.2	11	776	2.00	101.80	23.0				
11	13	672	2.35	88.23	23.4				
13	16	568	2.75	74.50	23.7				
3.8	4.6	1861	0.85	368.94	**		CG083-11P-80-04F CF083-11P-80-04F	66	82
5.0	6.0	1437	1.10	284.84	18.9				
5.9	7.1	1205	1.30	238.89	20.7				
7.6	9.1	946	1.65	187.48	22.2				
9.8	12	730	2.15	144.69	23.2				
12	14	604	2.60	119.68	23.6				
6.8	8.2	1047	0.80	137.38	**			CG073-11P-90S/L-06E CF073-11P-90S/L-06E	
7.5	9.0	952	0.90	124.97	**				
9.0	11	796	1.05	104.50	8.9				
9.9	12	724	1.15	95.06	10.0				
11	13	657	1.25	86.17	10.8				
12	14	597	1.40	78.39	11.4				
13	16	539	1.55	70.68	12.0				
15	18	490	1.70	64.30	12.4				
16	19	458	1.80	60.06	12.6				
17	20	416	2.00	54.63	12.8				
19	23	376	2.20	49.38	13.1				
21	25	342	2.35	44.92	13.2				
24	29	298	2.60	39.17	13.4				
26	31	272	2.70	35.63	13.5				
6.6	7.9	1091	0.80	216.20	**		CG073-11P-80-04F CF073-11P-80-04F		42
7.2	8.6	992	0.85	196.68	**				
8.0	9.6	895	0.95	177.39	**				
8.8	11	814	1.05	161.38	8.6				
10	12	693	1.20	137.38	10.4				
11	13	630	1.35	124.97	11.1				
14	17	527	1.60	104.50	12.1				
15	18	480	1.75	95.06	12.4				
16	19	435	1.90	86.17	12.7				
18	22	395	2.10	78.39	13.0				
20	24	357	2.35	70.68	13.2				
22	26	324	2.55	64.30	13.3				
24	29	303	2.75	60.06	13.4				
26	31	276	3.00	54.63	13.5				
24	29	297	2.80	38.92	13.4		CG072-11P-90S/L-06E CF072-11P-90S/L-06E	50 54	80
10	12	682	0.90	89.54	**		CG063-11P-90S/L-06E CF063-11P-90S/L-06E	34	78
11	13	626	1.00	82.10	5.6				
13	16	558	1.10	73.28	7.1				
14	17	512	1.20	67.19	7.9				
16	19	453	1.35	59.42	8.8				
17	20	415	1.45	54.49	9.2				
19	23	379	1.60	49.74	9.6				
21	25	348	1.75	45.61	9.9				
9.2	11	777	0.80	153.96	**		CG063-11P-80-04F CF063-11P-80-04F	25	78
10	12	712	0.85	141.17	**				
12	14	598	1.05	118.51	6.3				
13	16	548	1.10	108.67	7.3				
16	19	452	1.35	89.54	8.8				
17	20	414	1.45	82.10	9.2				
19	23	370	1.65	73.28	9.7				
21	25	339	1.80	67.19	9.9				
24	29	300	2.05	59.42	10.2				
26	31	275	2.20	54.49	10.4				
29	35	251	2.40	49.74	10.5				
31	37	230	2.65	45.61	10.7				

P_N = 0.75 kW						IE3					
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page		
0.75 kW	0.90 kW	M₂	f_B								
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN						
16	19	457	0.95	60.00	**	CG062-11P-90S/L-06E CF062-11P-90S/L-06E	34 39	78			
17	20	419	0.95	55.02	**						
20	24	362	1.70	47.55	9.7						
22	26	332	1.70	43.60	10.0						
25	30	281	2.15	36.92	10.4						
28	34	258	2.35	33.86	10.5						
28	34	255	0.95	33.43	**						
31	37	231	2.60	30.30	10.7						
34	41	212	2.85	27.78	10.8						
35	42	202	1.70	26.49	10.8						
46	55	157	2.45	20.57	11.0						
56	67	129	2.95	16.88	10.7						
24	29	303	1.40	60.00	10.2	CG062-11P-80-04F CF062-11P-80-04F	25 30	78			
26	31	278	1.40	55.02	10.4						
30	36	240	2.55	47.55	10.6						
33	40	220	2.60	43.60	10.7						
42	50	169	1.40	33.43	10.9						
54	65	134	2.60	26.49	10.8						
15	18	470	0.90	61.63	**	CG053-11P-90S/L-06E CF053-11P-90S/L-06E	30 35	76			
17	20	427	0.95	56.02	**						
19	23	375	1.10	49.20	3.6						
21	25	341	1.20	44.73	4.6	CG053-11P-80-04F CF053-11P-80-04F	21 26	76			
14	17	512	0.80	101.55	**						
15	18	466	0.90	92.32	**						
18	22	392	1.05	77.79	2.9						
20	24	357	1.15	70.71	4.2						
23	28	311	1.30	61.63	5.3						
25	30	283	1.45	56.02	5.8						
29	35	248	1.65	49.20	6.3						
32	38	226	1.80	44.73	6.5						
20	24	367	0.95	48.13	**	CG052-11P-90S/L-06E CF052-11P-90S/L-06E	29 34	76			
21	25	333	0.95	43.75	**						
25	30	290	1.40	38.00	5.6						
27	32	263	1.55	34.55	6.1						
32	38	222	0.95	29.17	**						
32	38	225	1.80	29.46	6.5						
35	42	204	2.00	26.79	6.8						
39	47	184	2.20	24.12	7.0						
41	49	176	1.55	23.03	7.0						
43	52	167	2.40	21.92	7.1						
51	61	141	2.85	18.56	7.3						
53	64	136	2.00	17.86	7.3						
64	77	111	2.40	14.62	7.4						
24	29	297	0.85	58.85	**				CG052-11P-80-04F CF052-11P-80-04F	20 25	76
27	32	270	0.85	53.50	**						
30	36	243	1.40	48.13	6.3						
32	38	221	1.40	43.75	6.6						
37	44	192	2.10	38.00	6.9						
40	48	180	0.85	35.67	**						
41	49	174	2.30	34.55	7.0						
48	58	149	2.70	29.46	7.2						
49	59	147	1.40	29.17	7.2						
53	64	135	3.00	26.79	7.3						
62	74	116	2.30	23.03	7.4						
80	96	90	3.00	17.86	7.5						
29	35	243	0.85	48.22	**	CG033-11P-80-04F CF033-11P-80-04F	16 18	74			
32	38	221	0.95	43.79	**						
40	48	179	1.15	35.38	4.5						
44	53	162	1.25	32.13	4.8						

Legend see page 25

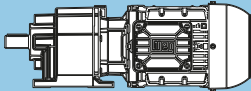
** ... on request

P_N = 0.75 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.75 kW	0.90 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
27	32	266	0.80	34.88	**	CG032-11P-90S/L-06E CF032-11P-90S/L-06E	25 27	74	
30	36	241	0.85	31.67	**				
34	41	211	0.95	27.71	**				
37	44	192	1.05	25.17	4.2				
44	53	163	1.25	21.40	4.7				
48	58	148	1.40	19.44	5.0				
48	58	149	0.90	19.54	**				
55	66	130	1.55	17.09	4.9				
61	73	118	1.10	15.53	4.7				
61	73	118	1.70	15.52	4.8				
73	88	98	2.05	12.92	4.6				
78	94	91	1.45	11.99	4.5				
80	96	89	2.25	11.73	4.5				
96	115	75	2.70	9.82	4.3				
98	118	73	1.80	9.57	4.2				
105	126	68	2.95	8.92	4.2				
130	156	55	2.40	7.24	3.9				
33	40	216	0.90	42.88	**	CG032-11P-80-04F CF032-11P-80-04F	16 18	74	
36	43	196	0.90	38.95	**				
41	49	176	1.15	34.88	4.5				
45	54	160	1.30	31.67	4.8				
51	61	140	1.45	27.71	5.0				
56	67	127	1.60	25.17	4.9				
59	71	121	0.85	24.03	**				
66	79	108	1.90	21.40	4.7				
73	88	99	1.30	19.54	4.5				
73	88	98	2.05	19.44	4.6				
83	100	86	2.35	17.09	4.4				
91	109	78	1.70	15.53	4.3				
91	109	78	2.60	15.52	4.3				
118	142	61	2.15	11.99	4.0				
148	178	48	2.70	9.57	3.8				
63	76	113	0.80	14.88	**	CG012-11P-90S/L-06E CF012-11P-90S/L-06E	22 23	72	
71	85	102	0.85	13.33	**				
84	101	85	1.00	11.20	2.3				
94	113	77	1.15	10.04	2.4				
98	118	73	0.95	9.60	**				
114	137	63	1.40	8.22	2.8				
125	150	57	1.20	7.50	2.3				
128	154	56	1.55	7.36	2.7				
168	202	43	1.55	5.60	2.5				
223	268	32	2.10	4.22	2.3				
304	365	24	2.80	3.09	2.1				
71	85	101	0.85	19.92	**	CG012-11P-80-04F CF012-11P-80-04F	13 14	72	
80	96	90	0.95	17.85	**				
90	108	80	0.85	15.82	**				
95	114	75	1.15	14.88	2.5				
107	128	67	1.30	13.33	2.6				
114	137	63	1.05	12.46	2.2				
127	152	57	1.55	11.20	2.7				
141	169	51	1.70	10.04	2.7				
148	178	48	1.40	9.60	2.5				
173	208	41	2.10	8.22	2.5				
189	227	38	1.75	7.50	2.4				
193	232	37	2.30	7.36	2.4				
253	304	28	2.35	5.60	2.2				
118	142	61	0.85	12.08	**	CG002-11P-80-04F CF002-11P-80-04F	12 13	70	
136	163	53	0.90	10.42	**				
142	170	50	1.00	9.97	0.4				
160	192	45	1.15	8.90	0.5				
174	209	41	1.10	8.17	0.1				
207	248	35	1.45	6.88	0.8				
231	277	31	1.30	6.14	0.5				
231	277	31	1.65	6.14	0.9				
295	354	24	1.55	4.81	0.7				
401	481	18	1.90	3.54	0.9				

P_N = 1.1 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
1.1 kW	1.3 kW	n₅₀ min ⁻¹	n₆₀ min ⁻¹		M₂ Nm	f_B			
5.1	6.1	2057	0.80	284.84	**		CG083-11P-90S/L-04E CF083-11P-90S/L-04E	72 76	82
6.1	7.3	1725	0.90	238.89	**				
7.8	9.4	1354	1.15	187.48	19.6				
10	12	1045	1.50	144.69	21.7				
12	14	864	1.80	119.68	22.6				
14	17	735	2.15	101.80	23.2				
16	19	637	2.45	88.23	23.5				
20	24	538	2.90	74.50	23.8				
6.5	7.8	1608	1.00	144.69	17.1		CG083-11P-100L-06D CF083-11P-100L-06D	83 87	82
7.9	9.5	1330	1.20	119.68	19.8				
9.3	11	1132	1.40	101.80	21.2				
11	13	981	1.60	88.23	22.1				
13	16	828	1.90	74.50	22.8				
15	18	682	2.30	61.37	23.4				
17	20	602	2.55	54.18	23.6		CG082-11P-100L-06D CF082-11P-100L-06D	82 86	82
11	13	992	0.85	137.38	**		CG073-11P-90S/L-04E CF073-11P-90S/L-04E	48 52	80
12	14	902	0.95	124.97	**				
14	17	755	1.10	104.50	9.6				
15	18	686	1.20	95.06	10.5				
17	20	622	1.35	86.17	11.2				
19	23	566	1.45	78.39	11.7				
21	25	510	1.65	70.68	12.2				
23	28	464	1.80	64.30	12.5				
24	29	434	1.90	60.06	12.7				
27	32	394	2.10	54.63	13.0				
29	35	357	2.35	49.38	13.2				
32	38	324	2.45	44.92	13.3				
37	44	283	2.75	39.17	13.5				
41	49	257	2.85	35.63	13.6				
9.9	12	1057	0.80	95.06	**		CG073-11P-100L-06D CF073-11P-100L-06D	59 63	80
11	13	958	0.90	86.17	**				
12	14	871	0.95	78.39	**				
13	16	786	1.05	70.68	9.1				
15	18	715	1.15	64.30	10.1				
16	19	668	1.25	60.06	10.7				
17	20	607	1.40	54.63	11.3				
19	23	549	1.50	49.38	11.9				
21	25	499	1.60	44.92	12.3				
24	29	435	1.80	39.17	12.7				
27	32	396	1.85	35.63	13.0				
37	44	281	2.95	38.92	13.5		CG072-11P-90S/L-04E CF072-11P-90S/L-04E	47 51	80
24	29	433	1.90	38.92	12.7		CG072-11P-100L-06D CF072-11P-100L-06D	58 62	80
27	32	394	2.10	35.41	13.0				
31	37	340	2.45	30.55	13.3				
34	41	309	2.70	27.79	13.4				
13	16	785	0.80	108.67	**		CG063-11P-90S/L-04E CF063-11P-90S/L-04E	32 37	78
16	19	647	0.95	89.54	**				
18	22	593	1.05	82.10	6.4				
20	24	529	1.15	73.28	7.6				
22	26	485	1.25	67.19	8.3				
24	29	429	1.40	59.42	9.0				
27	32	393	1.55	54.49	9.4				
29	35	359	1.70	49.74	9.8				
32	38	329	1.85	45.61	10.0				
14	17	747	0.85	67.19	**				
16	19	661	0.95	59.42	**				
17	20	606	1.00	54.49	6.1				
19	23	553	1.10	49.74	7.2				
21	25	507	1.20	45.61	8.0				

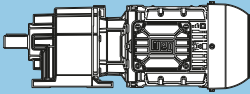
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** ... on request

P_N = 1.1 kW						IE3		
50 Hz	60 Hz	M₂	f_B	i	at 50 Hz		m	Dimension sheet see page
1.1 kW	1.3 kW				F_{rH}			
n₅₀	n₆₀	Nm			kN		kg	
min⁻¹	min⁻¹							
24	29	433	1.00	60.00	9.0	CG062-11P-90S/L-04E CF062-11P-90S/L-04E	31 36	78
26	31	397	1.00	55.02	9.4			
31	37	343	1.75	47.55	9.9			
33	40	315	1.80	43.60	10.1			
39	47	267	2.30	36.92	10.4			
43	52	244	2.50	33.86	10.6			
44	53	241	1.00	33.43	10.6			
48	58	219	2.75	30.30	10.7			
52	62	201	3.00	27.78	10.8			
55	66	191	1.80	26.49	10.6			
71	85	149	2.55	20.57	9.8			
20	24	529	1.15	47.55	7.7	CG062-11P-100L-06D CF062-11P-100L-06D	42 47	78
22	26	485	1.20	43.60	8.3			
26	31	411	1.50	36.92	9.2			
28	34	376	1.60	33.86	9.6			
31	37	337	1.80	30.30	9.9			
34	41	309	1.95	27.78	10.2			
36	43	295	1.20	26.49	10.3			
40	48	261	2.35	23.46	10.5			
44	53	239	2.55	21.51	10.6			
46	55	229	1.65	20.57	10.7			
56	67	188	2.05	16.88	10.5			
72	86	145	2.60	13.07	9.8			
21	25	511	0.80	70.71	**	CG053-11P-90S/L-04E CF053-11P-90S/L-04E	27 32	76
24	29	445	0.90	61.63	**			
26	31	405	1.00	56.02	2.3			
30	36	355	1.15	49.20	4.2			
33	40	323	1.25	44.73	5.0	CG052-11P-90S/L-04E CF052-11P-90S/L-04E	26 31	76
30	36	348	1.00	48.13	4.4			
33	40	316	1.00	43.75	5.2			
38	46	274	1.50	38.00	5.9			
42	50	249	1.65	34.55	6.2			
49	59	213	1.90	29.46	6.7			
50	60	211	1.00	29.17	6.7			
54	65	193	2.10	26.79	6.9			
60	72	174	2.30	24.12	7.0			
63	76	166	1.65	23.03	7.1			
66	79	158	2.55	21.92	7.2			
78	94	134	3.00	18.56	7.3			
81	97	129	2.10	17.86	7.3			
100	120	106	2.55	14.62	6.9			
25	30	422	0.95	38.00	**	CG052-11P-100L-06D CF052-11P-100L-06D	37 42	76
27	32	384	1.05	34.55	3.3			
32	38	328	1.25	29.46	4.9			
35	42	298	1.35	26.79	5.5			
39	47	268	1.50	24.12	6.0			
41	49	256	1.05	23.03	6.2			
43	52	244	1.65	21.92	6.3			
51	61	206	1.95	18.56	6.7			
53	64	199	1.35	17.86	6.8			
56	67	188	2.15	16.88	6.9			
65	78	163	1.65	14.62	7.1			
67	80	156	2.60	14.03	7.2			
74	89	142	2.85	12.75	7.3			
84	101	125	2.15	11.25	7.2			
111	133	95	2.85	8.50	6.7			

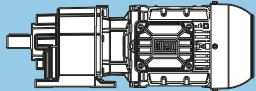
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** ... on request

P_N = 1.1 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
1.1 kW	1.3 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
42	50	252	0.80	34.88	**	CG032-11P-90S/L-04E CF032-11P-90S/L-04E	22 24	74	
46	55	229	0.90	31.67	**				
53	64	200	1.00	27.71	4.0				
58	70	182	1.15	25.17	4.4				
68	82	155	1.30	21.40	4.4				
74	89	141	0.95	19.54	**				
75	90	140	1.45	19.44	4.3				
85	102	123	1.65	17.09	4.2				
94	113	112	1.20	15.53	4.0				
94	113	112	1.80	15.52	4.1				
113	136	93	2.15	12.92	3.9				
121	145	87	1.55	11.99	3.8				
124	149	85	2.40	11.73	3.8				
148	178	71	2.85	9.82	3.7				
152	182	69	1.90	9.57	3.6				
201	241	52	2.50	7.24	3.3				
44	53	238	0.85	21.40	**	CG032-11P-100L-06D CF032-11P-100L-06D	33 35	74	
49	59	216	0.95	19.44	**				
55	66	190	1.10	17.09	4.2				
61	73	173	1.20	15.52	4.5				
61	73	173	0.80	15.53	**				
73	88	144	1.40	12.92	4.3				
79	95	133	1.00	11.99	4.2				
81	97	130	1.55	11.73	4.2				
96	115	109	1.85	9.82	4.1				
99	119	106	1.25	9.57	4.0				
106	127	99	2.00	8.92	4.0				
124	149	85	2.30	7.64	3.8				
131	157	80	1.65	7.24	3.7				
136	163	77	2.50	6.94	3.7				
159	191	66	2.85	5.96	3.6				
172	206	61	2.15	5.50	3.5				
221	265	48	2.70	4.28	3.3				
98	118	107	0.80	14.88	**	CG012-11P-90S/L-04E CF012-11P-90S/L-04E	20 21	72	
109	131	96	0.90	13.33	**				
130	156	81	1.10	11.20	1.6				
145	174	73	1.20	10.04	1.8				
152	182	69	1.00	9.60	1.3				
177	212	59	1.45	8.22	2.1				
194	233	54	1.25	7.50	1.7				
198	238	53	1.60	7.36	2.2				
260	312	40	1.65	5.60	2.1				
345	414	31	2.20	4.22	2.0				
470	564	22	3.00	3.09	1.8				

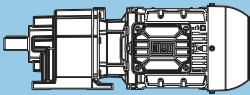
Legend see page 25

** ... on request

P _N = 1.5 kW							IE3		
50 Hz	60 Hz	M ₂ Nm	f _B	i	at 50 Hz			m kg	Dimension sheet see page
1.5 kW	1.8 kW				F _{rH} kN				
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹								
7.7	9.2	1852	0.85	187.48	**	CG083-11P-90S/L-04F CF083-11P-90S/L-04F	76 80	82	
10	12	1429	1.10	144.69	18.9				
12	14	1182	1.35	119.68	20.9				
14	17	1006	1.55	101.80	21.9				
16	19	872	1.80	88.23	22.6				
19	23	736	2.15	74.50	23.2				
24	29	606	2.60	61.37	23.6	CG082-11P-90S/L-04F CF082-11P-90S/L-04F	75 79	82	
27	32	535	2.90	54.18	23.5				
14	17	1032	0.80	104.50	**	CG073-11P-90S/L-04F CF073-11P-90S/L-04F	52 56	80	
15	18	939	0.90	95.06	**				
17	20	851	1.00	86.17	7.9				
18	22	774	1.10	78.39	9.3				
21	25	698	1.20	70.68	10.3				
23	28	635	1.30	64.30	11.1				
24	29	593	1.40	60.06	11.5				
27	32	540	1.55	54.63	12.0				
29	35	488	1.70	49.38	12.4				
32	38	444	1.80	44.92	12.7				
37	44	387	2.00	39.17	13.0	CG072-11P-90S/L-04F CF072-11P-90S/L-04F	51 55	80	
41	49	352	2.10	35.63	13.2				
41	49	350	2.35	35.41	13.2				
47	56	302	2.75	30.55	13.4				
52	62	275	3.00	27.79	13.5	CG063-11P-90S/L-04F CF063-11P-90S/L-04F	35 40	78	
20	24	724	0.85	73.28	**				
22	26	664	0.95	67.19	**				
24	29	587	1.05	59.42	6.5				
27	32	538	1.15	54.49	7.5				
29	35	491	1.25	49.74	8.2				
32	38	451	1.35	45.61	8.8	CG062-11P-90S/L-04F CF062-11P-90S/L-04F	35 40	78	
30	36	470	1.30	47.55	8.5				
33	40	431	1.35	43.60	9.0				
39	47	365	1.65	36.92	9.7				
43	52	335	1.80	33.86	10.0				
48	58	299	2.05	30.30	10.2				
52	62	274	2.20	27.78	10.4				
55	66	262	1.35	26.49	10.3				
62	74	232	2.60	23.46	10.0				
67	80	213	2.85	21.51	9.8				
70	84	203	1.90	20.57	9.6	CG053-11P-90S/L-04F CF053-11P-90S/L-04F	31 36	76	
86	103	167	2.30	16.88	9.1				
111	133	129	2.95	13.07	8.4	CG052-11P-90S/L-04F CF052-11P-90S/L-04F	30 35	76	
29	35	486	0.85	49.20	**				
32	38	442	0.95	44.73	**				
38	46	375	1.10	38.00	3.6				
42	50	341	1.20	34.55	4.6				
49	59	291	1.40	29.46	5.6				
54	65	265	1.55	26.79	6.0				
60	72	238	1.70	24.12	6.4				
63	76	228	1.20	23.03	6.5				
66	79	217	1.85	21.92	6.6				
78	94	183	2.20	18.56	7.0				
81	97	176	1.55	17.86	7.0				
86	103	167	2.40	16.88	7.0				
99	119	144	1.85	14.62	6.7				
103	124	139	2.90	14.03	6.7				
129	155	111	2.45	11.25	6.3				

Legend see page 25

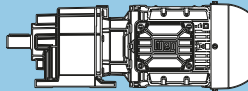
** ... on request

P_N = 1.5 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
1.5 kW	1.8 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
58	70	249	0.85	25.17	**	CG032-11P-90S/L-04F CF032-11P-90S/L-04F	26 28	74	
68	82	212	0.95	21.40	**				
75	90	192	1.05	19.44	4.0				
85	102	169	1.20	17.09	3.9				
93	112	153	1.35	15.52	3.9				
93	112	153	0.85	15.53	**				
112	134	128	1.60	12.92	3.7				
121	145	119	1.10	11.99	3.6				
124	149	116	1.75	11.73	3.6				
148	178	97	2.10	9.82	3.5				
151	181	95	1.40	9.57	3.4				
163	196	88	2.25	8.92	3.4				
190	228	76	2.60	7.64	3.3				
200	240	72	1.85	7.24	3.2				
209	251	69	2.80	6.94	3.2				
264	317	54	2.40	5.50	3.0				
129	155	111	0.80	11.20	**	CG012-11P-90S/L-04F CF012-11P-90S/L-04F	23 24	72	
144	173	99	0.90	10.04	**				
176	211	81	1.05	8.22	1.1				
193	232	74	0.90	7.50	**				
197	236	73	1.20	7.36	1.3				
259	311	55	1.20	5.60	1.2				
344	413	42	1.60	4.22	1.6				
469	563	31	2.20	3.09	1.8				



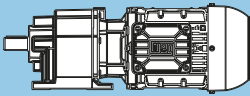
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** ... on request

P _N = 2.2 kW						IE3		
50 Hz 2.2 kW	60 Hz 2.6 kW	M ₂ Nm	f _B	i	at 50 Hz		m kg	Dimension sheet see page
n ₆₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rH} kN			
12	14	1752	0.90	119.68	**	CG083-11P-100L-04E CF083-11P-100L-04E	86 90	82
14	17	1490	1.05	101.80	18.4			
16	19	1292	1.20	88.23	19.5			
19	23	1091	1.45	74.50	20.1			
20	24	1052	1.50	71.84	20.0			
23	28	899	1.75	61.37	20.5	CG082-11P-100L-04E CF082-11P-100L-04E	85 89	82
26	31	793	2.00	54.18	20.5			
33	40	628	2.50	42.88	20.3			
38	46	548	2.85	37.44	20.0			
46	55	457	2.45	31.23	19.0			
20	24	1035	0.80	70.68	**	CG073-11P-100L-04E CF073-11P-100L-04E	62 66	80
22	26	941	0.90	64.30	**			
24	29	879	0.95	60.06	**			
26	31	800	1.05	54.63	8.8			
29	35	723	1.15	49.38	10.0			
30	36	697	1.20	47.62	10.3			
32	38	658	1.25	44.92	10.8			
33	40	634	1.25	43.32	11.1			
37	44	573	1.35	39.17	11.7			
40	48	522	1.40	35.63	12.1			
37	44	570	1.45	38.92	11.7	CG072-11P-100L-04E CF072-11P-100L-04E	61 65	80
41	49	518	1.60	35.41	12.1			
47	56	447	1.85	30.55	12.6			
52	62	407	2.05	27.79	12.9			
61	73	345	2.40	23.58	13.2			
67	80	314	2.65	21.45	13.4			
70	84	302	2.30	20.65	13.4			
74	89	286	2.85	19.50	13.5			
89	107	237	2.90	16.20	13.7			
26	31	798	0.80	54.49	**	CG063-11P-100L-04E CF063-11P-100L-04E	46 51	78
29	35	728	0.85	49.74	**			
31	37	668	0.90	45.61	**			
37	44	569	1.10	38.88	6.9			
40	48	522	1.15	35.65	7.8	CG062-11P-100L-04E CF062-11P-100L-04E	45 50	78
47	56	444	1.40	30.30	8.9			
52	62	407	1.50	27.78	9.3			
61	73	344	1.75	23.46	9.7			
67	80	315	1.95	21.51	9.5			
80	96	261	2.30	17.85	9.1			
85	102	247	1.55	16.88	8.8			
88	106	240	2.55	16.36	8.8			
98	118	216	2.80	14.72	8.6			
110	132	191	2.00	13.07	8.2			
144	173	146	2.60	9.94	7.6			
60	72	353	1.15	24.12	4.3	CG052-11P-100L-04E CF052-11P-100L-04E	40 45	76
65	78	321	1.25	21.92	5.0			
77	92	272	1.50	18.56	5.9			
85	102	247	1.65	16.88	6.3			
98	118	214	1.25	14.62	6.4			
102	122	205	1.95	14.03	6.5			
113	136	187	2.15	12.75	6.3			
125	150	168	2.40	11.48	6.1			
128	154	165	1.65	11.25	6.0			
138	166	153	2.65	10.43	6.0			
154	185	136	2.85	9.31	5.8			
169	203	124	2.15	8.50	5.6			
170	204	124	2.95	8.46	5.6			
206	247	102	2.65	6.96	5.3			

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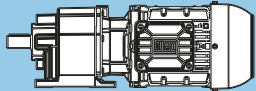
** ... on request

P_N = 2.2 kW						IE3		
50 Hz	60 Hz	M₂ Nm	f_B	i	at 50 Hz		m kg	Dimension sheet see page
2.2 kW	2.6 kW				F_{rN} kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹							
84	101	250	0.80	17.09	**	CG032-11P-100L-04E CF032-11P-100L-04E	36 38	74
92	110	227	0.90	15.52	**			
111	133	189	1.10	12.92	3.4			
122	146	172	1.20	11.73	3.3			
146	175	144	1.40	9.82	3.3			
150	180	140	0.95	9.57	**			
161	193	131	1.55	8.92	3.2			
188	226	112	1.75	7.64	3.1			
198	238	106	1.25	7.24	3.0			
207	248	102	1.90	6.94	3.0			
241	289	87	2.15	5.96	3.0			
261	313	81	1.65	5.50	2.9			
265	318	79	2.35	5.41	2.9			
335	402	63	2.05	4.28	2.7			
430	516	49	2.45	3.34	2.5			



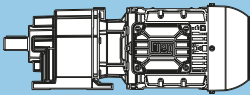
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** ... on request

P _N = 3.0 kW						IE3		
50 Hz 3.0 kW	60 Hz 3.6 kW	M ₂ Nm	f _B	i	at 50 Hz		m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rH} kN			
14	17	2025	0.80	101.80	**	CG083-11P-L100L-04F CF083-11P-L100L-04F	95 99	82
16	19	1755	0.90	88.23	**			
19	23	1482	1.05	74.50	15.0			
20	24	1429	1.10	71.84	15.1			
23	28	1221	1.30	61.37	16.3			
27	32	1078	1.45	54.18	16.5	CG082-11P-L100L-04F CF082-11P-L100L-04F	94 98	82
34	41	853	1.85	42.88	17.1			
38	46	745	2.10	37.44	17.5			
44	53	658	2.40	33.09	17.3			
46	55	621	1.80	31.23	16.6			
51	61	557	2.80	27.98	17.4			
58	70	492	2.65	24.72	16.6			
26	31	1087	0.80	54.63	**	CG073-11P-L100L-04F CF073-11P-L100L-04F	71 75	80
29	35	982	0.85	49.38	**			
30	36	947	0.90	47.62	**			
32	38	894	0.90	44.92	**			
33	40	862	0.95	43.32	**			
37	44	779	1.00	39.17	9.2			
40	48	709	1.05	35.63	10.2			
37	44	774	1.10	38.92	9.3	CG072-11P-L100L-04F CF072-11P-L100L-04F	70 74	80
41	49	705	1.20	35.41	10.2			
47	56	608	1.35	30.55	11.3			
52	62	553	1.50	27.79	11.8			
61	73	469	1.75	23.58	12.5			
67	80	427	1.95	21.45	12.8			
70	84	411	1.70	20.65	12.9			
74	89	388	2.10	19.50	13.0			
81	97	353	2.30	17.74	13.2			
87	104	330	2.35	16.59	13.3			
89	107	322	2.15	16.20	13.3			
95	114	300	2.55	15.09	13.4			
100	120	286	2.60	14.38	13.5			
110	132	260	2.80	13.08	13.3			
115	138	249	2.70	12.51	13.1			
119	143	242	2.90	12.14	12.9			
123	148	233	2.95	11.71	12.8			
37	44	774	0.80	38.88	**	CG063-11P-L100L-04F CF063-11P-L100L-04F	54 59	78
40	48	709	0.85	35.65	**			
48	58	603	1.00	30.30	6.2	CG062-11P-L100L-04F CF062-11P-L100L-04F	54 59	78
52	62	553	1.10	27.78	7.2			
61	73	467	1.30	23.46	8.6			
67	80	428	1.45	21.51	9.1			
81	97	355	1.70	17.85	8.7			
85	102	336	1.15	16.88	8.5			
88	106	326	1.85	16.36	8.5			
98	118	293	2.05	14.72	8.3			
107	128	269	2.25	13.49	8.1			
110	132	260	1.45	13.07	8.0			
119	143	240	2.50	12.07	7.9			
130	156	220	2.75	11.07	7.7			
140	168	204	2.95	10.26	7.6			
145	174	198	1.95	9.94	7.4			
176	211	163	2.35	8.20	7.0			
214	257	134	2.85	6.73	6.7			

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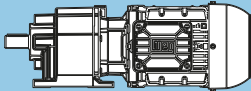
** ... on request

P_N = 3.0 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
3.0 kW	3.6 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
60	72	480	0.85	24.12	**				
66	79	436	0.95	21.92	**				
78	94	369	1.10	18.56	3.8				
85	102	336	1.20	16.88	4.7				
99	119	291	0.95	14.62	**				
103	124	279	1.45	14.03	5.8				
113	136	254	1.60	12.75	6.0				
125	150	228	1.80	11.48	5.9				
128	154	224	1.20	11.25	5.8				
138	166	208	1.95	10.43	5.7				
155	186	185	2.10	9.31	5.6				
169	203	169	1.60	8.50	5.4				
170	204	168	2.20	8.46	5.5				
185	222	155	2.25	7.79	5.4				
203	244	141	2.35	7.08	5.2				
207	248	138	1.95	6.96	5.1				
228	274	126	2.45	6.31	5.1				
236	283	121	2.50	6.09	5.0				
251	301	114	2.55	5.74	4.9				
255	306	112	2.35	5.64	4.9				
260	312	110	2.60	5.54	4.9				
305	366	94	2.45	4.72	4.7				
376	451	76	2.65	3.83	4.4				
390	468	73	2.70	3.69	4.3				
111	133	257	0.80	12.92	**				
123	148	233	0.90	11.73	**				
147	176	195	1.05	9.82	2.9				
162	194	177	1.15	8.92	2.9				
189	227	152	1.30	7.64	2.9				
199	239	144	0.95	7.24	**				
208	250	138	1.40	6.94	2.8				
242	290	119	1.60	5.96	2.8				
262	314	109	1.20	5.50	2.7				
266	319	108	1.75	5.41	2.7				
337	404	85	1.50	4.28	2.5				
431	517	67	1.80	3.34	2.4				
						CG052-11P-L100L-04F CF052-11P-L100L-04F		49 54	76
						CG032-11P-L100L-04F CF032-11P-L100L-04F		45 47	74



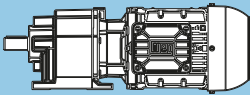
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** ... on request

P_N = 4.0 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
4.0 kW	4.8 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
19	23	1963	0.80	74.50	**	CG083-11P-112M-04E CF083-11P-112M-04E	95 99	82	
20	24	1893	0.85	71.84	**				
24	29	1617	1.00	61.37	10.7				
27	32	1427	1.10	54.18	12.0	CG082-11P-112M-04E CF082-11P-112M-04E	94 98	82	
34	41	1130	1.40	42.88	13.6				
39	47	986	1.60	37.44	14.2				
44	53	872	1.80	33.09	14.6				
46	55	823	1.40	31.23	13.8				
52	62	737	2.15	27.98	14.9				
59	71	651	2.00	24.72	14.2				
60	72	634	2.35	24.05	15.1				
67	80	569	2.35	21.58	14.4				
69	83	553	2.60	21.00	15.1				
76	91	503	2.60	19.08	14.4				
81	97	474	2.90	17.99	15.0				
84	101	457	2.95	17.35	14.9				
41	49	939	0.80	35.63	**	CG073-11P-112M-04E CF073-11P-112M-04E	71 75	80	
37	44	1025	0.80	38.92	**	CG072-11P-112M-04E CF072-11P-112M-04E	70 74	80	
41	49	933	0.90	35.41	**				
47	56	805	1.05	30.55	8.8				
52	62	732	1.15	27.79	9.9				
62	74	621	1.35	23.58	11.2				
68	82	565	1.50	21.45	11.7				
70	84	544	1.30	20.65	11.2				
74	89	514	1.60	19.50	12.2				
82	98	467	1.75	17.74	12.2				
87	104	437	1.80	16.59	12.4				
89	107	427	1.65	16.20	11.6				
96	115	398	1.90	15.09	12.3				
101	121	379	1.95	14.38	12.3				
111	133	345	2.10	13.08	12.2				
116	139	329	2.05	12.51	11.7				
119	143	320	2.20	12.14	12.3				
124	149	308	2.25	11.71	12.2				
131	157	291	2.35	11.04	12.1				
136	163	281	2.40	10.65	12.1				
140	168	273	2.30	10.34	11.6				
145	174	263	2.50	10.00	12.0				
159	191	240	2.70	9.10	11.8				
165	198	232	2.60	8.80	11.4				
190	228	201	2.85	7.63	11.1				

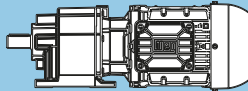
Legend see page 25

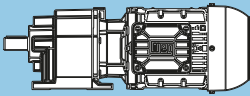
** ... on request

P_N = 4.0 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
4.0 kW	4.8 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
48	58	798	0.80	30.30	**				
52	62	732	0.85	27.78	**				
62	74	618	1.00	23.46	5.8				
67	80	567	1.10	21.51	7.0				
81	97	470	1.30	17.85	8.3				
86	103	445	0.85	16.88	**				
89	107	431	1.40	16.36	8.1				
99	119	388	1.55	14.72	7.9				
107	128	356	1.70	13.49	7.8				
111	133	344	1.10	13.07	7.6				
120	144	318	1.90	12.07	7.6				
131	157	292	2.10	11.07	7.4				
141	169	270	2.25	10.26	7.3				
146	175	262	1.45	9.94	7.2				
154	185	248	2.40	9.40	7.1				
172	206	222	2.50	8.43	7.0				
177	212	216	1.75	8.20	6.8				
178	214	214	2.50	8.13	6.9				
188	226	204	2.55	7.73	6.8				
194	233	196	2.60	7.46	6.7				
216	259	177	2.15	6.73	6.5				
217	260	176	2.70	6.69	6.5				
236	283	162	2.75	6.13	6.4				
254	305	151	2.50	5.71	6.2				
309	371	124	2.65	4.70	5.9				
320	384	119	2.70	4.53	5.8				
389	467	98	2.85	3.73	5.5				
78	94	489	0.85	18.56	**				
86	103	445	0.90	16.88	**				
103	124	370	1.10	14.03	3.8				
114	137	336	1.20	12.75	4.7				
126	151	302	1.35	11.48	5.4				
129	155	296	0.95	11.25	**				
139	167	275	1.50	10.43	5.4				
156	187	245	1.60	9.31	5.3				
171	205	223	1.65	8.46	5.2				
171	205	224	1.20	8.50	5.1				
186	223	205	1.70	7.79	5.1				
205	246	187	1.80	7.08	5.0				
208	250	183	1.50	6.96	4.9				
230	276	166	1.85	6.31	4.9				
238	286	160	1.90	6.09	4.8				
253	304	151	1.95	5.74	4.8				
257	308	149	1.75	5.64	4.7				
262	314	146	1.95	5.54	4.7				
307	368	124	1.85	4.72	4.5				
379	455	101	2.00	3.83	4.3				
393	472	97	2.05	3.69	4.2				
						CG062-11P-112M-04E CF062-11P-112M-04E	54 59	78	
						CG052-11P-112M-04E CF052-11P-112M-04E	49 54	76	

Legend see page 25

** ... on request

P _N = 5.5 kW						IE3		
50 Hz	60 Hz	M ₂	f _B	i	at 50 Hz		m	Dimension sheet see page
5.5 kW	6.6 kW				F _{rH}			
n ₅₀	n ₆₀	Nm			kN			
min ⁻¹	min ⁻¹							
27	32	1942	0.80	54.18	**	CG082-11P-132S-04E CF082-11P-132S-04E	114 118	82
34	41	1537	1.05	42.88	8.3			
39	47	1342	1.20	37.44	9.6			
44	53	1186	1.35	33.09	10.5			
47	56	1120	1.00	31.23	9.4			
52	62	1003	1.55	27.98	11.5			
59	71	886	1.50	24.72	10.8			
61	73	862	1.75	24.05	12.0			
68	82	774	1.75	21.58	11.3			
70	84	753	1.90	21.00	12.4			
77	92	684	1.95	19.08	11.7			
81	97	645	2.10	17.99	12.7			
84	101	622	2.20	17.35	12.8			
91	109	578	2.25	16.13	12.1			
96	115	549	2.35	15.31	12.8			
106	127	497	2.50	13.87	12.2			
114	137	461	2.65	12.84	12.9			
121	145	434	2.75	12.10	12.3			
135	162	388	3.00	10.82	12.8			
53	64	996	0.85	27.79	**	CG072-11P-132S-04E CF072-11P-132S-04E	90 94	80
62	74	845	1.00	23.58	8.0			
68	82	769	1.10	21.45	8.8			
71	85	740	0.95	20.65	**			
75	90	699	1.20	19.50	9.4			
83	100	636	1.25	17.74	9.5			
88	106	595	1.30	16.59	9.9			
90	108	581	1.20	16.20	9.0			
97	116	541	1.40	15.09	10.0			
102	122	515	1.45	14.38	10.2			
112	134	469	1.55	13.08	10.3			
117	140	448	1.50	12.51	9.6			
121	145	435	1.60	12.14	10.4			
125	150	420	1.65	11.71	10.5			
133	160	396	1.75	11.04	10.4			
138	166	382	1.80	10.65	10.4			
142	170	371	1.70	10.34	9.9			
147	176	359	1.85	10.00	10.5			
161	193	326	1.95	9.10	10.5			
167	200	315	1.90	8.80	10.0			
192	230	273	2.10	7.63	10.0			
228	274	231	2.35	6.44	9.9			
236	283	223	2.40	6.21	9.9			
276	331	190	2.70	5.30	9.7			
68	82	771	0.80	21.51	**	CG062-11P-132S-04E CF062-11P-132S-04E	74 79	78
82	98	640	0.95	17.85	**			
90	108	587	1.05	16.36	6.5			
100	120	528	1.15	14.72	7.4			
109	131	484	1.25	13.49	7.3			
112	134	469	0.85	13.07	**			
121	145	433	1.40	12.07	7.2			
132	158	397	1.55	11.07	7.1			
143	172	368	1.65	10.26	6.9			
147	176	357	1.10	9.94	6.8			
156	187	337	1.75	9.40	6.8			
174	209	302	1.85	8.43	6.7			
179	215	294	1.30	8.20	6.5			
180	216	292	1.85	8.13	6.6			
189	227	277	1.90	7.73	6.5			
196	235	267	1.90	7.46	6.5			
218	262	241	1.60	6.73	6.2			
219	263	240	2.00	6.69	6.3			
239	287	220	2.05	6.13	6.2			
256	307	205	1.85	5.71	6.0			
312	374	169	1.95	4.70	5.7			
323	388	162	2.00	4.53	5.6			
393	472	134	2.10	3.73	5.4			

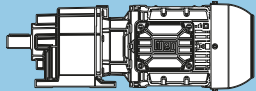
P_N = 5.5 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
5.5 kW	6.6 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
104	125	503	0.80	14.03	**				
115	138	457	0.90	12.75	**				
128	154	412	1.00	11.48	1.9				
140	168	374	1.10	10.43	3.6				
157	188	334	1.20	9.31	4.8				
172	206	305	0.90	8.50	**				
173	208	303	1.25	8.46	4.8				
188	226	279	1.25	7.79	4.8				
207	248	254	1.30	7.08	4.7				
211	253	249	1.10	6.96	4.6				
232	278	226	1.40	6.31	4.6				
241	289	218	1.40	6.09	4.6				
255	306	206	1.45	5.74	4.5				
260	312	202	1.30	5.64	4.4				
265	318	199	1.45	5.54	4.5				
310	372	169	1.40	4.72	4.3				
383	460	137	1.50	3.83	4.1				
397	476	132	1.50	3.69	4.0				

CG052-11P-132S-04E
CF052-11P-132S-04E

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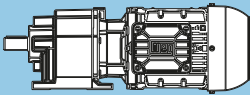
76



P _N = 7.5 kW							IE3		
50 Hz	60 Hz	M ₂	f _B	i	at 50 Hz			m kg	Dimension sheet see page
7.5 kW	9.0 kW				n ₅₀	n ₆₀			
		Nm							
39	47	1831	0.85	37.44	**				
44	53	1618	1.00	33.09	4.9				
52	62	1368	1.15	27.98	6.8				
59	71	1209	1.10	24.72	6.3				
61	73	1176	1.30	24.05	8.0				
68	82	1055	1.25	21.58	7.3				
70	84	1027	1.40	21.00	8.9				
77	92	933	1.45	19.08	8.2				
81	97	880	1.55	17.99	9.7				
84	101	848	1.60	17.35	9.9				
91	109	789	1.65	16.13	9.1				
96	115	749	1.75	15.31	10.3				
106	127	678	1.85	13.87	9.6				
114	137	628	1.95	12.84	10.7				
121	145	592	2.00	12.10	10.0				
135	162	529	2.20	10.82	10.9				
141	169	507	2.25	10.37	10.3				
147	176	489	2.30	10.00	10.3				
166	199	432	2.45	8.83	10.5				
198	238	362	2.80	7.40	10.5				
68	82	1049	0.80	21.45	**				
75	90	953	0.85	19.50	**				
83	100	867	0.95	17.74	**				
88	106	811	0.95	16.59	**				
90	108	792	0.90	16.20	**				
97	116	738	1.05	15.09	7.0				
102	122	703	1.05	14.38	7.4				
112	134	639	1.15	13.08	7.7				
117	140	611	1.10	12.51	6.9				
121	145	594	1.20	12.14	8.0				
125	150	572	1.20	11.71	8.2				
133	160	540	1.30	11.04	8.2				
138	166	521	1.30	10.65	8.3				
142	170	506	1.25	10.34	7.6				
147	176	489	1.35	10.00	8.5				
161	193	445	1.45	9.10	8.7				
167	200	430	1.40	8.80	8.0				
192	230	373	1.55	7.63	8.3				
228	274	315	1.75	6.44	8.5				
236	283	304	1.80	6.21	8.5				
276	331	259	2.00	5.30	8.5				
100	120	720	0.85	14.72	**				
109	131	660	0.95	13.49	**				
121	145	590	1.05	12.07	6.5				
132	158	541	1.15	11.07	6.6				
143	172	501	1.20	10.26	6.5				
147	176	486	0.80	9.94	**				
156	187	460	1.30	9.40	6.4				
174	209	412	1.35	8.43	6.3				
179	215	401	0.95	8.20	**				
180	216	398	1.35	8.13	6.2				
189	227	378	1.40	7.73	6.2				
196	235	365	1.40	7.46	6.1				
218	262	329	1.15	6.73	5.9				
219	263	327	1.45	6.69	6.0				
239	287	300	1.50	6.13	5.9				
256	307	279	1.35	5.71	5.7				
312	374	230	1.45	4.70	5.5				
323	388	222	1.45	4.53	5.4				
393	472	182	1.55	3.73	5.2				

Legend see page 25

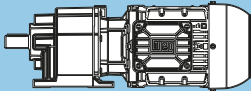
** ... on request

P_N = 7.5 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
7.5 kW	9.0 kW	M₂ Nm	f_B		F_{rN} kN				
n₅₀ min ⁻¹	n₆₀ min ⁻¹								
140	168	510	0.80	10.43	**				
157	188	455	0.85	9.31	**				
173	208	414	0.90	8.46	**				
188	226	381	0.95	7.79	**				
207	248	346	0.95	7.08	**				
211	253	340	0.80	6.96	**				
232	278	309	1.00	6.31	4.3				
241	289	298	1.05	6.09	4.2				
255	306	281	1.05	5.74	4.2				
260	312	276	0.95	5.64	**				
265	318	271	1.05	5.54	4.2				
310	372	231	1.00	4.72	4.0				
383	460	187	1.10	3.83	3.8				
397	476	180	1.10	3.69	3.8				
						CG052-11P-L132M-04F CF052-11P-L132M-04F	78 83	76	



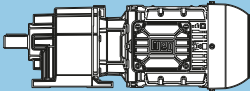
Legend see page 25

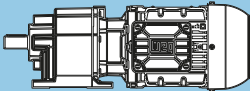
** ... on request

P _N = 9.2 kW							IE3	
50 Hz	60 Hz				at 50 Hz		m kg	Dimension sheet see page
9.2 kW	11 kW	M ₂	f _B	i	F _{rH}			
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	Nm			kN			
44	53	1991	0.80	33.09	**	CG082-11P-L132M-04G CF082-11P-L132M-04G	132 136	82
52	62	1684	0.95	27.98	**			
59	71	1488	0.90	24.72	**			
61	73	1447	1.05	24.05	4.5			
68	82	1299	1.05	21.58	3.9			
70	84	1264	1.15	21.00	5.8			
77	92	1148	1.15	19.08	5.1			
81	97	1083	1.25	17.99	7.1			
84	101	1044	1.30	17.35	7.3			
91	109	971	1.35	16.13	6.5			
95	114	921	1.40	15.31	8.1			
105	126	834	1.50	13.87	7.5			
114	137	773	1.60	12.84	8.8			
121	145	728	1.65	12.10	8.1			
135	162	651	1.80	10.82	9.4			
141	169	624	1.80	10.37	8.7			
146	175	602	1.85	10.00	8.8			
165	198	531	2.00	8.83	9.1			
197	236	446	2.25	7.40	9.3			
234	281	376	2.55	6.24	9.5			
88	106	998	0.80	16.59	**	CG072-11P-L132M-04G CF072-11P-L132M-04G	108 112	80
97	116	908	0.85	15.09	**			
102	122	865	0.85	14.38	**			
112	134	787	0.95	13.08	**			
117	140	753	0.90	12.51	**			
120	144	731	0.95	12.14	**			
125	150	704	1.00	11.71	6.2			
132	158	665	1.05	11.04	6.3			
137	164	641	1.05	10.65	6.5			
141	169	623	1.05	10.34	5.6			
146	175	602	1.10	10.00	6.9			
160	192	547	1.20	9.10	7.1			
166	199	530	1.15	8.80	6.4			
191	229	459	1.25	7.63	6.9			
227	272	388	1.40	6.44	7.2			
235	282	374	1.45	6.21	7.3			
275	330	319	1.60	5.30	7.5			
121	145	726	0.85	12.07	**	CG062-11P-L132M-04G CF062-11P-L132M-04G	92 97	78
132	158	666	0.95	11.07	**			
142	170	617	1.00	10.26	5.8			
155	186	566	1.05	9.40	6.0			
173	208	508	1.10	8.43	6.0			
178	214	493	0.80	8.20	**			
180	216	489	1.10	8.13	5.9			
189	227	465	1.15	7.73	5.9			
196	235	449	1.15	7.46	5.8			
217	260	405	0.95	6.73	**			
218	262	403	1.20	6.69	5.8			
238	286	369	1.25	6.13	5.6			
256	307	344	1.10	5.71	5.5			
311	373	283	1.15	4.70	5.3			
322	386	273	1.20	4.53	5.2			
392	470	224	1.25	3.73	5.0			

Legend see page 25

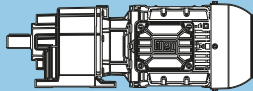
** ... on request

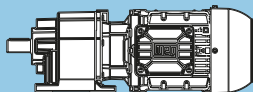
P_N = 11 kW							IE3	
50 Hz	60 Hz	M ₂	f _B	i	at 50 Hz		m kg	Dimension sheet see page
11 kW	13 kW				F _{rN}			
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	Nm			kN			
70	84	1501	0.95	21.00	**	CG082-22P-160M-04E CF082-22P-160M-04E	181 185	82
82	98	1286	1.10	17.99	4.4			
96	115	1094	1.20	15.31	5.8			
114	137	918	1.35	12.84	7.0			
121	145	865	1.40	12.10	6.1			
136	163	773	1.50	10.82	7.7			
142	170	741	1.55	10.37	6.9			
166	199	634	1.75	8.87	8.4			
167	200	631	1.70	8.83	7.6			
199	239	529	1.90	7.40	8.1			
236	283	446	2.15	6.24	8.4			
287	344	366	2.45	5.12	8.6			
112	134	935	0.80	13.08	**	CG072-22P-160M-04E CF072-22P-160M-04E	157 161	80
121	145	868	0.80	12.14	**			
133	160	789	0.90	11.04	**			
147	176	715	0.95	10.00	**			
162	194	650	1.00	9.10	5.5			
193	232	545	1.05	7.63	5.4			
228	274	460	1.20	6.44	6.0			
277	332	379	1.35	5.30	6.5			

P_N = 15 kW							IE3	
50 Hz	60 Hz	M ₂	f _B	i	at 50 Hz		m kg	Dimension sheet see page
15 kW	18 kW				F _{rN}			
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	Nm			kN			
81	97	1759	0.80	17.99	**	CG082-22P-160L-04F CF082-22P-160L-04F	196 200	82
96	115	1497	0.90	15.31	**			
114	137	1256	1.00	12.84	2.6			
121	145	1184	1.00	12.10	1.6			
135	162	1058	1.10	10.82	4.1			
141	169	1014	1.15	10.37	3.1			
165	198	868	1.30	8.87	5.4			
166	199	863	1.25	8.83	4.3			
198	238	724	1.40	7.40	5.4			
235	282	610	1.55	6.24	6.1			
286	343	500	1.80	5.12	6.7			
192	230	746	0.80	7.63	**	CG072-22P-160L-04F CF072-22P-160L-04F	172 176	80
228	274	630	0.90	6.44	**			
276	331	519	1.00	5.30	4.2			

Legend see page 25

** ... on request

P_N = 18.5 kW							IE3	
50 Hz 18.5 kW	60 Hz 22 kW	M ₂ Nm	f _B	i	at 50 Hz		m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rN} kN			
114	137	1544	0.80	12.84	**	CG082-22P-180M-04E CF082-22P-180M-04E	229 233	82
136	163	1301	0.90	10.82	**			
142	170	1246	0.90	10.37	**			
166	199	1067	1.05	8.87	2.8			
167	200	1061	1.00	8.83	1.5			
199	239	890	1.15	7.40	3.0			
236	283	750	1.30	6.24	4.1			
287	344	615	1.45	5.12	5.1			

P_N = 22 kW							IE3	
50 Hz 22 kW	60 Hz 26 kW	M ₂ Nm	f _B	i	at 50 Hz		m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rN} kN			
142	170	1482	0.80	10.37	**	CG082-22P-180L-04F CF082-22P-180L-04F	246 250	82
166	199	1268	0.90	8.87	**			
167	200	1262	0.85	8.83	**			
199	239	1058	0.95	7.40	**			
236	283	892	1.10	6.24	2.1			
287	344	731	1.25	5.12	3.4			

Legend see page 25

** ... on request

Selection tables - Gear units

Structure of the selection tables

1 Type	2 $i_{ges.}$	3 M_{2nenn} [Nm]	4 n_2 [min ⁻¹]	5 i_{exakt}	6 IEC motor frame size								
					63	71	80	90	100	112	132	160	180
C002	47.44	50	30	759/16									
2 stages 7	42.34	50	33	1863/44									
	36.85	50	38	737/20									
$n_1=1400\text{ min}^{-1}$ 8	32.89	50	43	1809/55									
	29.33	50	48	88/3									
	26.18	50	53	288/11									
Maximum torque 50 Nm 9	23.00	50	61	23/1									
	20.53	50	68	2484/121									
	17.29	50	81	121/7									

- 1 Type of gear unit
- 2 Total ratio
- 3 Permissible output torque at S1 operation ($f_b = 1.0$)
- 4 Output speed (gear unit) at $n_1 = 1400\text{ min}^{-1}$
- 5 Exact mathematical ratio
- 6 Possible motor frame sizes
- 7 Number of gear stages
- 8 Motor speed
- 9 Maximum torque

Type	i _{ges.}	M _{z_{nom}}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
C002	47.44	50	30	759/16										
	42.34	50	33	1863/44										
	36.85	50	38	737/20										
	32.89	50	43	1809/55										
	29.33	50	48	88/3										
	26.18	50	53	288/11										
	23.00	50	61	23/1										
	20.53	50	68	2484/121										
	17.29	50	81	121/7										
2 stages	16.86	31	83	2967/176										
	15.43	50	91	108/7										
n ₁ =1400 min ⁻¹	13.54	50	103	176/13										
	13.10	43	107	2881/220										
	12.08	50	116	1728/143										
Maximum torque 50 Nm	10.42	45	134	344/33										
	9.97	50	140	319/32										
	8.90	50	157	783/88										
	8.17	44	171	989/121										
	6.88	50	204	55/8										
	6.14	40	228	43/7										
	6.14	50	228	135/22										
	4.81	37	291	688/143										
	3.54	34	395	1247/352										
	2.44	30	573	215/88										
C012	66.50	85	21	133/2										
	59.59	85	23	1311/22										
	51.80	85	27	259/5										
	46.42	85	30	2553/55										
	42.00	85	33	42/1										
	37.64	85	37	414/11										
	33.09	85	42	364/11										
	29.65	85	47	3588/121										
	25.50	85	55	51/2										
	25.05	41	56	551/22										
2 stages	22.85	85	61	3519/154										
	19.92	85	70	259/13										
	19.51	66	72	1073/55										
n ₁ =1400 min ⁻¹	17.85	85	78	2553/143										
	15.82	66	89	174/11										
	14.88	85	94	119/8										
Maximum torque 85 Nm	13.33	85	105	1173/88										
	12.46	66	112	1508/121										
	11.20	85	125	56/5										
	10.04	85	139	552/55										
	9.60	66	146	1479/154										
	8.22	85	170	189/23										
	7.50	66	187	1073/143										
	7.36	85	190	81/11										
	5.60	66	250	493/88										
	4.22	66	332	232/55										
	3.09	66	452	783/253										

Legend see page 61

Type	i _{ges.}	M _{2nenn}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
C032	42.88	184	33	2573/60										
	38.95	168	36	5063/130										
	34.88	200	40	279/8										
	31.67	200	44	1647/52										
	27.71	200	51	1829/66										
	25.17	200	56	3599/143										
	24.03	103	58	913/38										
	21.40	200	65	899/42										
	19.54	128	72	1485/76										
	19.44	200	72	1769/91										
2 stages	17.09	200	82	1333/78										
	15.53	130	90	295/19										
n ₁ =1400 min ⁻¹	15.52	200	90	2623/169										
	12.92	200	108	155/12										
	11.99	130	117	1595/133										
Maximum torque 200 Nm	11.73	200	119	305/26										
	9.82	200	143	589/60										
	9.57	130	146	2365/247										
	8.92	198	157	1159/130										
	7.64	194	183	527/69										
	7.24	130	193	275/38										
	6.94	191	202	2074/299										
	5.96	187	235	155/26										
	5.50	130	255	11/2										
	5.41	185	259	915/169										
	4.28	127	327	1870/437										
	3.34	118	419	825/247										
C033	286.32	200	4.9	20615/72										
	260.03	200	5.4	40565/156										
	223.03	200	6.3	8029/36										
	202.55	200	6.9	15799/78										
	180.83	200	7.7	1085/6										
3 stages	164.23	200	8.5	2135/13										
	142.47	200	9.8	14105/99										
	129.39	200	11	4270/33										
n ₁ =1400 min ⁻¹	109.79	200	13	2635/24										
	99.71	200	14	5185/52										
	85.78	200	16	40145/468										
Maximum torque 200 Nm	77.90	200	18	78995/1014										
	64.05	200	22	18445/288										
	58.17	200	24	36295/624										
	48.22	200	29	434/9										
	43.79	200	32	1708/39										
	35.38	200	40	3255/92										
	32.13	200	44	19215/598										

Legend see page 61

Type	i _{ges.}	M _{z_{nom}}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
C052	58.85	250	24	1177/20										
	53.50	227	26	107/2										
	48.13	337	29	385/8										
	43.75	307	32	175/4										
	38.00	400	37	38/1										
	35.67	151	39	107/3										
	34.55	400	41	380/11										
	29.46	400	48	825/28										
	29.17	204	48	175/6										
	26.79	400	52	375/14										
	24.12	400	58	627/26										
	23.03	267	61	760/33										
	21.92	400	64	285/13										
	18.56	400	75	297/16										
	17.86	267	78	125/7										
	16.88	400	83	135/8										
	14.62	267	96	190/13										
	14.03	400	100	561/40										
	n ₁ =1400 min ⁻¹	12.75	400	110	51/4									
		11.48	400	122	264/23									
	Maximum torque 400 Nm	11.25	267	124	45/4									
		10.43	400	134	240/23									
		9.31	386	150	121/13									
		8.50	267	165	17/2									
		8.46	365	165	110/13									
		7.79	347	180	187/24									
		7.08	328	198	85/12									
		6.96	267	201	160/23									
		6.31	306	222	341/54									
		6.09	299	230	341/56									
		5.74	289	244	155/27									
		5.64	259	248	220/39									
	5.54	283	253	155/28										
	4.72	230	296	85/18										
	3.83	200	366	310/81										
	3.69	195	379	155/42										
C053	328.43	400	4.3	2299/7										
	298.57	400	4.7	2090/7										
	267.93	400	5.2	3751/14										
	243.57	400	5.7	1705/7										
	213.71	400	6.6	1496/7										
3 stages	194.29	400	7.2	1360/7										
	165.45	400	8.5	8107/49										
	150.41	400	9.3	7370/49										
n ₁ =1400 min ⁻¹	132.97	400	11	12100/91										
	120.88	400	12	11000/91										
	101.55	400	14	5687/56										
Maximum torque 400 Nm	92.32	400	15	2585/28										
	77.79	400	18	1089/14										
	70.71	400	20	495/7										
	61.63	400	23	9922/161										
	56.02	400	25	9020/161										
	49.20	400	28	4477/91										
	44.73	400	31	4070/91										

Legend see page 61

Type	i _{ges.}	M _{2nenn}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
C062	60.00	420	23	60/1										
	55.02	385	25	3081/56										
	47.55	600	29	6800/143										
	43.60	563	32	6715/154										
	36.92	600	38	480/13										
	33.86	600	41	237/7										
	33.43	234	42	234/7										
	30.30	600	46	5120/169										
	27.78	600	50	2528/91										
	26.49	342	53	2040/77										
	23.46	600	60	305/13										
	21.51	600	65	4819/224										
	20.57	377	68	144/7										
	17.85	600	78	232/13										
	16.88	377	83	1536/91										
2 stages	16.36	600	86	2291/140										
	14.72	600	95	4400/299										
n ₁ =1400 min ⁻¹	13.49	600	104	4345/322										
	13.07	377	107	183/14										
Maximum torque 600 Nm	12.07	600	116	2040/169										
	11.07	600	126	4029/364										
	10.26	600	137	400/39										
	9.94	377	141	348/35										
	9.40	589	149	395/42										
	8.43	547	166	2960/351										
	8.20	377	171	1320/161										
	8.13	534	172	740/91										
	7.73	517	181	2923/378										
	7.46	504	188	2923/392										
	6.73	377	208	612/91										
	6.69	469	209	2000/299										
	6.13	443	228	1975/322										
	5.71	371	245	40/7										
	4.70	325	298	296/63										
	4.53	318	309	222/49										
	3.73	279	376	600/161										
C063	375.71	600	3.7	83032/221										
	344.51	600	4.1	819941/2380										
	307.24	600	4.6	67900/221										
	281.73	600	5	38315/136										
	242.60	600	5.8	589760/2431										
	222.46	600	6.3	291194/1309										
	188.11	600	7.4	291000/1547										
3 stages	172.49	600	8.1	574725/3332										
	153.96	600	9.1	442320/2873										
	141.17	600	9.9	436791/3094										
n ₁ =1400 min ⁻¹	118.51	600	12	26190/221										
	108.67	600	13	206901/1904										
Maximum torque 600 Nm	89.54	600	16	1164/13										
	82.10	600	17	22989/280										
	73.28	600	19	372480/5083										
	67.19	600	21	183912/2737										
	59.42	600	24	170720/2873										
	54.49	600	26	84293/1547										
	49.74	600	28	1940/39										
	45.61	600	31	7663/168										
	40.32	600	35	240560/5967										
	36.97	600	38	237553/6426										

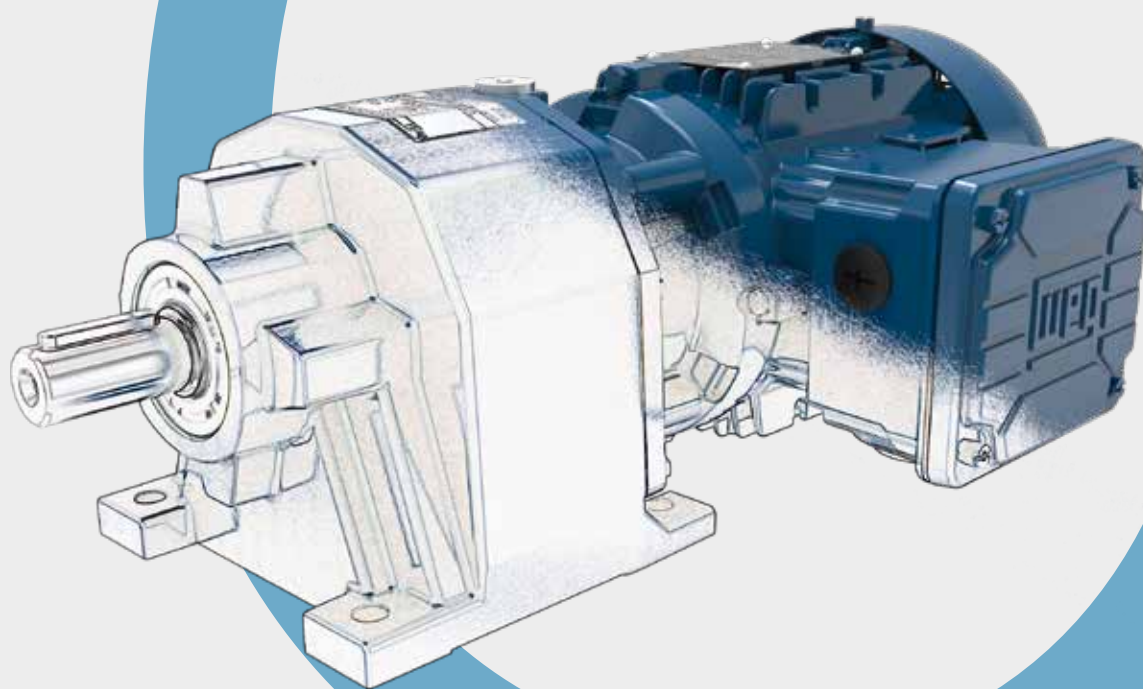
Legend see page 61

Type	i _{ges.}	M _{z_{nom}}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
C072	38.92	820	36	506/13										
	35.41	820	40	5984/169										
	30.55	820	46	1955/64										
	27.79	820	50	1445/52										
	23.58	820	59	943/40										
	21.45	820	65	1394/65										
	20.65	686	68	1342/65										
	19.50	809	72	39/2										
	17.74	795	79	408/23										
	16.59	767	84	1725/104										
	16.20	686	86	1037/64										
2 stages	15.09	753	93	2550/169										
	14.38	731	97	115/8										
n ₁ =1400 min ⁻¹	13.08	718	107	170/13										
	12.51	662	112	2501/200										
Maximum torque 820 Nm	12.14	691	115	437/36										
	11.71	683	120	1311/112										
	11.04	679	127	1292/117										
	10.65	671	131	969/91										
	10.34	624	135	2379/230										
	10.00	648	140	10/1										
	9.10	636	154	2720/299										
	8.80	594	159	915/104										
	7.63	568	184	61/8										
	6.44	539	217	1159/180										
	6.21	533	225	3477/560										
	5.30	508	264	122/23										
C073	351.33	820	4	14053/40										
	319.60	820	4.4	1598/5										
	278.44	820	5	18377/66										
	253.30	820	5.5	108664/429										
	216.20	820	6.5	1081/5										
	196.68	820	7.1	12784/65										
	177.39	820	7.9	34592/195										
	161.38	820	8.7	409088/2535										
	137.38	820	10	65941/480										
3 stages	124.97	820	11	48739/390										
	104.50	820	13	31349/300										
n ₁ =1400 min ⁻¹	95.06	820	15	92684/975										
	86.17	820	16	517/6										
	78.39	820	18	70312/897										
Maximum torque 820 Nm	70.68	820	20	18377/260										
	64.30	820	22	54332/845										
	60.06	820	23	1081/18										
	54.63	820	26	6392/117										
	49.38	820	28	39997/810										
	47.62	819	29	39997/840										
	44.92	794	31	236504/5265										
	43.32	782	32	59126/1365										
	39.17	765	36	235/6										
	35.63	726	39	31960/897										

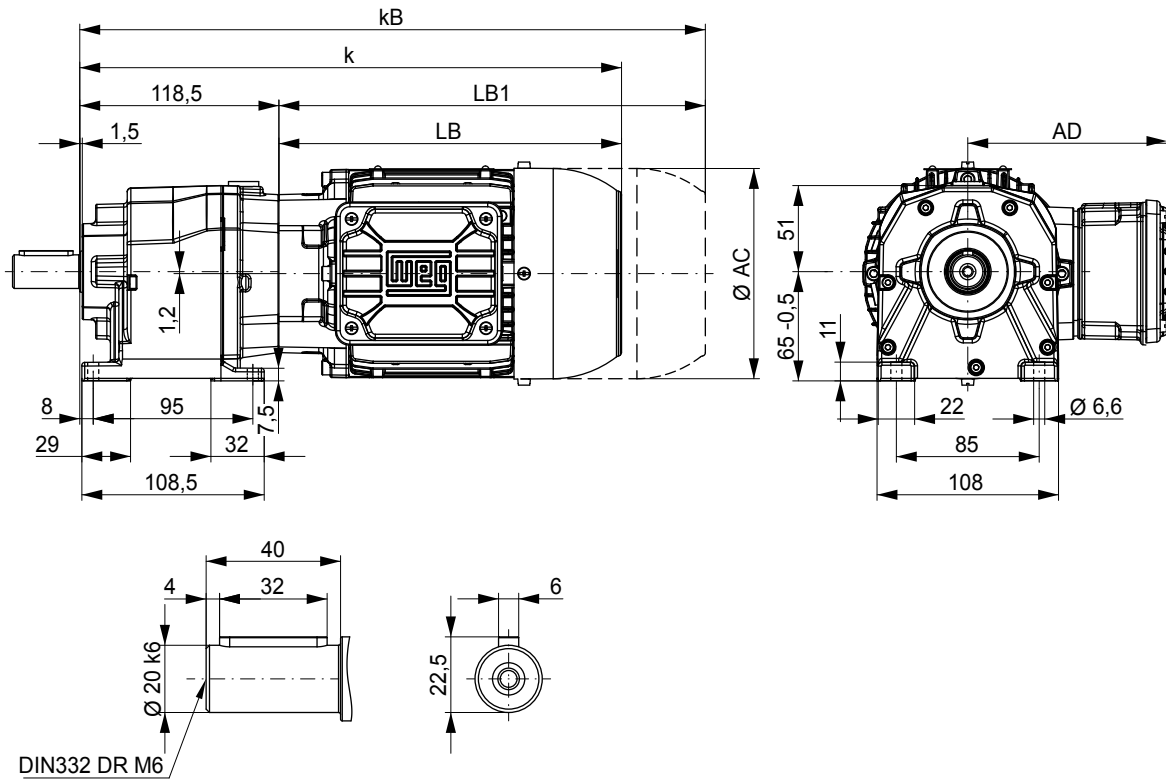
Legend see page 61

Type	i _{ges.}	M _{2nenn}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
C082	54.18	1550	26	4930/91										
	42.88	1550	33	9605/224										
	37.44	1550	37	3145/84										
	33.09	1550	42	1853/56										
	31.23	1117	45	406/13										
	27.98	1549	50	4505/161										
	24.72	1288	57	791/32										
	24.05	1479	58	8755/364										
	21.58	1316	65	259/12										
	21.00	1418	67	7055/336										
2 stages	19.08	1306	73	763/40										
	17.99	1353	78	3400/189										
n ₁ =1400 min ⁻¹	17.35	1338	81	850/49										
	16.13	1298	87	371/23										
	15.31	1288	91	2465/161										
Maximum torque 1550 Nm	13.87	1233	101	721/52										
	12.84	1220	109	4675/364										
	12.10	1177	116	581/48										
	10.82	1158	129	3485/322										
	10.37	1117	135	280/27										
	10.00	1103	140	10/1										
	8.87	1090	158	1615/182										
	8.83	1057	159	203/23										
	7.40	996	189	385/52										
	6.24	939	224	287/46										
	5.12	878	274	133/26										
C083	368.94	1550	3.8	909075/2464										
	284.84	1550	4.9	893265/3136										
3 stages	238.89	1550	5.9	86955/364										
	187.48	1550	7.5	671925/3584										
n ₁ =1400 min ⁻¹	144.69	1550	9.7	64821/448										
	119.68	1550	12	308295/2576										
	101.80	1550	14	592875/5824										
Maximum torque 1550 Nm	88.23	1550	16	39525/448										
	74.50	1550	19	50065/672										
	71.84	1550	19	450585/6272										
	61.37	1550	23	39525/644										

Legend see page 61

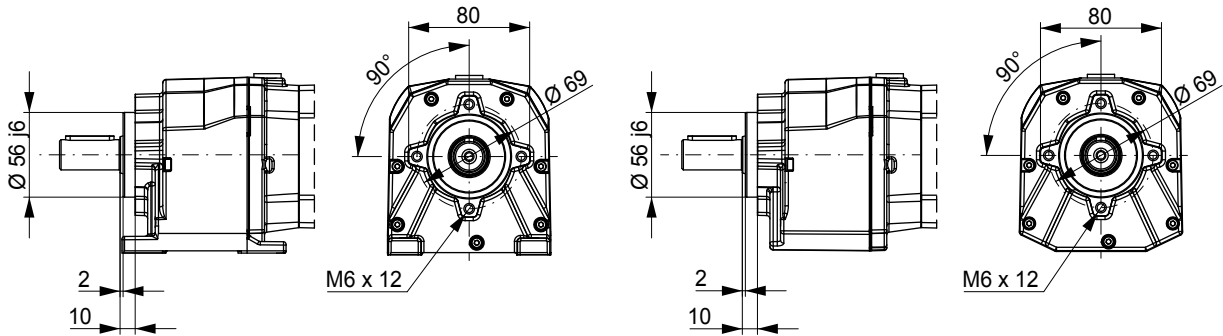


CG00 - Foot mounted



CW00 - Foot mounted with B14 flange execution + centring and threaded hole

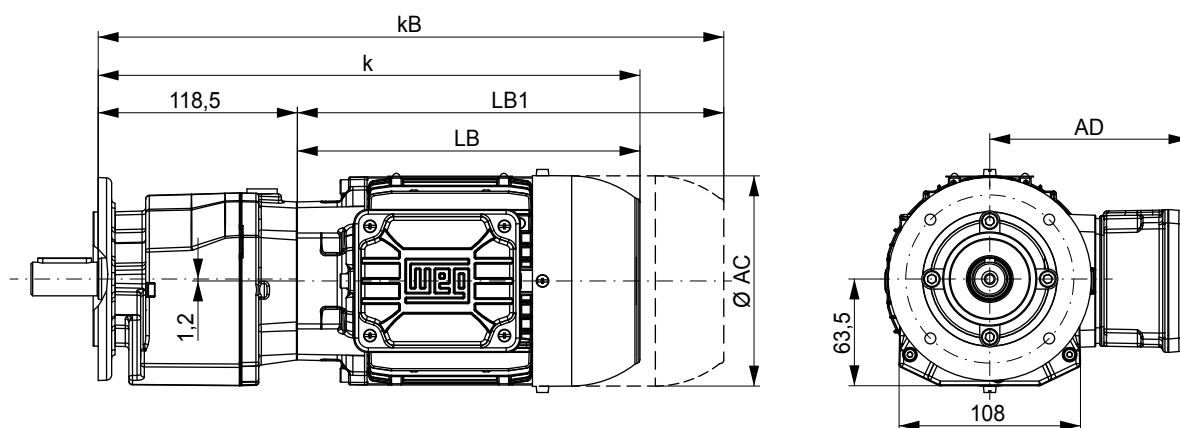
CC00 - B14 flange execution + centring and threaded hole



Dimension	Motor fr.		
	63	71	80
AC	126	141	159
AD	128	136	145
k	323	357	365
kB	367	406	423
LB	204	238	246
LB1	248	287	304

Motor dimension sheets see page 220
Description of motor lengths LB and LB1 see page 224

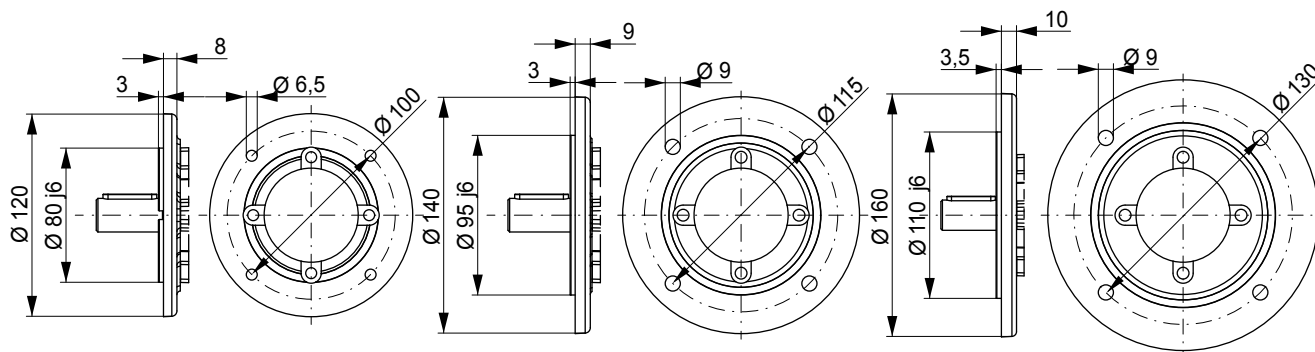
CF00 - Flange execution



Flange $\varnothing 120$

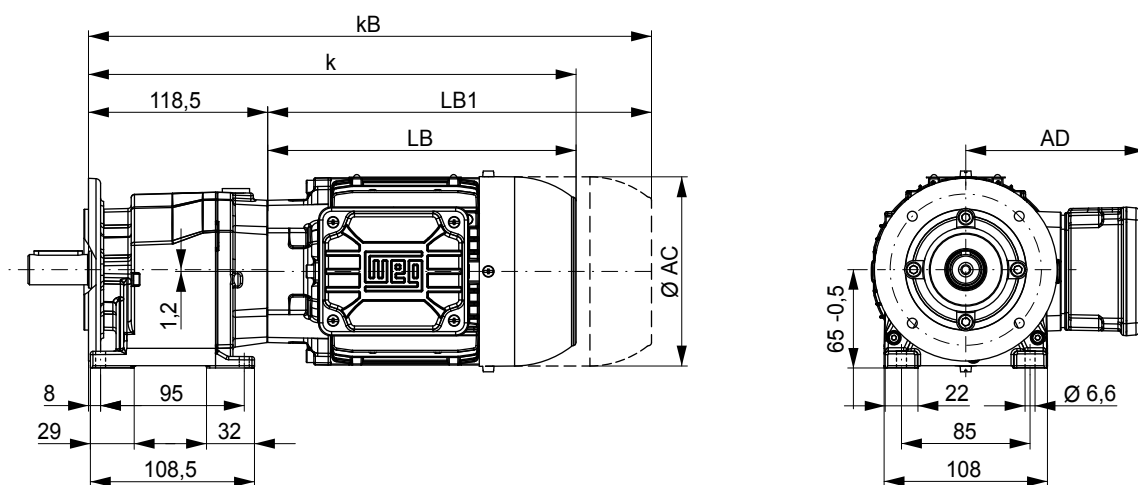
Flange $\varnothing 140$

Flange $\varnothing 160$



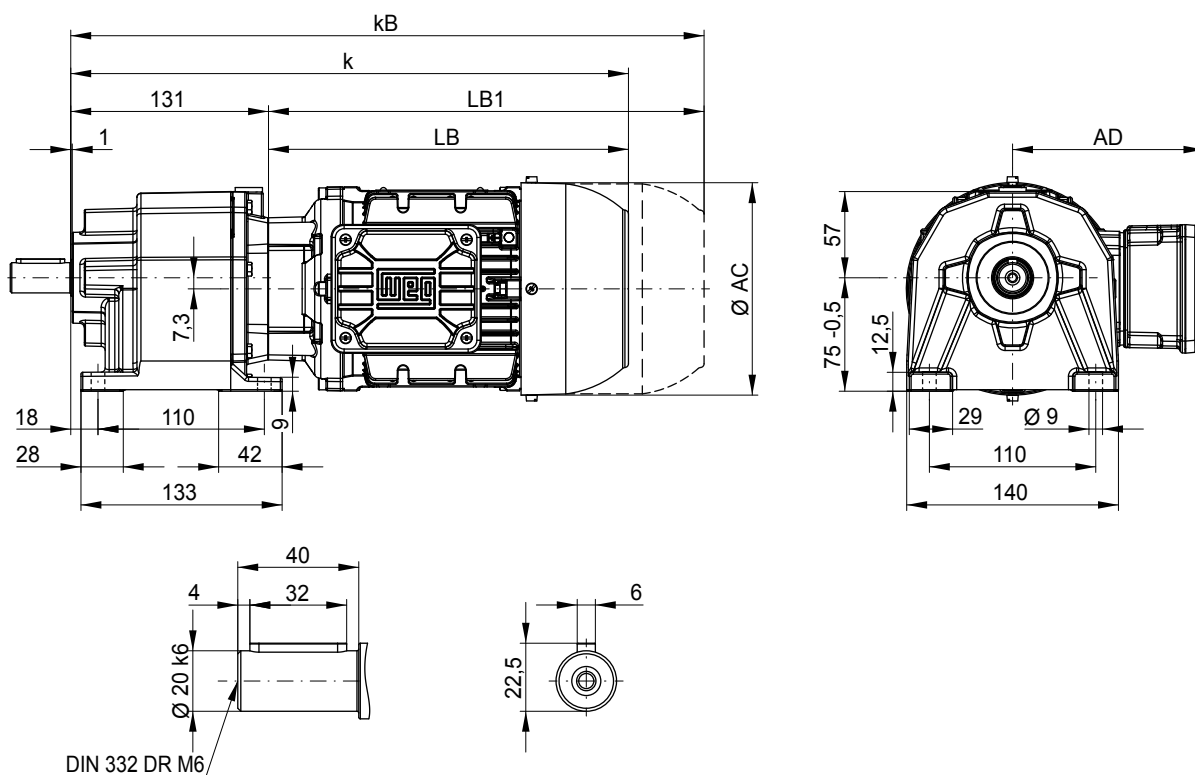
CA00 - Foot mounted and B5 flange execution

mountable flange sizes on the housing: $\varnothing 120$



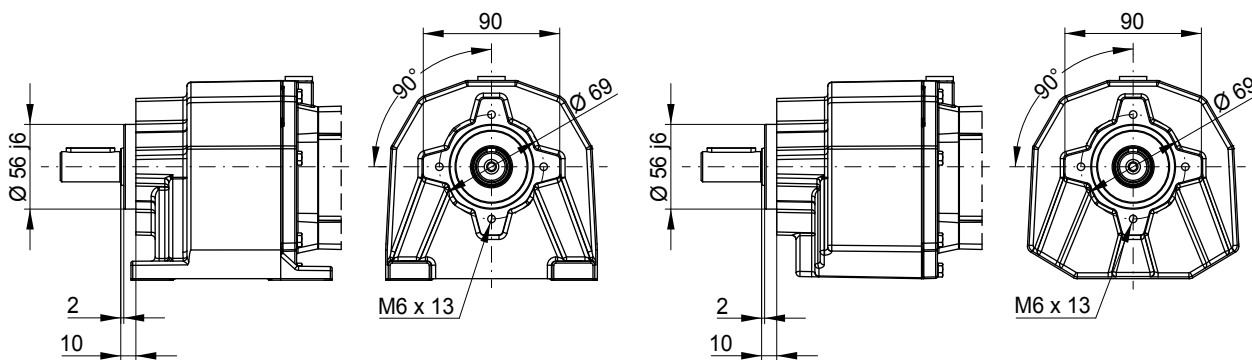
Dimensions in mm.

CG01 - Foot mounted



CW01 - Foot mounted with B14 flange execution + centring and threaded hole

CC01 - B14 flange execution + centring and threaded hole

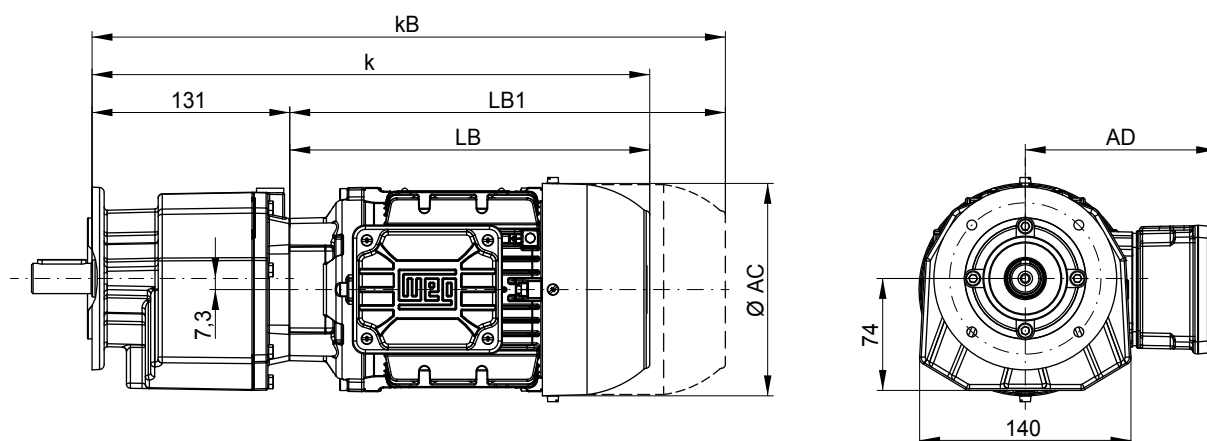


Motor fr.	63	71	80	90S/L
AC	126	141	159	178
AD	128	136	145	155
k	335	369	377	419
kB	379	418	435	492
LB	204	238	246	288
LB1	248	287	304	361

Motor dimension sheets see page 220

Description of motor lengths LB and LB1 see page 224

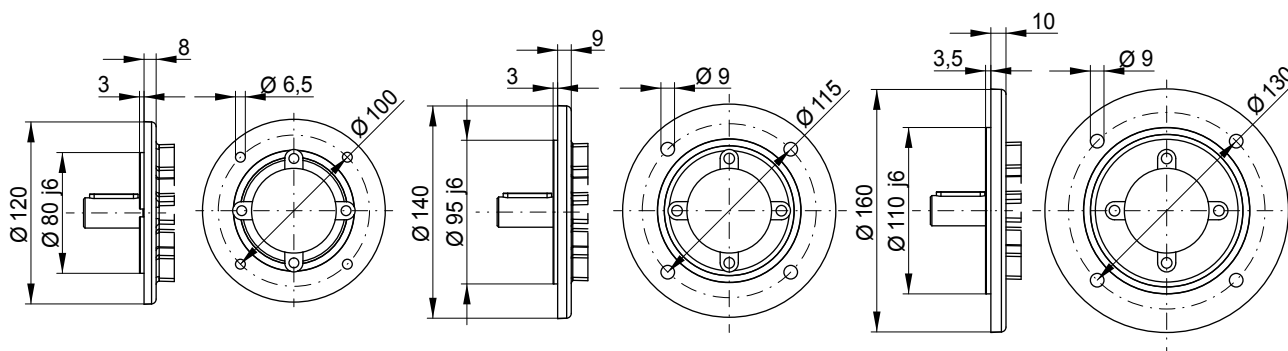
CF01 - Flange execution



Flange $\varnothing 120$

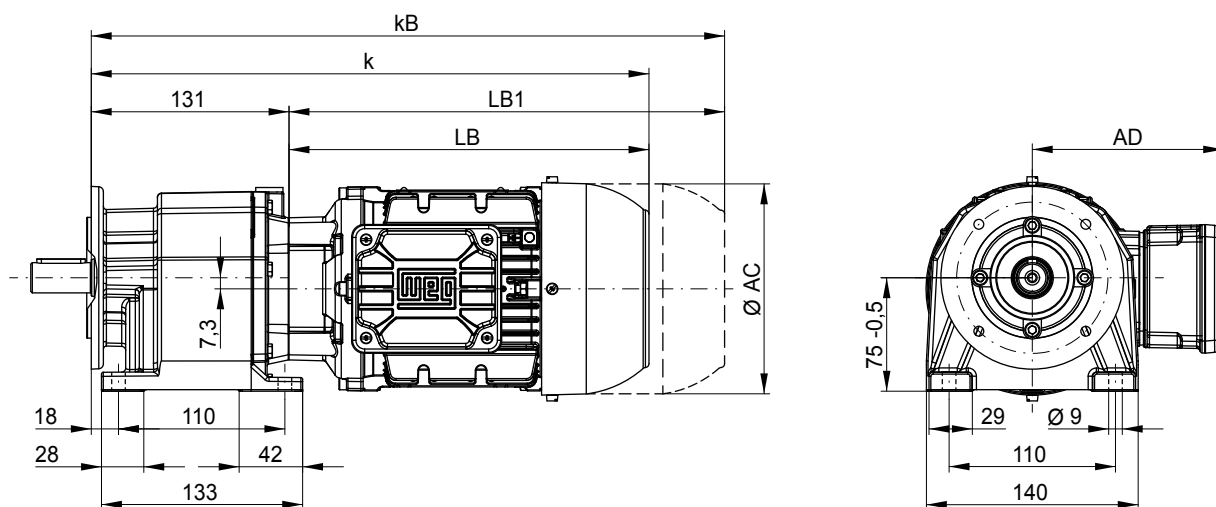
Flange $\varnothing 140$

Flange $\varnothing 160$



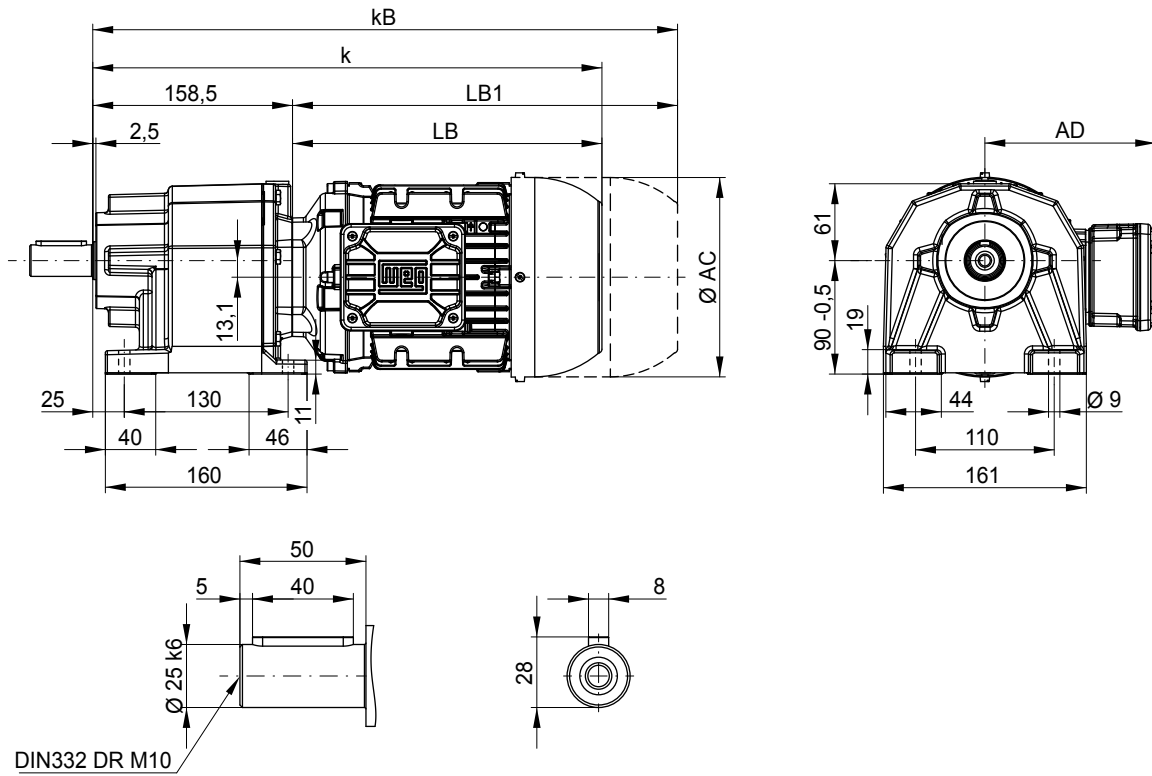
CA01 - Foot mounted and B5 flange execution

mountable flange sizes on the housing: $\varnothing 120$ and $\varnothing 140$



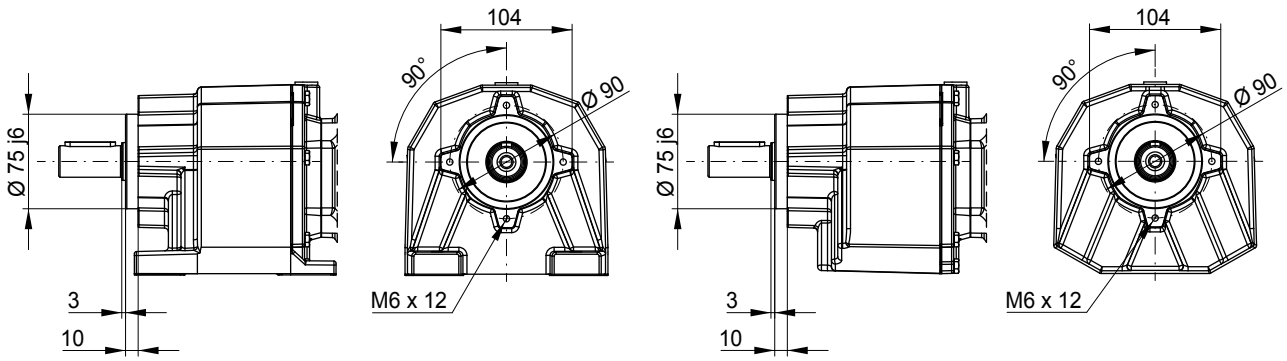
Dimensions in mm.

CG03 - Foot mounted



CW03 - Foot mounted with B14 flange execution + centring and threaded hole

CC03 - B14 flange execution + centring and threaded hole

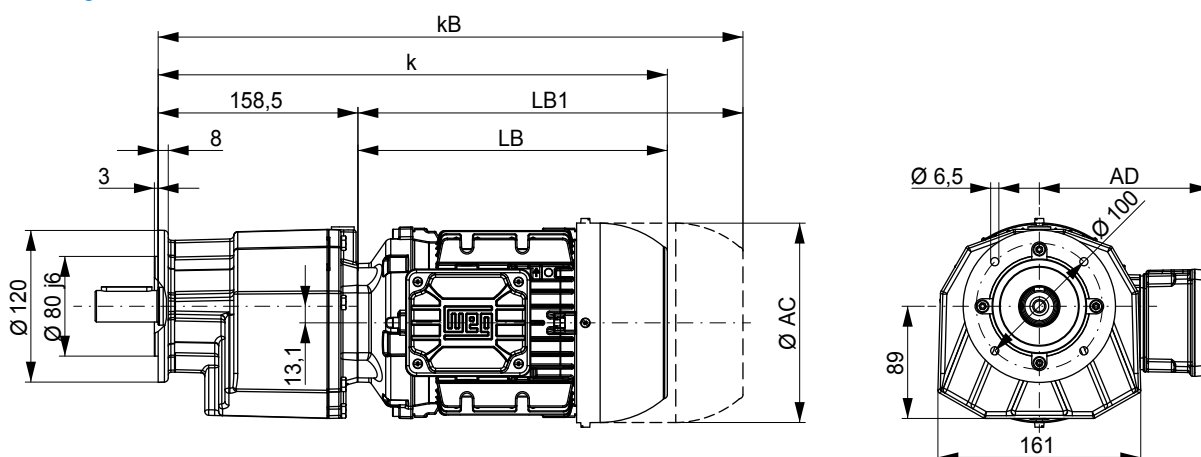


Motor fr.	63	71	80	90S/L	100L	L100L
AC	126	141	159	178	199	199
AD	128	136	145	155	165	165
k	363	397	405	447	497	535
kB	407	446	463	520	581	619
LB	204	238	246	288	338	376
LB1	248	287	304	361	422	460

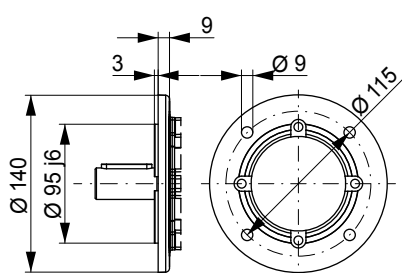
Motor dimension sheets see page 220
 Description of motor lengths LB and LB1 see page 224

CF03 - Flange execution

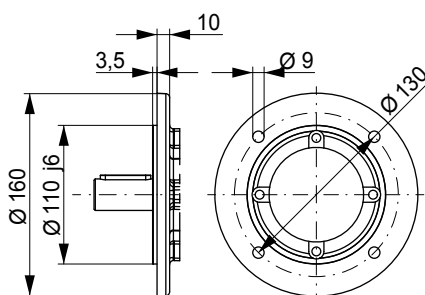
Flange Ø 120



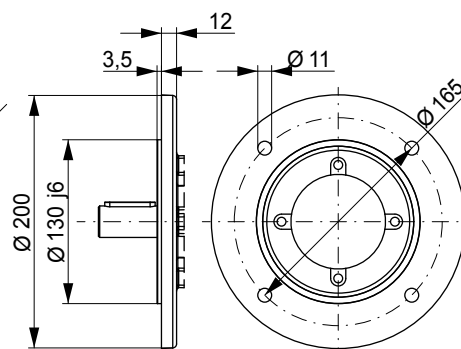
Flange Ø 140



Flange Ø 160

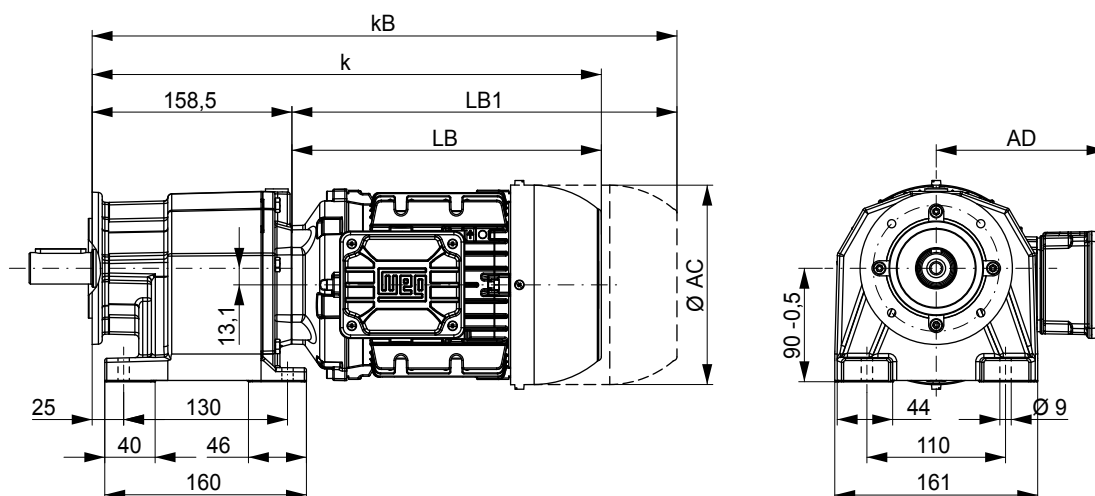


Flange Ø 200



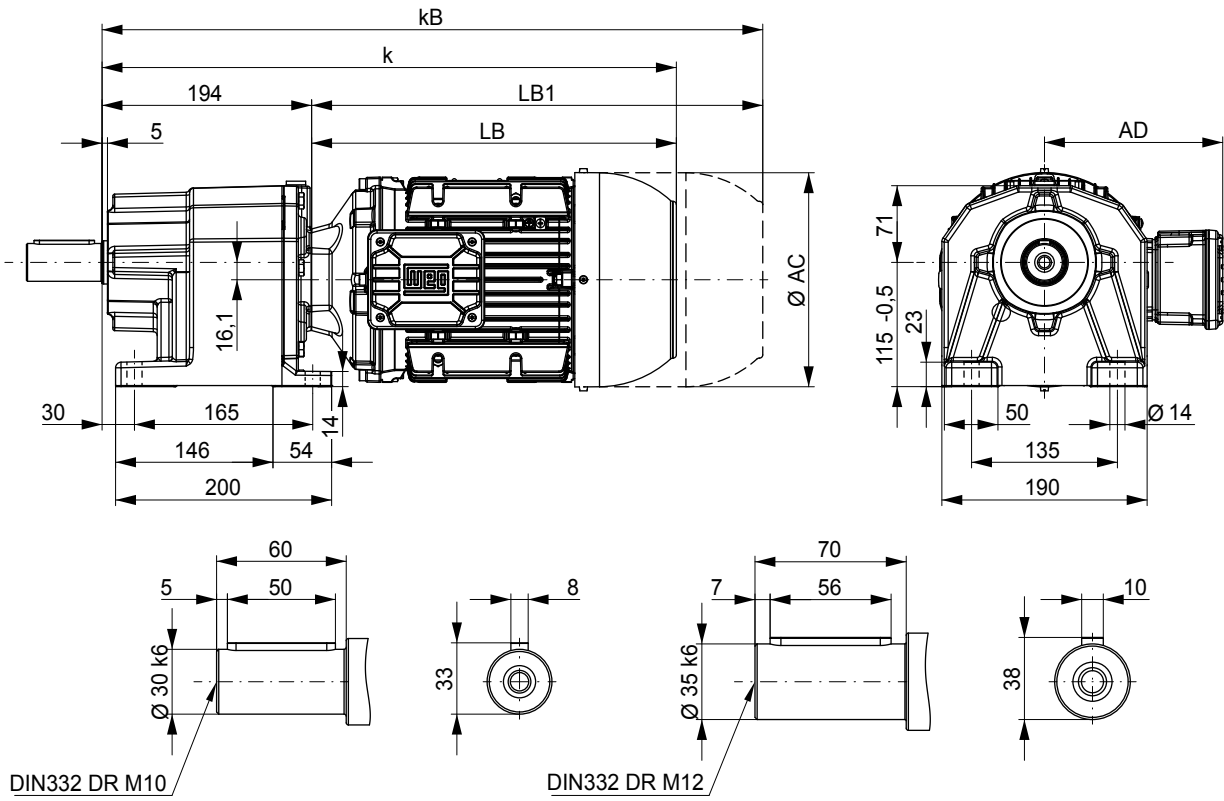
CA03 - Foot mounted and B5 flange execution

mountable flange sizes on the housing: Ø 120, Ø 140 and Ø 160



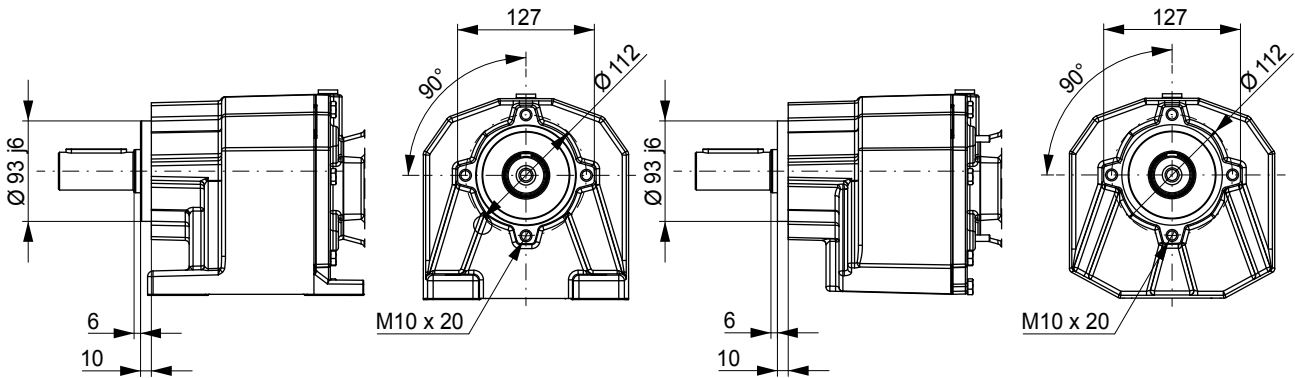
Dimensions in mm.

CG05 - Foot mounted



CW05 - Foot mounted with B14 flange execution + centring and threaded hole

CC05 - B14 flange execution + centring and threaded hole

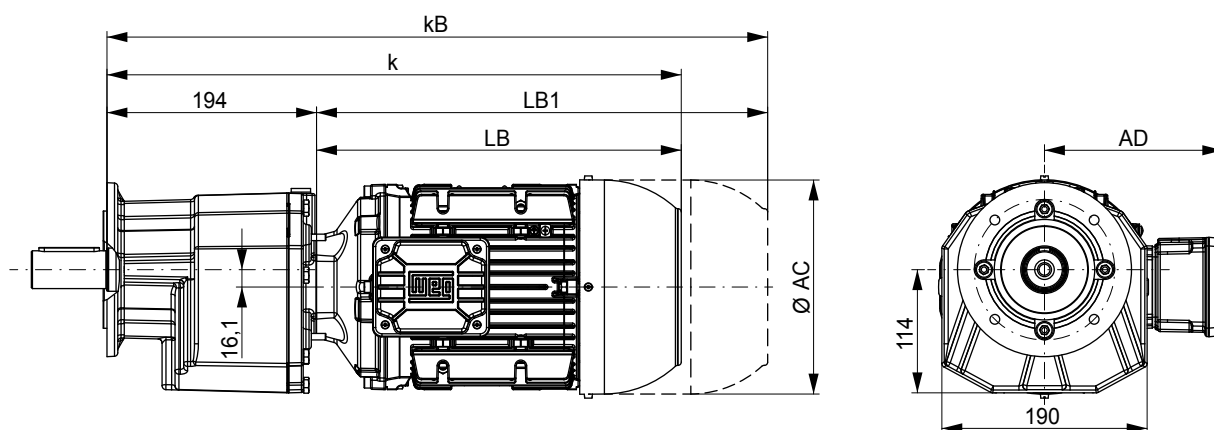


Motor fr. Dimension	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M
AC	126	141	159	178	199	199	221	261	261
AD	128	136	145	155	165	165	185	205	205
k	398	432	440	482	532	570	542	607	645
kB	442	481	498	555	616	654	629	725	763
LB	204	238	246	288	338	376	348	413	451
LB1	248	287	304	361	422	460	435	531	569

Motor dimension sheets see page 220

Description of motor lengths LB and LB1 see page 224

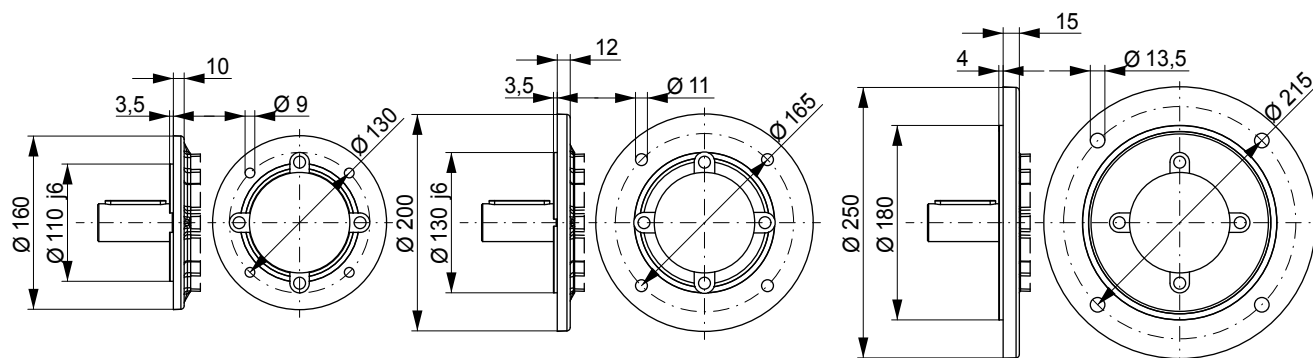
CF05 - Flange execution



Flange $\varnothing 160$

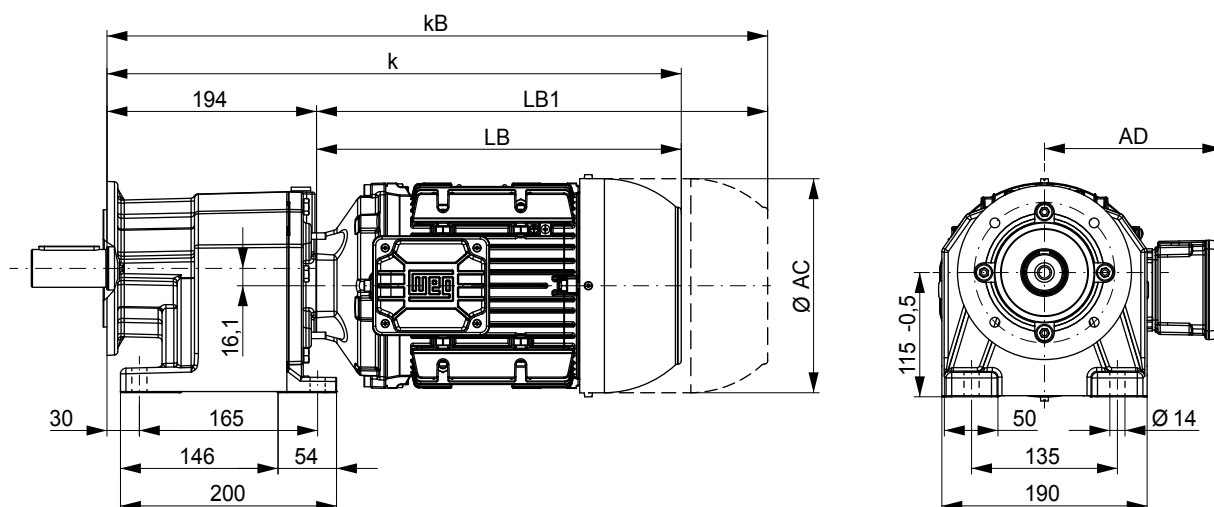
Flange $\varnothing 200$

Flange $\varnothing 250$



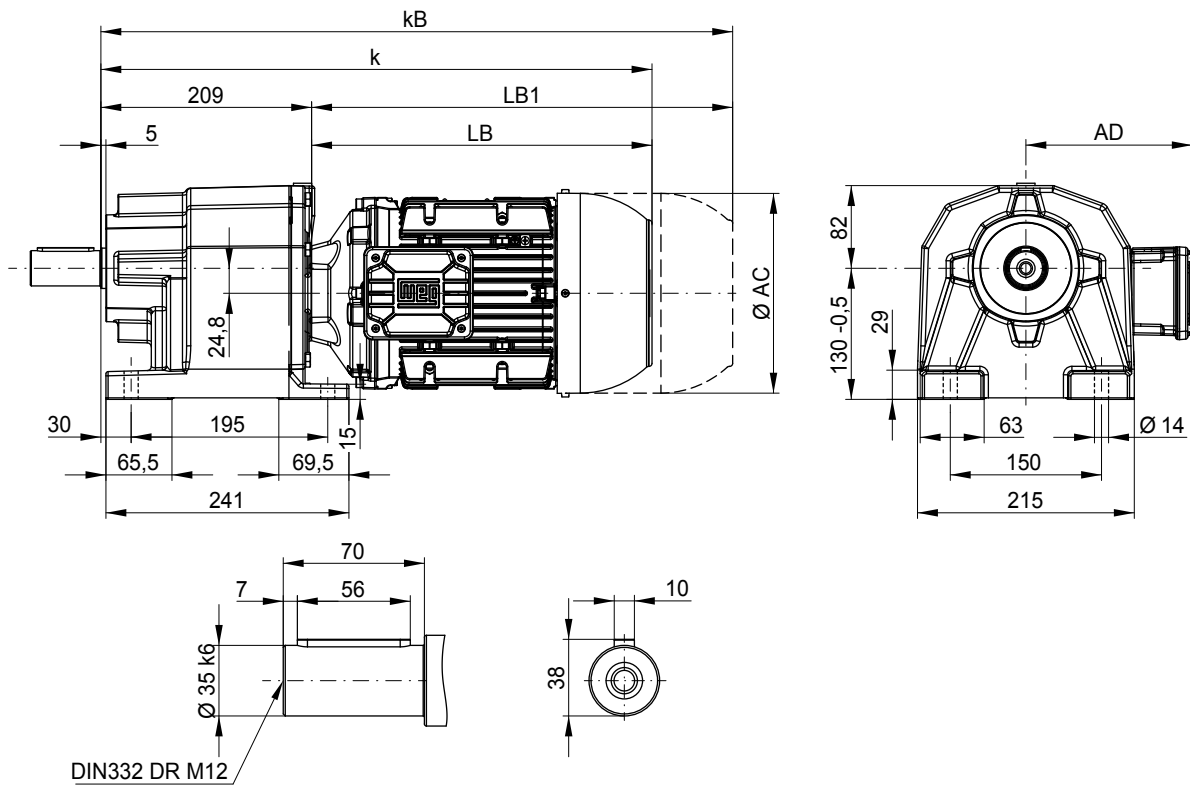
CA05 - Foot mounted and B5 flange execution

mountable flange sizes on the housing: $\varnothing 160$ and $\varnothing 200$



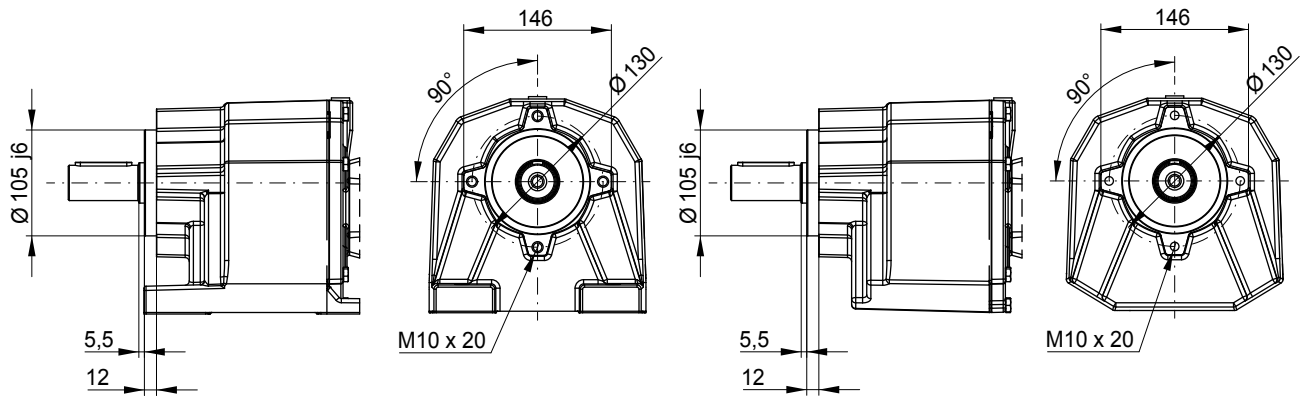
Dimensions in mm.

CG06 - Foot mounted



CW06 - Foot mounted with B14 flange execution + centring and threaded hole

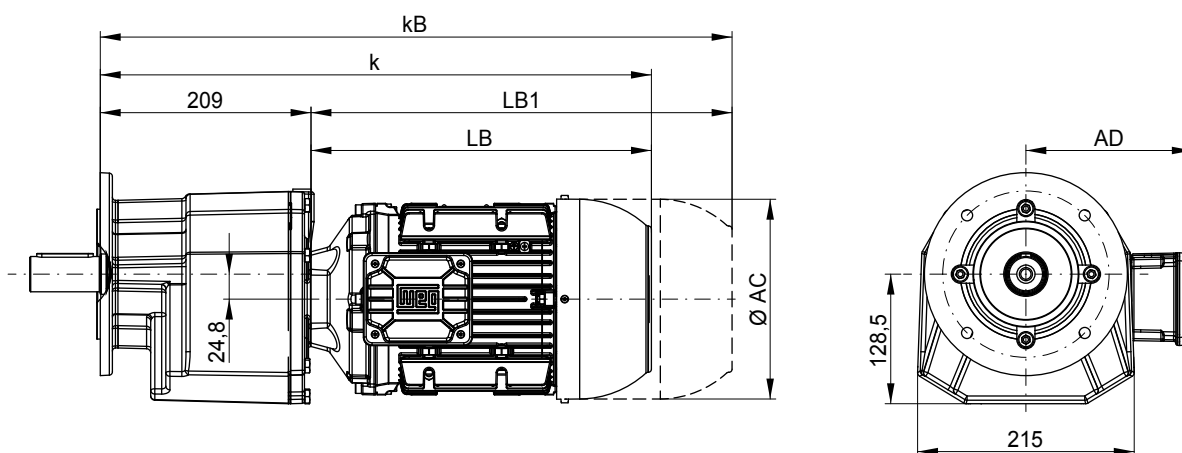
CC06 - B14 flange execution + centring and threaded hole



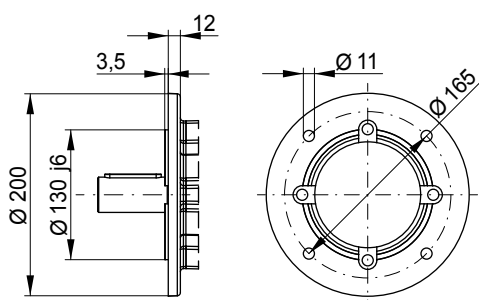
Motor fr.	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M
AC	126	141	159	178	199	199	221	261	261
AD	128	136	145	155	165	165	185	205	205
k	413	447	455	497	547	585	557	622	660
kB	457	496	513	570	631	669	644	740	778
LB	204	238	246	288	338	376	348	413	451
LB1	248	287	304	361	422	460	435	531	569

Motor dimension sheets see page 220
 Description of motor lengths LB and LB1 see page 224

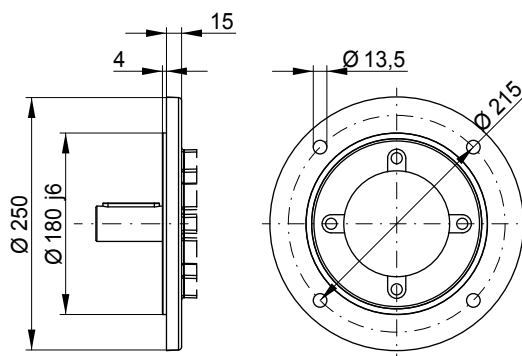
CF06 - Flange execution



Flange $\varnothing 200$

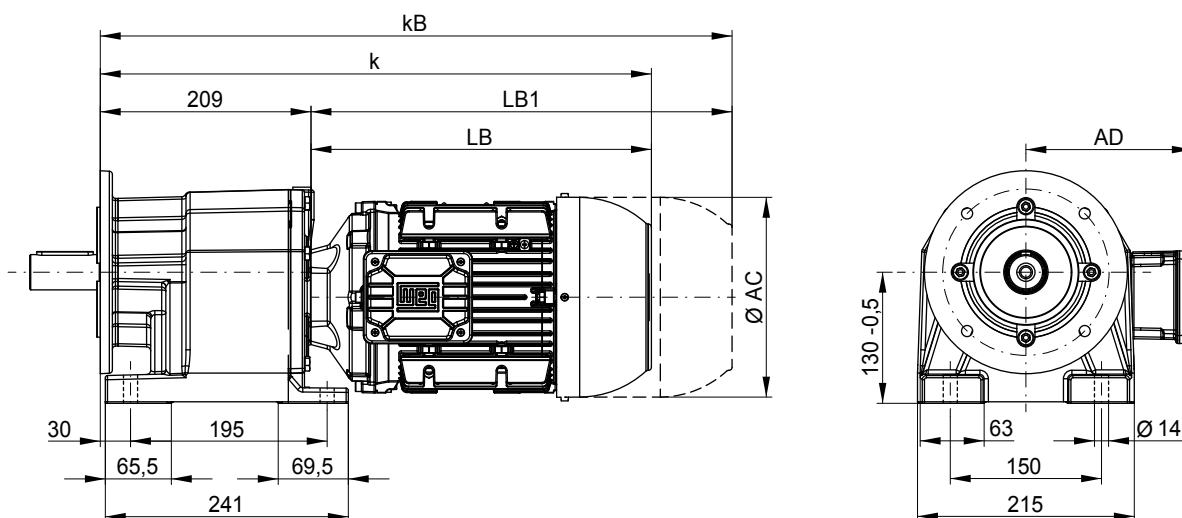


Flange $\varnothing 250$



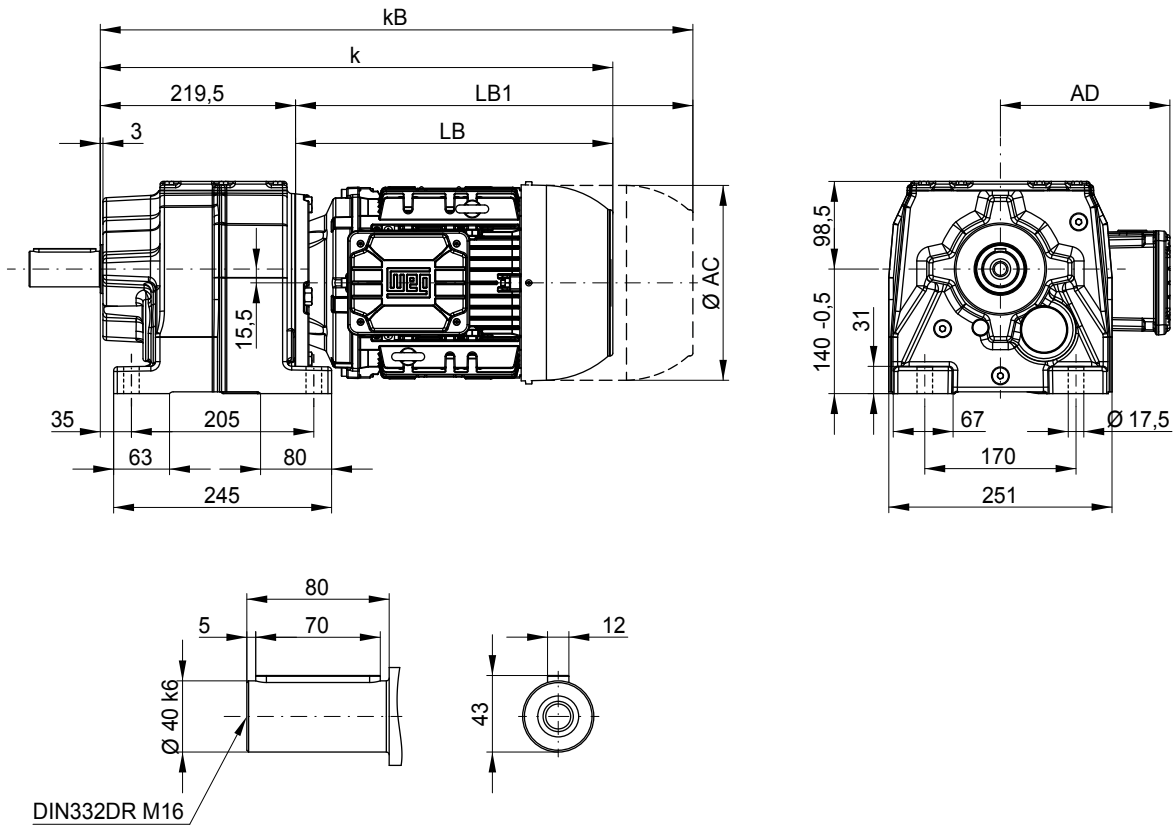
CA06 - Foot mounted and B5 flange execution

mountable flange sizes on the housing: $\varnothing 200$



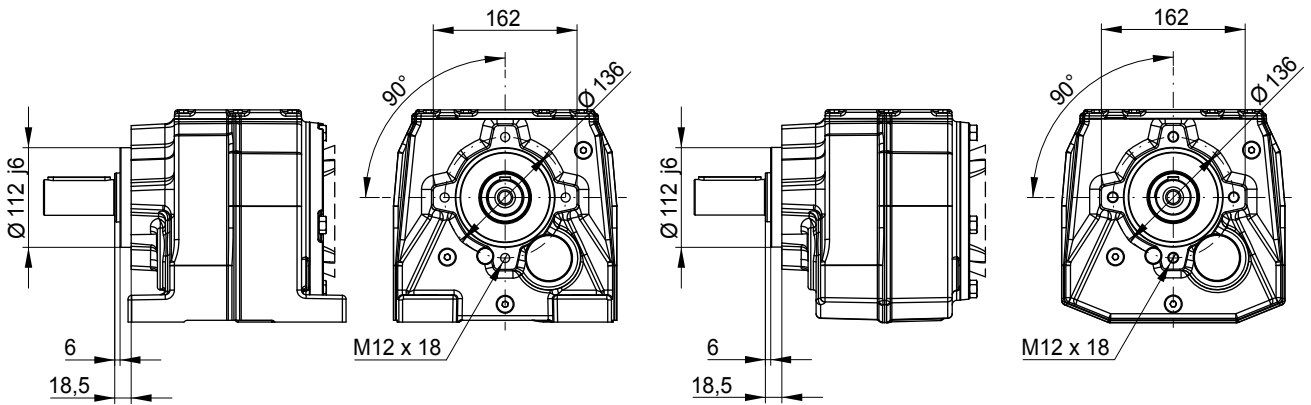
Dimensions in mm.

CG07 - Foot mounted



CW07 - Foot mounted with B14 flange execution + centring and threaded hole

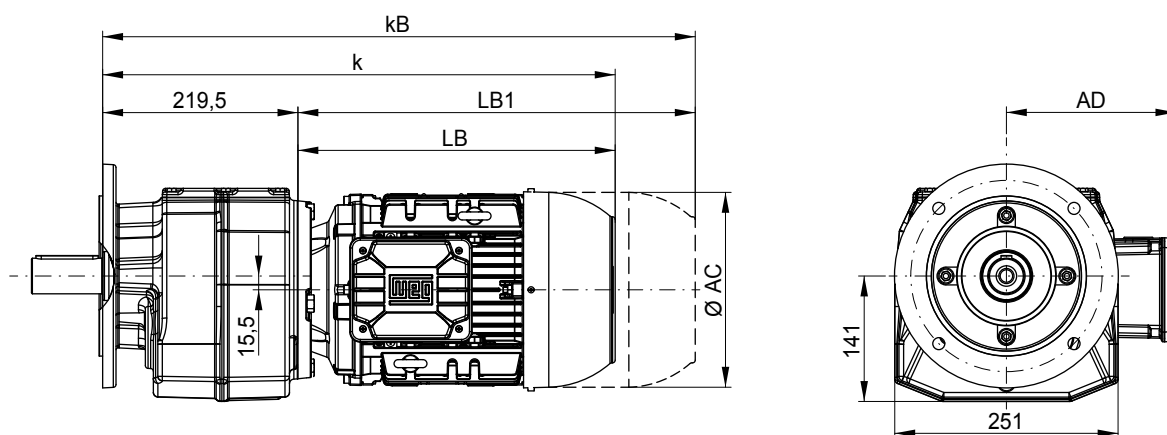
CC07 - B14 flange execution + centring and threaded hole



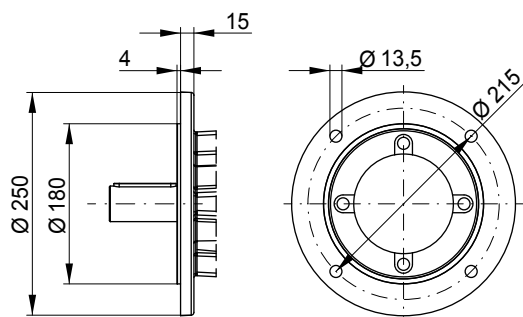
Motor fr. Dimension	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M	160M	160L
AC	126	141	159	178	199	199	221	261	261	318	318
AD	128	136	145	155	165	165	185	205	205	266	266
k	424	458	466	508	558	596	568	633	671	765	809
kB	468	507	524	581	642	680	655	751	789	889	933
LB	204	238	246	288	338	376	348	413	451	545	589
LB1	248	287	304	361	422	460	435	531	569	669	713

Motor dimension sheets see page 220
Description of motor lengths LB and LB1 see page 224

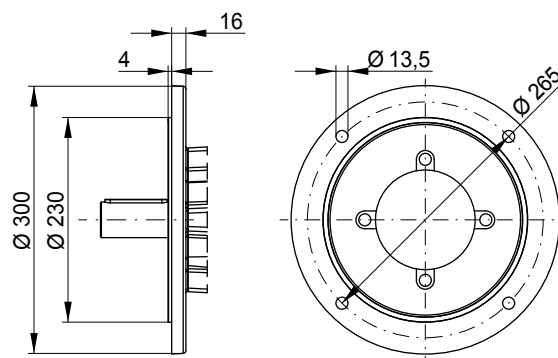
CF07 - Flange execution



Flange $\varnothing 250$

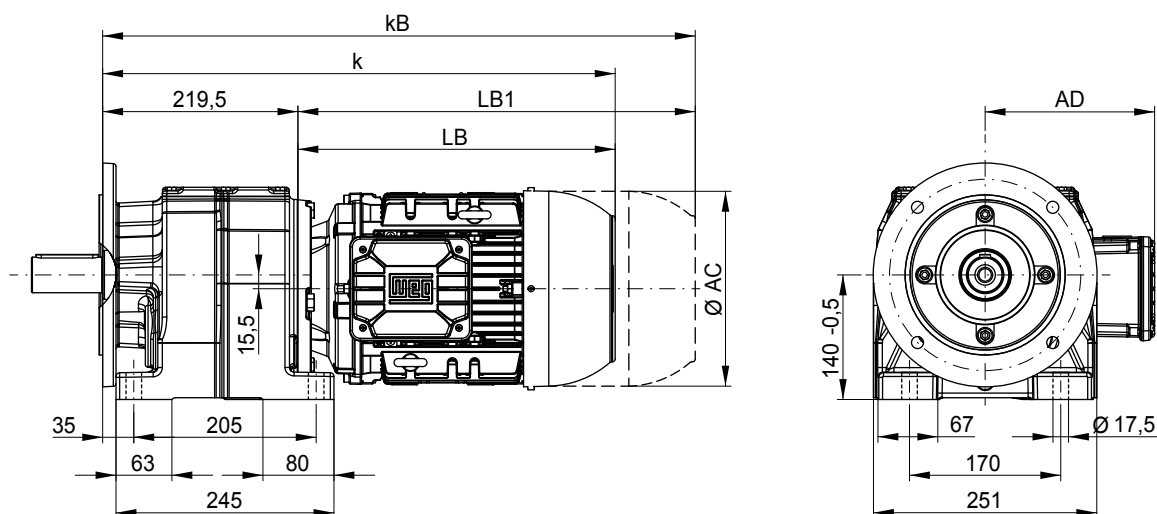


Flange $\varnothing 300$



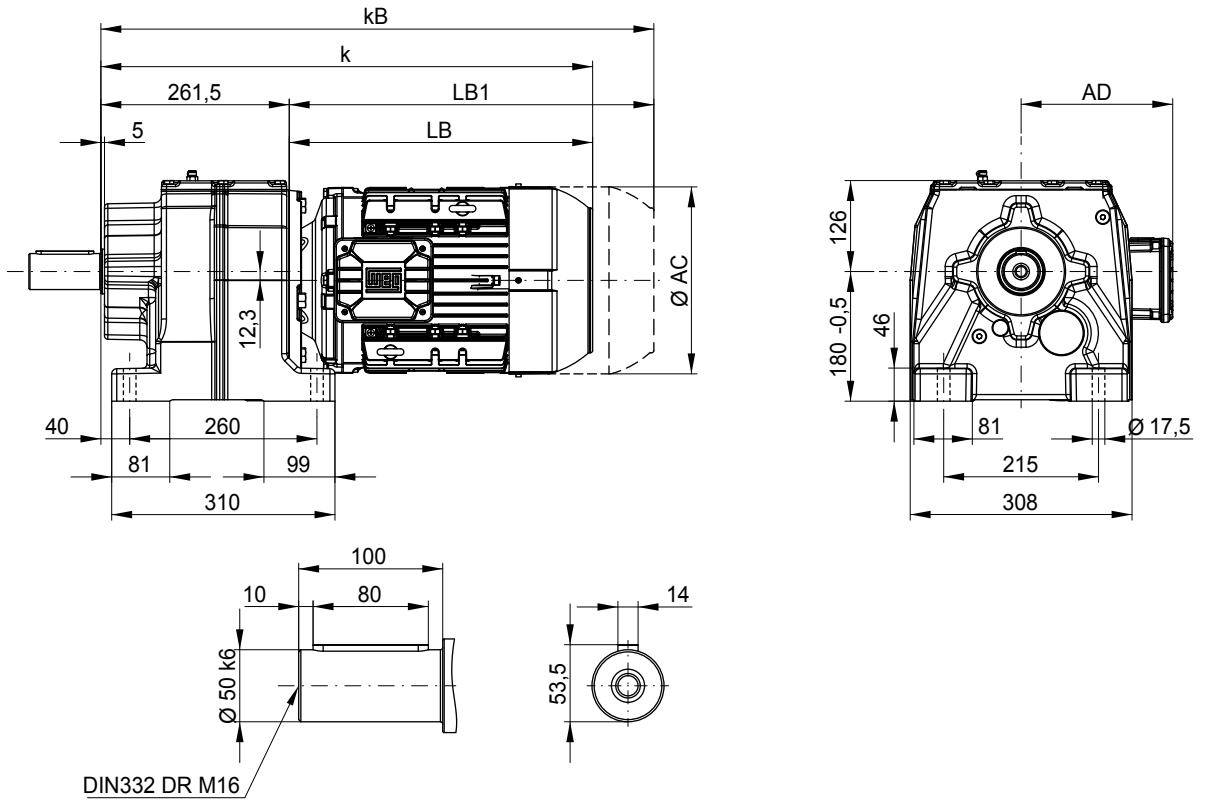
CA07 - Foot mounted and B5 flange execution

mountable flange sizes on the housing: $\varnothing 250$



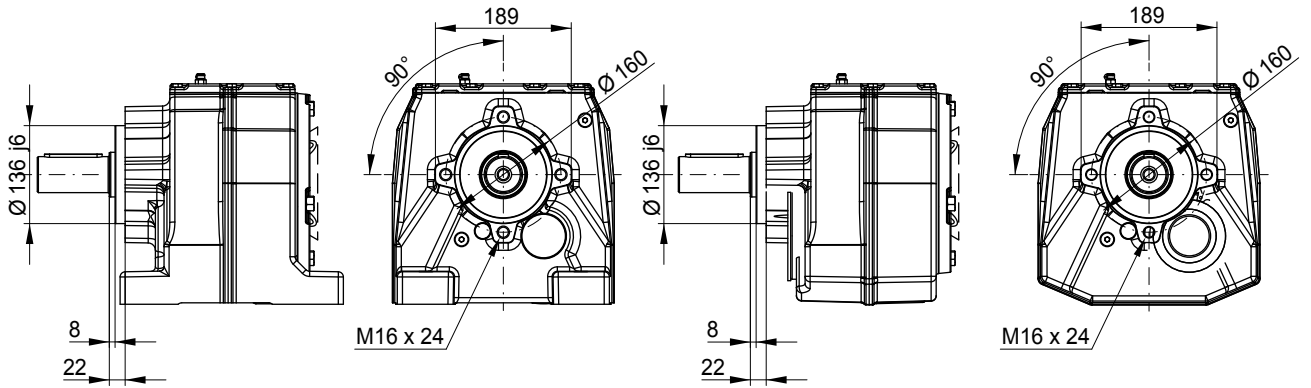
Dimensions in mm.

CG08 - Foot mounted



CW08 - Foot mounted with B14 flange execution + centring and threaded hole

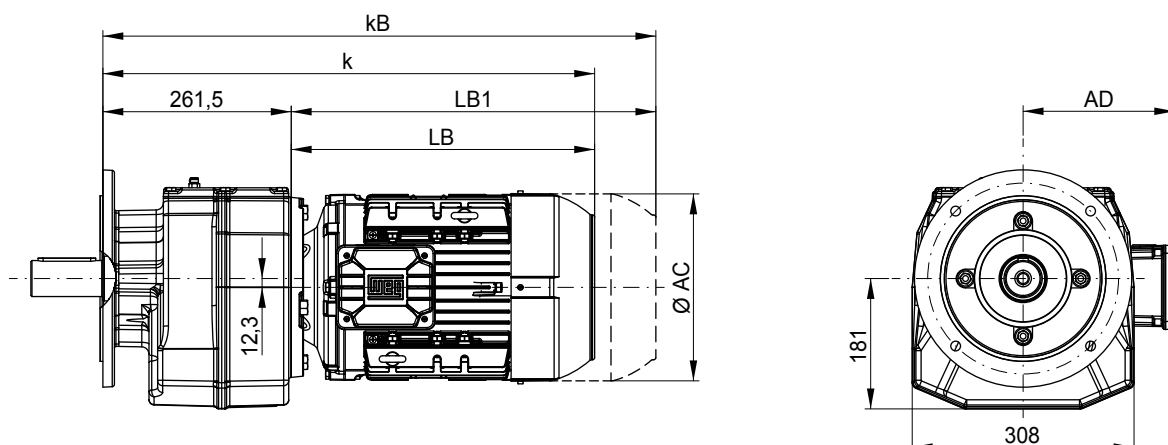
CC08 - B14 flange execution + centring and threaded hole



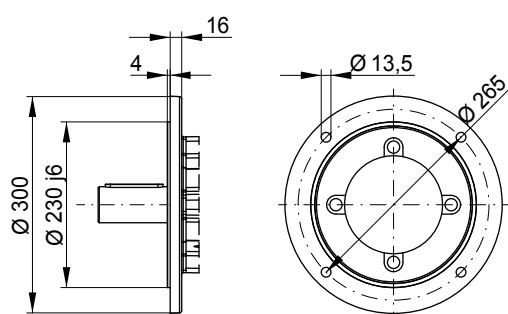
Motor fr. Dimension	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M	160M	160L	180M	180L
AC	126	141	159	178	199	199	221	261	261	318	318	347	347
AD	128	136	145	155	165	165	185	205	205	266	266	281	281
k	466	500	508	550	600	638	610	675	713	802	846	870	908
kB	510	549	566	623	684	722	697	793	831	926	970	988	1026
LB	204	238	246	288	338	376	348	413	451	540	584	608	646
LB1	248	287	304	361	422	460	435	531	569	664	708	726	764

Motor dimension sheets see page 220
Description of motor lengths LB and LB1 see page 224

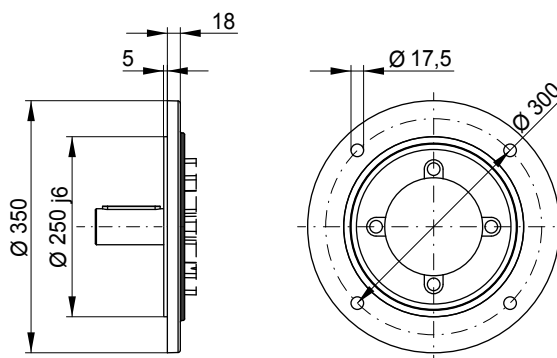
CF08 - Flange execution



Flange $\varnothing 300$

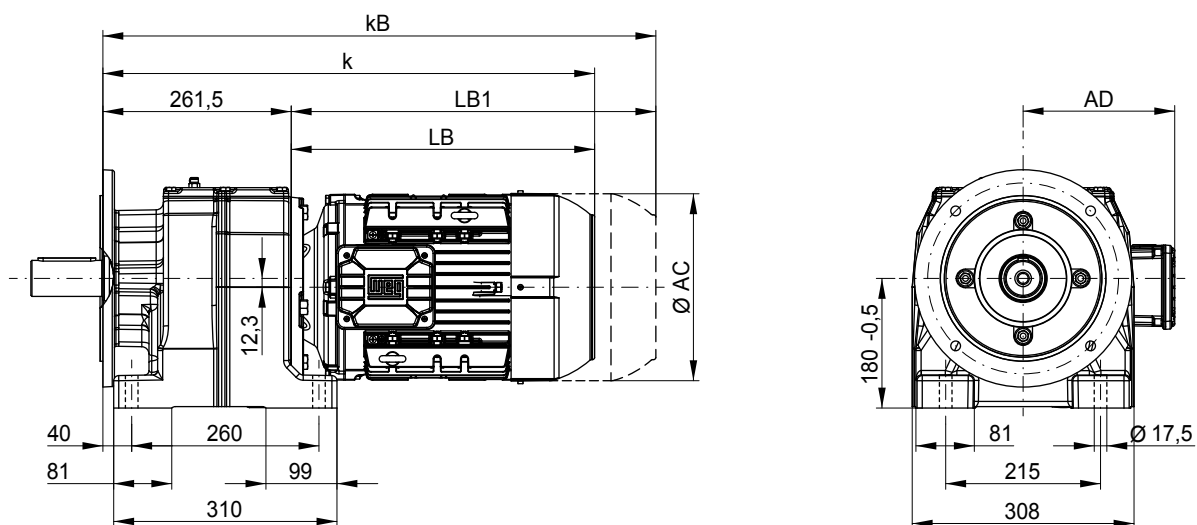


Flange $\varnothing 350$



CA08 - Foot mounted and B5 flange execution

mountable flange sizes on the housing: $\varnothing 300$



Dimensions in mm.



Parallel shaft geared motors F

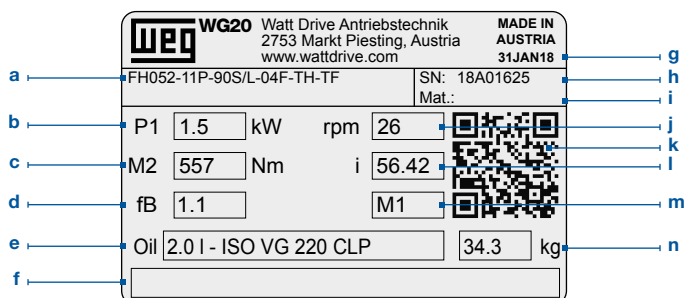


Technical Data

Size	F02	F03	F04	F05	F06	F07
Power	0.12 - 1.5 kW	0.12 - 3 kW	0.12 - 3 kW	0.12 - 9.2 kW	0.12 - 15 kW	0.12 - 15 kW
Torque	130 Nm	220 Nm	400 Nm	600 Nm	820 Nm	1500 Nm
Ratio	3.93 - 97.85	3.85 - 70.17	4.42 - 422.98	5.17 - 487.67	4.41 - 412.64	4.29 - 305.42
Number of stages	2	2	2 / 3	2 / 3	2 / 3	2 / 3
Housing material	aluminium			cast iron		
Solid shaft	Type	with key acc. to DIN 6885.1 and threaded bore acc. to DIN 332 sheet 2				
	Tolerance	< Ø 55: k6 / ≥ Ø 55: m6				
	Material	standard: C45E (1.1191) / stainless steel on request				
Hollow shaft	Type	with key acc. to DIN 6885.1				
	Tolerance	H7				
	Material	standard: C45E (1.1191) / stainless steel on request				
Flanges	Tolerance	centring ≤ 230: j6 / > 230: h6 acc. to DIN EN 50347				
	Material	cast iron				
Gear wheels	Type	honed				
	Material	16MnCr5 (1.7131) case hardened – minimum 58HRC				
Shaft seals	Type	type AS acc. to DIN 3760				
	Material	standard NBR / special FKM				
Bearing	standard / reinforced					
Lubricants	Type	standard CLP 220 / special CLP HC 220				
	Quantity	depending on mounting position				
Axle height	acc. to DIN 747: ≤ 50: -0.4; > 50 to ≤ 250: -0.5; > 250: -1					

General information

1. Nameplate



a	Type code	h	Serial number
b	Motor power	i	Material number
c	Output torque	j	Output speed
d	Service factor	k	QR-Code linked online to additional information
e	Type and quantity of lubricant	l	Total gear ratio
f	Space for additional information	m	Mounting position
g	Production date	n	Weight

2. Type code

FH073-11P-90S/L-04F ...

1
2
3
4
5
6
7
8
9


- | | | |
|----------|-------------------|--|
| 1 | Type: | F = Parallel shaft gear unit |
| 2 | Design: | B = Output shaft on both sides
D = Hollow shaft with shrink disc
F = B5 flange execution with output shaft
H = Hollow shaft
O = B5 flange execution with hollow shaft
P = B5 flange execution with hollow shaft and shrink disc
S = Output shaft
T = Hollow shaft with rubber buffer
U = Hollow shaft with shrink disc and rubber buffer |
| 3 | Size: | 02
03
04
05
06
07 |
| 4 | Number of stages: | 2 = 2 gear stages
3 = 3 gear stages |
| 5 | Motor type: | 11N = Integral motor aluminium IE1
11P = Integral motor aluminium IE3
22P = Integral motor cast iron IE3 |
| 6 | Motor frame size: | 63
71
80
90S/L
100L
L100L
112M
132S
132M
L132M
160M
160L |
| 7 | Number of poles: | 04 = 4 poles
06 = 6 poles |
| 8 | Power indicator: | D
E
F
G |
| 9 | Motor modules: | see from page 225 |




3. Range

Size	F02	F03	F04	F05	F06	F07
Housing material	Aluminium				Cast iron	


4. Design




B




D




F




H




O




P



S



T



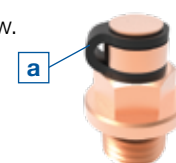
U

B	Output shaft on both sides	P	B5 flange execution with hollow shaft and shrink disc
D	Hollow shaft with shrink disc	S	Output shaft
F	B5 flange execution with output shaft	T	Hollow shaft with rubber buffer
H	Hollow shaft	U	Hollow shaft with shrink disc and rubber buffer
O	B5 flange execution with hollow shaft		

5. Venting the gear unit





The parallel shaft gear unit sizes F02 to F05 are neither equipped with a venting nor an oil drain screw. They are supplied with lifetime-lubrication.

By default, the parallel shaft gear units F06 and F07 are equipped with venting screws with a safety strap for transportation (see illustration). The rubber strap (a) of the venting screw must be removed entirely before the initial startup. The venting screw is placed accordingly to the mounting position (see chapter Mounting positions, page 91)



6. Overhung and axial loads

The overhung loads (F_{rN}) indicated in the respective selection tables apply to gear units with the force acting on the shaft center ($x=l/2$). The permissible overhung loads listed are based on the least favourable loading direction and calculated for standard shafts and standard bearings. Other load directions and action can be calculated with equations Q1 and Q2. If transmission elements are placed on the output shaft, an appropriate factor (f_z) has to be taken into consideration when determining the overhung load.

Gear wheels	Sprockets		V-belts	Flat belts
				
$f_z=1.1$ ($z \leq 17$)	$f_z=1.2$ ($z \leq 13$)	$f_z=1.1$ ($z > 13$)	$f_z=1.8$	$f_z=2.5$

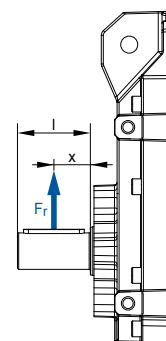
Use the following equations Q1 and Q2 to calculate the permissible radial loads on the output shaft. Q3 is to calculate the real existing shaft loads for your application. The results are to be compared by using the equation Q4.

Q1	$F_{zL} = F_{rN} \cdot a_1$	Variable	Unit	Description
Q2	$F_{zW} = F_W \cdot a_2$	a1		Load action factor - output shaft bearing from table 1
Q3	$F_{Qvorh} = \frac{2 \cdot M_2}{d_0} \cdot f_z$	a2		Load action factor - output shaft from table 1
Q4	$F_{Qvorh} \leq F_{zL}$	d0	[m]	Effective diameter of the transmission element
	$F_{Qvorh} \leq F_{zW}$	M2	[Nm]	Geared motor output torque (from selection tables) or required calculated output torque
		FzL	[N]	Permissible overhung load for output shaft bearings
		FzW	[N]	Permissible overhung load for output shaft
		FrN	[N]	Permissible overhung load from selection tables
		Fw	[N]	Permissible overhung load - Output shaft x=l/2 from table 2
		FQvorh	[N]	Existing overhung load at gear shaft
		fz		Factor for transmission element
		Mmax	[Nm]	Highest possible output torque for coupling operation (table 2)

Always use both equations Q1 and Q2 for your calculations.

x / l						
0	0.25	0.5	0.75	1	1.5	2
a ₁ → Equation Q1						
1.39	1.18	1.00	0.85	0.73	0.52	0.38
a ₂ → Equation Q2						
2.00	2.00	1.00	0.55	0.38	0.23	0.17

Table 1: Load action factors a₁, a₂



Intermediate values can be interpolated linearly. Combined load ($F_r \neq 0$; $F_a = 0$) on request.

	M _{max} at F _r = 0	Output torque M ₂ [Nm]												
		50	100	200	300	400	600	820	1550	3000	4500	8000	13000	18000
F _w [kN] at x/l = 0.5 → Equation Q2														
Ø 20x40	120	3.3	2.3											
Ø 25x50	230	5.8	5.5	4.0										
Ø 30x60	390		7.5	6.8	5.5	2.6								
Ø 35x70	620			11.0	10.0	9.4	6.2							
Ø 40x80	900				13.0	13.0	11.0	8.5						
Ø 50x100	1730					24.0	24.0	23.0	18.0					
Ø 60x120	2880							31.0	29.0	16.0				
Ø 70x140	4510								44.0	39.0	29.0			
Ø 90x170	9000									71.0	68.0	53.0		
Ø 110x210	16000										105.0	100.0	84.0	
Ø 120x210	20600											127.0	115.0	95.0

Table 2: Permissible overhung load - output shaft x = l/2

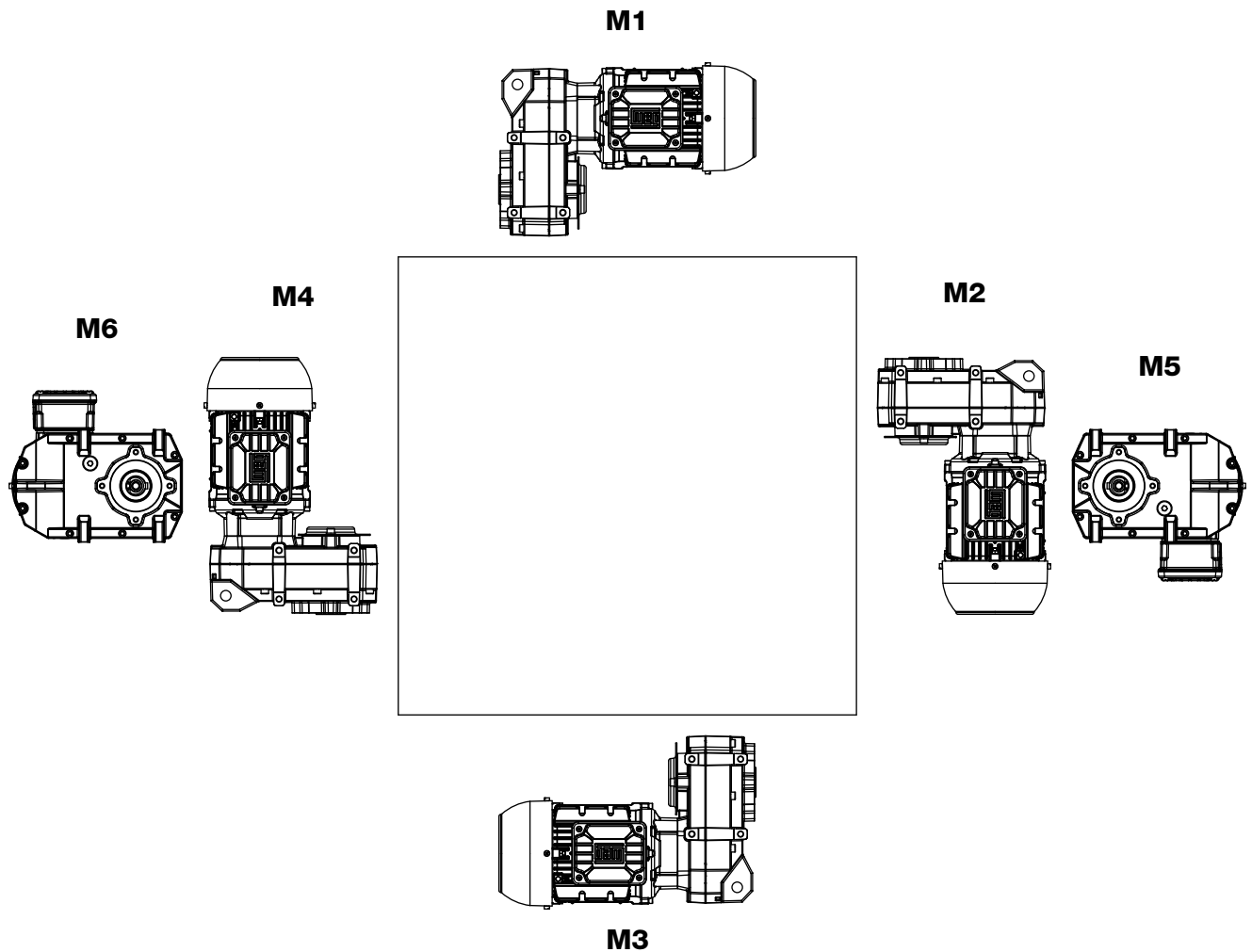
In cases where there is no overhung load, the permissible axial load (push or pull) may be determined by taking 50 % of the permissible overhung loads indicated in the selection tables of the respective type of gear. If there are axial loads or radial and axial components acting on the drive which are extraordinarily high, we recommend to contact the manufacturer.

7. Mounting positions, Position of the terminal box and Cable entry

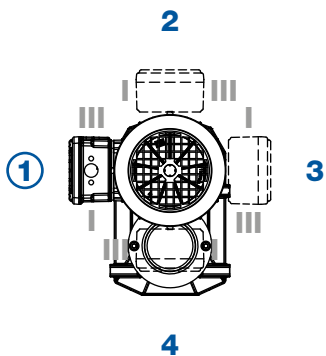
Mounting positions - Sizes F02 to F05

Gear units F02 to F05 are not ventilated and supplied with lifetime lubrication.

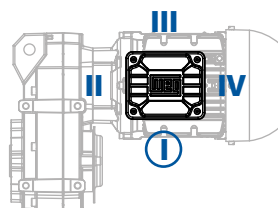
F



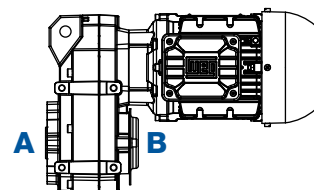
Position of the terminal box
Standard: Position 1




Cable entry
Standard: Position I




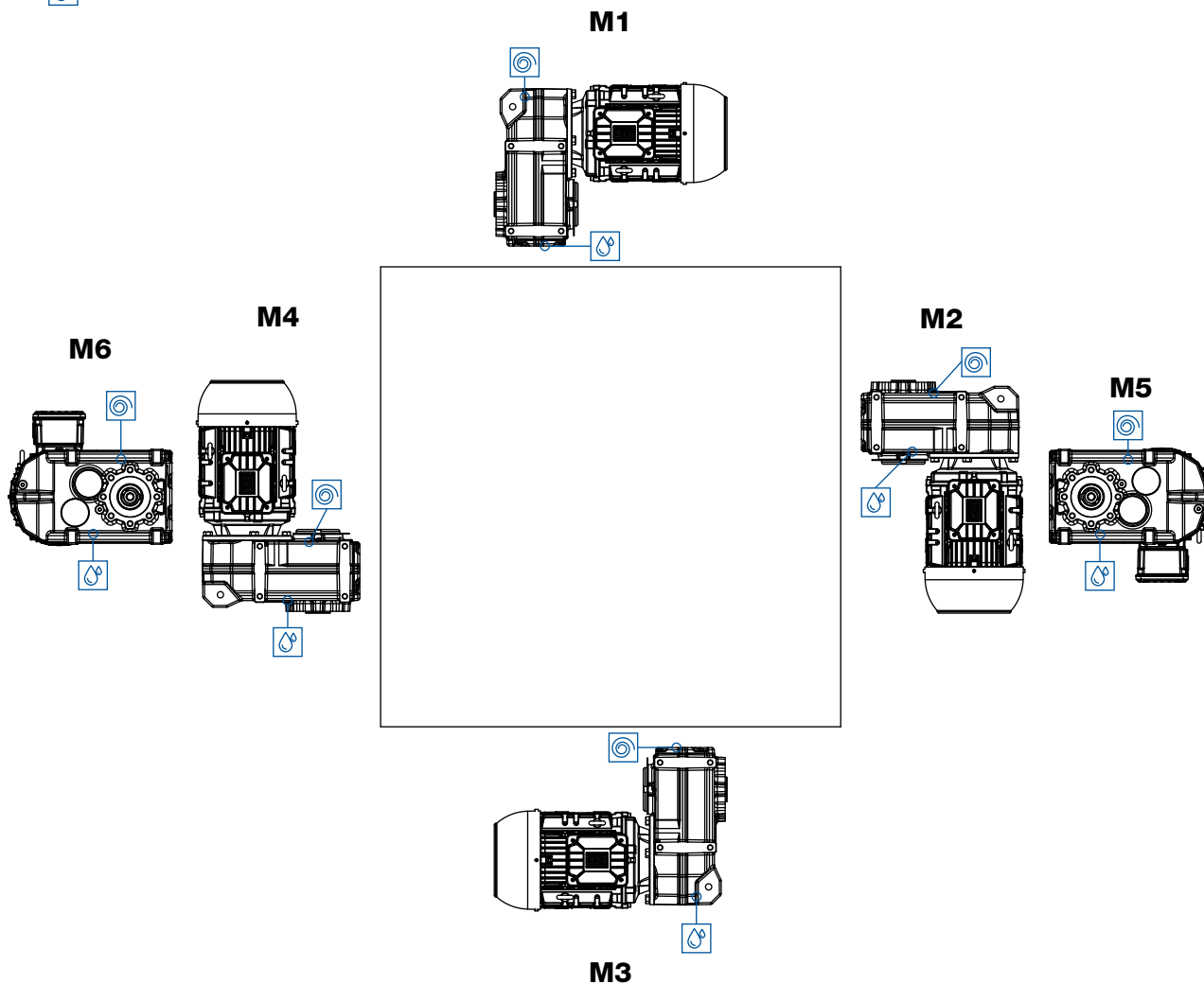
Side indication



Mounting positions - Sizes F06 to F07

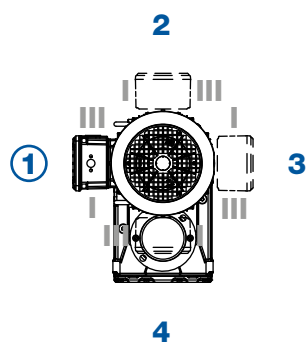
 Position of the venting screw

 Position of the oil drain screw



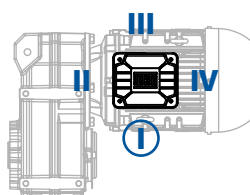
Position of the terminal box

Standard: Position 1

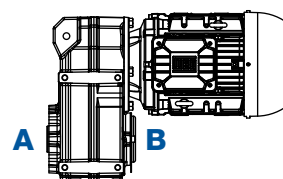


Cable entry

Standard: Position I



Side indication



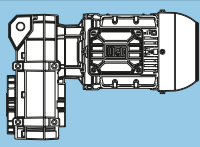
Selection tables - Geared motors

The technical data of the geared motors shown in the selection tables apply to an ambient temperature of +20°C.

The selection tables are calculated with following motor data:

Power (IEC frame size)	Motor series (IE class)
up to 0.55 kW (63 - 80)	11N (IE1) - aluminium
0.75 - 9.2 kW (80 - 132)	11P (IE3) - aluminium
11 - 15 kW (160)	22P (IE3) - cast iron

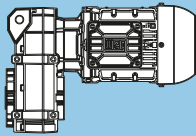
Structure of the selection tables

1 $P_N = 0.12 \text{ kW}$								2 IE1	
50 Hz		60 Hz		i	at 50 Hz			m kg	11 Dimension sheet see page
0.12 kW	0.14 kW *)	M_2	f_B		F_{rN}				
n_{50} min ⁻¹	n_{60} min ⁻¹	Nm			kN				
3	4	5	6	7	8	9	10	11	

- 1 Rated power of the motor
- 2 Given values are based on the respective efficiency class
- 3 Output speed at 50 Hz
- 4 Output speed at 60 Hz
- 5 Output torque
- 6 Service factor
- 7 Total ratio
- 8 Permissible radial load at midpoint of the output shaft extension (standard bearing) at axial load=0
- 9 Geared motor type
- 10 Weight
- 11 Dimension sheet see page

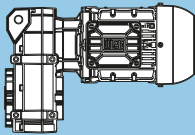
*) Increased rated power at 60 Hz can only be reached together with increased voltage within the wide range (for details see page 208).

Increased rated power
1.2 x P_N

P_N = 0.12 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.12 kW	0.14 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
2.2	2.6	531	1.55	412.64	12.5	FH063-11N-63-06F FO063-11N-63-06F	36	140	
2.4	2.9	487	1.70	378.37	12.8				
2.6	3.1	435	1.90	337.44	13.0				
2.9	3.5	398	2.10	309.42	13.2				
3.3	4.0	343	2.40	266.44	13.4				
3.6	4.3	315	2.65	244.32	13.5				
3.3	4.0	344	2.40	412.64	13.4	FH063-11N-63-04E FO063-11N-63-04E	35	140	
3.6	4.3	315	2.60	378.37	13.5				
4.1	4.9	281	2.95	337.44	13.6				
1.8	2.2	628	1.00	487.67	**	FH053-11N-63-06F FO053-11N-63-06F	20	138	
2.0	2.4	574	1.05	445.56	3.9				
2.3	2.8	489	1.25	379.87	6.1				
2.6	3.1	447	1.35	347.07	6.8				
2.9	3.5	397	1.55	308.00	7.5				
3.2	3.8	362	1.65	281.41	7.9				
3.7	4.4	313	1.95	242.67	8.4				
4.0	4.8	286	2.10	221.71	8.7				
4.8	5.8	241	2.50	187.00	9.0				
5.2	6.2	220	2.75	170.85	9.1				
2.8	3.4	406	1.50	487.67	7.4	FH053-11N-63-04E FO053-11N-63-04E	19	138	
3.1	3.7	371	1.65	445.56	7.8				
3.6	4.3	317	1.90	379.87	8.4				
4.0	4.8	289	2.10	347.07	8.6				
4.5	5.4	257	2.35	308.00	8.9				
4.9	5.9	235	2.55	281.41	9.0				
5.7	6.8	202	3.00	242.67	9.2				
2.3	2.8	497	0.85	385.85	**	FH043-11N-63-06F FO043-11N-63-06F	14	136	
2.7	3.2	424	0.95	329.48	**				
3.0	3.6	387	1.05	300.55	**				
3.3	4.0	344	1.20	267.14	3.2				
3.7	4.4	314	1.30	243.69	4.1				
4.2	5.0	271	1.50	210.48	5.0				
4.6	5.5	247	1.65	192.00	5.4				
5.5	6.6	209	1.95	162.19	5.9				
6.0	7.2	191	2.10	147.96	6.1				
7.0	8.4	163	2.50	126.72	6.4				
7.7	9.2	149	2.70	115.60	6.5				
3.3	4.0	353	1.15	422.98	2.9	FH043-11N-63-04E FO043-11N-63-04E	13	136	
3.6	4.3	322	1.25	385.85	3.9				
4.2	5.0	275	1.50	329.48	5.0				
4.6	5.5	251	1.60	300.55	5.4				
5.1	6.1	223	1.80	267.14	5.7				
5.6	6.7	203	2.00	243.69	6.0				
6.5	7.8	175	2.30	210.48	6.3				
7.2	8.6	160	2.50	192.00	6.4				
8.5	10	135	3.00	162.19	6.6				
13	16	90	2.45	70.17	4.8	FH032-11N-63-06F FO032-11N-63-06F	12	134	
14	17	82	2.70	63.63	4.8				
16	19	74	3.00	57.07	4.9				
9.1	11	126	1.05	97.85	4.5	FH022-11N-63-06F FO022-11N-63-06F	9.9	132	
10	12	113	1.15	88.09	4.6				
12	14	98	1.35	76.22	4.8				
13	16	88	1.50	68.62	4.9				
14	17	80	1.65	61.80	5.0				
16	19	72	1.85	55.64	5.0				
18	22	63	2.10	48.69	5.1				
20	24	56	2.35	43.83	5.1				
24	29	48	2.70	37.52	5.2				
26	31	44	3.00	33.78	5.2				
28	34	41	1.30	31.79	5.2				
36	43	32	2.65	24.76	5.2				

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** ... on request

P_N = 0.12 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.12 kW	0.14 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
14	17	82	1.60	97.85	4.9				
16	19	73	1.80	88.09	5.0				
18	22	64	2.05	76.22	5.1				
20	24	57	2.30	68.62	5.1				
22	26	52	2.55	61.80	5.1				
25	30	46	2.85	55.64	5.2				
28	34	41	3.25	48.69	5.2				
31	37	37	3.60	43.83	5.2				
37	44	31	4.20	37.52	5.2				
41	49	28	4.65	33.78	5.2				
43	52	27	2.00	31.79	5.2				
47	56	24	5.35	29.32	5.2				
52	62	22	5.95	26.39	5.2				
56	67	21	4.10	24.76	5.2				
63	76	18	7.15	21.89	5.2				
68	82	17	5.05	20.08	5.2				
70	84	16	7.95	19.70	5.2				
83	100	14	9.50	16.48	5.2				
87	104	13	6.40	15.82	5.1				
93	112	12	10.50	14.84	5.0				
113	136	10	8.25	12.19	4.7				
114	137	10	12.90	12.09	4.7				
126	151	9	14.30	10.89	4.5				
144	173	8	10.65	9.52	4.3				
193	232	6	14.25	7.11	3.9				
257	308	5	18.70	5.35	3.6				
350	420	3	21.85	3.93	3.2				

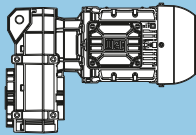
FH022-11N-63-04E
FO022-11N-63-04E

9.2

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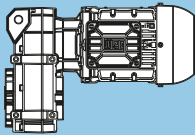
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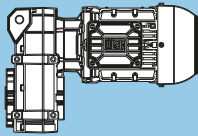
P_N = 0.18 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.18 kW	0.22 kW	M₂	f_B		F_{rH}	kN			
n₆₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
2.3	2.8	740	2.05	385.37	18.8	FH073-11N-71-06E FO073-11N-71-06E	61	142	
2.9	3.5	587	2.60	305.42	19.4				
2.2	2.6	793	1.05	412.64	10.3	FH063-11N-71-06E FO063-11N-71-06E	38	140	
2.4	2.9	727	1.15	378.37	11.0				
2.7	3.2	648	1.30	337.44	11.7				
2.9	3.5	594	1.40	309.42	12.1				
3.4	4.1	512	1.65	266.44	12.6				
3.7	4.4	469	1.75	244.32	12.9				
4.3	5.2	397	2.10	206.59	13.2				
4.7	5.6	364	2.30	189.44	13.4				
5.3	6.4	325	2.55	169.09	13.5				
5.8	7.0	298	2.80	155.05	13.6				
3.3	4.0	518	1.60	412.64	12.6	FH063-11N-63-04F FO063-11N-63-04F	36	140	
3.6	4.3	475	1.75	378.37	12.8				
4.1	4.9	423	1.95	337.44	13.1				
4.4	5.3	388	2.15	309.42	13.3				
5.1	6.1	334	2.50	266.44	13.5				
5.6	6.7	307	2.70	244.32	13.6				
2.4	2.9	730	0.85	379.87	**	FH053-11N-71-06E FO053-11N-71-06E	22	138	
2.6	3.1	667	0.90	347.07	**				
2.9	3.5	592	1.05	308.00	3.1				
3.2	3.8	541	1.15	281.41	4.9				
3.7	4.4	466	1.30	242.67	6.5				
4.0	4.8	426	1.45	221.71	7.1				
4.8	5.8	359	1.70	187.00	8.0				
5.2	6.2	328	1.85	170.85	8.3				
6.1	7.3	281	2.15	146.10	8.7				
6.7	8.0	256	2.35	133.49	8.9				
8.2	9.8	210	2.90	109.08	9.2				
2.8	3.4	612	1.00	487.67	**	FH053-11N-63-04F FO053-11N-63-04F	20	138	
3.1	3.7	559	1.10	445.56	4.4				
3.6	4.3	477	1.30	379.87	6.3				
3.9	4.7	436	1.40	347.07	7.0				
4.4	5.3	387	1.60	308.00	7.7				
4.9	5.9	353	1.70	281.41	8.0				
5.6	6.7	305	2.00	242.67	8.5				
6.2	7.4	278	2.15	221.71	8.7				
7.3	8.8	235	2.60	187.00	9.0				
8.0	9.6	214	2.80	170.85	9.2				
10	12	168	2.25	87.38	9.4	FH052-11N-71-06E FO052-11N-71-06E	22	138	
11	13	153	2.25	79.84	9.4				
19	23	93	2.25	48.15	9.6				
3.4	4.1	513	0.80	267.14	**	FH043-11N-71-06E FO043-11N-71-06E	16	136	
3.7	4.4	468	0.90	243.69	**				
4.3	5.2	404	1.00	210.48	**				
4.7	5.6	369	1.10	192.00	2.1				
5.5	6.6	312	1.30	162.19	4.2				
6.0	7.2	284	1.45	147.96	4.8				
7.1	8.5	243	1.65	126.72	5.5				
7.7	9.2	222	1.85	115.60	5.8				
9.5	11	182	2.25	94.61	6.2				
10	12	166	2.45	86.31	6.4				
13	16	137	2.95	71.24	6.6				

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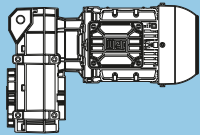
P_N = 0.18 kW							IE1		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.18 kW	0.22 kW	M₂	f_B		F_{rN}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
3.2	3.8	531	0.80	422.98	**	FH043-11N-63-04F FO043-11N-63-04F	14	136	
3.6	4.3	484	0.85	385.85	**				
4.2	5.0	413	1.00	329.48	**				
4.6	5.5	377	1.10	300.55	1.6				
5.1	6.1	335	1.20	267.14	3.5				
5.6	6.7	306	1.35	243.69	4.3				
6.5	7.8	264	1.55	210.48	5.1				
7.1	8.5	241	1.70	192.00	5.5				
8.4	10	204	2.00	162.19	6.0				
9.3	11	186	2.20	147.96	6.2				
11	13	159	2.55	126.72	6.4				
12	14	145	2.80	115.60	6.5				
12	14	146	2.25	75.79	6.5	FH042-11N-71-06E FO042-11N-71-06E	16	136	
13	16	133	2.25	69.14	6.6				
22	26	79	2.25	41.20	6.9				
13	16	135	1.65	70.17	4.2	FH032-11N-71-06E FO032-11N-71-06E	15	134	
14	17	122	1.85	63.63	4.4				
16	19	110	2.05	57.07	4.6				
17	20	99	2.25	51.75	4.7				
20	24	87	2.55	45.35	4.8				
22	26	79	2.80	41.12	4.9				
32	38	53	2.25	27.67	5.0				
20	24	88	2.50	70.17	4.8	FH032-11N-63-04F FO032-11N-63-04F	13	134	
22	26	80	2.80	63.63	4.8				
10	12	169	0.80	88.09	**	FH022-11N-71-06E FO022-11N-71-06E	12	132	
12	14	146	0.90	76.22	**				
13	16	132	1.00	68.62	**				
14	17	119	1.10	61.80	4.6				
16	19	107	1.25	55.64	4.7				
18	22	94	1.40	48.69	4.8				
20	24	84	1.55	43.83	4.9				
24	29	72	1.85	37.52	5.0				
26	31	65	2.05	33.78	5.1				
28	34	61	0.90	31.79	**				
31	37	56	2.35	29.32	5.1				
34	41	51	2.60	26.39	5.1				
36	43	48	1.80	24.76	5.2				
45	54	39	2.20	20.08	5.2				
57	68	30	2.80	15.82	5.2				
14	17	123	1.10	97.85	4.5	FH022-11N-63-04F FO022-11N-63-04F	10	132	
16	19	111	1.20	88.09	4.7				
18	22	96	1.40	76.22	4.8				
20	24	86	1.55	68.62	4.9				
22	26	78	1.70	61.80	5.0				
25	30	70	1.90	55.64	5.0				
28	34	61	2.15	48.69	5.1				
31	37	55	2.40	43.83	5.1				
37	44	47	2.80	37.52	5.2				
41	49	42	3.10	33.78	5.2				
43	52	40	1.35	31.79	5.2				
47	56	37	3.55	29.32	5.2				
52	62	33	3.95	26.39	5.2				
55	66	31	2.75	24.76	5.2				
63	76	28	4.75	21.89	5.2				
68	82	25	3.35	20.08	5.2				
70	84	25	5.30	19.70	5.2				
83	100	21	6.30	16.48	5.2				
87	104	20	4.25	15.82	5.2				
92	110	19	7.00	14.84	5.1				
112	134	15	5.50	12.19	4.8				
113	136	15	8.60	12.09	4.8				
126	151	14	9.50	10.89	4.6				
144	173	12	7.10	9.52	4.4				
193	232	9	9.45	7.11	3.9				
256	307	7	12.55	5.35	3.6				
349	419	5	14.70	3.93	3.2				



P_N = 0.25 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.25 kW	0.30 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
2.3	2.8	1022	1.50	385.37	17.2	FH073-11N-71-06F FO073-11N-71-06F	63	142	
2.9	3.5	810	1.90	305.42	18.5				
3.8	4.6	629	2.40	237.15	19.3				
4.6	5.5	516	2.95	194.58	19.7				
3.6	4.3	672	2.25	385.37	19.1	FH073-11N-71-04E FO073-11N-71-04E	60	142	
4.5	5.4	532	2.85	305.42	19.6				
2.4	2.9	1004	0.85	378.37	**	FH063-11N-71-06F FO063-11N-71-06F	40	140	
2.7	3.2	895	0.95	337.44	**				
2.9	3.5	821	1.00	309.42	**				
3.4	4.1	707	1.20	266.44	11.2				
3.7	4.4	648	1.30	244.32	11.7				
4.4	5.3	548	1.50	206.59	12.4				
4.8	5.8	503	1.65	189.44	12.7				
5.3	6.4	449	1.85	169.09	13.0				
5.8	7.0	411	2.00	155.05	13.2				
6.9	8.3	345	2.40	130.15	13.4				
7.5	9.0	317	2.60	119.35	13.5				
3.3	4.0	719	1.15	412.64	11.0	FH063-11N-71-04E FO063-11N-71-04E	37	140	
3.6	4.3	659	1.25	378.37	11.6				
4.1	4.9	588	1.40	337.44	12.1				
4.4	5.3	539	1.55	309.42	12.5				
5.1	6.1	464	1.80	266.44	12.9				
5.6	6.7	426	1.95	244.32	13.1				
6.6	7.9	360	2.30	206.59	13.4				
7.2	8.6	330	2.50	189.44	13.5				
8.1	9.7	295	2.80	169.09	13.6				
3.2	3.8	747	0.80	281.41	**	FH053-11N-71-06F FO053-11N-71-06F	23	138	
3.7	4.4	644	0.95	242.67	**				
4.1	4.9	588	1.05	221.71	3.3				
4.8	5.8	496	1.25	187.00	5.9				
5.3	6.4	453	1.35	170.85	6.7				
6.2	7.4	388	1.55	146.10	7.6				
6.7	8.0	354	1.70	133.49	8.0				
8.3	10	289	2.10	109.08	8.6				
9.0	11	264	2.30	99.66	8.8				
11	13	218	2.80	82.13	9.1				
12	14	199	3.00	75.04	9.2				
3.1	3.7	777	0.80	445.56	**	FH053-11N-71-04E FO053-11N-71-04E	20	138	
3.6	4.3	662	0.95	379.87	**				
3.9	4.7	605	1.00	347.07	**				
4.4	5.3	537	1.15	308.00	5.0				
4.9	5.9	490	1.25	281.41	6.0				
5.6	6.7	423	1.45	242.67	7.2				
6.2	7.4	386	1.55	221.71	7.7				
7.3	8.8	326	1.85	187.00	8.3				
8.0	9.6	298	2.05	170.85	8.6				
9.4	11	255	2.40	146.10	8.9				
10	12	233	2.60	133.49	9.0				
10	12	232	1.65	87.38	9.0	FH052-11N-71-06F FO052-11N-71-06F	23	138	
11	13	212	1.65	79.84	9.2				
13	16	190	2.65	71.46	9.3				
14	17	173	2.65	65.29	9.4				
19	23	128	1.60	48.15	9.5				
23	28	105	2.65	39.38	9.6				
16	19	152	2.45	87.38	9.5	FH052-11N-71-04E FO052-11N-71-04E	20	138	
17	20	139	2.45	79.84	9.5				
28	34	84	2.45	48.15	9.7				

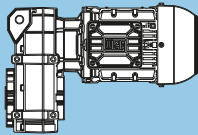
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** ... on request

P_N = 0.25 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.25 kW	0.30 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
4.7	5.6	509	0.80	192.00	**		FH043-11N-71-06F FO043-11N-71-06F	18	136
5.5	6.6	430	0.95	162.19	**				
6.1	7.3	393	1.05	147.96	**				
7.1	8.5	336	1.20	126.72	3.5				
7.8	9.4	307	1.35	115.60	4.3				
9.5	11	251	1.60	94.61	5.4				
10	12	229	1.75	86.31	5.7				
13	16	189	2.15	71.24	6.1				
14	17	172	2.35	64.98	6.3				
17	20	139	2.90	52.27	6.6				
4.6	5.5	524	0.80	300.55	**		FH043-11N-71-04E FO043-11N-71-04E	15	136
5.1	6.1	466	0.90	267.14	**				
5.6	6.7	425	0.95	243.69	**				
6.5	7.8	367	1.10	210.48	2.2				
7.1	8.5	335	1.20	192.00	3.5				
8.4	10	283	1.45	162.19	4.8				
9.3	11	258	1.60	147.96	5.2				
11	13	221	1.85	126.72	5.8				
12	14	202	2.00	115.60	6.0				
14	17	165	2.45	94.61	6.4				
16	19	150	2.70	86.31	6.5				
12	14	201	1.65	75.79	6.0		FH042-11N-71-06F FO042-11N-71-06F	17	136
13	16	183	1.60	69.14	6.2				
15	18	164	2.45	61.98	6.4				
16	19	150	2.65	56.54	6.5				
22	26	109	1.65	41.20	6.7				
27	32	89	2.65	33.69	6.8				
18	22	132	2.45	75.79	6.6		FH042-11N-71-04E FO042-11N-71-04E	15	136
20	24	121	2.45	69.14	6.7				
33	40	72	2.45	41.20	6.9				
13	16	186	1.20	70.17	3.2		FH032-11N-71-06F FO032-11N-71-06F	16	134
14	17	169	1.35	63.63	3.6				
16	19	151	1.50	57.07	3.9				
17	20	137	1.65	51.75	4.2				
20	24	120	1.85	45.35	4.4				
22	26	109	2.05	41.12	4.6				
26	31	93	2.40	35.03	4.7				
28	34	84	2.65	31.76	4.8				
32	38	74	3.00	27.97	4.9				
33	40	73	1.65	27.67	4.9				
40	48	60	2.50	22.50	5.0				
20	24	122	1.80	70.17	4.4		FH032-11N-71-04E FO032-11N-71-04E	13	134
22	26	111	2.00	63.63	4.5				
24	29	100	2.25	57.07	4.7				
26	31	90	2.45	51.75	4.8				
30	36	79	2.80	45.35	4.9				
50	60	48	2.50	27.67	5.0				
15	18	164	0.80	61.80	**		FH022-11N-71-06F FO022-11N-71-06F	14	132
16	19	148	0.90	55.64	**				
18	22	129	1.05	48.69	4.4				
21	25	116	1.15	43.83	4.6				
24	29	100	1.35	37.52	4.8				
27	32	90	1.50	33.78	4.9				
31	37	78	1.70	29.32	5.0				
34	41	70	1.90	26.39	5.0				
36	43	66	1.30	24.76	5.1				
41	49	58	2.25	21.89	5.1				
45	54	53	1.60	20.08	5.1				
46	55	52	2.50	19.70	5.1				
55	66	44	3.00	16.48	5.2				
57	68	42	2.00	15.82	5.2				
74	89	32	2.65	12.19	5.2				

Legend see page 93

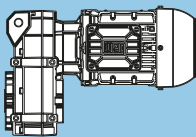
** ... on request

P_N = 0.25 kW							IE1		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.25 kW	0.30 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
14	17	171	0.80	97.85	**				
16	19	154	0.85	88.09	**				
18	22	133	1.00	76.22	**				
20	24	120	1.10	68.62	4.6				
22	26	108	1.25	61.80	4.7				
25	30	97	1.35	55.64	4.8				
28	34	85	1.55	48.69	4.9				
31	37	76	1.75	43.83	5.0				
37	44	65	2.00	37.52	5.1				
41	49	59	2.25	33.78	5.1				
43	52	55	1.00	31.79	**				
47	56	51	2.55	29.32	5.1				
52	62	46	2.85	26.39	5.2				
55	66	43	1.95	24.76	5.2				
63	76	38	3.45	21.89	5.2				
68	82	35	2.40	20.08	5.2				
70	84	34	3.80	19.70	5.2				
83	100	29	4.55	16.48	5.2				
87	104	28	3.05	15.82	5.2				
92	110	26	5.05	14.84	5.1				
112	134	21	4.00	12.19	4.8				
113	136	21	6.20	12.09	4.8				
126	151	19	6.85	10.89	4.6				
144	173	17	5.10	9.52	4.4				
193	232	12	6.80	7.11	4.0				
256	307	9	9.05	5.35	3.6				
349	419	7	10.60	3.93	3.2				

FH022-11N-71-04E
FO022-11N-71-04E

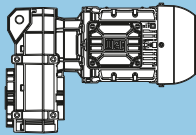
11

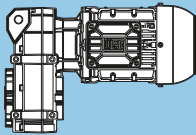
132

P_N = 0.37 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.37 kW	0.44 kW	M₂	f_B		F_{rN}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
2.4	2.9	1480	1.05	385.37	12.6	FH073-11N-80-06E FO073-11N-80-06E	62	142	
3.0	3.6	1173	1.30	305.42	16.0				
3.9	4.7	911	1.65	237.15	17.9				
4.7	5.6	747	2.05	194.58	18.8				
6.1	7.3	579	2.60	150.69	19.5				
3.4	4.1	1032	1.50	385.37	17.1	FH073-11N-71-04F FO073-11N-71-04F	60	142	
4.3	5.2	818	1.85	305.42	18.4				
5.6	6.7	635	2.40	237.15	19.3				
6.8	8.2	521	2.90	194.58	19.7				
3.5	4.2	1023	0.85	266.44	**	FH063-11N-80-06E FO063-11N-80-06E	39	140	
3.8	4.6	938	0.90	244.32	**				
4.5	5.4	794	1.05	206.59	10.3				
4.9	5.9	728	1.15	189.44	11.0				
5.4	6.5	649	1.30	169.09	11.7				
5.9	7.1	596	1.40	155.05	12.1				
7.1	8.5	500	1.65	130.15	12.7				
7.7	9.2	458	1.80	119.35	12.9				
9.4	11	378	2.20	98.34	13.3				
10	12	346	2.40	90.17	13.4				
11	13	309	2.70	80.48	13.6				
12	14	283	2.90	73.80	13.6				
3.5	4.2	1013	0.85	378.37	**	FH063-11N-71-04F FO063-11N-71-04F	37	140	
3.9	4.7	903	0.95	337.44	**				
4.3	5.2	828	1.00	309.42	**				
5.0	6.0	713	1.15	266.44	11.1				
5.4	6.5	654	1.30	244.32	11.6				
6.4	7.7	553	1.50	206.59	12.4				
7.0	8.4	507	1.65	189.44	12.7				
7.8	9.4	453	1.85	169.09	13.0				
8.5	10	415	2.00	155.05	13.1				
10	12	348	2.40	130.15	13.4				
11	13	320	2.60	119.35	13.5				
4.9	5.9	718	0.85	187.00	**	FH053-11N-80-06E FO053-11N-80-06E	23	138	
5.4	6.5	656	0.95	170.85	**				
6.3	7.6	561	1.10	146.10	4.3				
6.9	8.3	513	1.20	133.49	5.6				
8.4	10	419	1.45	109.08	7.2				
9.2	11	383	1.60	99.66	7.7				
11	13	316	1.95	82.13	8.4				
12	14	288	2.10	75.04	8.6				
15	18	231	2.60	60.26	9.1				
17	20	212	2.85	55.06	9.2				
4.7	5.6	753	0.80	281.41	**	FH053-11N-71-04F FO053-11N-71-04F	21	138	
5.4	6.5	650	0.95	242.67	**				
6.0	7.2	594	1.05	221.71	3.1				
7.1	8.5	501	1.20	187.00	5.8				
7.7	9.2	457	1.35	170.85	6.6				
9.0	11	391	1.55	146.10	7.6				
9.9	12	357	1.70	133.49	8.0				
12	14	292	2.10	109.08	8.6				
13	16	267	2.25	99.66	8.8				
16	19	220	2.75	82.13	9.1				
18	22	201	3.00	75.04	9.2				
11	13	336	1.15	87.38	8.2	FH052-11N-80-06E FO052-11N-80-06E	23	138	
12	14	307	1.15	79.84	8.5				
13	16	275	1.85	71.46	8.8				
14	17	251	1.85	65.29	8.9				
16	19	217	2.80	56.42	9.1				
19	23	185	1.15	48.15	9.3				
23	28	151	1.85	39.38	9.5				

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** ... on request

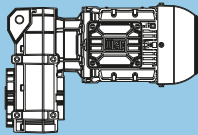
P_N = 0.37 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.37 kW	0.44 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
15	18	234	1.60	87.38	9.0				
17	20	214	1.60	79.84	9.2				
18	22	191	2.65	71.46	9.3				
20	24	175	2.65	65.29	9.4				
27	32	129	1.60	48.15	9.5				
34	41	105	2.65	39.38	9.6				
							FH052-11N-71-04F FO052-11N-71-04F	21	138
7.3	8.8	487	0.85	126.72	**				
8.0	9.6	444	0.95	115.60	**				
9.7	12	363	1.15	94.61	2.4				
11	13	332	1.25	86.31	3.6				
13	16	274	1.50	71.24	5.0				
14	17	250	1.65	64.98	5.4				
18	22	201	2.00	52.27	6.0				
19	23	183	2.20	47.68	6.2				
							FH043-11N-80-06E FO043-11N-80-06E	17	136
6.9	8.3	514	0.80	192.00	**				
8.1	9.7	434	0.95	162.19	**				
8.9	11	396	1.05	147.96	**				
10	12	339	1.20	126.72	3.4				
11	13	309	1.30	115.60	4.2				
14	17	253	1.60	94.61	5.3				
15	18	231	1.75	86.31	5.6				
19	23	191	2.10	71.24	6.1				
20	24	174	2.30	64.98	6.3				
25	30	140	2.90	52.27	6.6				
							FH043-11N-71-04F FO043-11N-71-04F	15	136
12	14	291	1.15	75.79	4.6				
13	16	266	1.15	69.14	5.1				
15	18	238	1.70	61.98	5.5				
16	19	217	1.85	56.54	5.8				
19	23	188	2.15	48.94	6.1				
21	25	172	2.35	44.64	6.3				
22	26	158	1.15	41.20	6.4				
24	29	146	2.75	37.95	6.5				
27	32	129	1.85	33.69	6.6				
							FH042-11N-80-06E FO042-11N-80-06E	17	136
17	20	203	1.60	75.79	6.0				
19	23	185	1.60	69.14	6.2				
21	25	166	2.45	61.98	6.4				
23	28	151	2.65	56.54	6.5				
32	38	110	1.60	41.20	6.7				
39	47	90	2.65	33.69	6.8				
							FH042-11N-71-04F FO042-11N-71-04F	15	136
13	16	270	0.85	70.17	**				
14	17	244	0.95	63.63	**				
16	19	219	1.05	57.07	1.9				
18	22	199	1.15	51.75	2.8				
20	24	174	1.30	45.35	3.5				
22	26	158	1.40	41.12	3.8				
26	31	135	1.65	35.03	4.2				
29	35	122	1.85	31.76	4.4				
33	40	107	2.05	27.97	4.6				
33	40	106	1.15	27.67	4.6				
36	43	97	2.30	25.36	4.7				
41	49	86	1.75	22.50	4.8				
44	53	81	2.75	21.14	4.8				
48	58	74	3.00	19.17	4.9				
51	61	69	2.20	17.88	4.9				
67	80	53	2.85	13.81	5.0				
							FH032-11N-80-06E FO032-11N-80-06E	16	134

P_N = 0.37 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.37 kW	0.44 kW	M₂	f_B		F_{rN}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
19	23	188	1.20	70.17	3.1	FH032-11N-71-04F FO032-11N-71-04F	14	134	
21	25	170	1.30	63.63	3.6				
23	28	153	1.45	57.07	3.9				
26	31	139	1.60	51.75	4.2				
29	35	121	1.85	45.35	4.4				
32	38	110	2.00	41.12	4.6				
38	46	94	2.35	35.03	4.7				
42	50	85	2.60	31.76	4.8				
47	56	75	2.95	27.97	4.9				
48	58	74	1.65	27.67	4.9				
59	71	60	2.45	22.50	5.0				
21	25	168	0.80	43.83	**	FH022-11N-80-06E FO022-11N-80-06E	13	132	
25	30	144	0.95	37.52	**				
27	32	130	1.05	33.78	4.4				
31	37	113	1.20	29.32	4.6				
35	42	101	1.30	26.39	4.8				
37	44	95	0.90	24.76	**				
42	50	84	1.55	21.89	4.9				
46	55	77	1.10	20.08	5.0				
47	56	76	1.75	19.70	5.0				
56	67	63	2.10	16.48	5.1				
58	70	61	1.40	15.82	5.1				
62	74	57	2.30	14.84	5.1				
75	90	47	1.80	12.19	5.2				
76	91	46	2.85	12.09	5.2				
97	116	37	2.30	9.52	5.1				
21	25	165	0.80	61.80	**				FH022-11N-71-04F FO022-11N-71-04F
24	29	149	0.90	55.64	**				
27	32	130	1.00	48.69	**				
30	36	117	1.15	43.83	4.6				
35	42	100	1.30	37.52	4.8				
39	47	90	1.45	33.78	4.9				
45	54	79	1.70	29.32	5.0				
50	60	71	1.85	26.39	5.0				
53	64	66	1.30	24.76	5.1				
60	72	59	2.25	21.89	5.1				
66	79	54	1.60	20.08	5.1				
67	80	53	2.50	19.70	5.1				
80	96	44	2.95	16.48	5.2				
83	100	42	2.00	15.82	5.2				
89	107	40	3.30	14.84	5.2				
108	130	33	2.60	12.19	4.9				
109	131	32	4.05	12.09	4.9				
121	145	29	4.50	10.89	4.7				
139	167	26	3.30	9.52	4.5				
186	223	19	4.45	7.11	4.1				
247	296	14	5.90	5.35	3.7				
336	403	11	6.90	3.93	3.3				

F

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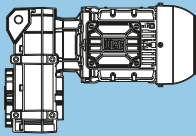
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P_N = 0.55 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m	Dimension sheet see page
0.55 kW	0.66 kW	M₂	f_B						
n₅₀	n₆₀				F_{rH}				
min⁻¹	min⁻¹	Nm			kN		kg		
3.0	3.6	1725	0.90	305.42	**				
3.9	4.7	1339	1.15	237.15	14.3				
4.8	5.8	1099	1.40	194.58	16.6				
6.2	7.4	851	1.80	150.69	18.2				
8.1	9.7	647	2.35	114.62	19.2				
9.8	12	534	2.85	94.52	19.6				
3.7	4.4	1431	1.05	385.37	13.2				
4.6	5.5	1134	1.35	305.42	16.3				
6.0	7.2	880	1.75	237.15	18.1				
7.3	8.8	722	2.10	194.58	18.9				
9.4	11	559	2.70	150.69	19.5				
4.9	5.9	1070	0.80	189.44	**				
5.5	6.6	955	0.90	169.09	**				
6.0	7.2	876	0.95	155.05	**				
7.1	8.5	735	1.15	130.15	10.9				
7.8	9.4	674	1.25	119.35	11.4				
9.5	11	555	1.50	98.34	12.3				
10	12	509	1.65	90.17	12.6				
12	14	455	1.85	80.48	12.9				
13	16	417	2.00	73.80	13.1				
14	17	369	2.25	65.26	13.3				
16	19	338	2.45	59.84	13.5				
17	20	309	2.70	54.63	13.6				
19	23	283	2.90	50.10	13.6				
5.3	6.4	989	0.85	266.44	**				
5.8	7.0	907	0.95	244.32	**				
6.8	8.2	767	1.10	206.59	10.6				
7.5	9.0	703	1.20	189.44	11.2				
8.4	10	628	1.35	169.09	11.8				
9.1	11	576	1.45	155.05	12.2				
11	13	483	1.70	130.15	12.8				
12	14	443	1.90	119.35	13.0				
14	17	365	2.25	98.34	13.4				
16	19	335	2.45	90.17	13.5				
18	22	299	2.75	80.48	13.6				
19	23	274	3.00	73.80	13.7				
19	23	281	2.95	49.67	13.6				
7.0	8.4	754	0.80	133.49	**				
8.5	10	616	1.00	109.08	**				
9.3	11	563	1.10	99.66	4.2				
11	13	464	1.30	82.13	6.5				
12	14	424	1.45	75.04	7.2				
15	18	340	1.80	60.26	8.2				
17	20	311	1.95	55.06	8.5				
7.6	9.1	694	0.90	187.00	**				
8.3	10	634	0.95	170.85	**				
9.7	12	542	1.15	146.10	4.8				
11	13	496	1.25	133.49	5.9				
13	16	405	1.50	109.08	7.4				
14	17	370	1.65	99.66	7.9				
17	20	305	2.00	82.13	8.5				
19	23	279	2.15	75.04	8.7				
23	28	224	2.70	60.26	9.1				
26	31	204	2.95	55.06	9.2				

F

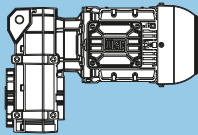
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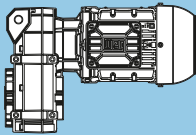
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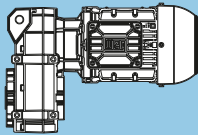
P_N = 0.55 kW							IE1		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.55 kW	0.66 kW	M₂	f_B		F_{rN}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
11	13	494	0.80	87.38	**	FH052-11N-80-06F FO052-11N-80-06F	23	138	
12	14	451	0.80	79.84	**				
13	16	404	1.25	71.46	7.4				
14	17	369	1.25	65.29	7.9				
16	19	319	1.90	56.42	8.4				
18	22	291	2.10	51.55	8.6				
19	23	272	0.80	48.15	**				
21	25	247	2.45	43.75	9.0				
23	28	226	2.65	39.97	9.1				
24	29	222	1.25	39.38	9.1				
26	31	202	3.00	35.81	9.2				
30	36	176	2.10	31.09	9.4				
39	47	136	2.65	24.11	9.5				
16	19	324	1.15	87.38	8.3	FH052-11N-80-04E FO052-11N-80-04E	23	138	
18	22	296	1.15	79.84	8.6				
20	24	265	1.90	71.46	8.8				
22	26	242	1.90	65.29	9.0				
25	30	209	2.90	56.42	9.2				
29	35	179	1.15	48.15	9.3				
36	43	146	1.90	39.38	9.5				
11	13	488	0.85	86.31	**	FH043-11N-80-06F FO043-11N-80-06F	17	136	
13	16	402	1.00	71.24	**				
14	17	367	1.10	64.98	2.2				
18	22	295	1.40	52.27	4.5				
20	24	269	1.50	47.68	5.0				
11	13	470	0.90	126.72	**	FH043-11N-80-04E FO043-11N-80-04E	17	136	
12	14	429	0.95	115.60	**				
15	18	351	1.15	94.61	2.9				
16	19	320	1.25	86.31	3.9				
20	24	264	1.55	71.24	5.1				
22	26	241	1.70	64.98	5.5				
27	32	194	2.10	52.27	6.1				
30	36	177	2.30	47.68	6.3				
12	14	428	0.80	75.79	**				FH042-11N-80-06F FO042-11N-80-06F
13	16	391	0.80	69.14	**				
15	18	350	1.15	61.98	3.0				
16	19	319	1.25	56.54	4.0				
19	23	276	1.45	48.94	4.9				
21	25	252	1.60	44.64	5.3				
23	28	233	0.80	41.20	**				
25	30	214	1.90	37.95	5.9				
27	32	196	2.05	34.62	6.1				
28	34	190	1.25	33.69	6.1				
30	36	175	2.30	31.06	6.3				
33	40	160	2.50	28.33	6.4				
35	42	150	2.10	26.60	6.5				
39	47	135	3.00	23.91	6.6				
45	54	117	2.65	20.63	6.7				
19	23	281	1.15	75.79	4.8	FH042-11N-80-04E FO042-11N-80-04E	17	136	
20	24	257	1.15	69.14	5.3				
23	28	230	1.75	61.98	5.7				
25	30	210	1.90	56.54	5.9				
29	35	182	2.25	48.94	6.2				
32	38	166	2.45	44.64	6.4				
34	41	153	1.15	41.20	6.5				
37	44	141	2.85	37.95	6.5				
42	50	125	1.90	33.69	6.7				

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** ... on request

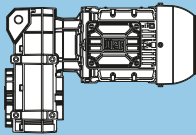
P_N = 0.55 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.55 kW	0.66 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
18	22	292	0.80	51.75	**	FH032-11N-80-06F FO032-11N-80-06F	16	134	
21	25	256	0.90	45.35	**				
23	28	232	0.95	41.12	**				
27	32	198	1.15	35.03	2.8				
29	35	179	1.25	31.76	3.3				
33	40	158	1.40	27.97	3.8				
34	41	156	0.80	27.67	**				
37	44	143	1.55	25.36	4.1				
41	49	127	1.20	22.50	4.3				
44	53	119	1.85	21.14	4.4				
49	59	108	2.05	19.17	4.6				
52	62	101	1.50	17.88	4.7				
58	70	91	2.45	16.06	4.8				
64	77	82	2.65	14.57	4.8				
67	80	78	1.95	13.81	4.9				
74	89	71	2.90	12.50	4.9				
84	101	62	2.45	11.03	5.0				
20	24	261	0.85	70.17	**	FH032-11N-80-04E FO032-11N-80-04E	15	134	
22	26	236	0.95	63.63	**				
25	30	212	1.05	57.07	2.3				
27	32	192	1.15	51.75	3.0				
31	37	168	1.35	45.35	3.6				
34	41	153	1.45	41.12	3.9				
40	48	130	1.70	35.03	4.3				
45	54	118	1.90	31.76	4.5				
51	61	104	2.15	27.97	4.6				
51	61	103	1.20	27.67	4.6				
56	67	94	2.35	25.36	4.7				
63	76	84	1.80	22.50	4.8				
67	80	79	2.85	21.14	4.9				
79	95	66	2.30	17.88	4.9				
102	122	51	2.95	13.81	5.0				
32	38	166	0.80	29.32	**	FH022-11N-80-06F FO022-11N-80-06F	13	132	
35	42	149	0.90	26.39	**				
42	50	124	1.10	21.89	4.5				
47	56	111	1.20	19.70	4.7				
56	67	93	1.40	16.48	4.8				
59	71	89	0.95	15.82	**				
63	76	84	1.60	14.84	4.9				
76	91	69	1.25	12.19	5.0				
77	92	68	1.95	12.09	5.0				
85	102	62	2.15	10.89	5.1				
98	118	54	1.60	9.52	5.1				
131	157	40	2.10	7.11	4.7				
174	209	30	2.80	5.35	4.2				
32	38	163	0.80	43.83	**	FH022-11N-80-04E FO022-11N-80-04E	13	132	
38	46	139	0.95	37.52	**				
42	50	125	1.05	33.78	4.5				
48	58	109	1.20	29.32	4.7				
54	65	98	1.35	26.39	4.8				
57	68	92	0.95	24.76	**				
65	78	81	1.65	21.89	5.0				
70	84	75	1.15	20.08	5.0				
72	86	73	1.80	19.70	5.0				
86	103	61	2.15	16.48	5.1				
89	107	59	1.45	15.82	5.1				
95	114	55	2.40	14.84	5.1				
116	139	45	1.90	12.19	4.9				
117	140	45	2.90	12.09	4.9				
130	156	40	3.25	10.89	4.7				
149	179	35	2.40	9.52	4.5				
199	239	26	3.20	7.11	4.0				
264	317	20	4.25	5.35	3.6				
360	432	15	4.95	3.93	3.2				

P_N = 0.75 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.75 kW	0.90 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
4.0	4.8	1807	0.85	237.15	**		FH073-11P-90S/L-06E FO073-11P-90S/L-06E	73	142
4.8	5.8	1483	1.05	194.58	12.5				
6.2	7.4	1148	1.35	150.69	16.2				
8.2	9.8	873	1.75	114.62	18.1				
9.9	12	720	2.10	94.52	18.9				
12	14	591	2.55	77.53	19.4				
14	17	502	3.00	65.88	19.7				
3.7	4.4	1944	0.80	385.37	**		FH073-11P-80-04F FO073-11P-80-04F	64	142
4.6	5.5	1541	1.00	305.42	**				
6.0	7.2	1196	1.30	237.15	15.8				
7.3	8.8	982	1.55	194.58	17.4				
9.4	11	760	2.00	150.69	18.7				
12	14	578	2.60	114.62	19.5				
7.2	8.6	992	0.85	130.15	**		FH063-11P-90S/L-06E FO063-11P-90S/L-06E	50	140
7.9	9.5	909	0.95	119.35	**				
9.6	12	749	1.10	98.34	10.7				
10	12	687	1.20	90.17	11.3				
12	14	613	1.35	80.48	11.9				
13	16	562	1.50	73.80	12.3				
14	17	497	1.65	65.26	12.7				
16	19	456	1.80	59.84	12.9				
17	20	416	2.00	54.63	13.1				
19	23	382	2.15	50.10	13.3				
6.9	8.3	1042	0.80	206.59	**				
7.5	9.0	956	0.90	189.44	**				
8.4	10	853	1.00	169.09	**				
9.2	11	782	1.05	155.05	10.4				
11	13	657	1.25	130.15	11.6				
12	14	602	1.40	119.35	12.0				
14	17	496	1.70	98.34	12.7				
16	19	455	1.85	90.17	12.9				
18	22	406	2.05	80.48	13.2				
19	23	372	2.25	73.80	13.3				
22	26	329	2.50	65.26	13.5				
24	29	302	2.75	59.84	13.6				
26	31	276	3.00	54.63	13.7				
19	23	379	2.20	49.67	13.3		FH062-11P-90S/L-06E FO062-11P-90S/L-06E	49	140
21	25	347	2.40	45.55	13.4				
23	28	317	2.60	41.66	13.5				
25	30	291	2.85	38.20	13.6				
46	55	156	2.75	20.49	13.9				
9.4	11	759	0.80	99.66	**		FH053-11P-90S/L-06E FO053-11P-90S/L-06E	33	138
11	13	626	1.00	82.13	**				
13	16	572	1.05	75.04	3.9				
16	19	459	1.35	60.26	6.6				
17	20	420	1.45	55.06	7.2				
9.7	12	737	0.85	146.10	**		FH053-11P-80-04F FO053-11P-80-04F	24	138
11	13	673	0.90	133.49	**				
13	16	550	1.10	109.08	4.6				
14	17	503	1.20	99.66	5.8				
17	20	414	1.45	82.13	7.3				
19	23	379	1.60	75.04	7.8				
24	29	304	2.00	60.26	8.5				
26	31	278	2.15	55.06	8.7				

P_N = 0.75 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.75 kW	0.90 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
13	16	545	0.95	71.46	**	FH052-11P-90S/L-06E FO052-11P-90S/L-06E	33	138	
14	17	498	0.95	65.29	**				
17	20	430	1.40	56.42	7.1				
18	22	393	1.55	51.55	7.6				
21	25	333	1.80	43.75	8.2				
24	29	300	0.95	39.38	**				
24	29	305	2.00	39.97	8.5				
26	31	273	2.20	35.81	8.8				
29	35	249	2.40	32.72	8.9				
30	36	237	1.55	31.09	9.0				
34	41	210	2.90	27.56	9.2				
39	47	184	2.00	24.11	9.3				
48	58	150	2.40	19.73	9.5				
16	19	441	0.85	87.38	**	FH052-11P-80-04F FO052-11P-80-04F	24	138	
18	22	403	0.85	79.84	**				
20	24	360	1.40	71.46	8.0				
22	26	329	1.40	65.29	8.3				
25	30	285	2.15	56.42	8.7				
28	34	260	2.30	51.55	8.9				
29	35	243	0.85	48.15	**				
32	38	221	2.75	43.75	9.1				
36	43	202	3.00	39.97	9.2				
36	43	199	1.40	39.38	9.2				
46	55	157	2.30	31.09	9.4				
59	71	122	3.00	24.11	9.6				
14	17	495	0.85	64.98	**	FH043-11P-90S/L-06E FO043-11P-90S/L-06E	28	136	
18	22	398	1.05	52.27	**				
20	24	363	1.15	47.68	2.4				
15	18	477	0.85	94.61	**	FH043-11P-80-04F FO043-11P-80-04F	19	136	
16	19	435	0.95	86.31	**				
20	24	359	1.15	71.24	2.6				
22	26	328	1.25	64.98	3.7				
27	32	264	1.55	52.27	5.1				
30	36	241	1.70	47.68	5.5				
15	18	472	0.85	61.98	**	FH042-11P-90S/L-06E FO042-11P-90S/L-06E	28	136	
17	20	431	0.95	56.54	**				
19	23	373	1.10	48.94	1.9				
21	25	340	1.20	44.64	3.3				
25	30	289	1.40	37.95	4.7				
27	32	264	1.55	34.62	5.1				
28	34	257	0.95	33.69	**				
30	36	237	1.70	31.06	5.6				
33	40	216	1.90	28.33	5.8				
35	42	203	1.55	26.60	6.0				
39	47	182	2.20	23.91	6.2				
43	52	166	2.45	21.81	6.4				
46	55	157	2.00	20.63	6.4				
52	62	138	2.95	18.06	6.6				
56	67	129	2.40	16.88	6.6				
19	23	382	0.85	75.79	**	FH042-11P-80-04F FO042-11P-80-04F	19	136	
21	25	349	0.85	69.14	**				
23	28	313	1.30	61.98	4.1				
25	30	285	1.40	56.54	4.7				
29	35	247	1.65	48.94	5.4				
32	38	225	1.80	44.64	5.7				
34	41	208	0.85	41.20	**				
37	44	191	2.10	37.95	6.1				
41	49	175	2.30	34.62	6.3				
42	50	170	1.40	33.69	6.3				
46	55	157	2.60	31.06	6.4				
50	60	143	2.80	28.33	6.5				
53	64	134	2.30	26.60	6.6				
69	83	104	3.00	20.63	6.8				

Legend see page 93

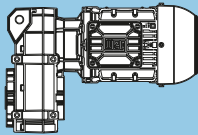
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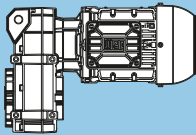
P_N = 0.75 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.75 kW	0.90 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
27	32	267	0.85	35.03	**	FH032-11P-90S/L-06E FO032-11P-90S/L-06E	26	134	
30	36	242	0.95	31.76	**				
34	41	213	1.05	27.97	2.2				
37	44	193	1.15	25.36	3.0				
42	50	171	0.90	22.50	**				
44	53	161	1.40	21.14	3.8				
49	59	146	1.55	19.17	4.0				
53	64	136	1.15	17.88	4.2				
59	71	122	1.80	16.06	4.4				
65	78	111	1.95	14.57	4.5				
68	82	105	1.45	13.81	4.6				
75	90	95	2.15	12.50	4.7				
83	100	86	2.30	11.33	4.8				
85	102	84	1.80	11.03	4.8				
96	115	74	2.55	9.76	4.9				
106	127	67	2.70	8.85	4.9				
113	136	64	2.40	8.33	5.0				
148	178	48	2.95	6.33	5.0				
25	30	288	0.80	57.07	**	FH032-11P-80-04F FO032-11P-80-04F	17	134	
27	32	261	0.85	51.75	**				
31	37	229	1.00	45.35	**				
35	42	207	1.10	41.12	2.5				
41	49	177	1.25	35.03	3.4				
45	54	160	1.40	31.76	3.8				
51	61	141	1.60	27.97	4.1				
51	61	140	0.90	27.67	**				
56	67	128	1.75	25.36	4.3				
63	76	114	1.30	22.50	4.5				
67	80	107	2.10	21.14	4.6				
74	89	97	2.30	19.17	4.7				
79	95	90	1.70	17.88	4.8				
88	106	81	2.75	16.06	4.8				
97	116	74	2.95	14.57	4.9				
103	124	70	2.20	13.81	4.9				
129	155	56	2.70	11.03	5.0				
43	52	167	0.80	21.89	**	FH022-11P-90S/L-06E FO022-11P-90S/L-06E	24	132	
48	58	150	0.90	19.70	**				
57	68	126	1.05	16.48	4.5				
63	76	113	1.20	14.84	4.6				
77	92	93	0.95	12.19	**				
78	94	92	1.45	12.09	4.9				
86	103	83	1.60	10.89	4.9				
99	119	73	1.20	9.52	5.0				
132	158	54	1.55	7.11	4.8				
176	211	41	2.10	5.35	4.3				
239	287	30	2.45	3.93	3.8				
42	50	170	0.80	33.78	**	FH022-11P-80-04F FO022-11P-80-04F	15	132	
48	58	148	0.90	29.32	**				
54	65	133	1.00	26.39	**				
65	78	110	1.20	21.89	4.7				
71	85	101	0.85	20.08	**				
72	86	99	1.35	19.70	4.8				
86	103	83	1.60	16.48	4.9				
90	108	80	1.10	15.82	5.0				
96	115	75	1.75	14.84	5.0				
116	139	62	1.40	12.19	5.0				
117	140	61	2.15	12.09	5.0				
130	156	55	2.40	10.89	4.8				
149	179	48	1.75	9.52	4.5				
200	240	36	2.35	7.11	4.1				
265	318	27	3.15	5.35	3.7				
361	433	20	3.65	3.93	3.3				

F

Legend see page 93

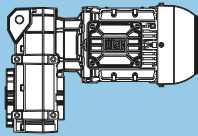
** ... on request

P_N = 1.1 kW						IE3		
50 Hz 1.1 kW	60 Hz 1.3 kW	M ₂ Nm	f _B	i	at 50 Hz		m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rH} kN			
6.1	7.3	1712	0.90	237.15	**	FH073-11P-90S/L-04E FO073-11P-90S/L-04E	70	142
7.5	9.0	1405	1.10	194.58	13.6			
9.7	12	1088	1.40	150.69	16.7			
13	16	828	1.85	114.62	18.4			
15	18	682	2.20	94.52	19.1			
19	23	560	2.70	77.53	19.5			
6.3	7.6	1675	0.90	150.69	**	FH073-11P-100L-06D FO073-11P-100L-06D	81	142
8.2	9.8	1274	1.20	114.62	15.0			
10	12	1051	1.45	94.52	17.0			
12	14	862	1.75	77.53	18.2			
14	17	732	2.05	65.88	18.8			
17	20	602	2.50	54.16	19.4			
21	25	501	3.00	45.02	19.7	FH072-11P-100L-06D FO072-11P-100L-06D	80	142
11	13	940	0.90	130.15	**	FH063-11P-90S/L-04E FO063-11P-90S/L-04E	47	140
12	14	862	1.00	119.35	**			
15	18	710	1.20	98.34	11.1			
16	19	651	1.30	90.17	11.6			
18	22	581	1.45	80.48	12.2			
20	24	533	1.55	73.80	12.5			
22	26	471	1.75	65.26	12.9			
24	29	432	1.90	59.84	13.1			
27	32	394	2.10	54.63	13.2			
29	35	362	2.30	50.10	13.4			
9.6	12	1093	0.80	98.34	**	FH063-11P-100L-06D FO063-11P-100L-06D	58	140
10	12	1002	0.85	90.17	**			
12	14	895	0.95	80.48	**			
13	16	820	1.00	73.80	**			
14	17	726	1.15	65.26	11.0			
16	19	665	1.25	59.84	11.5			
17	20	607	1.40	54.63	12.0			
19	23	557	1.50	50.10	12.3			
29	35	359	2.30	49.67	13.4	FH062-11P-90S/L-04E FO062-11P-90S/L-04E	46	140
32	38	329	2.50	45.55	13.5			
35	42	301	2.75	41.66	13.6			
38	46	276	3.00	38.20	13.7			
71	85	148	2.90	20.49	14.0			
19	23	552	1.50	49.67	12.4	FH062-11P-100L-06D FO062-11P-100L-06D	57	140
21	25	506	1.65	45.55	12.7			
23	28	463	1.80	41.66	12.9			
25	30	425	1.95	38.20	13.1			
29	35	363	2.30	32.69	13.4			
32	38	333	2.50	29.98	13.5			
37	44	281	2.95	25.23	13.6			
46	55	228	1.90	20.49	13.8			
55	66	191	3.00	17.18	13.9			
13	16	788	0.80	109.08	**	FH053-11P-90S/L-04E FO053-11P-90S/L-04E	31	138
15	18	720	0.85	99.66	**			
18	22	593	1.05	82.13	3.1			
19	23	542	1.15	75.04	4.9			
24	29	435	1.40	60.26	7.0			
26	31	398	1.55	55.06	7.5			
20	24	516	1.00	71.46	**	FH052-11P-90S/L-04E FO052-11P-90S/L-04E	31	138
22	26	471	1.00	65.29	**			
26	31	407	1.50	56.42	7.4			
28	34	372	1.65	51.55	7.8			
33	40	316	1.90	43.75	8.4			
36	43	289	2.10	39.97	8.6			
37	44	284	1.00	39.38	**			
41	49	259	2.35	35.81	8.9			
44	53	236	2.55	32.72	9.0			
47	56	225	1.65	31.09	9.1			
60	72	174	2.10	24.11	9.4			
74	89	143	2.55	19.73	9.5			

P_N = 1.1 kW							IE3		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
1.1 kW	1.3 kW	M₂	f_B		F_{rN}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
17	20	627	1.00	56.42	**		FH052-11P-100L-06D FO052-11P-100L-06D	42	138
18	22	573	1.05	51.55	3.9				
22	26	486	1.25	43.75	6.1				
24	29	444	1.35	39.97	6.9				
26	31	398	1.55	35.81	7.5				
29	35	364	1.65	32.72	7.9				
30	36	346	1.05	31.09	8.1				
34	41	306	2.00	27.56	8.5				
38	46	280	2.15	25.18	8.7				
39	47	268	1.35	24.11	8.8				
45	54	232	2.60	20.83	9.1				
48	58	219	1.65	19.73	9.1				
50	60	212	2.85	19.03	9.2				
62	74	169	2.15	15.19	9.4				
82	98	128	2.85	11.48	9.5				
20	24	514	0.80	71.24	**		FH043-11P-90S/L-04E FO043-11P-90S/L-04E	25	136
22	26	469	0.90	64.98	**				
28	34	377	1.10	52.27	1.5				
31	37	344	1.20	47.68	3.2				
20	24	530	0.80	47.68	**		FH043-11P-100L-06D FO043-11P-100L-06D	36	136
23	28	448	0.90	61.98	**		FH042-11P-90S/L-04E FO042-11P-90S/L-04E	25	136
26	31	408	1.00	56.54	**				
30	36	353	1.15	48.94	2.9				
33	40	322	1.25	44.64	3.9				
38	46	274	1.50	37.95	5.0				
42	50	250	1.65	34.62	5.4				
43	52	243	1.00	33.69	**				
47	56	224	1.80	31.06	5.7				
51	61	205	2.00	28.33	6.0				
55	66	192	1.65	26.60	6.1				
61	73	173	2.35	23.91	6.3				
67	80	158	2.55	21.81	6.4				
71	85	149	2.10	20.63	6.5				
86	103	122	2.55	16.88	6.7				
21	25	496	0.85	44.64	**		FH042-11P-100L-06D FO042-11P-100L-06D	36	136
25	30	422	0.95	37.95	**				
27	32	385	1.05	34.62	0.7				
30	36	345	1.20	31.06	3.2				
33	40	315	1.30	28.33	4.1				
36	43	296	1.05	26.60	4.5				
40	48	266	1.55	23.91	5.1				
43	52	242	1.70	21.81	5.5				
46	55	229	1.35	20.63	5.7				
52	62	201	2.00	18.06	6.0				
56	67	188	1.65	16.88	6.1				
57	68	183	2.20	16.48	6.2				
64	77	164	2.45	14.78	6.4				
70	84	150	2.70	13.48	6.5				
73	88	144	2.15	12.99	6.5				
96	115	109	2.85	9.82	6.7				

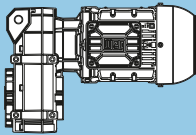
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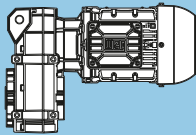
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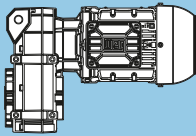
P_N = 1.1 kW						IE3		
50 Hz	60 Hz	M₂ Nm	f_B	i	at 50 Hz		m kg	Dimension sheet see page
1.1 kW	1.3 kW				F_{rH} kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹							
42	50	253	0.90	35.03	**	FH032-11P-90S/L-04E FO032-11P-90S/L-04E	24	134
46	55	229	1.00	31.76	**			
52	62	202	1.10	27.97	2.7			
57	68	183	1.25	25.36	3.2			
65	78	162	0.95	22.50	**			
69	83	153	1.45	21.14	3.9			
76	91	138	1.60	19.17	4.2			
81	97	129	1.20	17.88	4.3			
91	109	116	1.90	16.06	4.5			
100	120	105	2.05	14.57	4.6			
105	126	100	1.55	13.81	4.7			
116	139	90	2.30	12.50	4.8			
128	154	82	2.45	11.33	4.8			
132	158	80	1.90	11.03	4.8			
149	179	70	2.70	9.76	4.9			
164	197	64	2.85	8.85	5.0			
175	210	60	2.50	8.33	5.0			
37	44	282	0.80	25.36	**	FH032-11P-100L-06D FO032-11P-100L-06D	35	134
45	54	235	0.95	21.14	**			
49	59	213	1.05	19.17	2.2			
53	64	199	0.80	17.88	**			
59	71	179	1.25	16.06	3.4			
65	78	162	1.35	14.57	3.7			
68	82	154	1.00	13.81	**			
76	91	139	1.50	12.50	4.2			
83	100	126	1.60	11.33	4.4			
86	103	123	1.25	11.03	4.4			
97	116	108	1.75	9.76	4.6			
107	128	98	1.85	8.85	4.7			
113	136	93	1.65	8.33	4.7			
149	179	70	2.05	6.33	4.9			
192	230	55	2.25	4.93	5.0			
246	295	43	2.50	3.85	4.9			
66	79	158	0.85	21.89	**	FH022-11P-90S/L-04E FO022-11P-90S/L-04E	21	132
74	89	142	0.95	19.70	**			
88	106	119	1.10	16.48	4.6			
98	118	107	1.25	14.84	4.7			
119	143	88	1.00	12.19	**			
120	144	87	1.50	12.09	4.9			
134	161	79	1.70	10.89	4.9			
153	184	69	1.25	9.52	4.6			
205	246	51	1.65	7.11	4.1			
272	326	39	2.20	5.35	3.7			
370	444	28	2.55	3.93	3.3			

Legend see page 93

** ... on request

P_N = 1.5 kW							IE3		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
1.5 kW	1.8 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
7.5	9.0	1922	0.80	194.58	**		FH073-11P-90S/L-04F FO073-11P-90S/L-04F	74	142
9.6	12	1489	1.05	150.69	12.5				
13	16	1132	1.35	114.62	16.3				
15	18	934	1.65	94.52	17.8				
19	23	766	2.00	77.53	18.7				
22	26	651	2.35	65.88	19.2				
27	32	535	2.85	54.16	19.6				
15	18	972	0.85	98.34	**		FH063-11P-90S/L-04F FO063-11P-90S/L-04F	51	140
16	19	891	0.95	90.17	**				
18	22	795	1.05	80.48	10.2				
20	24	729	1.15	73.80	10.9				
22	26	645	1.30	65.26	11.7				
24	29	591	1.40	59.84	12.1				
27	32	540	1.55	54.63	12.5				
29	35	495	1.70	50.10	12.7				
29	35	491	1.70	49.67	12.7		FH062-11P-90S/L-04F FO062-11P-90S/L-04F	50	140
32	38	450	1.85	45.55	13.0				
35	42	412	2.00	41.66	13.2				
38	46	377	2.20	38.20	13.3				
44	53	323	2.55	32.69	13.5				
48	58	296	2.80	29.98	13.6				
71	85	202	2.10	20.49	13.8				
19	23	741	0.85	75.04	**		FH053-11P-90S/L-04F FO053-11P-90S/L-04F	34	138
24	29	595	1.05	60.26	3.0				
26	31	544	1.10	55.06	4.8				
26	31	557	1.10	56.42	4.4		FH052-11P-90S/L-04F FO052-11P-90S/L-04F	34	138
28	34	509	1.20	51.55	5.7				
33	40	432	1.40	43.75	7.0				
36	43	395	1.55	39.97	7.6				
40	48	354	1.70	35.81	8.0				
44	53	323	1.85	32.72	8.3				
47	56	307	1.20	31.09	8.5				
53	64	272	2.25	27.56	8.8				
58	70	249	2.40	25.18	8.9				
60	72	238	1.55	24.11	9.0				
70	84	206	2.95	20.83	9.2				
73	88	195	1.85	19.73	9.3				
95	114	150	2.40	15.19	9.5				
28	34	516	0.80	52.27	**				
30	36	471	0.85	47.68	**				
30	36	484	0.85	48.94	**		FH042-11P-90S/L-04F FO042-11P-90S/L-04F	29	136
32	38	441	0.95	44.64	**				
38	46	375	1.10	37.95	1.7				
42	50	342	1.20	34.62	3.3				
47	56	307	1.35	31.06	4.3				
51	61	280	1.45	28.33	4.9				
55	66	263	1.20	26.60	5.2				
61	73	236	1.70	23.91	5.6				
66	79	215	1.90	21.81	5.8				
70	84	204	1.55	20.63	6.0				
80	96	178	2.25	18.06	6.2				
86	103	167	1.85	16.88	6.3				
88	106	163	2.50	16.48	6.4				
98	118	146	2.75	14.78	6.5				
112	134	128	2.40	12.99	6.6				

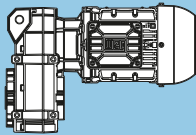
P_N = 1.5 kW						IE3		
50 Hz 1.5 kW	60 Hz 1.8 kW	M ₂ Nm	f _B	i	at 50 Hz		m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rH} kN			
52	62	276	0.80	27.97	**	FH032-11P-90S/L-04F FO032-11P-90S/L-04F	27	134
57	68	251	0.90	25.36	**			
69	83	209	1.10	21.14	2.4			
76	91	189	1.20	19.17	3.1			
81	97	177	0.85	17.88	**			
90	108	159	1.40	16.06	3.8			
100	120	144	1.50	14.57	4.1			
105	126	136	1.10	13.81	4.2			
116	139	124	1.65	12.50	4.4			
128	154	112	1.80	11.33	4.5			
132	158	109	1.40	11.03	4.6			
149	179	96	1.95	9.76	4.7			
164	197	87	2.10	8.85	4.8			
174	209	82	1.85	8.33	4.8			
229	275	63	2.30	6.33	5.0			
294	353	49	2.55	4.93	4.7			
377	452	38	2.85	3.85	4.3			
88	106	163	0.80	16.48	**	FH022-11P-90S/L-04F FO022-11P-90S/L-04F	25	132
98	118	147	0.90	14.84	**			
120	144	120	1.10	12.09	4.6			
133	160	108	1.25	10.89	4.7			
152	182	94	0.90	9.52	**			
204	245	70	1.20	7.11	4.3			
271	325	53	1.60	5.35	3.8			
369	443	39	1.90	3.93	3.4			

P_N = 2.2 kW							IE3		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
2.2 kW	2.6 kW	M₂	f_B		F_{rN}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
13	16	1678	0.90	114.62	**		FH073-11P-100L-04E FO073-11P-100L-04E	84	142
15	18	1384	1.10	94.52	13.8				
19	23	1135	1.35	77.53	16.3				
22	26	965	1.60	65.88	17.6				
26	31	793	1.90	54.16	18.6				
27	32	765	2.00	52.23	18.7				
33	40	629	2.40	42.96	19.3				
32	38	659	2.30	45.02	19.2		FH072-11P-100L-04E FO072-11P-100L-04E	83	142
37	44	576	2.65	39.31	19.5				
41	49	509	2.95	34.74	19.7				
22	26	956	0.90	65.26	**		FH063-11P-100L-04E FO063-11P-100L-04E	61	140
24	29	876	0.95	59.84	**				
26	31	800	1.05	54.63	10.2				
29	35	734	1.15	50.10	10.9				
34	41	625	1.35	42.70	11.8				
37	44	573	1.45	39.15	12.2				
34	41	610	1.35	41.66	12.0		FH062-11P-100L-04E FO062-11P-100L-04E	60	140
38	46	559	1.50	38.20	12.3				
44	53	479	1.75	32.69	12.8				
48	58	439	1.90	29.98	13.0				
57	68	369	2.25	25.23	13.3				
62	74	339	2.45	23.14	13.5				
69	83	306	2.70	20.87	13.6				
75	90	280	2.95	19.14	13.6				
84	101	252	2.30	17.18	13.7				
106	127	197	2.90	13.49	13.9				
40	48	524	1.15	35.81	5.3				
44	53	479	1.25	32.72	6.3				
52	62	404	1.50	27.56	7.4				
57	68	369	1.65	25.18	7.9				
69	83	305	2.00	20.83	8.5				
73	88	289	1.25	19.73	8.6				
75	90	279	2.15	19.03	8.7				
84	101	250	2.45	17.04	8.9				
92	110	228	2.65	15.57	9.1				
94	113	222	1.65	15.19	9.1				
104	125	202	3.00	13.82	9.2				
125	150	168	2.15	11.48	9.4				
153	184	138	2.65	9.39	9.5				
46	55	455	0.90	31.06	**		FH042-11P-100L-04E FO042-11P-100L-04E	39	136
51	61	415	1.00	28.33	**				
60	72	350	1.15	23.91	3.0				
66	79	319	1.30	21.81	4.0				
79	95	265	1.55	18.06	5.1				
85	102	247	1.25	16.88	5.4				
87	104	241	1.70	16.48	5.5				
97	116	216	1.85	14.78	5.8				
106	127	197	2.05	13.48	6.0				
110	132	190	1.65	12.99	6.1				
120	144	176	2.30	11.99	6.3				
131	157	160	2.50	10.93	6.4				
143	172	147	2.60	10.03	6.5				
146	175	144	2.15	9.82	6.5				
157	188	134	2.70	9.15	6.6				
176	211	119	2.90	8.13	6.7				
179	215	118	2.65	8.03	6.7				
183	220	115	2.95	7.84	6.7				
193	232	109	3.00	7.42	6.7				
220	264	95	2.85	6.52	6.8				

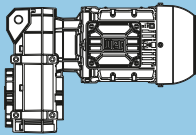
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Legend see page 93

** ... on request

P_N = 2.2 kW						IE3		
50 Hz	60 Hz	M₂ Nm	f_B	i	at 50 Hz		m kg	Dimension sheet see page
2.2 kW	2.6 kW				F_{rN} kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹							
75	90	281	0.80	19.17	**	FH032-11P-100L-04E FO032-11P-100L-04E	38	134
89	107	235	0.95	16.06	**			
99	119	213	1.05	14.57	2.2			
115	138	183	1.15	12.50	3.2			
127	152	166	1.20	11.33	3.7			
130	156	161	0.95	11.03	**			
147	176	143	1.35	9.76	4.1			
162	194	130	1.40	8.85	4.3			
172	206	122	1.25	8.33	4.4			
227	272	93	1.55	6.33	4.7			
291	349	72	1.75	4.93	4.8			
373	448	56	1.95	3.85	4.4			

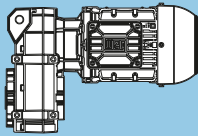
F

P_N = 3.0 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
3.0 kW	3.6 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
15	18	1881	0.80	94.52	**		FH073-11P-L100L-04F FO073-11P-L100L-04F	93	142
19	23	1543	1.00	77.53	**				
22	26	1311	1.15	65.88	14.6				
27	32	1078	1.40	54.16	16.8				
28	34	1039	1.45	52.23	17.0				
34	41	855	1.80	42.96	18.2				
32	38	896	1.70	45.02	18.0		FH072-11P-L100L-04F FO072-11P-L100L-04F	92	142
37	44	782	1.95	39.31	18.6				
41	49	691	2.20	34.74	19.0				
49	59	585	2.60	29.38	19.5				
57	68	503	3.00	25.25	19.7				
70	84	412	2.65	20.72	20.0				
26	31	1087	0.80	54.63	**		FH063-11P-L100L-04F FO063-11P-L100L-04F	70	140
29	35	997	0.85	50.10	**				
34	41	850	1.00	42.70	**				
37	44	779	1.10	39.15	10.4				
35	42	829	1.00	41.66	**		FH062-11P-L100L-04F FO062-11P-L100L-04F	69	140
38	46	760	1.10	38.20	10.6				
44	53	650	1.30	32.69	11.6				
48	58	596	1.40	29.98	12.1				
57	68	502	1.65	25.23	12.7				
62	74	460	1.80	23.14	12.9				
69	83	415	2.00	20.87	13.1				
75	90	381	2.20	19.14	13.3				
81	97	353	2.35	17.75	13.4				
84	101	342	1.70	17.18	13.4				
88	106	324	2.55	16.28	13.5				
94	113	306	2.70	15.38	13.6				
102	122	281	2.95	14.11	13.6				
107	128	268	2.15	13.49	13.7				
138	166	207	2.80	10.41	13.8				
40	48	712	0.85	35.81	**		FH052-11P-L100L-04F FO052-11P-L100L-04F	53	138
44	53	651	0.95	32.72	**				
52	62	548	1.10	27.56	4.7				
57	68	501	1.20	25.18	5.8				
69	83	414	1.45	20.83	7.3				
73	88	393	0.95	19.73	**				
76	91	379	1.60	19.03	7.8				
84	101	339	1.80	17.04	8.2				
92	110	310	1.95	15.57	8.5				
95	114	302	1.20	15.19	8.5				
104	125	275	2.20	13.82	8.8				
114	137	251	2.40	12.63	8.9				
124	149	230	2.65	11.57	9.1				
125	150	228	1.60	11.48	9.1				
136	163	210	2.80	10.57	9.2				
153	184	187	1.95	9.39	9.3				
189	227	152	2.40	7.62	9.5				
226	271	127	2.85	6.38	9.4				

F

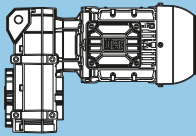
Legend see page 93

** ... on request

P_N = 3.0 kW							IE3		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
3.0 kW	3.6 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
60	72	476	0.85	23.91	**				
66	79	434	0.95	21.81	**				
80	96	359	1.15	18.06	2.6				
85	102	336	0.95	16.88	**				
87	104	328	1.25	16.48	3.7				
97	116	294	1.40	14.78	4.6				
107	128	268	1.50	13.48	5.1				
111	133	259	1.20	12.99	5.2				
120	144	239	1.70	11.99	5.5				
132	158	218	1.85	10.93	5.8				
144	173	200	1.90	10.03	6.0				
147	176	195	1.60	9.82	6.1				
157	188	182	2.00	9.15	6.2				
177	212	162	2.15	8.13	6.4				
179	215	160	1.95	8.03	6.4				
184	221	156	2.15	7.84	6.4				
194	233	148	2.25	7.42	6.5				
201	241	142	2.25	7.15	6.5				
221	265	130	2.10	6.52	6.6				
264	317	109	2.25	5.45	6.8				
326	391	88	2.45	4.42	6.6				
338	406	85	2.45	4.26	6.6				
115	138	249	0.85	12.50	**				
127	152	226	0.90	11.33	**				
148	178	194	1.00	9.76	**				
163	196	176	1.05	8.85	3.4				
173	208	166	0.95	8.33	**				
227	272	126	1.15	6.33	4.4				
292	350	98	1.30	4.93	4.7				
374	449	77	1.40	3.85	4.5				
						FH042-11P-L100L-04F FO042-11P-L100L-04F	47	136	
						FH032-11P-L100L-04F FO032-11P-L100L-04F	46	134	

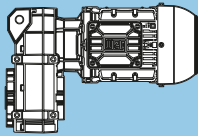
Legend see page 93

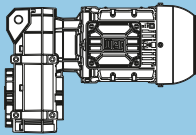
** ... on request

P_N = 4.0 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
4.0 kW	4.8 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
22	26	1736	0.90	65.88	**	FH073-11P-112M-04E FO073-11P-112M-04E	93	142	
27	32	1427	1.10	54.16	13.3				
28	34	1376	1.10	52.23	13.9				
34	41	1132	1.35	42.96	16.3				
32	38	1186	1.30	45.02	15.9	FH072-11P-112M-04E FO072-11P-112M-04E	92	142	
37	44	1036	1.45	39.31	17.1				
42	50	915	1.65	34.74	17.9				
49	59	774	1.95	29.38	18.6				
57	68	665	2.30	25.25	19.1				
66	79	581	2.60	22.05	19.5				
70	84	546	2.00	20.72	19.6				
80	96	477	2.35	18.09	19.8				
91	109	421	2.60	15.99	19.9				
91	109	421	2.6	15.99	19.2				
37	44	1031	0.80	39.15	**	FH063-11P-112M-04E FO063-11P-112M-04E	70	140	
38	46	1006	0.85	38.20	**	FH062-11P-112M-04E FO062-11P-112M-04E	69	140	
44	53	861	1.00	32.69	**				
48	58	790	1.05	29.98	10.3				
57	68	665	1.25	25.23	11.5				
63	76	610	1.35	23.14	12.0				
69	83	550	1.50	20.87	12.4				
76	91	504	1.65	19.14	12.7				
82	98	468	1.80	17.75	12.9				
84	101	453	1.30	17.18	12.9				
89	107	429	1.95	16.28	13.1				
94	113	405	2.05	15.38	13.2				
103	124	372	2.25	14.11	13.3				
108	130	355	1.65	13.49	13.4				
112	134	342	2.40	12.99	13.4				
116	139	330	2.50	12.53	13.5				
122	146	314	2.65	11.91	13.5				
126	151	303	2.75	11.49	13.6				
135	162	282	2.95	10.70	13.6				
139	167	274	2.10	10.41	13.7				
168	202	227	2.55	8.61	13.8				
198	238	193	3.00	7.32	13.9				
53	64	726	0.85	27.56	**	FH052-11P-112M-04E FO052-11P-112M-04E	54	138	
58	70	663	0.90	25.18	**				
70	84	549	1.10	20.83	4.7				
76	91	501	1.20	19.03	5.8				
85	102	449	1.35	17.04	6.8				
93	112	410	1.50	15.57	7.4				
95	114	400	0.90	15.19	**				
105	126	364	1.65	13.82	7.9				
115	138	333	1.80	12.63	8.2				
125	150	305	2.00	11.57	8.5				
126	151	302	1.20	11.48	8.5				
137	164	279	2.10	10.57	8.7				
154	185	247	1.50	9.39	8.9				
155	186	247	2.30	9.38	9.0				
160	192	238	2.35	9.04	9.0				
169	203	226	2.45	8.57	9.1				
176	211	218	2.50	8.26	9.1				
190	228	201	1.80	7.62	9.2				
227	272	168	2.15	6.38	9.4				
281	337	136	2.65	5.17	8.8				
291	349	131	2.75	4.98	8.7				

Legend see page 93

** ... on request

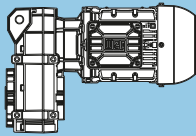
P_N = 5.5 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
5.5 kW	6.6 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
27	32	1942	0.80	54.16	**	FH073-11P-132S-04E FO073-11P-132S-04E	113	142	
28	34	1873	0.85	52.23	**				
34	41	1540	1.00	42.96	**				
33	40	1614	0.95	45.02	**	FH072-11P-132S-04E FO072-11P-132S-04E	112	142	
37	44	1410	1.10	39.31	13.5				
42	50	1246	1.25	34.74	15.3				
50	60	1053	1.45	29.38	16.9				
58	70	906	1.70	25.25	17.9				
66	79	791	1.90	22.05	18.6				
71	85	743	1.50	20.72	18.8				
78	94	677	2.25	18.89	19.1				
80	96	653	2.30	18.21	19.2				
81	97	649	1.75	18.09	19.2				
91	109	576	2.65	16.08	19.5				
92	110	573	1.95	15.99	19.5				
108	130	485	2.30	13.52	19.8				
126	151	417	2.65	11.62	20.0				
49	59	1075	0.80	29.98	**	FH062-11P-132S-04E FO062-11P-132S-04E	89	140	
58	70	905	0.95	25.23	**				
63	76	830	1.00	23.14	**				
70	84	748	1.10	20.87	10.7				
77	92	686	1.20	19.14	11.3				
83	100	636	1.30	17.75	11.8				
85	102	616	0.95	17.18	**				
90	108	584	1.45	16.28	12.2				
95	114	552	1.50	15.38	12.4				
104	125	506	1.65	14.11	12.7				
109	131	484	1.20	13.49	12.8				
113	136	466	1.80	12.99	12.9				
117	140	449	1.85	12.53	13.0				
123	148	427	1.95	11.91	13.1				
128	154	412	2.00	11.49	13.1				
137	164	384	2.15	10.70	13.3				
141	169	373	1.55	10.41	13.3				
149	179	352	2.35	9.81	13.4				
170	204	309	1.90	8.61	13.6				
200	240	263	2.20	7.32	13.7				
231	277	228	2.55	6.35	13.8				
273	328	192	3.00	5.36	13.9				
70	84	747	0.85	20.83	**	FH052-11P-132S-04E FO052-11P-132S-04E	74	138	
77	92	682	0.90	19.03	**				
86	103	611	1.00	17.04	**				
94	113	558	1.10	15.57	4.4				
106	127	496	1.25	13.82	5.9				
116	139	453	1.35	12.63	6.7				
127	152	415	1.45	11.57	7.3				
128	154	411	0.90	11.48	**				
139	167	379	1.55	10.57	7.7				
156	187	336	1.70	9.38	8.2				
156	187	337	1.10	9.39	8.2				
162	194	324	1.75	9.04	8.3				
171	205	307	1.80	8.57	8.5				
177	212	296	1.85	8.26	8.6				
192	230	273	1.35	7.62	8.8				
230	276	229	1.60	6.38	9.1				
284	341	185	1.95	5.17	9.1				
294	353	179	2.05	4.98	8.9				

P_N = 7.5 kW						IE3		
50 Hz	60 Hz	M₂ Nm	f_B	i	at 50 Hz		m kg	Dimension sheet see page
7.5 kW	9.0 kW				F_{rN} kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹							
37	44	1922	0.80	39.31	**	FH072-11P-L132M-04F FO072-11P-L132M-04F	121	142
42	50	1699	0.90	34.74	**			
50	60	1436	1.05	29.38	13.2			
58	70	1235	1.25	25.25	15.4			
66	79	1078	1.40	22.05	16.8			
71	85	1013	1.10	20.72	17.2			
78	94	924	1.65	18.89	17.8			
80	96	891	1.70	18.21	18.0			
81	97	884	1.25	18.09	18.1			
91	109	786	1.95	16.08	18.6			
92	110	782	1.40	15.99	18.6			
108	130	661	1.70	13.52	19.2			
109	131	659	2.30	13.49	19.2			
126	151	568	1.95	11.62	19.5			
129	155	556	2.70	11.36	19.6			
144	173	496	2.25	10.14	19.7			
169	203	425	2.65	8.69	19.9			
175	210	410	2.50	8.38	20.0			
70	84	1020	0.85	20.87	**	FH062-11P-L132M-04F FO062-11P-L132M-04F	98	140
77	92	936	0.90	19.14	**			
83	100	868	0.95	17.75	**			
90	108	796	1.05	16.28	10.2			
95	114	752	1.10	15.38	10.7			
104	125	690	1.20	14.11	11.3			
109	131	659	0.90	13.49	**			
113	136	635	1.30	12.99	11.8			
117	140	613	1.35	12.53	11.9			
123	148	582	1.45	11.91	12.2			
128	154	562	1.50	11.49	12.3			
137	164	523	1.60	10.70	12.6			
141	169	509	1.15	10.41	12.6			
149	179	480	1.75	9.81	12.8			
170	204	421	1.40	8.61	13.1			
200	240	358	1.60	7.32	13.4			
231	277	310	1.85	6.35	13.6			
273	328	262	2.20	5.36	13.7			
283	340	253	2.30	5.17	13.7			
332	398	216	2.65	4.41	13.8			
94	113	761	0.80	15.57	**	FH052-11P-L132M-04F FO052-11P-L132M-04F	83	138
106	127	676	0.90	13.82	**			
116	139	617	1.00	12.63	**			
127	152	566	1.10	11.57	4.1			
139	167	517	1.15	10.57	5.5			
156	187	458	1.25	9.38	6.6			
156	187	459	0.80	9.39	**			
162	194	442	1.30	9.04	6.9			
171	205	419	1.35	8.57	7.2			
177	212	404	1.35	8.26	7.4			
192	230	372	1.00	7.62	**			
230	276	312	1.20	6.38	8.4			
284	341	253	1.45	5.17	8.9			
294	353	244	1.50	4.98	9.0			

F

Legend see page 93

** ... on request

P_N = 9.2 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
9.2 kW	11 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
50	60	1768	0.85	29.38	**				
58	70	1520	1.00	25.25	**				
66	79	1327	1.15	22.05	14.5				
70	84	1247	0.90	20.72	**				
77	92	1137	1.35	18.89	16.3				
80	96	1096	1.40	18.21	16.6				
81	97	1089	1.05	18.09	16.7				
91	109	967	1.60	16.08	17.5				
91	109	962	1.15	15.99	17.6				
108	130	812	1.85	13.49	18.5				
108	130	814	1.40	13.52	18.4				
126	151	699	1.60	11.62	19.0				
128	154	684	2.20	11.36	19.1				
144	173	611	1.85	10.14	19.4				
168	202	523	2.15	8.69	19.7				
174	209	504	2.00	8.38	19.7				
197	236	445	2.55	7.40	19.9				
235	282	373	3.00	6.21	20.1				
82	98	1068	0.80	17.75	**				
90	108	980	0.85	16.28	**				
95	114	926	0.90	15.38	**				
103	124	849	1.00	14.11	**				
112	134	782	1.05	12.99	10.4				
117	140	754	1.10	12.53	10.7				
123	148	717	1.15	11.91	11.1				
127	152	691	1.20	11.49	11.3				
136	163	644	1.30	10.70	11.7				
140	168	626	0.95	10.41	**				
149	179	591	1.40	9.81	12.1				
170	204	518	1.15	8.61	12.6				
199	239	441	1.30	7.32	13.0				
230	276	382	1.50	6.35	13.3				
272	326	323	1.80	5.36	13.5				
283	340	311	1.85	5.17	13.6				
331	397	266	2.15	4.41	13.7				
116	139	760	0.80	12.63	**				
126	151	696	0.90	11.57	**				
138	166	636	0.95	10.57	**				
156	187	564	1.00	9.38	**				
161	193	544	1.05	9.04	4.8				
170	204	516	1.10	8.57	5.5				
177	212	497	1.10	8.26	5.9				
192	230	458	0.80	7.62	**				
229	275	384	0.95	6.38	**				
283	340	311	1.20	5.17	8.5				
293	352	300	1.25	4.98	8.6				

FH072-11P-L132M-04G
FO072-11P-L132M-04G

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FH062-11P-L132M-04G
FO062-11P-L132M-04G

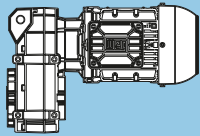
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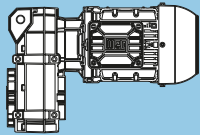
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FH052-11P-L132M-04G
FO052-11P-L132M-04G

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P_N = 11 kW							IE3	
50 Hz	60 Hz	M ₂	f _B	i	at 50 Hz		m kg	Dimension sheet see page
11 kW	13 kW				F _{rN}			
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	Nm			kN			
67	80	1576	1.00	22.05	**	FH072-22P-160M-04E FO072-22P-160M-04E	179	142
78	94	1350	1.15	18.89	14.2			
91	109	1149	1.35	16.08	16.2			
109	131	964	1.60	13.49	17.6			
129	155	812	1.85	11.36	18.5			
145	174	725	1.55	10.14	18.9			
158	190	666	2.30	9.32	19.1			
169	203	621	1.80	8.69	19.3			
199	239	529	2.15	7.40	19.6			
237	284	443	2.55	6.21	19.9			
281	337	374	3.00	5.23	19.2			
104	125	1008	0.85	14.11	**	FH062-22P-160M-04E FO062-22P-160M-04E	156	140
113	136	928	0.90	12.99	**			
123	148	851	1.00	11.91	**			
137	164	765	1.10	10.70	10.6			
150	180	701	1.20	9.81	11.2			
232	278	454	1.30	6.35	12.9			
274	329	383	1.50	5.36	13.3			
333	400	316	1.85	4.41	13.5			

P_N = 15 kW							IE3	
50 Hz	60 Hz	M ₂	f _B	i	at 50 Hz		m kg	Dimension sheet see page
15 kW	18 kW				F _{rN}			
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	Nm			kN			
78	94	1847	0.85	18.89	**	FH072-22P-160L-04F FO072-22P-160L-04F	194	142
91	109	1572	1.00	16.08	**			
109	131	1319	1.15	13.49	14.6			
129	155	1111	1.35	11.36	16.5			
144	173	992	1.15	10.14	17.4			
157	188	911	1.65	9.32	17.9			
169	203	850	1.35	8.69	18.2			
198	238	723	1.55	7.40	18.9			
236	283	607	1.85	6.21	19.4			
280	336	511	2.20	5.23	19.7			
342	410	419	2.60	4.29	18.4			
137	164	1047	0.80	10.70	**	FH062-22P-160L-04F FO062-22P-160L-04F	171	140
149	179	960	0.90	9.81	**			
231	277	621	0.95	6.35	**			
273	328	524	1.10	5.36	12.5			
332	398	432	1.35	4.41	13.1			

Legend see page 93

** ... on request



Selection tables - Gear units

Structure of the selection tables

1 Type	2 $i_{ges.}$	3 M_{2nenn} [Nm]	4 n_2 [min ⁻¹]	5 i_{exakt}	6 IEC motor frame size									
					63	71	80	90	100	112	132	160	180	
F022	97.85	130	14	1957/20										
2 stages 7	88.09	130	16	969/11										
	76.22	130	18	3811/50										
$n_1=1400\text{ min}^{-1}$ 8	68.62	130	20	3774/55										
	61.80	130	23	309/5										
	55.64	130	25	612/11										
Maximum torque 130 Nm 9	48.69	130	29	2678/55										
	43.83	130	32	5304/121										
	37.52	130	37	5253/140										

- 1 Type of gear unit
- 2 Total ratio
- 3 Permissible output torque at S1 operation ($f_b = 1.0$)
- 4 Output speed (gear unit) at $n_1 = 1400\text{ min}^{-1}$
- 5 Exact mathematical ratio
- 6 Possible motor frame sizes
- 7 Number of gear stages
- 8 Motor speed
- 9 Maximum torque

Type	i _{ges.}	M _{z_{nom}}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
F022	97.85	130	14	1957/20										
	88.09	130	16	969/11										
	76.22	130	18	3811/50										
	68.62	130	20	3774/55										
	61.80	130	23	309/5										
	55.64	130	25	612/11										
	48.69	130	29	2678/55										
	43.83	130	32	5304/121										
	37.52	130	37	5253/140										
	33.78	130	41	2601/77										
2 stages	31.79	53	44	1653/52										
	29.32	130	48	3811/130										
n ₁ =1400 min ⁻¹	26.39	130	53	3774/143										
	24.76	84	57	3219/130										
	21.89	130	64	1751/80										
Maximum torque 130 Nm	20.08	84	70	261/13										
	19.70	130	71	867/44										
	16.48	130	85	412/25										
	15.82	84	89	174/11										
	14.84	130	94	816/55										
	12.19	84	115	4437/364										
	12.09	130	116	2781/230										
	10.89	130	129	2754/253										
	9.52	84	147	3219/338										
	7.11	84	197	1479/208										
	5.35	84	261	348/65										
	3.93	72	356	2349/598										
F032	70.17	220	20	7719/110										
	63.63	220	22	1909/30										
	57.07	220	25	2511/44										
	51.75	220	27	207/4										
	45.35	220	31	5487/121										
	41.12	220	34	1357/33										
	35.03	220	40	2697/77										
	31.76	220	44	667/21										
	27.97	220	50	3999/143										
	27.67	119	51	83/3										
2 stages	25.36	220	55	989/39										
	22.50	147	62	45/2										
	21.14	220	66	465/22										
n ₁ =1400 min ⁻¹	19.17	220	73	115/6										
	17.88	150	78	590/33										
	16.06	220	87	1767/110										
Maximum torque 220 Nm	14.57	214	96	437/30										
	13.81	150	101	290/21										
	12.50	203	112	3162/253										
	11.33	197	124	34/3										
	11.03	150	127	430/39										
	9.76	187	144	1395/143										
	8.85	181	158	115/13										
	8.33	150	168	25/3										
	6.33	141	221	19/3										
	4.93	123	284	340/69										
	3.85	107	364	50/13										

Legend see page 125

Type	i _{ges.}	M _{2nenn}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
F042	75.79	322	18	1819/24										
	69.14	293	20	4494/65										
	61.98	400	23	2975/48										
	56.54	396	25	735/13										
	48.94	400	29	1615/33										
	44.64	400	31	6384/143										
	41.20	175	34	8239/200										
	37.95	400	37	2125/56										
	34.62	400	40	450/13										
	33.69	236	42	539/16										
	31.06	400	45	1615/52										
	28.33	400	49	4788/169										
	26.60	308	53	133/5										
	23.91	400	59	765/32										
	21.81	400	64	567/26										
2 stages	20.63	308	68	165/8										
	18.06	400	78	289/16										
n ₁ =1400 min ⁻¹	16.88	308	83	4389/260										
	16.48	400	85	1071/65										
	14.78	400	95	340/23										
Maximum torque 400 Nm	13.48	400	104	4032/299										
	12.99	308	108	2079/160										
	11.99	400	117	935/78										
	10.93	394	128	1848/169										
	10.03	378	140	1445/144										
	9.82	308	143	3927/400										
	9.15	361	153	119/13										
	8.13	340	172	2635/324										
	8.03	308	174	924/115										
	7.84	334	179	2635/336										
	7.42	325	189	868/117										
	7.15	319	196	93/13										
	6.52	271	215	847/130										
	5.45	242	257	1309/240										
	4.42	212	317	2387/540										
	4.26	207	328	341/80										
F043	422.98	400	3.3	17765/42										
	385.85	400	3.6	5016/13										
	329.48	400	4.2	6919/21										
	300.55	400	4.7	19536/65										
	267.14	400	5.2	1870/7										
3 stages	243.69	400	5.7	3168/13										
	210.48	400	6.7	4420/21										
	192.00	400	7.3	192/1										
n ₁ =1400 min ⁻¹	162.19	400	8.6	15895/98										
	147.96	400	9.5	13464/91										
	126.72	400	11	34595/273										
Maximum torque 400 Nm	115.60	400	12	19536/169										
	94.61	400	15	15895/168										
	86.31	400	16	1122/13										
	71.24	400	20	1496/21										
	64.98	400	22	4224/65										
	52.27	400	27	8415/161										
	47.68	400	29	14256/299										



Legend see page 125

Type	i _{ges.}	M _{z_{nom}}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
F052	87.38	371	16	5243/60										
	79.84	339	18	10379/130										
	71.46	501	20	1715/24										
	65.29	457	21	3395/52										
	56.42	600	25	1862/33										
	51.55	597	27	7372/143										
	48.15	204	29	963/20										
	43.75	600	32	175/4										
	39.97	597	35	7275/182										
	39.38	276	36	315/8										
	35.81	600	39	931/26										
	32.72	597	43	5529/169										
	31.09	360	45	342/11										
	27.56	600	51	441/16										
	25.18	597	56	2619/104										
	24.11	360	58	675/28										
	20.83	600	67	833/40										
	19.73	360	71	513/26										
	19.03	597	74	4947/260										
	17.04	600	82	392/23										
	15.57	597	90	4656/299										
	15.19	360	92	243/16										
	13.82	600	101	539/39										
	12.63	597	111	2134/169										
	11.57	600	121	833/72										
	11.48	360	122	459/40										
	10.57	584	132	1649/156										
	9.39	360	149	216/23										
	9.38	564	149	1519/162										
	9.04	558	155	217/24										
8.57	549	163	3007/351											
8.26	543	169	3007/364											
7.62	360	184	99/13											
6.38	360	220	51/8											
5.17	360	271	31/6											
4.98	360	281	279/56											
F053	487.67	600	2.9	1463/3										
	445.56	597	3.1	40546/91										
	379.87	600	3.7	5698/15										
	347.07	597	4	157916/455										
	308.00	600	4.5	308/1										
	281.41	597	5	25608/91										
	242.67	600	5.8	728/3										
	221.71	597	6.3	1552/7										
	187.00	600	7.5	187/1										
	170.85	597	8.2	108834/637										
	146.10	600	9.6	5698/39										
	133.49	597	10	157916/1183										
	109.08	600	13	1309/12										
	99.66	597	14	18139/182										
	82.13	600	17	1232/15										
	75.04	597	19	34144/455										
	60.26	600	23	1386/23										
	55.06	597	25	115236/2093										

Legend see page 125

Type	i _{ges.}	M _{2nenn}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
F062	49.67	820	28	4520/91										
	45.55	820	31	8927/196										
	41.66	820	34	7040/169										
	38.20	820	37	3476/91										
	32.69	820	43	425/13										
	29.98	820	47	6715/224										
	25.23	820	55	328/13										
	23.14	820	61	3239/140										
	20.87	820	67	480/23										
	20.49	422	68	3729/182										
	19.14	820	73	3081/161										
	17.75	820	79	3000/169										
2 stages	17.18	571	81	2904/169										
	16.28	820	86	5925/364										
n ₁ =1400 min ⁻¹	15.38	820	91	200/13										
	14.11	820	99	395/28										
	13.49	571	104	2805/208										
Maximum torque 820 Nm	12.99	820	108	1520/117										
	12.53	820	112	1140/91										
	11.91	820	118	1501/126										
	11.49	820	122	4503/392										
	10.70	820	131	3200/299										
	10.41	571	135	1353/130										
	9.81	820	143	1580/161										
	8.61	571	163	198/23										
	7.32	571	191	2475/338										
	6.35	571	221	165/26										
	5.36	571	261	209/39										
	5.17	571	271	1881/364										
	4.41	571	317	1320/299										
F063	412.64	820	3.4	80464/195										
	378.37	820	3.7	397291/1050										
	337.44	820	4.1	13160/39										
	309.42	820	4.5	3713/12										
	266.44	820	5.3	114304/429										
	244.32	820	5.7	282188/1155										
	206.59	820	6.8	18800/91										
	189.44	820	7.4	18565/98										
3 stages	169.09	820	8.3	28576/169										
	155.05	820	9	70547/455										
	130.15	820	11	1692/13										
n ₁ =1400 min ⁻¹	119.35	820	12	33417/280										
	98.34	820	14	6392/65										
Maximum torque 820 Nm	90.17	820	16	63121/700										
	80.48	820	17	24064/299										
	73.80	820	19	59408/805										
	65.26	820	21	33088/507										
	59.84	820	23	81686/1365										
	54.63	820	26	6392/117										
	50.10	820	28	63121/1260										
	44.28	820	32	46624/1053										
	40.60	820	34	115103/2835										

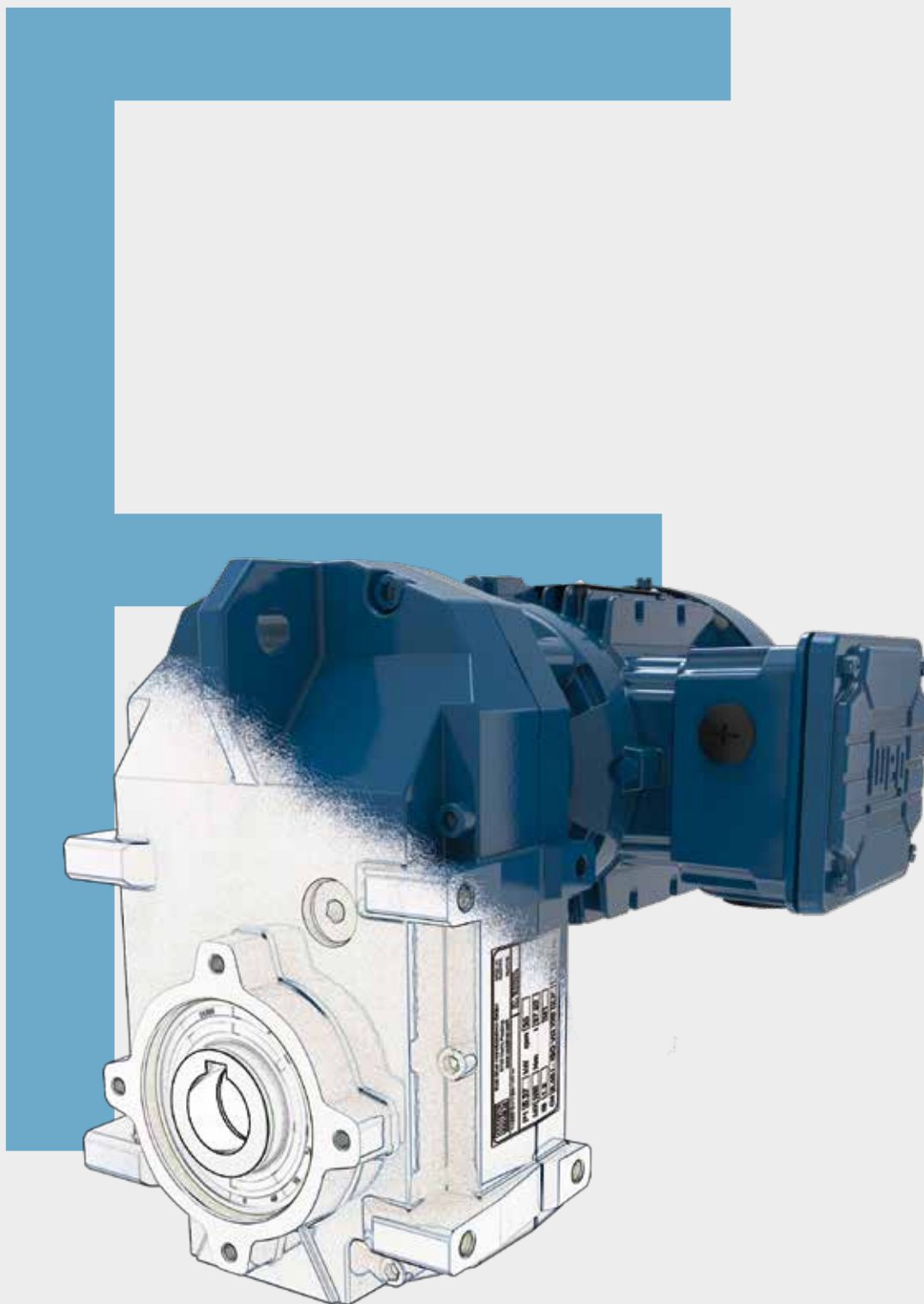


Legend see page 125

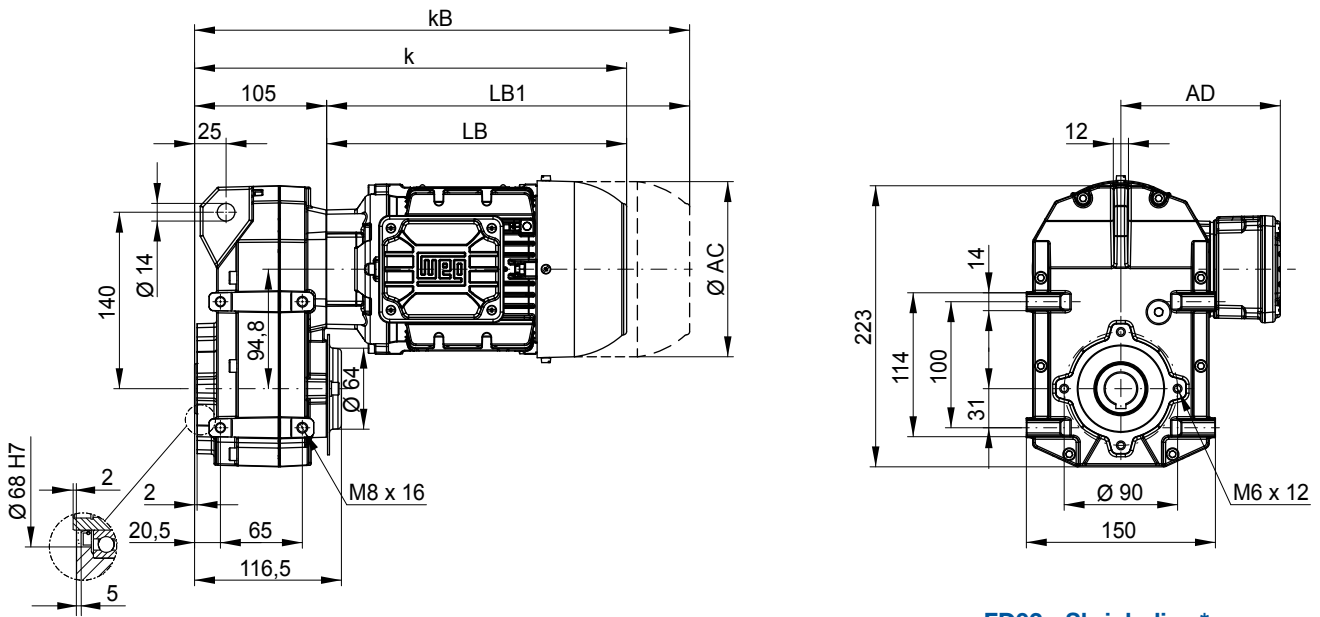
Type	i _{ges.}	M _{z_{nom}}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
F072	45.02	1500	31	5763/128										
	39.31	1500	36	629/16										
	34.74	1500	40	5559/160										
	29.38	1500	48	2703/92										
	25.25	1500	55	5253/208										
	22.05	1500	64	1411/64										
	20.72	1079	68	1243/60										
	18.89	1500	74	170/9										
	18.21	1500	77	255/14										
2 stages	18.09	1103	77	814/45										
	16.08	1500	87	1479/92										
n ₁ =1400 min ⁻¹	15.99	1094	88	1199/75										
	13.52	1103	104	4664/345										
	13.49	1500	104	2805/208										
Maximum torque 1500 Nm	11.62	1085	120	2266/195										
	11.36	1500	123	2091/184										
	10.14	1115	138	913/90										
	9.32	1500	150	969/104										
	8.69	1115	161	704/81										
	8.38	1006	167	176/21										
	7.40	1115	189	2552/345										
	6.21	1115	226	242/39										
	5.23	1115	268	1804/345										
	4.29	1081	327	836/195										
F073	385.37	1500	3.6	61659/160										
	305.42	1500	4.6	26877/88										
3 stages	237.15	1500	5.9	4743/20										
	194.58	1500	7.2	12648/65										
	150.69	1500	9.3	96441/640										
n ₁ =1400 min ⁻¹	114.62	1500	12	45849/400										
	94.52	1500	15	17391/184										
	77.53	1500	18	80631/1040										
Maximum torque 1500 Nm	65.88	1500	21	527/8										
	54.16	1500	26	19499/360										
	52.23	1500	27	58497/1120										
	42.96	1500	33	7905/184										

Legend see page 125

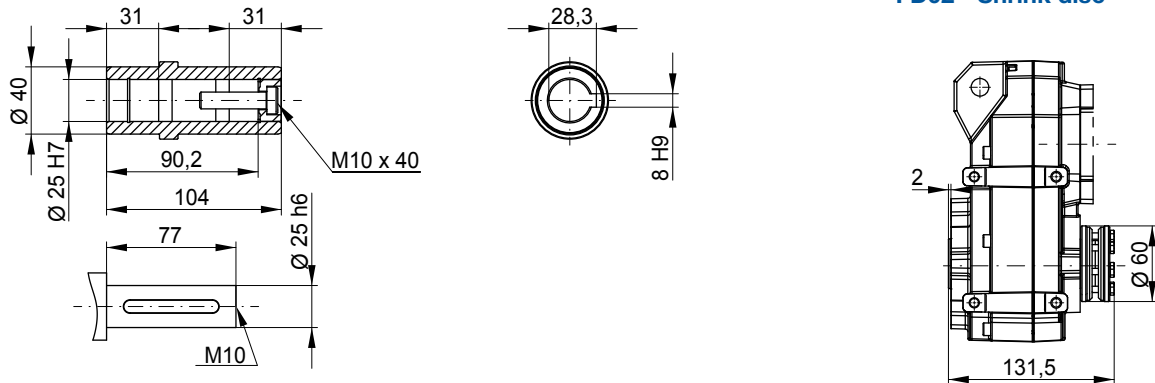
Dimension sheets



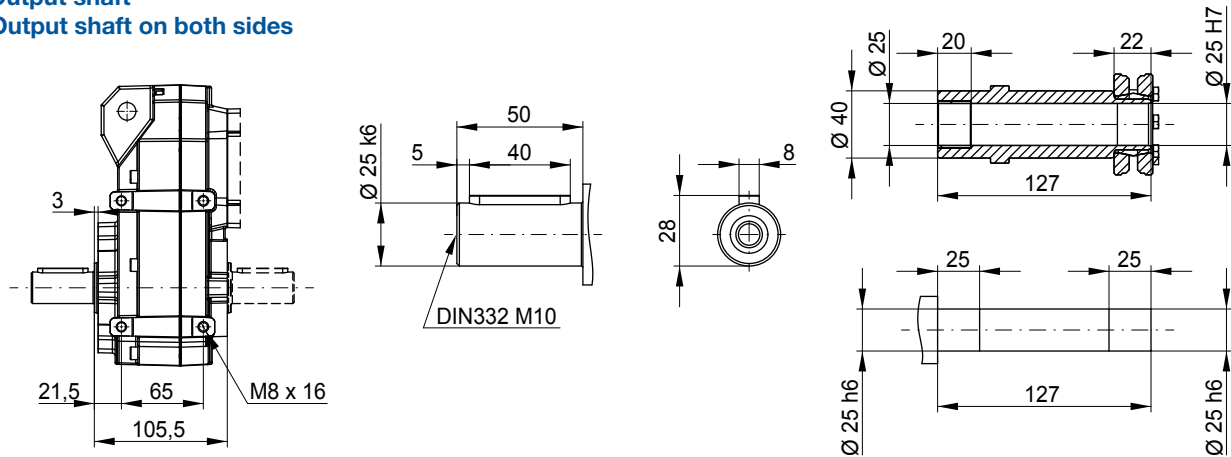
FH02 - Hollow shaft



FD02 - Shrink disc *



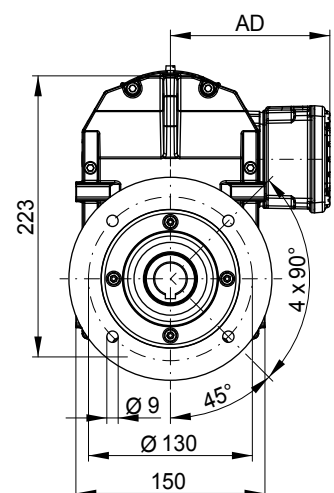
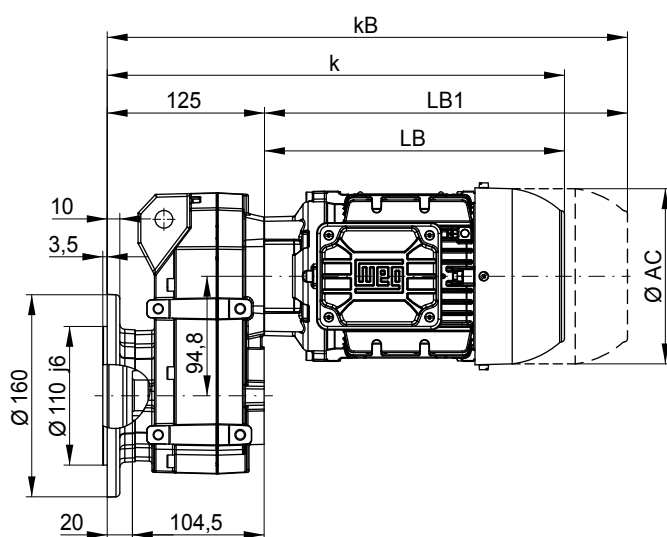
FS02 - Output shaft FB02 - Output shaft on both sides



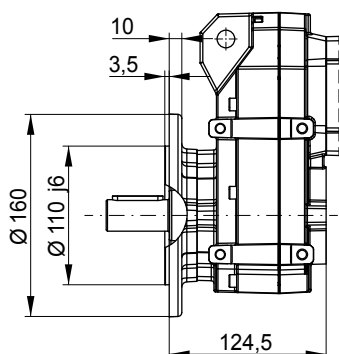
Motor fr.	63	71	80	90S/L
AC	126	141	159	178
AD	128	136	145	155
k	309	343	351	393
kB	353	392	409	466
LB	204	238	246	288
LB1	248	287	304	361

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

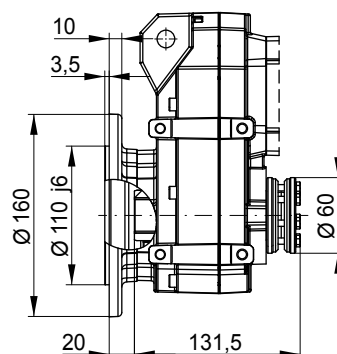
FO02 - B5 flange execution with hollow shaft



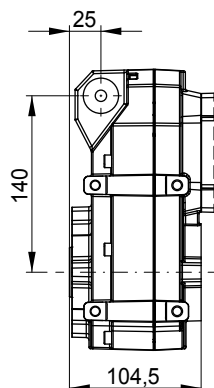
FF02 - B5 flange execution with output shaft



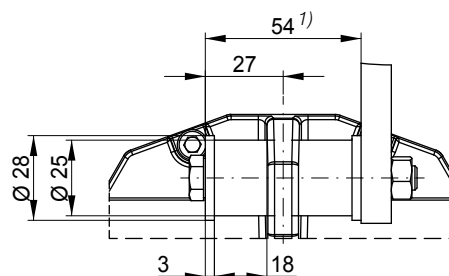
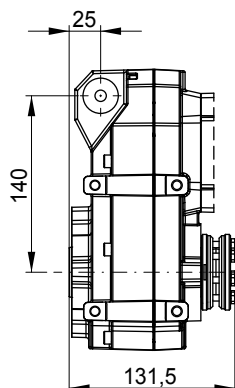
FP02 - B5 flange execution with hollow shaft and shrink disc *



FT02 - Hollow shaft with rubber buffer



FU02 - Hollow shaft with shrink disc * and rubber buffer

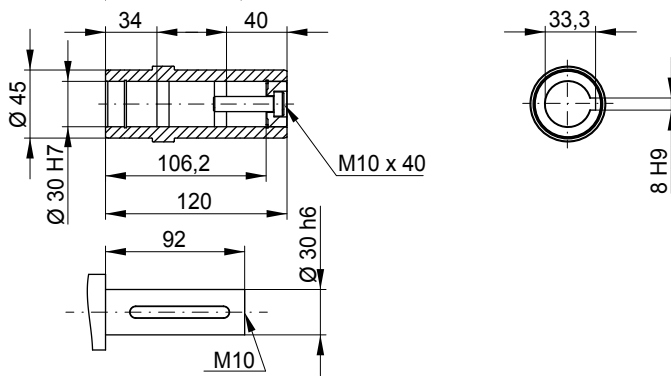
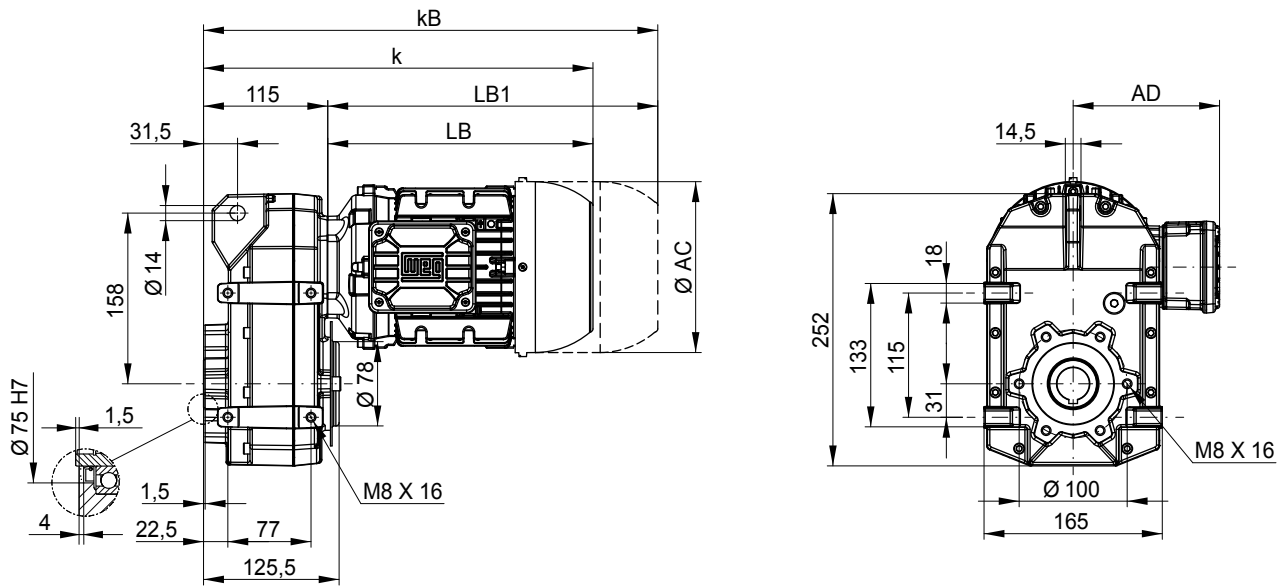


Dimensions in mm.

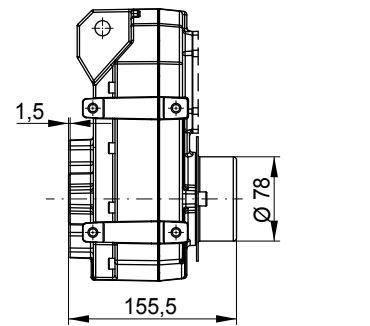
* Shrink disc only in combination with motor frame sizes 63 and 71
Protection cap for shrink disc never possible

1) Preloaded state

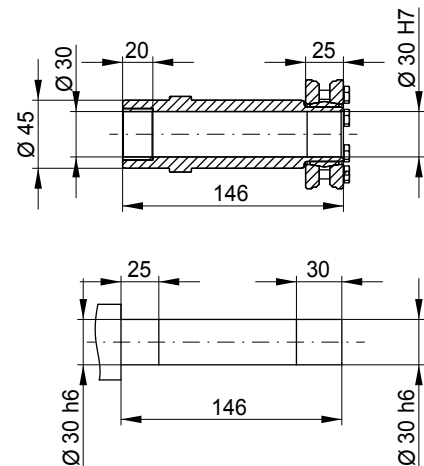
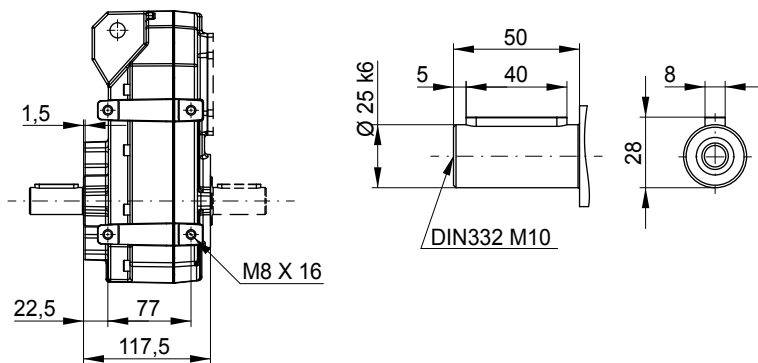
FH03 - Hollow shaft



FD03 - Shrink disc *



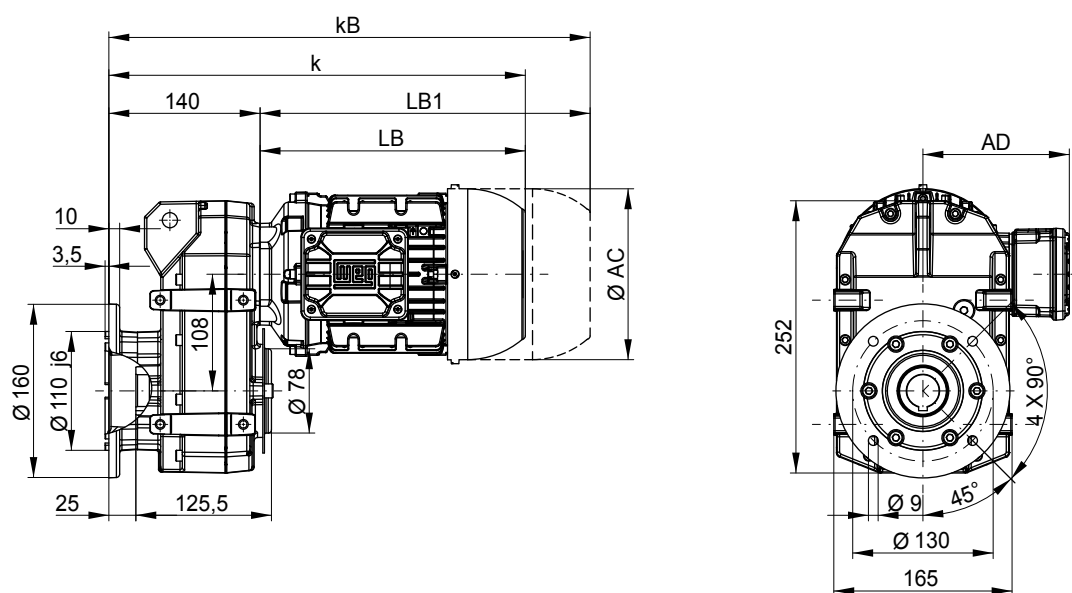
FS03 - Output shaft FB03 - Output shaft on both sides



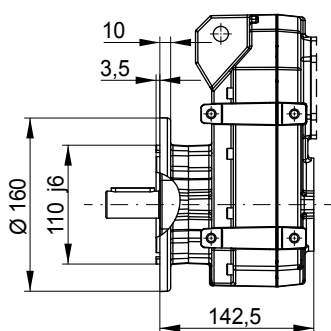
Motor fr.	63	71	80	90S/L	100L	L100L
AC	126	141	159	178	199	199
AD	128	136	145	155	165	165
k	319	353	361	403	453	491
kB	363	402	419	476	537	575
LB	204	238	246	288	338	376
LB1	248	287	304	361	422	460

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

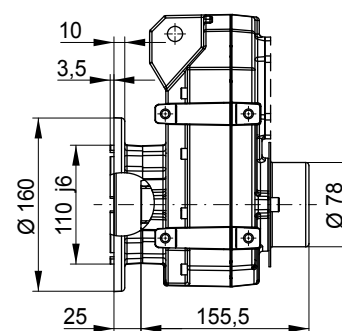
FO03 - B5 flange execution with hollow shaft



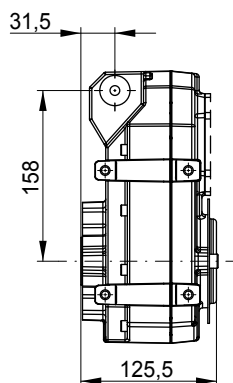
FF03 - B5 flange execution with output shaft



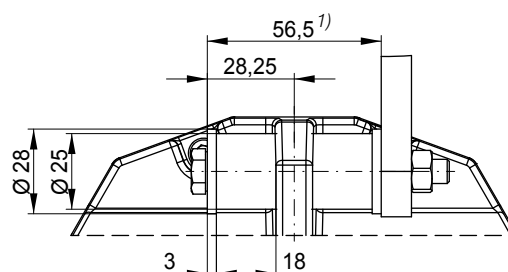
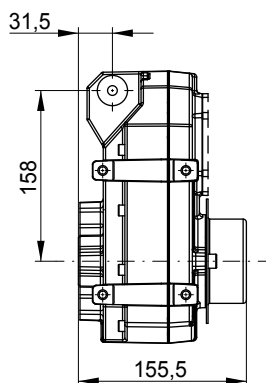
FP03 - B5 flange execution with hollow shaft and shrink disc *



FT03 - Hollow shaft with rubber buffer



FU03 - Hollow shaft with shrink disc * and rubber buffer

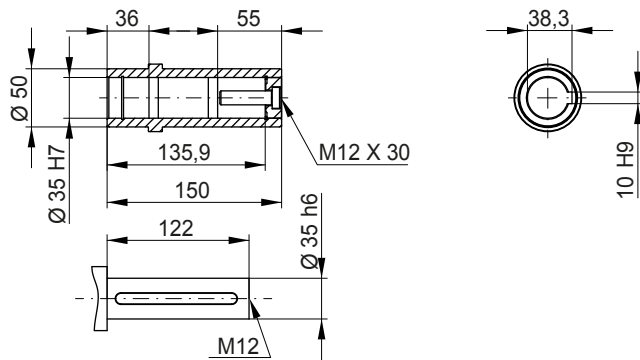
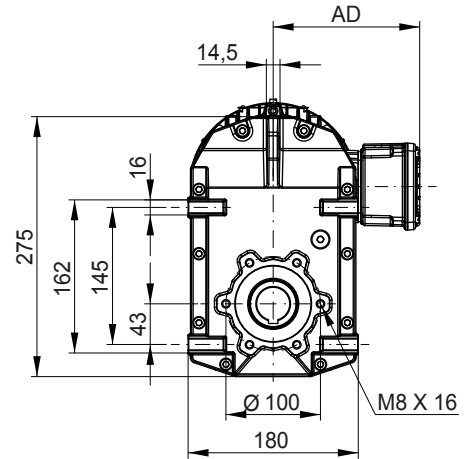
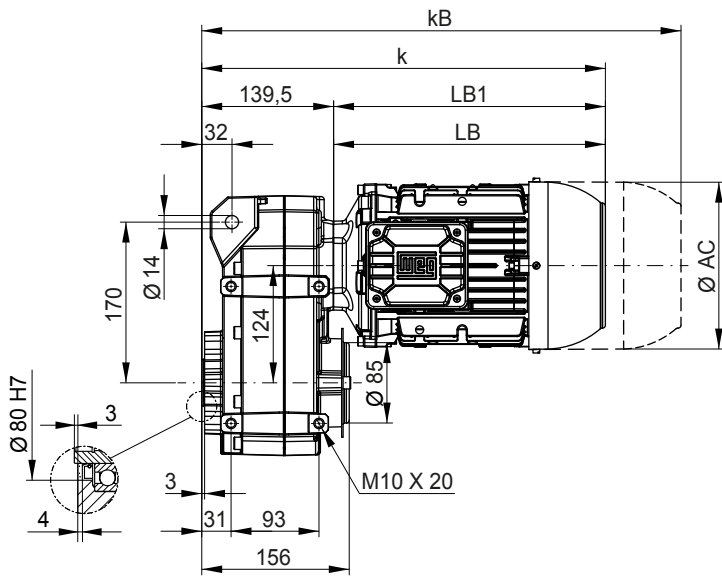


Dimensions in mm.

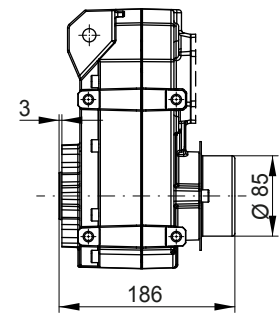
* Shrink disc only in combination with motor frame sizes 63 and 71

1) Preloaded state

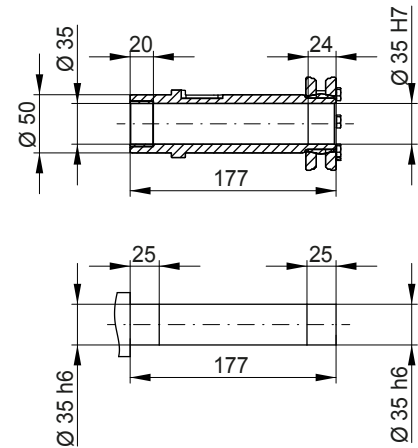
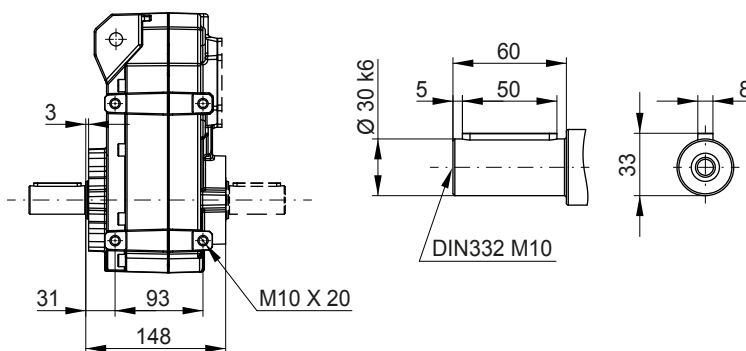
FH04 - Hollow shaft



FD04 - Shrink disc *



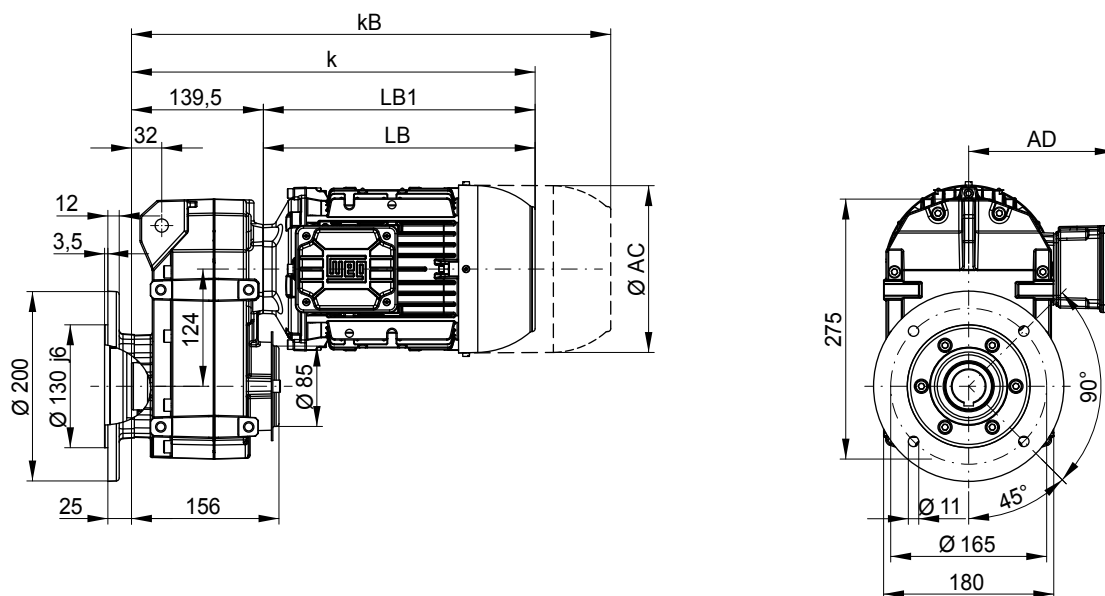
FS04 - Output shaft FB04 - Output shaft on both sides



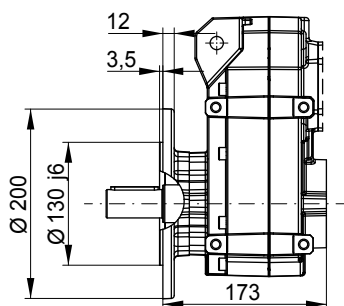
Motor fr.	63	71	80	90S/L	100L	L100L
AC	126	141	159	178	199	199
AD	128	136	145	155	165	165
k	344	378	386	428	478	516
kB	388	427	444	501	562	600
LB	204	238	246	288	338	376
LB1	248	287	304	361	422	460

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

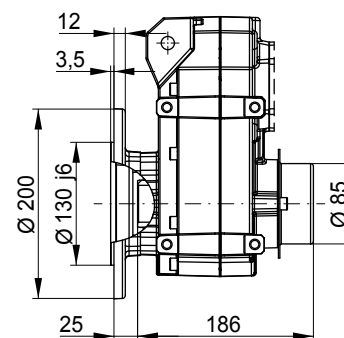
F004 - B5 flange execution with hollow shaft



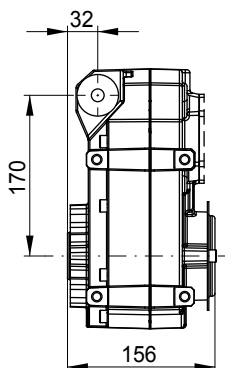
FF04 - B5 flange execution with output shaft



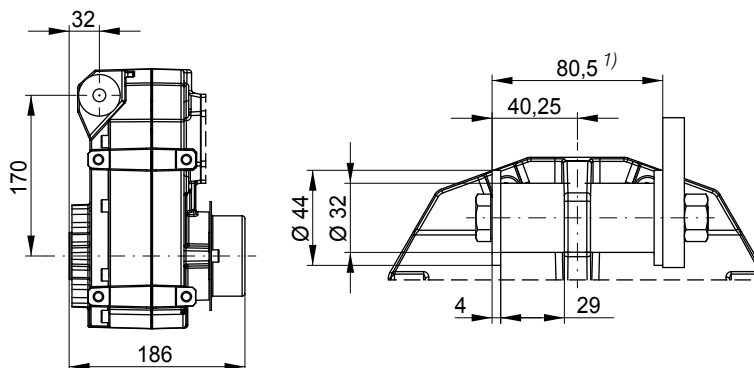
FP04 - B5 flange execution with hollow shaft and shrink disc *



FT04 - Hollow shaft with rubber buffer



FU04 - Hollow shaft with shrink disc * and rubber buffer

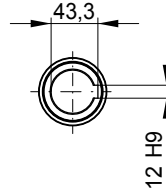
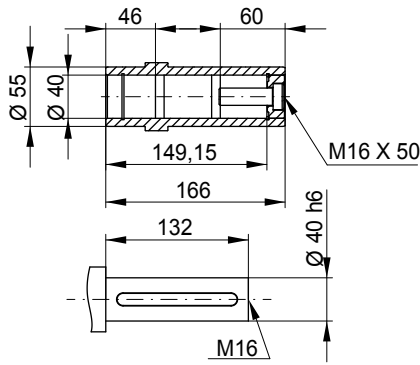
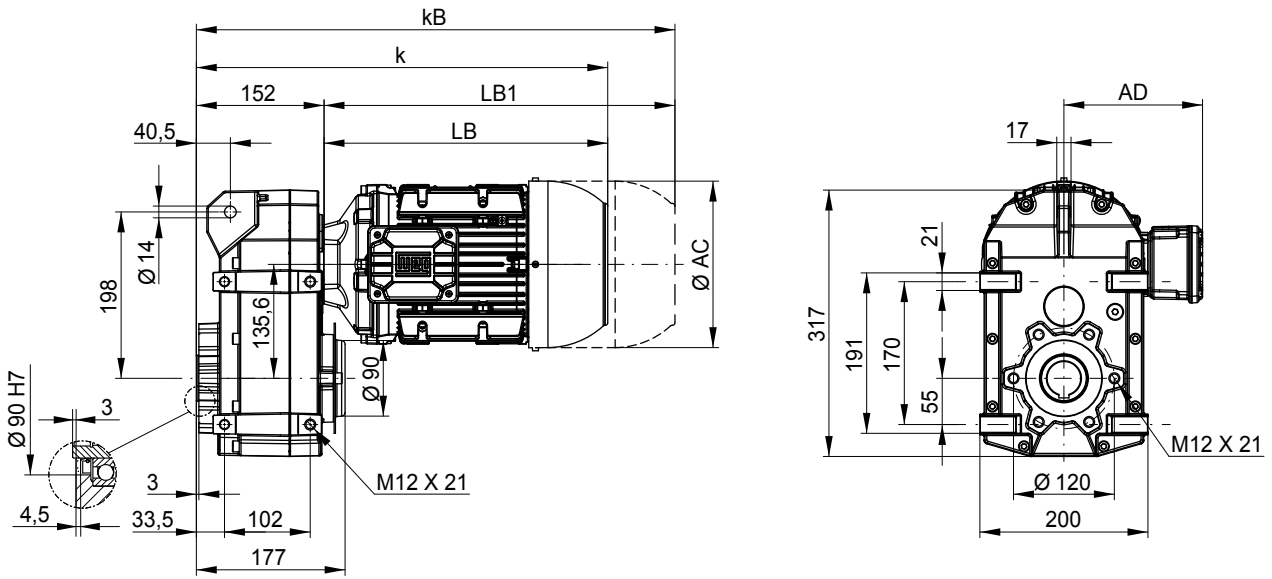


Dimensions in mm.

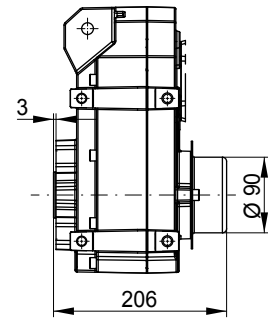
* Shrink disc only in combination with motor frame sizes 63, 71 and 80

¹⁾ Preloaded state

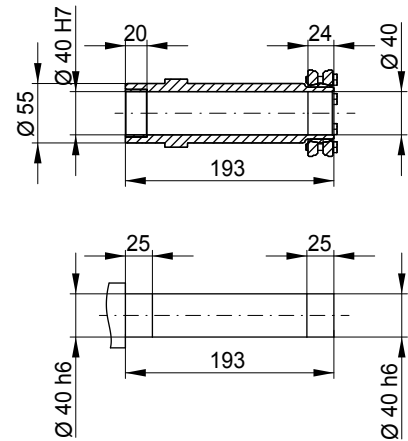
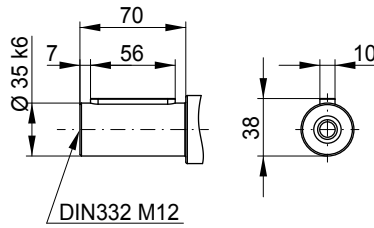
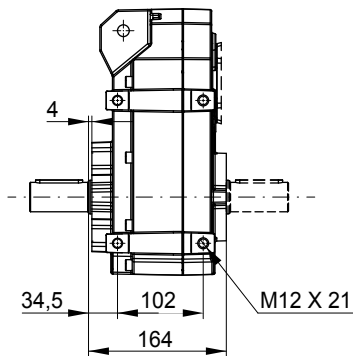
FH05 - Hollow shaft



FD05 - Shrink disc *

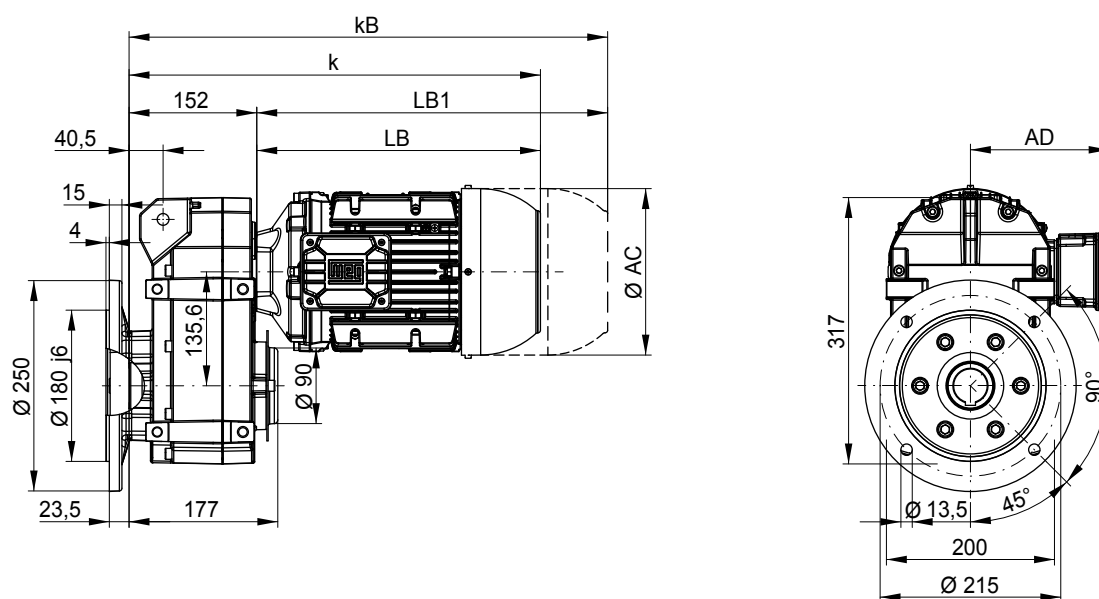
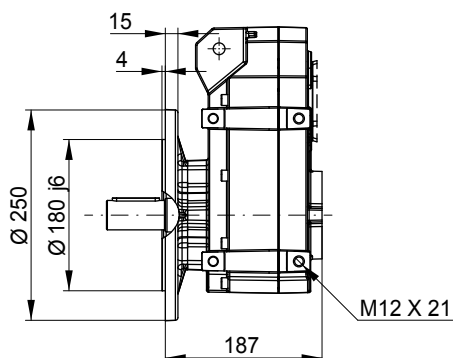
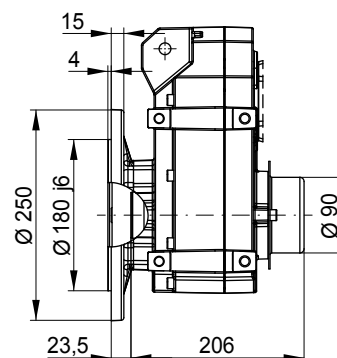
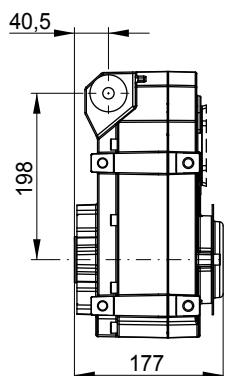
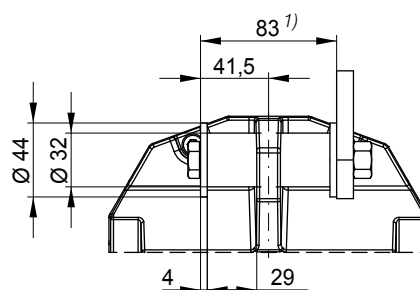
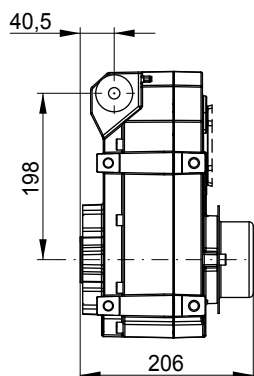


FS05 - Output shaft FB05 - Output shaft on both sides



Motor fr.	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M
AC	126	141	159	178	199	199	221	261	261
AD	128	136	145	155	165	165	185	205	205
k	356	390	398	440	490	528	500	565	603
kB	400	439	456	513	574	612	587	683	721
LB	204	238	246	288	338	376	348	413	451
LB1	248	287	304	361	422	460	435	531	569

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

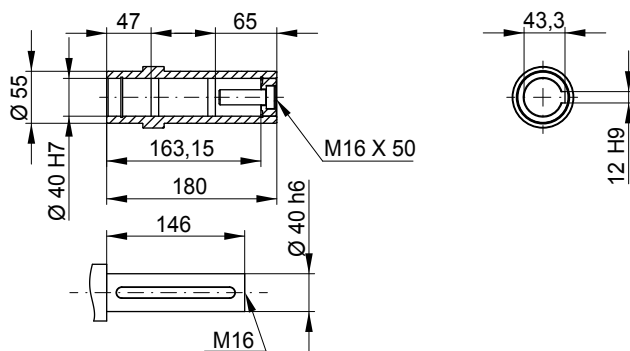
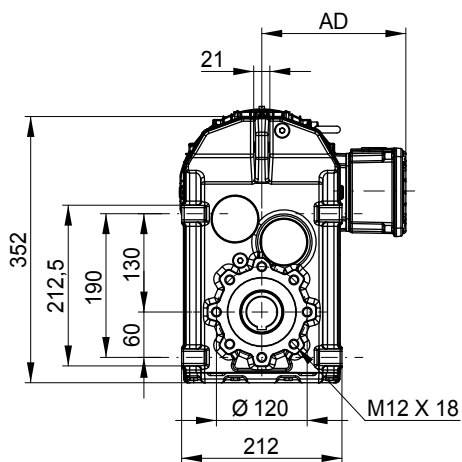
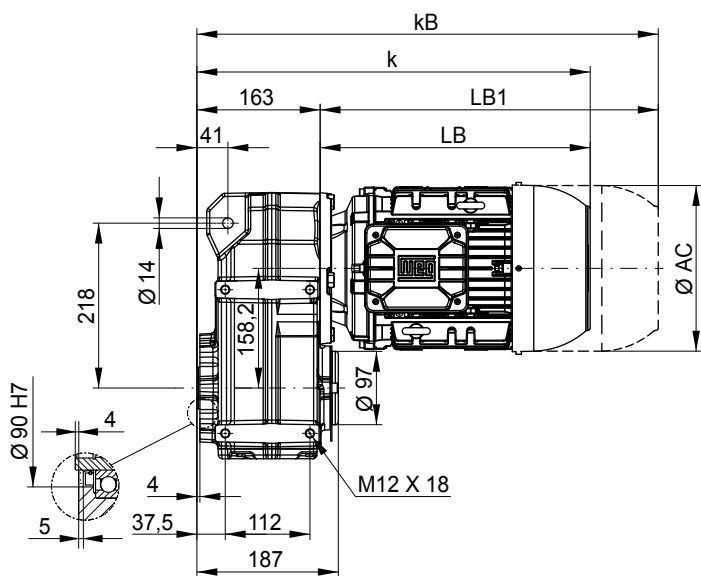
FO05 - B5 flange execution with hollow shaft

FF05 - B5 flange execution with output shaft

FP05 - B5 flange execution with hollow shaft and shrink disc *

FT05 - Hollow shaft with rubber buffer

FU05 - Hollow shaft with shrink disc * and rubber buffer


Dimensions in mm.

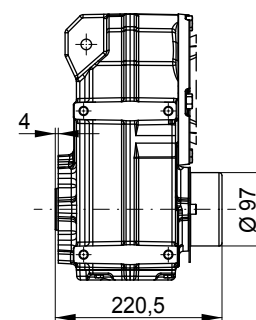
* Shrink disc only in combination with motor frame sizes 63, 71, 80 and 90

1) Preloaded state

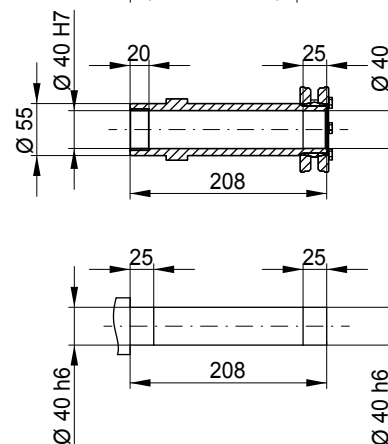
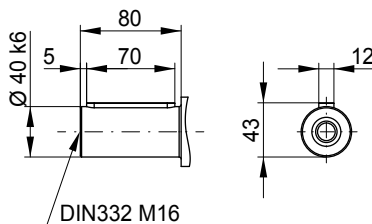
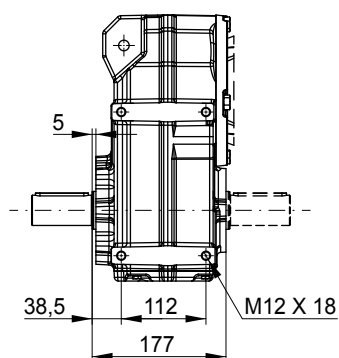
FH06 - Hollow shaft



FD06 - Shrink disc *



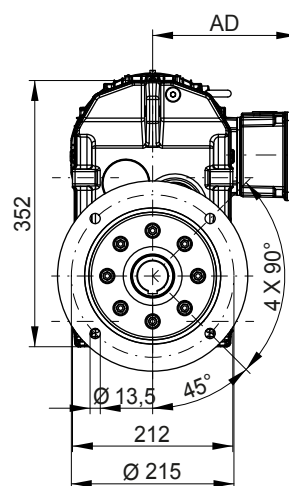
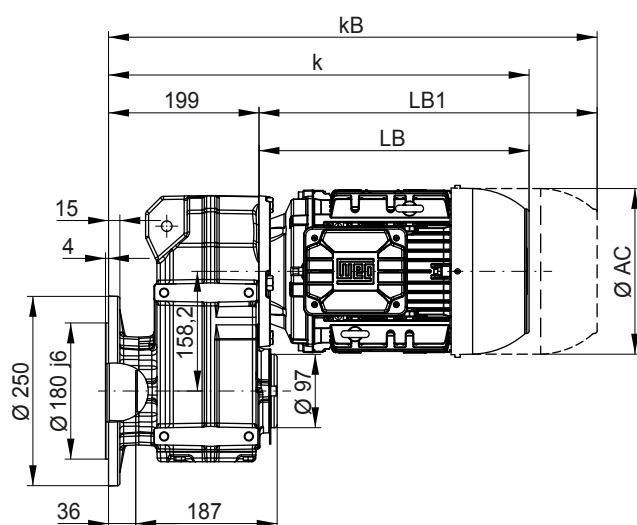
FS06 - Output shaft FB06 - Output shaft on both sides



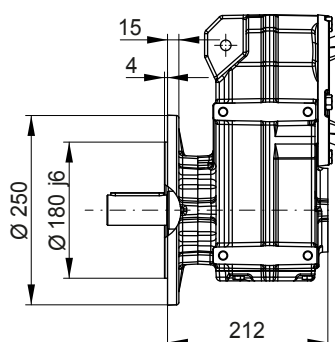
Motor fr. Dimension	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M	160M	160L
AC	126	141	159	178	199	199	221	261	261	318	318
AD	128	136	145	155	165	165	185	205	205	266	266
k	367	401	409	451	501	539	511	576	614	708	752
kB	411	450	467	524	585	623	598	694	732	832	876
LB	204	238	246	288	338	376	348	413	451	545	589
LB1	248	287	304	361	422	460	435	531	569	669	713

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

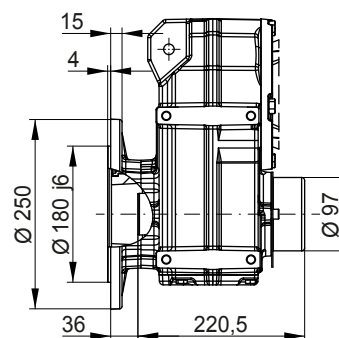
FO06 - B5 flange execution with hollow shaft



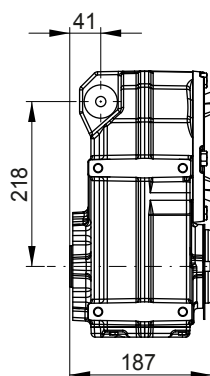
FF06 - B5 flange execution with output shaft



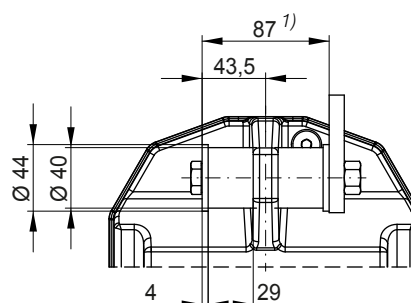
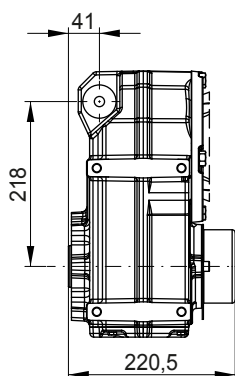
FP06 - B5 flange execution with hollow shaft and shrink disc *



FT06 - Hollow shaft with rubber buffer



FU06 - Hollow shaft with shrink disc * and rubber buffer

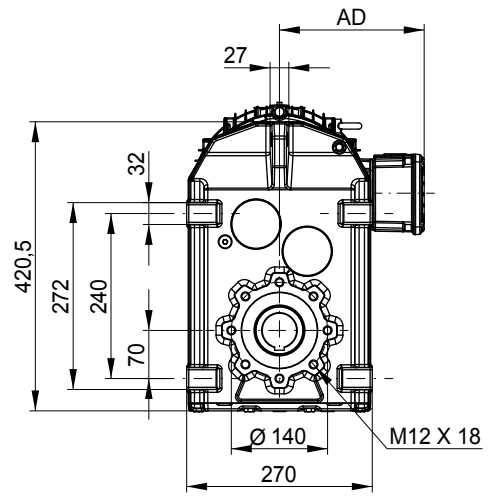
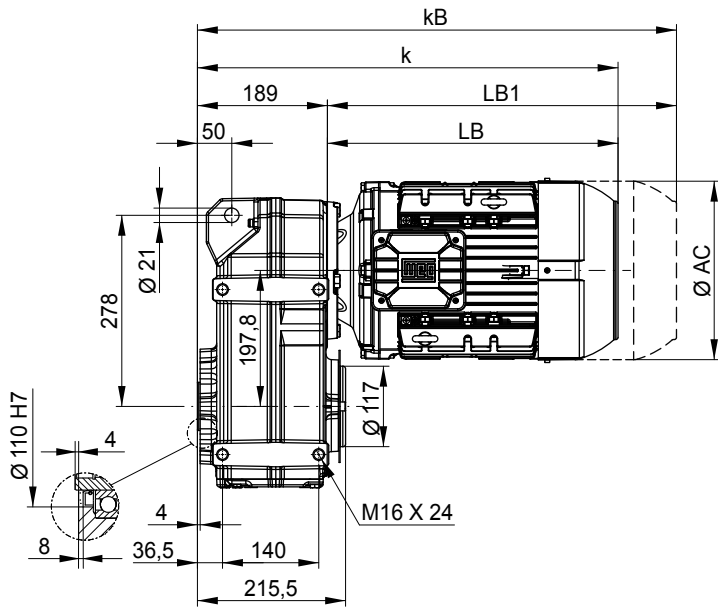


Dimensions in mm.

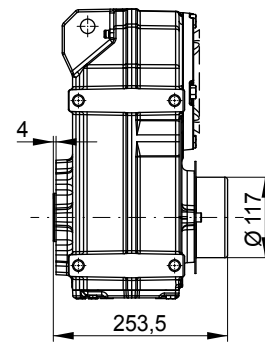
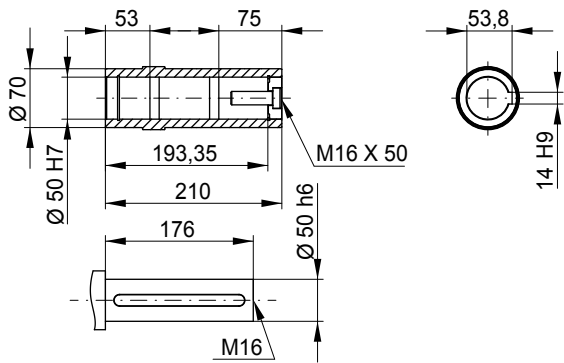
* Shrink disc only in combination with motor frame sizes 63, 71, 80, 90, 100 and 112

1) Preloaded state

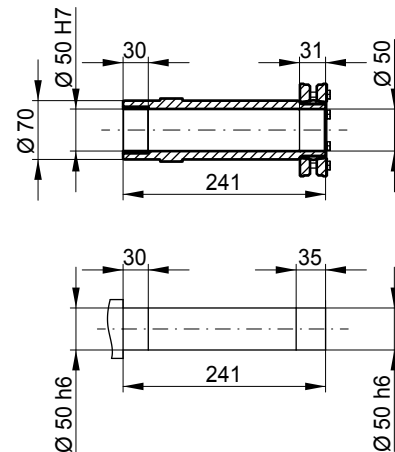
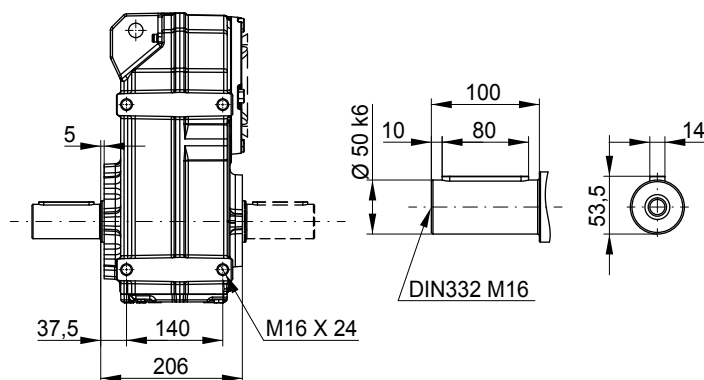
FH07 - Hollow shaft



FD07 - Shrink disc *



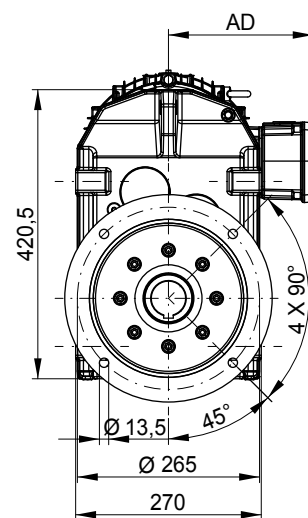
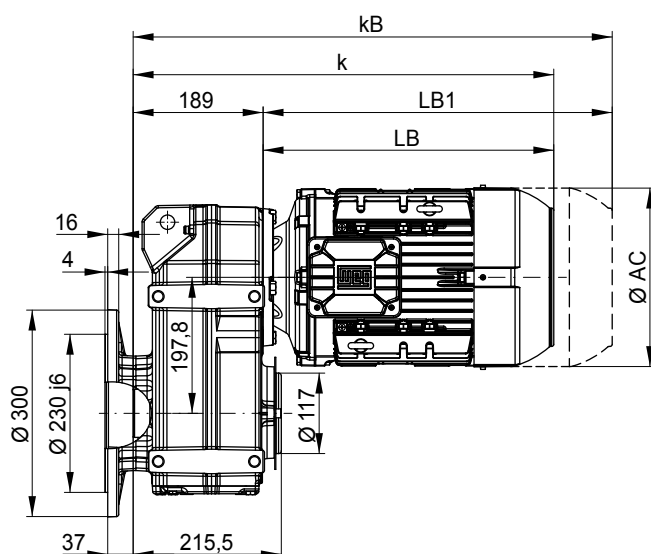
FS07 - Output shaft FB07 - Output shaft on both sides



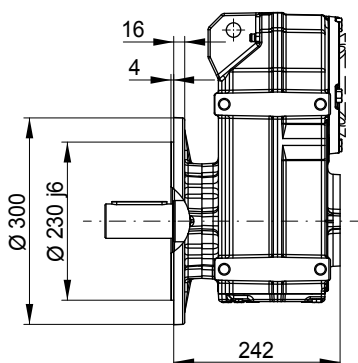
Motor fr.	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M	160M	160L
AC	126	141	159	178	199	199	221	261	261	318	318
AD	128	136	145	155	165	165	185	205	205	266	266
k	393	427	435	477	527	565	537	602	640	734	778
kB	437	476	493	550	611	649	624	720	758	858	902
LB	204	238	246	288	338	376	348	413	451	545	589
LB1	248	287	304	361	422	460	435	531	569	669	713

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

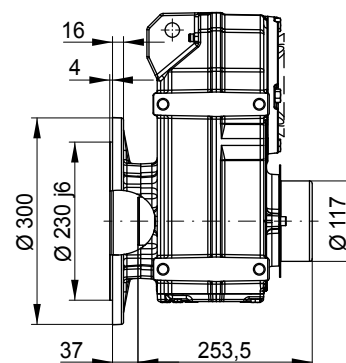
FO07 - B5 flange execution with hollow shaft



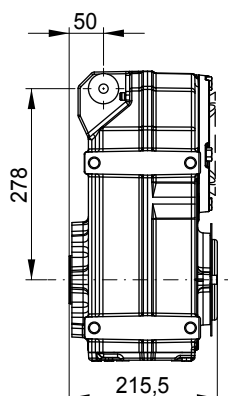
FF07 - B5 flange execution with output shaft



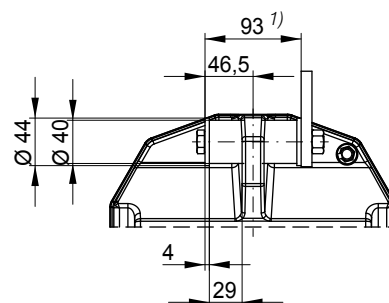
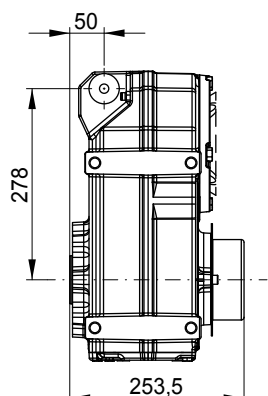
FP07 - B5 flange execution with hollow shaft and shrink disc *



FT07 - Hollow shaft with rubber buffer



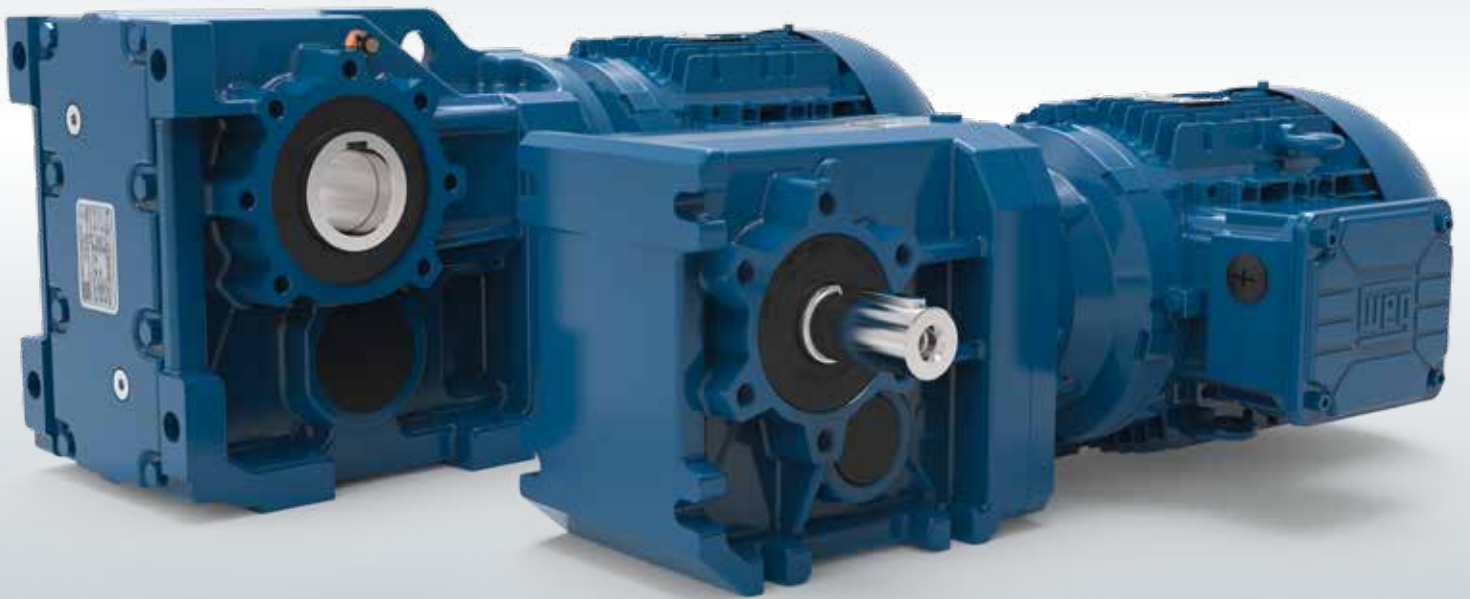
FU07 - Hollow shaft with shrink disc * and rubber buffer



Dimensions in mm.

* Shrink disc and protection cap possible with all mountable motors.

1) Preloaded state



Helical bevel geared motors K

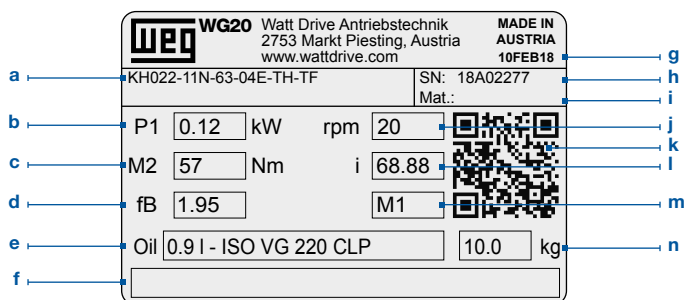


Technical data

Size	K02	K03	K04	K05	K06	K07
Power	0.12 - 1.5 kW	0.12 - 3 kW	0.12 - 4 kW	0.12 - 9.2 kW	0.18 - 9.2 kW	0.25 - 15 kW
Torque	110 Nm	200 Nm	400 Nm	600 Nm	820 Nm	1550 Nm
Ratio	3.82 - 68.88	4.17 - 217.88	5.05 - 277.79	4.27 - 245.7	4.94 - 198	7.91 - 256.14
Number of stages	2	3	3	3	3	3
Housing material	aluminium			cast iron		
Solid shaft	Type	with key acc. to DIN 6885.1 and threaded bore acc. to DIN 332 sheet 2				
	Tolerance	< Ø 55: k6 / ≥ Ø 55: m6				
	Material	standard: C45E (1.1191) / stainless steel on request				
Hollow shaft	Type	with key acc. to DIN 6885.1				
	Tolerance	H7				
	Material	standard: C45E (1.1191) / stainless steel on request				
Flanges	Tolerance	centring ≤ 230: j6 / > 230: h6 acc. to DIN EN 50347				
	Material	cast iron				
Gear wheels	Type	honed				
	Material	16MnCr5 (1.7131) case hardened – minimum 58HRC				
Shaft seals	Type	type AS acc. to DIN 3760				
	Material	standard NBR / special FKM				
Bearing	standard / reinforced					
Lubricants	Type	standard CLP 220 / special CLP HC 220				
	Quantity	depending on mounting position				
Axle height	acc. to DIN 747: ≤ 50: -0.4; > 50 bis ≤ 250: -0.5; > 250: -1 for foot-mounted geared motors, the motor may extend below the mounting surface					

General information

1. Nameplate



a	Type code	h	Serial number
b	Motor power	i	Material number
c	Output torque	j	Output speed
d	Service factor	k	QR-Code linked online to additional information
e	Type and quantity of lubricant	l	Total gear ratio
f	Space for additional information	m	Mounting position
g	Production date	n	Weight

2. Type code

KH073-11P-90S/L-04F ...

1
2
3
4
5
6
7
8
9

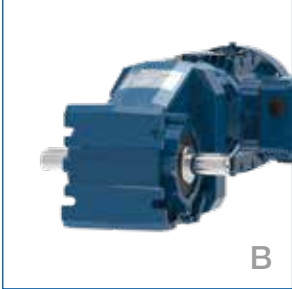
1	Type:	K = Helical bevel gear unit
2	Design:	B = Output shaft on both sides D = Hollow shaft with shrink disc F = B5 flange type with output shaft H = Hollow shaft O = B5 flange type with hollow shaft P = B5 flange type with hollow shaft and shrink disc S = Output shaft T = Hollow shaft with torque arm U = Hollow shaft with shrink disc and torque arm
3	Size:	02 03 04 05 06 07
4	Number of stages:	2 = 2 gear stages 3 = 3 gear stages
5	Motor type:	11N = Integral motor aluminium IE1 11P = Integral motor aluminium IE3 22P = Integral motor cast iron IE3
6	Motor frame size:	63 71 80 90S/L 100L L100L 112M 132S 132M L132M 160M 160L
7	Number of poles:	04 = 4 poles 06 = 6 poles
8	Power indicator:	D E F G
9	Motor modules:	see from page 225




3. Range

Size	K02	K03	K04	K05	K06	K07
Housing material	Aluminium				Cast iron	

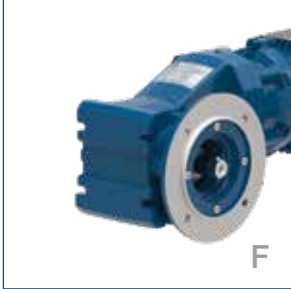
4. Design




B




D




F




H




O




P



S



T



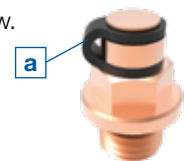
U

B	Output shaft on both sides	P	B5 flange type with hollow shaft and shrink disc
D	Hollow shaft with shrink disc	S	Output shaft
F	B5 flange type with output shaft	T	Hollow shaft with torque arm
H	Hollow shaft	U	Hollow shaft with shrink disc and torque arm
O	B5 flange type with hollow shaft		

5. Venting the gear unit





The helical bevel gear unit sizes K02 to K05 are neither equipped with a venting nor an oil drain screw. They are supplied with lifetime-lubrication.

By default, the helical bevel gear units K06 and K07 are equipped with venting screws with a safety strap for transportation (see illustration). The rubber strap (a) of the venting screw must be removed entirely before the initial startup. The venting screw is placed accordingly to the mounting position (see chapter Mounting positions, page 151)



6. Overhung and axial loads

The overhung loads (F_{rN}) indicated in the respective selection tables apply to gear units with the force acting on the shaft center ($x=l/2$). The permissible overhung loads listed are based on the least favourable loading direction and calculated for standard shafts and standard bearings. Other load directions and action can be calculated with equations Q1 and Q2. If transmission elements are placed on the output shaft, an appropriate factor (f_z) has to be taken into consideration when determining the overhung load.

Gear wheels	Sprockets		V-belts	Flat belts
				
$f_z=1.1$ ($z \leq 17$)	$f_z=1.2$ ($z \leq 13$)	$f_z=1.1$ ($z > 13$)	$f_z=1.8$	$f_z=2.5$

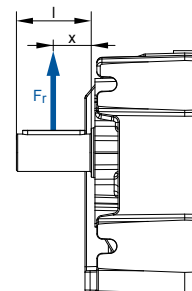
Use the following equations Q1 and Q2 to calculate the permissible radial loads on the output shaft. Q3 is to calculate the real existing shaft loads for your application. The results are to be compared by using the equation Q4.

Q1	$F_{zL} = F_{rN} \cdot a_1$	Variable	Unit	Description
Q2	$F_{zW} = F_W \cdot a_2$	a1		Load action factor - output shaft bearing from table 1
Q3	$F_{Qvorh} = \frac{2 \cdot M_2}{d_0} \cdot f_z$	a2		Load action factor - output shaft from table 1
Q4	$F_{Qvorh} \leq F_{zL}$	d0	[m]	Effective diameter of the transmission element
	$F_{Qvorh} \leq F_{zW}$	M2	[Nm]	Geared motor output torque (from selection tables) or required calculated output torque
		FzL	[N]	Permissible overhung load for output shaft bearings
		FzW	[N]	Permissible overhung load for output shaft
		FrN	[N]	Permissible overhung load from selection tables
		Fw	[N]	Permissible overhung load - Output shaft x=l/2 from table 2
		FQvorh	[N]	Existing overhung load at gear shaft
		fz		Factor for transmission element
		Mmax	[Nm]	Highest possible output torque for coupling operation (table 2)

Always use both equations Q1 and Q2 for your calculations.

x/l						
0	0.25	0.5	0.75	1	1.5	2
a1 → Equation Q1						
1.39	1.18	1.00	0.85	0.73	0.52	0.38
a2 → Equation Q2						
2.00	2.00	1.00	0.55	0.38	0.23	0.17

Table 1: Load action factors a1, a2



Intermediate values can be interpolated linearly. Combined load ($F_r \neq 0$; $F_a = 0$) on request.

	Mmax at Fr = 0	Output torque M2 [Nm]												
		50	100	200	300	400	600	820	1550	3000	4500	8000	13000	18000
		Fw [kN] at x/l = 0.5 → Equation Q2												
Ø 20x40	120	3.3	2.3											
Ø 25x50	230	5.8	5.5	4.0										
Ø 30x60	390		7.5	6.8	5.5	2.6								
Ø 35x70	620			11.0	10.0	9.4	6.2							
Ø 40x80	900				13.0	13.0	11.0	8.5						
Ø 50x100	1730					24.0	24.0	23.0	18.0					
Ø 60x120	2880							31.0	29.0	16.0				
Ø 70x140	4510								44.0	39.0	29.0			
Ø 90x170	9000									71.0	68.0	53.0		
Ø 110x210	16000										105.0	100.0	84.0	
Ø 120x210	20600											127.0	115.0	95.0

Table 2: Permissible overhung load - output shaft x = l/2

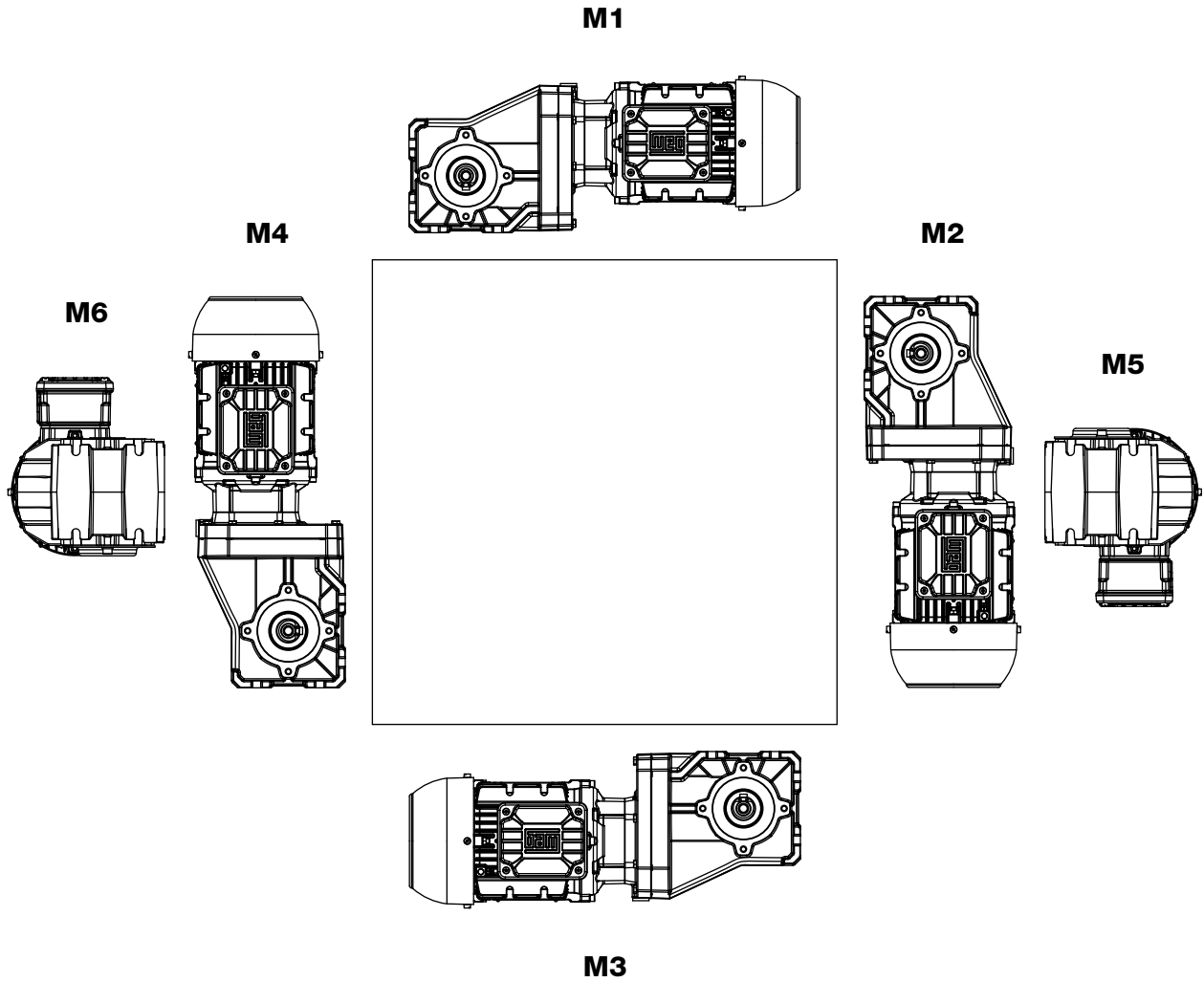
In cases where there is no overhung load, the permissible axial load (push or pull) may be determined by taking 50 % of the permissible overhung loads indicated in the selection tables of the respective type of gear. If there are axial loads or radial and axial components acting on the drive which are extraordinarily high, we recommend to contact the manufacturer.

7. Mounting positions, Position of the terminal box and Cable entry

Mounting positions - Sizes K02 to K05

Gear units K02 to K05 are not ventilated and supplied with lifetime lubrication.

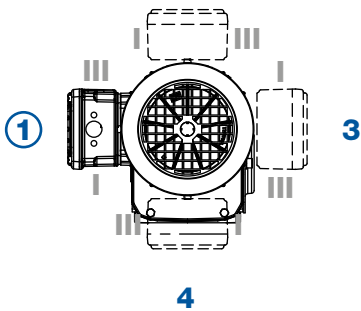
K



Position of the terminal box

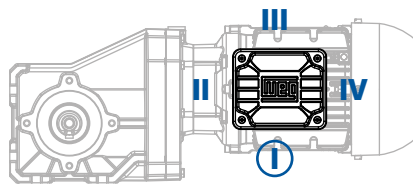
Standard: Position 1

2

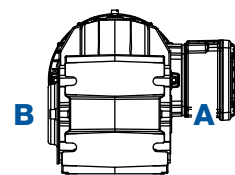


Cable entry

Standard: Position I



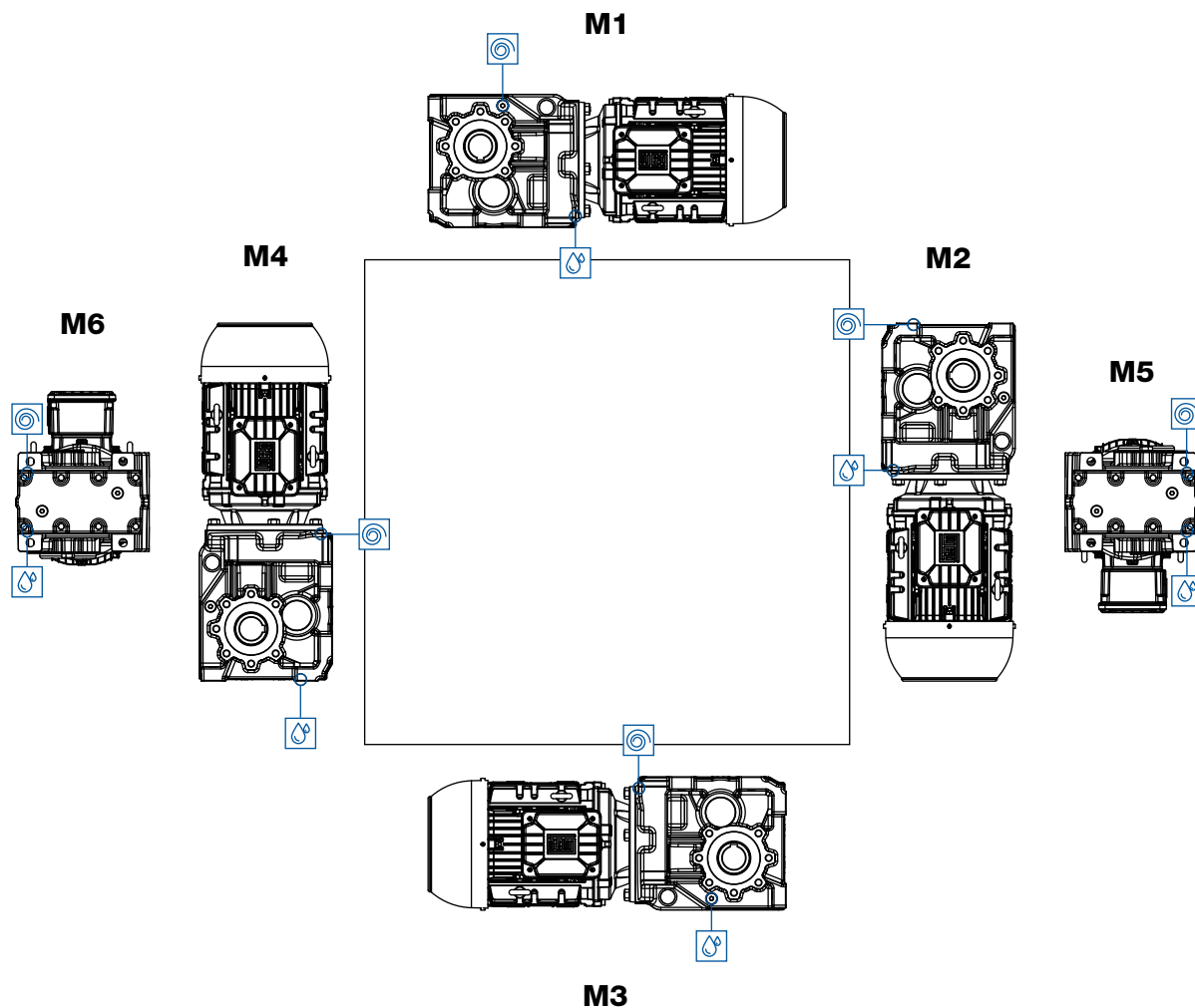
Side indication



Mounting positions - Sizes K06 to K07

Position of the venting screw

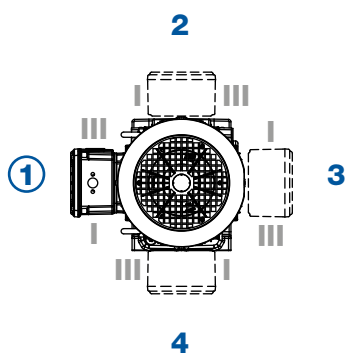
Position of the oil drain screw



K

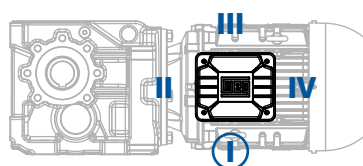
Position of the terminal box

Standard: Position 1

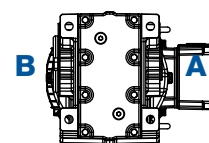


Cable entry

Standard: Position I



Side indication





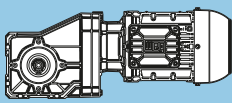
Selection tables - Geared motors

The technical data of the geared motors shown in the selection tables apply to an ambient temperature of +20°C.

The selection tables are calculated with following motor data:

Power (IEC frame size)	Motor series (IE class)
up to 0.55 kW (63 - 80)	11N (IE1) - aluminium
0.75 - 9.2 kW (80 - 132)	11P (IE3) - aluminium
11 - 15 kW (160)	22P (IE3) - cast iron

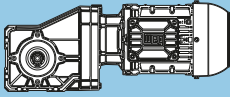
Structure of the selection tables

1							2				
P _N = 0.12 kW							IE1				
50 Hz		60 Hz				at 50 Hz				m kg Dimension sheet see page	
0.12 kW		0.14 kW *)				F _{rN}					
n ₅₀	n ₆₀	M ₂	f _B	i	kN						
min ⁻¹		min ⁻¹		Nm							
3	4	5	6	7	8	9		10		11	

- 1 Rated power of the motor
- 2 Given values are based on the respective efficiency class
- 3 Output speed at 50 Hz
- 4 Output speed at 60 Hz
- 5 Output torque
- 6 Service factor
- 7 Total ratio
- 8 Permissible radial load at midpoint of the output shaft extension (standard bearing) at axial load=0
- 9 Geared motor type
- 10 Weight
- 11 Dimension sheet see page

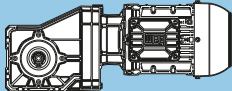
*) Increased rated power at 60 Hz can only be reached together with increased voltage within the wide range (for details see page 208).

Increased rated power
1.2 x P _N

P _N = 0.12 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.12 kW	0.14 kW	M ₂	f _B		F _{rH}				
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	Nm			kN				
3.6	4.3	316	1.90	245.70	8.4	KH053-11N-63-06F KO053-11N-63-06F	20	190	
4.6	5.5	251	2.40	194.73	8.9				
5.6	6.7	205	2.95	245.70	9.2	KH053-11N-63-04E KO053-11N-63-04E	19	190	
3.2	3.8	358	1.15	277.79	2.7	KH043-11N-63-06F KO043-11N-63-06F	16	188	
3.9	4.7	293	1.40	227.16	4.6				
5.0	6.0	231	1.75	179.37	5.6				
6.4	7.7	179	2.25	139.08	6.2				
7.8	9.4	147	2.75	113.83	6.5				
4.9	5.9	232	1.75	277.79	5.6	KH043-11N-63-04E KO043-11N-63-04E	16	188	
6.1	7.3	189	2.15	227.16	6.1				
7.7	9.2	150	2.70	179.37	6.5				
5.0	6.0	228	0.90	177.19	**	KH033-11N-63-06F KO033-11N-63-06F	13	186	
6.3	7.6	181	1.15	140.80	3.3				
8.2	9.8	140	1.45	108.75	4.1				
10	12	112	1.80	86.83	4.5				
12	14	93	2.20	71.93	4.7				
14	17	85	2.40	65.63	4.8				
15	18	75	2.70	58.50	4.9				
6.3	7.6	182	1.15	217.88	3.3	KH033-11N-63-04E KO033-11N-63-04E	12	186	
7.8	9.4	148	1.40	177.19	4.0				
9.8	12	117	1.75	140.80	4.5				
13	16	91	2.25	108.75	4.8				
16	19	72	2.80	86.83	4.9				
13	16	89	1.25	68.88	4.9	KH022-11N-63-06F KO022-11N-63-06F	11	184	
14	17	80	1.30	61.75	5.0				
17	20	69	1.60	53.65	5.1				
19	23	62	1.80	48.10	5.1				
20	24	56	2.00	43.50	5.2				
23	28	50	2.20	39.00	5.2				
26	31	44	2.50	34.27	5.2				
29	35	40	2.80	30.73	5.2				
29	35	40	1.30	30.88	5.2				
37	44	31	2.65	24.05	5.3				
20	24	57	1.95	68.88	5.2				KH022-11N-63-04E KO022-11N-63-04E
22	26	52	2.00	61.75	5.2				
26	31	45	2.50	53.65	5.2				
29	35	40	2.75	48.10	5.2				
32	38	36	3.05	43.50	5.2				
35	42	33	3.40	39.00	5.3				
40	48	29	3.85	34.27	5.3				
45	54	26	4.30	30.73	5.3				
45	54	26	2.00	30.88	5.3				
52	62	22	5.00	26.41	5.3				
57	68	20	4.05	24.05	5.3				
58	70	20	5.60	23.68	5.3				
67	80	17	6.40	20.63	5.3				
71	85	16	5.00	19.50	5.3				
74	89	15	6.95	18.50	5.3				
89	107	13	6.35	15.36	5.3				
89	107	13	7.90	15.41	5.3				
100	120	12	8.45	13.81	5.3				
116	139	10	8.20	11.84	5.1				
119	143	10	9.50	11.60	5.1				
132	158	9	10.25	10.40	4.9				
149	179	8	10.55	9.25	4.7				
162	194	7	11.70	8.51	4.6				
180	216	6	12.50	7.63	4.4				
199	239	6	14.00	6.91	4.2				
264	317	4	18.85	5.20	3.9				
360	432	3	24.10	3.82	3.5				

Legend see page 153

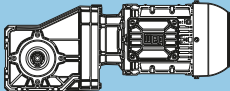
** ...on request

P_N = 0.18 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.18 kW	0.22 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
4.5	5.4	380	2.20	198.00	10.8	KH063-11N-71-06E KO063-11N-71-06E	35	192	
5.7	6.8	301	2.75	156.92	11.2				
3.6	4.3	472	1.30	245.70	6.4	KH053-11N-71-06E KO053-11N-71-06E	22	190	
4.6	5.5	374	1.65	194.73	7.8				
5.9	7.1	290	2.10	151.20	8.6				
7.2	8.6	238	2.55	124.06	9.0				
5.6	6.7	308	1.95	245.70	8.5	KH053-11N-63-04F KO053-11N-63-04F	20	190	
7.0	8.4	244	2.50	194.73	9.0				
3.9	4.7	436	0.95	227.16	**	KH043-11N-71-06E KO043-11N-71-06E	19	188	
5.0	6.0	345	1.20	179.37	3.2				
6.4	7.7	267	1.50	139.08	5.1				
7.9	9.5	219	1.85	113.83	5.8				
10	12	171	2.25	89.17	6.3				
10	12	168	2.40	87.62	6.3				
12	14	140	2.90	72.92	6.6				
19	23	90	2.25	47.07	6.8				
4.9	5.9	349	1.15	277.79	3.0	KH043-11N-63-04F KO043-11N-63-04F	17	188	
6.0	7.2	285	1.45	227.16	4.8				
7.6	9.1	225	1.80	179.37	5.7				
9.9	12	175	2.30	139.08	6.3				
12	14	143	2.85	113.83	6.5				
8.2	9.8	209	1.00	108.75	**	KH033-11N-71-06E KO033-11N-71-06E	15	186	
10	12	167	1.20	86.83	3.6				
12	14	138	1.45	71.93	4.2				
14	17	126	1.60	65.63	4.4				
15	18	112	1.80	58.50	4.5				
18	22	96	2.10	49.88	4.7				
19	23	89	2.25	46.48	4.8				
23	28	75	2.70	38.80	4.9				
25	30	69	2.90	35.90	4.9				
30	36	58	2.25	29.97	5.0				
7.7	9.2	222	0.90	177.19	**	KH033-11N-63-04F KO033-11N-63-04F	13	186	
9.7	12	177	1.15	140.80	3.4				
13	16	137	1.50	108.75	4.2				
16	19	109	1.85	86.83	4.6				
19	23	90	2.25	71.93	4.8				
21	25	82	2.45	65.63	4.8				
23	28	73	2.75	58.50	4.9				
13	16	132	0.85	68.88	**	KH022-11N-71-06E KO022-11N-71-06E	13	184	
14	17	119	0.90	61.75	**				
17	20	103	1.10	53.65	4.8				
19	23	92	1.20	48.10	4.9				
21	25	84	1.35	43.50	5.0				
23	28	75	1.50	39.00	5.0				
26	31	66	1.70	34.27	5.1				
29	35	59	1.90	30.73	5.1				
29	35	59	0.90	30.88	**				
34	41	51	2.20	26.41	5.2				
37	44	46	1.80	24.05	5.2				
38	46	46	2.45	23.68	5.2				
43	52	40	2.80	20.63	5.2				
46	55	38	2.20	19.50	5.2				
58	70	30	2.75	15.36	5.3				

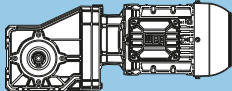


Legend see page 153

** ... on request

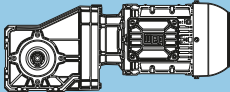
P_N = 0.18 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m	Dimension sheet see page
0.18 kW	0.22 kW	M₂	f_B		F_{rH}				
n₅₀	n₆₀	Nm			kN		kg		
min⁻¹	min⁻¹								
20	24	86	1.30	68.88	5.0		KH022-11N-63-04F KO022-11N-63-04F	11	184
22	26	78	1.35	61.75	5.0				
26	31	67	1.65	53.65	5.1				
28	34	60	1.85	48.10	5.1				
31	37	55	2.05	43.50	5.2				
35	42	49	2.25	39.00	5.2				
40	48	43	2.60	34.27	5.2				
44	53	39	1.35	30.88	5.2				
45	54	39	2.85	30.73	5.2				
52	62	33	3.35	26.41	5.3				
57	68	30	2.70	24.05	5.3				
58	70	30	3.75	23.68	5.3				
66	79	26	4.25	20.63	5.3				
70	84	25	3.35	19.50	5.3				
74	89	23	4.65	18.50	5.3				
89	107	19	4.20	15.36	5.3				
89	107	19	5.25	15.41	5.3				
99	119	17	5.65	13.81	5.3				
116	139	15	5.45	11.84	5.1				
118	142	15	6.35	11.60	5.1				
132	158	13	6.85	10.40	4.9				
148	178	12	7.00	9.25	4.7				
161	193	11	7.80	8.51	4.6				
180	216	10	8.35	7.63	4.4				
198	238	9	9.35	6.91	4.3				
263	316	7	12.50	5.20	3.9				
359	431	5	16.05	3.82	3.5				

K

P_N = 0.25 kW							IE1		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.25 kW	0.30 kW	M₂	f_B		F_{rN}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
3.5 4.6	4.2 5.5	680 525	2.30 3.00	256.14 197.75	19.1 19.7		KH073-11N-71-06F KO073-11N-71-06F	57	194
4.5 5.7 7.4 11 20	5.4 6.8 8.9 13 24	525 416 323 216 118	1.60 2.00 2.55 2.65 2.65	198.00 156.92 121.85 81.53 44.35	12.5 13.1 13.5 13.8 14.0		KH063-11N-71-06F KO063-11N-71-06F	37	192
6.9 8.7	8.3 10	345 274	2.40 3.00	198.00 156.92	13.4 13.7		KH063-11N-71-04E KO063-11N-71-04E	34	192
3.7 4.6 6.0 7.3 9.4 11 23	4.4 5.5 7.2 8.8 11 13 28	652 517 401 329 255 214 102	0.95 1.20 1.50 1.85 2.40 2.65 2.65	245.70 194.73 151.20 124.06 96.08 80.46 38.32	** 5.5 7.5 8.3 8.9 9.2 9.6		KH053-11N-71-06F KO053-11N-71-06F	23	190
5.6 7.0 9.1 11	6.7 8.4 11 13	428 339 264 216	1.45 1.80 2.30 2.80	245.70 194.73 151.20 124.06	7.1 8.2 8.8 9.1		KH053-11N-71-04E KO053-11N-71-04E	21	190
5.0 6.5 7.9 10 10 12 14 14 16 17 19 23	6.0 7.8 9.5 12 12 14 17 19 20 23 28	476 369 302 232 237 193 176 153 144 125 102	0.85 1.10 1.35 1.75 1.60 2.10 2.30 2.65 2.80 1.65 2.65	179.37 139.08 113.83 87.62 89.17 72.92 66.20 57.58 54.18 47.07 38.49	** 2.1 4.4 5.6 5.6 6.1 6.3 6.5 6.5 6.7 6.8		KH043-11N-71-06F KO043-11N-71-06F	20	188
4.9 6.0 7.6 9.9 12 14 15 16 29	5.9 7.2 9.1 12 14 18 19 35	484 396 313 242 198 155 153 82	0.85 1.05 1.30 1.70 2.05 2.45 2.65 2.45	277.79 227.16 179.37 139.08 113.83 89.17 87.62 47.07	** ** 4.1 5.5 6.0 6.4 6.5 6.9		KH043-11N-71-04E KO043-11N-71-04E	17	188
10 13 14 15 18 19 23 25 30 31 37	12 16 17 18 22 23 28 30 36 37 44	230 191 174 155 132 123 103 95 80 76 65	0.90 1.05 1.15 1.30 1.55 1.65 1.95 2.15 1.65 2.65 2.50	86.83 71.93 65.63 58.50 49.88 46.48 38.80 35.90 29.97 28.67 24.38	** 3.0 3.5 3.9 4.3 4.4 4.6 4.7 4.8 4.9 5.0		KH033-11N-71-06F KO033-11N-71-06F	16	186
9.7 13 16 19 21 23 27 29 35 46	12 16 19 23 25 28 32 35 42 55	245 190 151 125 114 102 87 81 68 52	0.85 1.10 1.35 1.60 1.75 2.00 2.35 2.50 3.00 2.50	140.80 108.75 86.83 71.93 65.63 58.50 49.88 46.48 38.80 29.97	** 3.1 3.9 4.4 4.5 4.6 4.8 4.8 4.9 5.0		KH033-11N-71-04E KO033-11N-71-04E	13	186

Legend see page 153

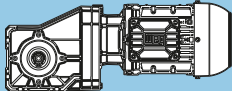
** ... on request

P _N = 0.25 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.25 kW	0.30 kW	M ₂	f _B		F _{rH}				
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	Nm			kN				
17	20	142	0.80	53.65	**	KH022-11N-71-06F KO022-11N-71-06F	14	184	
19	23	128	0.90	48.10	**				
21	25	115	1.00	43.50	**				
23	28	104	1.10	39.00	4.8				
26	31	91	1.25	34.27	4.9				
29	35	82	1.35	30.73	5.0				
34	41	70	1.60	26.41	5.1				
37	44	64	1.30	24.05	5.1				
38	46	63	1.80	23.68	5.1				
44	53	55	2.05	20.63	5.2				
46	55	52	1.60	19.50	5.2				
49	59	49	2.20	18.50	5.2				
58	70	41	2.50	15.41	5.2				
59	71	41	2.00	15.36	5.2				
65	78	37	2.70	13.81	5.2				
76	91	31	2.60	11.84	5.3				
78	94	31	3.00	11.60	5.3				
20	24	120	0.95	68.88	**	KH022-11N-71-04E KO022-11N-71-04E	12	184	
22	26	108	0.95	61.75	**				
26	31	94	1.20	53.65	4.9				
28	34	84	1.35	48.10	5.0				
31	37	76	1.50	43.50	5.0				
35	42	68	1.65	39.00	5.1				
40	48	60	1.85	34.27	5.1				
44	53	54	0.95	30.88	**				
45	54	54	2.10	30.73	5.2				
52	62	46	2.40	26.41	5.2				
57	68	42	1.95	24.05	5.2				
58	70	41	2.70	23.68	5.2				
66	79	36	3.10	20.63	5.2				
70	84	34	2.40	19.50	5.3				
74	89	32	3.35	18.50	5.3				
89	107	27	3.05	15.36	5.3				
89	107	27	3.80	15.41	5.3				
99	119	24	4.05	13.81	5.3				
116	139	21	3.95	11.84	5.1				
118	142	20	4.60	11.60	5.1				
132	158	18	4.95	10.40	4.9				
148	178	16	5.05	9.25	4.7				
161	193	15	5.65	8.51	4.6				
180	216	13	6.05	7.63	4.4				
198	238	12	6.75	6.91	4.3				
263	316	9	8.95	5.20	3.9				
359	431	7	11.70	3.82	3.5				

K

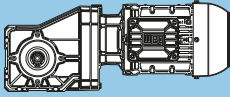
Legend see page 153

** ... on request

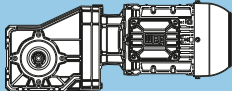
P_N = 0.37 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.37 kW	0.44 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
3.6	4.3	984	1.60	256.14	17.4	KH073-11N-80-06E KO073-11N-80-06E	56	194	
4.7	5.6	760	2.05	197.75	18.7				
5.5	6.6	637	2.45	165.85	19.3				
5.2	6.2	686	2.30	256.14	19.1	KH073-11N-71-04F KO073-11N-71-04F	54	194	
6.7	8.0	529	2.95	197.75	19.6				
4.6	5.5	761	1.10	198.00	10.6	KH063-11N-80-06E KO063-11N-80-06E	36	192	
5.9	7.1	603	1.40	156.92	12.0				
7.6	9.1	468	1.80	121.85	12.9				
9.2	11	384	2.15	99.98	13.3				
11	13	313	1.85	81.53	13.5				
12	14	297	2.80	77.42	13.6				
21	25	170	1.85	44.35	13.9				
6.7	8.0	530	1.55	198.00	12.5				KH063-11N-71-04F KO063-11N-71-04F
8.4	10	420	2.00	156.92	13.1				
11	13	326	2.55	121.85	13.5				
16	19	218	2.65	81.53	13.8				
30	36	119	2.65	44.35	14.0				
4.7	5.6	748	0.85	194.73	**	KH053-11N-80-06E KO053-11N-80-06E	23	190	
6.1	7.3	581	1.05	151.20	3.6				
7.4	8.9	477	1.30	124.06	6.3				
9.6	12	369	1.65	96.08	7.9				
11	13	309	1.85	80.46	8.5				
13	16	281	2.15	73.08	8.7				
14	17	245	2.45	63.77	9.0				
15	18	231	2.60	60.26	9.1				
24	29	147	1.85	38.32	9.5				
5.4	6.5	658	0.95	245.70	**	KH053-11N-71-04F KO053-11N-71-04F	21	190	
6.8	8.2	521	1.20	194.73	5.4				
8.7	10	405	1.50	151.20	7.4				
11	13	332	1.85	124.06	8.3				
14	17	257	2.35	96.08	8.9				
16	19	215	2.65	80.46	9.1				
34	41	103	2.65	38.32	9.6				
8.1	9.7	437	0.95	113.83	**	KH043-11N-80-06E KO043-11N-80-06E	20	190	
10	12	343	1.15	89.17	3.3				
10	12	337	1.20	87.62	3.5				
13	16	280	1.45	72.92	4.8				
14	17	254	1.60	66.20	5.3				
16	19	221	1.85	57.58	5.8				
17	20	208	1.95	54.18	5.9				
20	24	181	1.15	47.07	6.2				
21	25	172	2.35	44.64	6.3				
21	25	169	2.40	43.93	6.3				
24	29	148	1.85	38.49	6.5				
25	30	140	2.90	36.54	6.6				
25	30	141	2.85	36.78	6.5				
30	36	117	2.40	30.39	6.7				
39	47	91	2.90	23.57	6.8				
7.4	8.9	480	0.85	179.37	**	KH043-11N-71-04F KO043-11N-71-04F	18	188	
9.5	11	372	1.10	139.08	1.9				
12	14	305	1.35	113.83	4.3				
15	18	235	1.75	87.62	5.6				
15	18	239	1.60	89.17	5.5				
18	22	195	2.05	72.92	6.1				
20	24	177	2.30	66.20	6.3				
23	28	154	2.60	57.58	6.5				
24	29	145	2.80	54.18	6.5				
28	34	126	1.60	47.07	6.6				
34	41	103	2.65	38.49	6.8				

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** ... on request

P_N = 0.37 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.37 kW	0.44 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
14	17	252	0.80	65.63	**	KH033-11N-80-06E KO033-11N-80-06E	16	186	
16	19	225	0.90	58.50	**				
18	22	192	1.05	49.88	3.0				
20	24	179	1.15	46.48	3.4				
24	29	149	1.35	38.80	4.0				
26	31	138	1.50	35.90	4.2				
30	36	116	1.75	30.29	4.5				
31	37	115	1.15	29.97	4.5				
32	38	110	1.85	28.67	4.6				
38	46	94	1.75	24.38	4.7				
42	50	83	2.45	21.67	4.8				
47	56	74	2.20	19.37	4.9				
61	73	58	2.85	14.96	5.0				
15	18	232	0.90	86.83	**	KH033-11N-71-04F KO033-11N-71-04F	14	186	
18	22	193	1.05	71.93	3.0				
20	24	176	1.15	65.63	3.4				
23	28	157	1.30	58.50	3.8				
26	31	134	1.50	49.88	4.2				
28	34	124	1.65	46.48	4.4				
34	41	104	1.95	38.80	4.6				
37	44	96	2.10	35.90	4.7				
44	53	80	1.65	29.97	4.8				
46	55	77	2.65	28.67	4.9				
54	65	65	2.50	24.38	4.9				
27	32	132	0.85	34.27	**				KH022-11N-80-06E KO022-11N-80-06E
30	36	118	0.95	30.73	**				
35	42	101	1.10	26.41	4.8				
38	46	92	0.90	24.05	**				
39	47	91	1.25	23.68	4.9				
45	54	79	1.40	20.63	5.0				
47	56	75	1.10	19.50	5.0				
50	60	71	1.55	18.50	5.1				
60	72	59	1.40	15.36	5.1				
60	72	59	1.75	15.41	5.1				
67	80	53	1.85	13.81	5.2				
78	94	46	1.80	11.84	5.2				
79	95	45	2.10	11.60	5.2				
88	106	40	2.25	10.40	5.2				
99	119	36	2.30	9.25	5.2				
108	130	33	2.55	8.51	5.3				
121	145	29	2.75	7.63	5.1				
25	30	144	0.80	53.65	**	KH022-11N-71-04F KO022-11N-71-04F	12	184	
27	32	129	0.90	48.10	**				
30	36	116	0.95	43.50	**				
34	41	104	1.10	39.00	4.8				
39	47	92	1.20	34.27	4.9				
43	52	82	1.35	30.73	5.0				
50	60	71	1.60	26.41	5.1				
55	66	64	1.30	24.05	5.1				
56	67	63	1.75	23.68	5.1				
64	77	55	2.00	20.63	5.2				
68	82	52	1.60	19.50	5.2				
71	85	50	2.20	18.50	5.2				
86	103	41	2.50	15.41	5.2				
86	103	41	2.00	15.36	5.2				
96	115	37	2.65	13.81	5.2				
111	133	32	2.60	11.84	5.3				
114	137	31	3.00	11.60	5.2				
127	152	28	3.25	10.40	5.0				
143	172	25	3.30	9.25	4.8				
155	186	23	3.65	8.51	4.7				
173	208	20	3.95	7.63	4.5				
191	229	19	4.40	6.91	4.4				
254	305	14	5.85	5.20	4.0				
346	415	10	7.55	3.82	3.6				

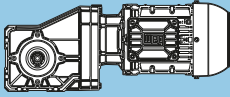
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P_N = 0.55 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.55 kW	0.66 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
3.6	4.3	1447	1.10	256.14	13.0	KH073-11N-80-06F KO073-11N-80-06F	56	194	
4.7	5.6	1117	1.40	197.75	16.4				
5.6	6.7	937	1.70	165.85	17.7				
7.1	8.5	735	2.15	130.16	18.8				
9.3	11	564	2.30	99.87	19.5				
9.3	11	567	2.75	100.45	19.5				
20	24	269	2.30	47.56	20.3				
5.5	6.6	951	1.65	256.14	17.6	KH073-11N-80-04E KO073-11N-80-04E	56	194	
7.2	8.6	734	2.15	197.75	18.8				
8.5	10	616	2.55	165.85	19.3				
5.9	7.1	886	0.95	156.92	**	KH063-11N-80-06F KO063-11N-80-06F	36	192	
7.6	9.1	688	1.20	121.85	11.3				
9.3	11	565	1.50	99.98	12.3				
11	13	461	1.25	81.53	12.9				
12	14	437	1.90	77.42	13.0				
14	17	365	2.25	64.62	13.4				
16	19	333	2.50	58.89	13.5				
19	23	283	2.90	50.17	13.6				
19	23	274	3.00	48.56	13.7				
21	25	251	1.25	44.35	13.7				
26	31	199	2.30	35.15	13.9				
7.1	8.5	735	1.15	198.00	10.9	KH063-11N-80-04E KO063-11N-80-04E	36	192	
9.0	11	583	1.45	156.92	12.2				
12	14	452	1.85	121.85	13.0				
14	17	371	2.25	99.98	13.3				
17	20	303	1.90	81.53	13.6				
18	22	287	2.90	77.42	13.6				
32	38	165	1.90	44.35	13.9				
7.5	9.0	701	0.90	124.06	**	KH053-11N-80-06F KO053-11N-80-06F	23	190	
9.7	12	543	1.15	96.08	4.8				
12	14	454	1.25	80.46	6.7				
13	16	413	1.50	73.08	7.3				
15	18	340	1.80	60.26	8.2				
15	18	360	1.70	63.77	8.0				
19	23	279	2.15	49.43	8.7				
19	23	280	2.15	49.52	8.7				
22	26	237	2.55	42.00	9.0				
23	28	230	2.65	40.63	9.1				
24	29	216	1.25	38.32	9.1				
31	37	172	2.30	30.37	9.4				
7.3	8.8	723	0.85	194.73	**	KH053-11N-80-04E KO053-11N-80-04E	23	190	
9.4	11	561	1.10	151.20	4.3				
11	13	461	1.35	124.06	6.6				
15	18	357	1.70	96.08	8.0				
18	22	299	1.90	80.46	8.6				
19	23	271	2.25	73.08	8.8				
22	26	237	2.55	63.77	9.0				
23	28	224	2.70	60.26	9.1				
37	44	142	1.90	38.32	9.5				



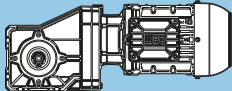
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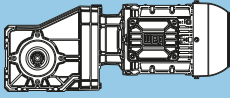
P _N = 0.55 kW							IE1		
50 Hz 0.55 kW		60 Hz 0.66 kW		i	at 50 Hz			m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	M ₂ Nm	f _B		F _{rH} kN				
10	12	504	0.80	89.17	**	KH043-11N-80-06F KO043-11N-80-06F	20	188	
11	13	495	0.85	87.62	**				
13	16	412	1.00	72.92	**				
14	17	374	1.10	66.20	1.8				
16	19	325	1.25	57.58	3.8				
17	20	306	1.35	54.18	4.3				
20	24	266	0.80	47.07	**				
21	25	252	1.60	44.64	5.3				
21	25	248	1.65	43.93	5.4				
24	29	217	1.25	38.49	5.8				
25	30	206	1.95	36.54	5.9				
25	30	208	1.95	36.78	5.9				
31	37	172	1.65	30.39	6.3				
31	37	168	2.40	29.81	6.3				
33	40	159	2.55	28.13	6.4				
39	47	133	2.00	23.57	6.6				
48	58	109	2.30	19.29	6.7				
63	76	84	2.75	14.85	6.9				
10	12	516	0.80	139.08	**	KH043-11N-80-04E KO043-11N-80-04E	19	188	
12	14	423	0.95	113.83	**				
16	19	331	1.15	89.17	3.6				
16	19	325	1.25	87.62	3.8				
19	23	271	1.50	72.92	5.0				
21	25	246	1.65	66.20	5.4				
25	30	214	1.90	57.58	5.9				
26	31	201	2.00	54.18	6.0				
30	36	175	1.15	47.07	6.3				
32	38	166	2.45	44.64	6.4				
32	38	163	2.50	43.93	6.4				
37	44	143	1.90	38.49	6.5				
38	46	137	2.95	36.78	6.6				
39	47	136	2.95	36.54	6.6				
47	56	113	2.50	30.39	6.7				
60	72	88	3.00	23.57	6.9				
20	24	263	0.80	46.48	**	KH033-11N-80-06F KO033-11N-80-06F	16	186	
24	29	219	0.95	38.80	**				
26	31	203	1.00	35.90	**				
31	37	169	0.80	29.97	**				
31	37	171	1.20	30.29	3.5				
32	38	162	1.25	28.67	3.7				
38	46	138	1.20	24.38	4.2				
43	52	122	1.65	21.67	4.4				
48	58	109	1.50	19.37	4.6				
56	67	93	2.20	16.47	4.7				
62	74	85	1.95	14.96	4.8				
73	88	72	2.70	12.81	4.9				
78	94	68	2.45	11.94	4.9				
22	26	244	0.85	65.63	**	KH033-11N-80-04E KO033-11N-80-04E	16	186	
24	29	217	0.95	58.50	**				
28	34	185	1.10	49.88	3.2				
30	36	173	1.20	46.48	3.5				
36	43	144	1.40	38.80	4.1				
39	47	133	1.55	35.90	4.2				
47	56	112	1.80	30.29	4.5				
47	56	111	1.20	29.97	4.5				
49	59	106	1.90	28.67	4.6				
58	70	91	1.80	24.38	4.8				
65	78	80	2.50	21.67	4.8				
73	88	72	2.30	19.37	4.9				
95	114	56	2.95	14.96	5.0				

Legend see page 153

** ... on request

P_N = 0.55 kW						IE1			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.55 kW	0.66 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
39	47	134	0.85	23.68	**	KH022-11N-80-06F KO022-11N-80-06F	14	184	
45	54	117	0.95	20.63	**				
50	60	105	1.05	18.50	4.8				
60	72	87	1.20	15.41	5.0				
61	73	87	0.95	15.36	**				
67	80	78	1.25	13.81	5.0				
79	95	67	1.25	11.84	5.1				
80	96	66	1.45	11.60	5.1				
89	107	59	1.55	10.40	5.1				
101	121	52	1.60	9.25	5.2				
109	131	48	1.75	8.51	5.2				
122	146	43	1.90	7.63	5.2				
135	162	39	2.10	6.91	5.0				
179	215	29	2.80	5.20	4.5				
36	43	145	0.80	39.00	**				KH022-11N-80-04E KO022-11N-80-04E
41	49	127	0.90	34.27	**				
46	55	114	1.00	30.73	**				
54	65	98	1.15	26.41	4.9				
59	71	89	0.95	24.05	**				
60	72	88	1.30	23.68	4.9				
69	83	77	1.45	20.63	5.0				
73	88	72	1.15	19.50	5.1				
76	91	69	1.60	18.50	5.1				
92	110	57	1.45	15.36	5.2				
92	110	57	1.80	15.41	5.2				
102	122	51	1.90	13.81	5.2				
120	144	44	1.85	11.84	5.2				
122	146	43	2.15	11.60	5.2				
136	163	39	2.35	10.40	5.0				
153	184	34	2.40	9.25	4.8				
166	199	32	2.65	8.51	4.6				
185	222	28	2.85	7.63	4.4				
205	246	26	3.20	6.91	4.3				
272	326	19	4.20	5.20	3.9				
371	445	14	5.45	3.82	3.5				

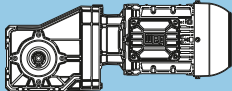


P_N = 0.75 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.75 kW	0.90 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
3.7	4.4	1952	0.80	256.14	**	KH073-11P-90S/L-06E KO073-11P-90S/L-06E	67	194	
4.8	5.8	1507	1.05	197.75	12.2				
5.7	6.8	1264	1.25	165.85	15.1				
7.2	8.6	992	1.60	130.16	17.4				
9.4	11	761	1.70	99.87	18.7				
9.4	11	765	2.05	100.45	18.7				
11	13	633	2.45	83.09	19.3				
12	14	588	2.65	77.11	19.4				
13	16	539	2.90	70.67	19.6				
20	24	362	1.70	47.56	20.1				
26	31	280	2.75	36.72	20.2				
5.5	6.6	1292	1.20	256.14	14.8	KH073-11P-80-04F KO073-11P-80-04F	58	194	
7.2	8.6	998	1.60	197.75	17.3				
8.6	10	837	1.90	165.85	18.3				
11	13	657	2.40	130.16	19.2				
14	17	504	2.60	99.87	19.7				
30	36	240	2.60	47.56	20.3				
7.7	9.2	928	0.90	121.85	**	KH063-11P-90S/L-06E KO063-11P-90S/L-06E	47	192	
9.4	11	762	1.10	99.98	10.6				
12	14	621	0.95	81.53	**				
12	14	590	1.40	77.42	12.1				
15	18	492	1.70	64.62	12.7				
16	19	449	1.85	58.89	13.0				
19	23	370	2.25	48.56	13.3				
19	23	382	2.15	50.17	13.3				
21	25	338	0.95	44.35	**				
23	28	314	2.65	41.17	13.5				
24	29	304	2.75	39.83	13.6				
27	32	268	1.70	35.15	13.7				
34	41	208	2.45	27.29	13.8				
42	50	171	2.95	22.40	13.9				
7.2	8.6	999	0.85	198.00	**	KH063-11P-80-04F KO063-11P-80-04F	38	192	
9.0	11	792	1.05	156.92	10.3				
12	14	615	1.35	121.85	11.9				
14	17	504	1.65	99.98	12.7				
17	20	411	1.40	81.53	13.2				
18	22	391	2.10	77.42	13.2				
22	26	326	2.55	64.62	13.5				
24	29	297	2.80	58.89	13.6				
32	38	224	1.40	44.35	13.8				
40	48	177	2.60	35.15	13.9				
9.8	12	732	0.85	96.08	**	KH053-11P-90S/L-06E KO053-11P-90S/L-06E	34	190	
12	14	613	0.95	80.46	**				
13	16	557	1.10	73.08	4.4				
15	18	486	1.25	63.77	6.1				
16	19	459	1.35	60.26	6.6				
19	23	377	1.60	49.43	7.8				
19	23	377	1.60	49.52	7.8				
22	26	320	1.90	42.00	8.4				
23	28	310	1.95	40.63	8.5				
25	30	292	0.95	38.32	**				
27	32	263	2.30	34.53	8.8				
30	36	240	2.55	31.46	9.0				
31	37	231	1.70	30.37	9.1				
34	41	209	2.90	27.39	9.2				
40	48	180	2.45	23.58	9.3				
49	59	147	2.95	19.35	9.5				

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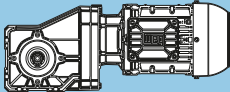
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** ... on request

P_N = 0.75 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.75 kW	0.90 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{TN} kN				
9.4	11	763	0.80	151.20	**				
11	13	626	1.00	124.06	**				
15	18	485	1.25	96.08	6.2				
18	22	406	1.40	80.46	7.4				
19	23	369	1.65	73.08	7.9				
22	26	322	1.90	63.77	8.4				
24	29	304	2.00	60.26	8.5				
29	35	249	2.45	49.43	8.9				
29	35	250	2.45	49.52	8.9				
34	41	212	2.85	42.00	9.2				
35	42	205	2.95	40.63	9.2				
37	44	193	1.40	38.32	9.3				
47	56	153	2.60	30.37	9.4				
14	17	504	0.80	66.20	**				
16	19	439	0.95	57.58	**				
17	20	413	1.00	54.18	**				
21	25	340	1.20	44.64	3.3				
21	25	335	1.20	43.93	3.5				
24	29	293	0.95	38.49	**				
26	31	280	1.45	36.78	4.8				
26	31	278	1.45	36.54	4.9				
31	37	232	1.25	30.39	5.6				
32	38	227	1.80	29.81	5.7				
33	40	214	1.90	28.13	5.9				
40	48	180	1.50	23.57	6.2				
44	53	162	2.35	21.25	6.4				
49	59	147	1.70	19.29	6.5				
54	65	133	2.70	17.39	6.6				
63	76	113	2.05	14.85	6.7				
84	101	86	2.50	11.22	6.9				
102	122	70	2.90	9.18	6.9				
16	19	442	0.95	87.62	**				
16	19	450	0.85	89.17	**				
19	23	368	1.10	72.92	2.2				
21	25	334	1.20	66.20	3.5				
25	30	290	1.40	57.58	4.6				
26	31	273	1.50	54.18	5.0				
30	36	237	0.85	47.07	**				
32	38	225	1.80	44.64	5.7				
32	38	222	1.85	43.93	5.8				
37	44	194	1.40	38.49	6.1				
39	47	184	2.20	36.54	6.2				
39	47	186	2.20	36.78	6.2				
47	56	153	1.85	30.39	6.5				
48	58	150	2.70	29.81	6.5				
50	60	142	2.85	28.13	6.5				
60	72	119	2.20	23.57	6.7				
74	89	97	2.55	19.29	6.8				
31	37	231	0.90	30.29	**				
33	40	218	0.95	28.67	**				
39	47	186	0.90	24.38	**				
43	52	165	1.25	21.67	3.7				
49	59	148	1.15	19.37	4.0				
57	68	126	1.60	16.47	4.4				
63	76	114	1.45	14.96	4.5				
73	88	98	2.00	12.81	4.7				
79	95	91	1.80	11.94	4.7				
94	113	76	2.35	10.00	4.9				
104	125	69	2.40	9.03	4.9				
137	164	52	2.85	6.86	5.0				

Legend see page 153

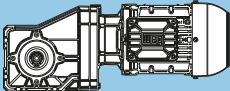
** ... on request

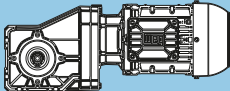
P_N = 0.75 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
0.75 kW	0.90 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rH} kN				
28	34	252	0.80	49.88	**	KH033-11P-80-04F KO033-11P-80-04F	17	186	
31	37	235	0.90	46.48	**				
37	44	196	1.05	38.80	2.9				
40	48	181	1.15	35.90	3.3				
47	56	151	0.90	29.97	**				
47	56	153	1.35	30.29	3.9				
50	60	145	1.40	28.67	4.1				
58	70	123	1.35	24.38	4.4				
66	79	109	1.85	21.67	4.6				
73	88	98	1.70	19.37	4.7				
86	103	83	2.45	16.47	4.8				
95	114	76	2.20	14.96	4.9				
111	133	65	3.00	12.81	5.0				
119	143	60	2.75	11.94	5.0				
51	61	141	0.80	18.50	**	KH022-11P-90S/L-06E KO022-11P-90S/L-06E	25	184	
61	73	117	0.90	15.41	**				
68	82	105	0.95	13.81	**				
79	95	90	0.90	11.84	**				
81	97	88	1.05	11.60	4.9				
90	108	79	1.15	10.40	5.0				
102	122	71	1.15	9.25	5.1				
110	132	65	1.30	8.51	5.1				
123	148	58	1.40	7.63	5.2				
136	163	53	1.55	6.91	5.0				
181	217	40	2.05	5.20	4.5				
246	295	29	2.65	3.82	4.1				
54	65	133	0.85	26.41	**				KH022-11P-80-04F KO022-11P-80-04F
60	72	119	0.95	23.68	**				
69	83	104	1.10	20.63	4.8				
73	88	98	0.85	19.50	**				
77	92	93	1.15	18.50	4.9				
92	110	78	1.05	15.36	5.0				
92	110	78	1.30	15.41	5.0				
103	124	70	1.40	13.81	5.1				
120	144	60	1.40	11.84	5.1				
122	146	59	1.60	11.60	5.1				
137	164	53	1.70	10.40	5.0				
154	185	47	1.75	9.25	4.8				
167	200	43	1.95	8.51	4.7				
186	223	39	2.10	7.63	4.5				
206	247	35	2.35	6.91	4.3				
273	328	26	3.10	5.20	3.9				
372	446	19	4.05	3.82	3.5				

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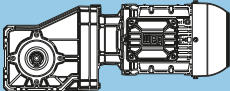
Legend see page 153

** ... on request

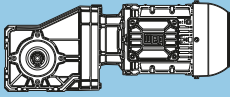
P_N = 1.1 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
1.1 kW	1.3 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
5.7	6.8	1849	0.85	256.14	**		KH073-11P-90S/L-04E KO073-11P-90S/L-04E	64	194
7.4	8.9	1428	1.10	197.75	13.3				
8.8	11	1197	1.30	165.85	15.8				
11	13	940	1.65	130.16	17.7				
14	17	725	2.15	100.45	18.9				
15	18	721	1.80	99.87	18.9				
18	22	600	2.60	83.09	19.4				
19	23	557	2.80	77.11	19.5				
31	37	343	1.80	47.56	20.1				
40	48	265	2.90	36.72	20.3				
5.7	6.8	1844	0.85	165.85	**		KH073-11P-100L-06D KO073-11P-100L-06D	75	194
7.3	8.8	1447	1.10	130.16	13.0				
9.4	11	1117	1.40	100.45	16.4				
9.5	11	1110	1.20	99.87	16.5				
11	13	924	1.70	83.09	17.8				
12	14	857	1.85	77.11	18.2				
13	16	786	2.00	70.67	18.6				
15	18	681	2.30	61.25	19.1				
15	18	719	2.20	64.67	18.9				
18	22	575	2.70	51.72	19.5				
19	23	564	2.75	50.75	19.5				
20	24	529	1.20	47.56	19.6				
26	31	408	1.90	36.72	20.0				
31	37	342	2.70	30.79	20.1				
12	14	880	0.95	121.85	**				
15	18	722	1.15	99.98	11.0				
18	22	589	1.00	81.53	**				
19	23	559	1.50	77.42	12.3				
23	28	467	1.80	64.62	12.9				
25	30	425	1.95	58.89	13.1				
29	35	362	2.30	50.17	13.4				
30	36	351	2.35	48.56	13.4				
33	40	320	1.00	44.35	**				
35	42	297	2.80	41.17	13.6				
37	44	288	2.90	39.83	13.6				
41	49	254	1.80	35.15	13.7				
53	64	197	2.55	27.29	13.9				
12	14	861	1.00	77.42	**		KH063-11P-100L-06D KO063-11P-100L-06D	55	192
15	18	718	1.15	64.62	11.0				
16	19	655	1.30	58.89	11.6				
19	23	558	1.50	50.17	12.3				
19	23	540	1.55	48.56	12.4				
23	28	458	1.80	41.17	12.9				
24	29	443	1.90	39.83	13.0				
27	32	391	1.20	35.15	13.2				
28	34	376	2.20	33.85	13.3				
30	36	354	2.35	31.88	13.4				
34	41	309	2.55	27.83	13.6				
35	42	303	1.65	27.29	13.6				
42	50	249	2.05	22.40	13.7				
43	52	245	3.00	22.07	13.7				
54	65	193	2.60	17.34	13.9				
15	18	694	0.90	96.08	**		KH053-11P-90S/L-04E KO053-11P-90S/L-04E	31	190
18	22	581	1.00	80.46	**				
20	24	528	1.15	73.08	5.2				
23	28	460	1.35	63.77	6.6				
24	29	435	1.40	60.26	7.0				
29	35	357	1.70	49.43	8.0				
29	35	358	1.70	49.52	8.0				
35	42	303	2.00	42.00	8.5				
36	43	293	2.05	40.63	8.6				
38	46	277	1.00	38.32	**				
42	50	249	2.45	34.53	8.9				
46	55	227	2.65	31.46	9.1				
48	58	219	1.80	30.37	9.1				
62	74	170	2.55	23.58	9.4				

P _N = 1.1 kW						IE3		
50 Hz 1.1 kW	60 Hz 1.3 kW	M ₂ Nm	f _B	i	at 50 Hz		m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rH} kN			
15	18	709	0.85	63.77	**	KH053-11P-100L-06D KO053-11P-100L-06D	42	190
16	19	670	0.90	60.26	**			
19	23	550	1.10	49.43	4.6			
19	23	550	1.10	49.52	4.6			
23	28	467	1.30	42.00	6.5			
23	28	452	1.35	40.63	6.7			
27	32	384	1.60	34.53	7.7			
30	36	350	1.75	31.46	8.1			
31	37	338	1.20	30.37	8.2			
35	42	305	2.00	27.39	8.5			
39	47	266	2.30	23.93	8.8			
40	48	262	1.65	23.58	8.8			
48	58	219	2.75	19.73	9.1			
49	59	215	2.05	19.35	9.1			
63	76	167	2.60	14.98	9.4			
20	24	527	0.80	72.92	**	KH043-11P-90S/L-04E KO043-11P-90S/L-04E	28	188
22	26	478	0.85	66.20	**			
25	30	416	1.00	57.58	**			
27	32	391	1.05	54.18	**			
33	40	317	1.30	43.93	4.0			
33	40	322	1.25	44.64	3.9			
38	46	278	1.00	38.49	**			
40	48	264	1.55	36.54	5.1			
40	48	266	1.55	36.78	5.1			
48	58	219	1.30	30.39	5.8			
49	59	215	1.90	29.81	5.8			
52	62	203	2.00	28.13	6.0			
62	74	170	1.55	23.57	6.3			
68	82	153	2.45	21.25	6.5			
75	90	139	1.80	19.29	6.6			
84	101	126	2.85	17.39	6.7			
98	118	107	2.15	14.85	6.8			
130	156	81	2.65	11.22	6.9			
21	25	496	0.85	44.64	**	KH043-11P-100L-06D KO043-11P-100L-06D	38	188
22	26	488	0.85	43.93	**			
26	31	409	1.00	36.78	**			
26	31	406	1.00	36.54	**			
31	37	338	0.85	30.39	**			
32	38	331	1.25	29.81	3.6			
34	41	313	1.30	28.13	4.1			
40	48	262	1.00	23.57	**			
44	53	236	1.60	21.25	5.6			
49	59	214	1.20	19.29	5.9			
54	65	193	1.85	17.39	6.1			
64	77	165	1.40	14.85	6.4			
67	80	157	2.15	14.10	6.4			
80	96	131	2.40	11.81	6.6			
84	101	125	1.75	11.22	6.7			
99	119	106	2.80	9.57	6.8			
103	124	102	2.00	9.18	6.8			
127	152	83	2.30	7.44	6.9			
152	182	69	2.65	6.23	6.9			
41	49	259	0.80	35.90	**	KH033-11P-90S/L-04E KO033-11P-90S/L-04E	24	186
48	58	219	0.95	30.29	**			
51	61	207	1.00	28.67	**			
60	72	176	0.95	24.38	**			
67	80	156	1.30	21.67	3.9			
75	90	140	1.20	19.37	4.1			
88	106	119	1.70	16.47	4.4			
97	116	108	1.55	14.96	4.6			
114	137	93	2.10	12.81	4.7			
122	146	86	1.90	11.94	4.8			
146	175	72	2.50	10.00	4.9			
161	193	65	2.50	9.03	4.9			

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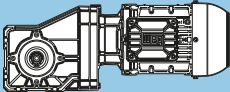
P_N = 1.1 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
1.1 kW	1.3 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
44	53	241	0.85	21.67	**	KH033-11P-100L-06D KO033-11P-100L-06D	35	186	
49	59	215	0.80	19.37	**				
57	68	183	1.10	16.47	3.2				
63	76	166	1.00	14.96	**				
74	89	142	1.35	12.81	4.1				
79	95	133	1.25	11.94	4.3				
95	114	111	1.65	10.00	4.5				
105	126	100	1.65	9.03	4.7				
138	166	76	2.00	6.86	4.9				
177	212	59	2.35	5.34	5.0				
227	272	46	2.75	4.17	5.0				
79	95	134	0.85	18.50	**	KH022-11P-90S/L-04E KO022-11P-90S/L-04E	22	184	
94	113	111	0.95	15.41	**				
105	126	100	1.00	13.81	**				
123	148	86	0.95	11.84	**				
125	150	84	1.10	11.60	5.0				
140	168	75	1.20	10.40	5.0				
157	188	67	1.25	9.25	4.9				
171	205	61	1.40	8.51	4.7				
191	229	55	1.50	7.63	4.5				
211	253	50	1.65	6.91	4.4				
280	336	38	2.20	5.20	3.9				
381	457	28	2.80	3.82	3.5				

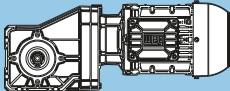


P _N = 1.5 kW						IE3		
50 Hz 1.5 kW	60 Hz 1.8 kW	M ₂ Nm	f _B	i	at 50 Hz		m kg	Dimension sheet see page
n ₆₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rH} kN			
7.3	8.8	1954	0.80	197.75	**	KH073-11P-90S/L-04F KO073-11P-90S/L-04F	68	194
8.7	10	1638	0.95	165.85	**			
11	13	1286	1.25	130.16	14.9			
14	17	992	1.60	100.45	17.4			
15	18	987	1.35	99.87	17.4			
17	20	821	1.90	83.09	18.4			
19	23	762	2.05	77.11	18.7			
21	25	698	2.25	70.67	19.0			
22	26	639	2.45	64.67	19.2			
24	29	605	2.60	61.25	19.4			
30	36	470	1.35	47.56	19.8			
39	47	363	2.10	36.72	20.1			
47	56	304	3.00	30.79	20.2			
15	18	988	0.85	99.98	**	KH063-11P-90S/L-04F KO063-11P-90S/L-04F	48	192
19	23	765	1.10	77.42	10.6			
22	26	638	1.30	64.62	11.7			
25	30	582	1.45	58.89	12.2			
29	35	496	1.70	50.17	12.7			
30	36	480	1.75	48.56	12.8			
35	42	407	2.05	41.17	13.2			
36	43	394	2.10	39.83	13.2			
41	49	347	1.35	35.15	13.4			
43	52	334	2.50	33.85	13.5			
45	54	315	2.65	31.88	13.5			
52	62	275	2.85	27.83	13.7			
53	64	270	1.90	27.29	13.7			
65	78	221	2.30	22.40	13.8			
84	101	171	2.95	17.34	13.9			
20	24	722	0.85	73.08	**	KH053-11P-90S/L-04F KO053-11P-90S/L-04F	35	190
23	28	630	1.00	63.77	**			
24	29	595	1.05	60.26	3.0			
29	35	488	1.25	49.43	6.1			
29	35	489	1.25	49.52	6.1			
35	42	415	1.45	42.00	7.3			
36	43	401	1.50	40.63	7.5			
42	50	341	1.80	34.53	8.2			
46	55	311	1.95	31.46	8.5			
48	58	300	1.35	30.37	8.5			
53	64	271	2.25	27.39	8.8			
61	73	233	1.90	23.58	9.0			
61	73	236	2.55	23.93	9.0			
75	90	191	2.30	19.35	9.3			
97	116	148	2.95	14.98	9.5			
32	38	441	0.95	44.64	**	KH043-11P-90S/L-04F KO043-11P-90S/L-04F	31	188
33	40	434	0.95	43.93	**			
39	47	363	1.15	36.78	2.4			
40	48	361	1.15	36.54	2.5			
48	58	300	0.95	30.39	**			
49	59	295	1.40	29.81	4.6			
52	62	278	1.45	28.13	4.9			
62	74	233	1.15	23.57	5.6			
68	82	210	1.80	21.25	5.9			
75	90	191	1.30	19.29	6.1			
83	100	172	2.10	17.39	6.3			
98	118	147	1.60	14.85	6.5			
103	124	139	2.40	14.10	6.6			
123	148	117	2.70	11.81	6.7			
129	155	111	1.95	11.22	6.7			
158	190	91	2.25	9.18	6.8			
195	234	74	2.60	7.44	6.9			
233	280	62	2.95	6.23	6.9			

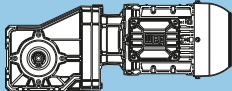
Legend see page 153

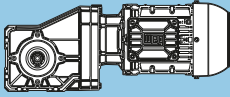
** ... on request

P_N = 1.5 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
1.5 kW	1.8 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{TN} kN				
67	80	214	0.95	21.67	**	KH033-11P-90S/L-04F KO033-11P-90S/L-04F	27	186	
75	90	191	0.90	19.37	**				
88	106	163	1.25	16.47	3.7				
97	116	148	1.15	14.96	4.0				
113	136	127	1.55	12.81	4.3				
121	145	118	1.40	11.94	4.5				
145	174	99	1.85	10.00	4.7				
161	193	89	1.85	9.03	4.8				
211	253	68	2.20	6.86	4.9				
272	326	53	2.60	5.34	5.0				
125	150	115	0.85	11.60	**	KH022-11P-90S/L-04F KO022-11P-90S/L-04F	26	184	
139	167	103	0.90	10.40	**				
157	188	91	0.90	9.25	**				
170	204	84	1.00	8.51	**				
190	228	75	1.10	7.63	4.6				
210	252	68	1.20	6.91	4.4				
279	335	51	1.60	5.20	4.0				
380	456	38	2.05	3.82	3.6				

P _N = 2.2 kW							IE3	
50 Hz 2.2 kW	60 Hz 2.6 kW	M ₂ Nm	f _B	i	at 50 Hz		m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rH} kN			
11	13	1906	0.85	130.16	**	KH073-11P-100L-04E KO073-11P-100L-04E	78	194
14	17	1471	1.10	100.45	12.7			
17	20	1217	1.30	83.09	15.6			
20	24	1035	1.50	70.67	17.1			
22	26	947	1.65	64.67	17.7			
23	28	897	1.75	61.25	18.0			
28	34	743	2.10	50.75	18.8			
28	34	757	2.05	51.72	18.7			
29	35	730	2.15	49.88	18.9			
34	41	624	2.50	42.61	19.3			
37	44	573	2.75	39.17	19.5			
47	56	451	2.05	30.79	19.9			
59	71	354	2.60	24.17	20.1			
24	29	862	1.00	58.89	**	KH063-11P-100L-04E KO063-11P-100L-04E	58	192
30	36	711	1.20	48.56	11.1			
35	42	603	1.40	41.17	12.0			
36	43	583	1.45	39.83	12.2			
42	50	496	1.70	33.85	12.7			
45	54	467	1.80	31.88	12.9			
52	62	407	1.95	27.83	13.2			
53	64	393	2.00	26.84	13.2			
59	71	355	2.35	24.25	13.4			
64	77	328	1.55	22.40	13.5			
65	78	323	2.30	22.07	13.5			
72	86	293	2.75	20.00	13.6			
83	100	254	2.00	17.34	13.7			
109	131	193	2.60	13.19	13.9			
29	35	724	0.85	49.43	**	KH053-11P-100L-04E KO053-11P-100L-04E	45	190
34	41	615	1.00	42.00	**			
35	42	595	1.05	40.63	3.0			
42	50	506	1.20	34.53	5.7			
43	52	488	1.25	33.30	6.1			
46	55	461	1.35	31.46	6.6			
52	62	401	1.50	27.39	7.5			
60	72	350	1.75	23.93	8.1			
73	88	289	2.10	19.73	8.6			
74	89	283	1.55	19.35	8.7			
89	107	237	2.55	16.19	9.0			
96	115	219	2.00	14.98	9.1			
104	125	201	3.00	13.75	9.2			
126	151	167	2.60	11.40	9.4			
48	58	436	0.95	29.81	**	KH043-11P-100L-04E KO043-11P-100L-04E	41	188
50	60	421	1.00	28.74	**			
51	61	412	1.00	28.13	**			
68	82	311	1.25	21.25	4.2			
74	89	282	0.90	19.29	**			
83	100	255	1.40	17.39	5.3			
97	116	217	1.10	14.85	5.8			
102	122	207	1.65	14.10	5.9			
122	146	173	1.85	11.81	6.3			
128	154	164	1.30	11.22	6.4			
150	180	140	2.15	9.57	6.6			
156	187	134	1.55	9.18	6.6			
156	187	135	2.20	9.23	6.6			
193	232	109	1.75	7.44	6.7			
230	276	91	2.00	6.23	6.8			
284	341	74	2.35	5.05	6.9			
295	354	71	2.40	4.87	6.8			
87	104	241	0.85	16.47	**	KH033-11P-100L-04E KO033-11P-100L-04E	38	186
112	134	188	1.05	12.81	3.1			
120	144	175	0.95	11.94	**			
144	173	146	1.25	10.00	4.0			
159	191	132	1.25	9.03	4.3			
209	251	101	1.50	6.86	4.7			
269	323	78	1.80	5.34	4.9			
344	413	61	2.10	4.17	4.7			

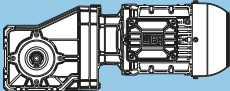
K

P _N = 3.0 kW							IE3		
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
3.0 kW	3.6 kW	M ₂	f _B		F _{rN}	kN			
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	Nm							
14	17	1999	0.80	100.45	**		KH073-11P-L100L-04F KO073-11P-L100L-04F	87	194
17	20	1653	0.95	83.09	**				
20	24	1406	1.15	70.67	13.6				
22	26	1287	1.25	64.67	14.9				
24	29	1219	1.30	61.25	15.6				
28	34	1029	1.55	51.72	17.1				
28	34	1010	1.55	50.75	17.3				
29	35	992	1.60	49.88	17.4				
34	41	848	1.85	42.61	18.3				
37	44	779	2.00	39.17	18.6				
44	53	645	2.45	32.40	19.2				
47	56	613	1.50	30.79	19.3				
52	62	548	2.85	27.56	19.6				
60	72	481	1.90	24.17	19.8				
77	92	371	2.50	18.65	20.1				
93	112	307	3.00	15.43	20.2				
30	36	966	0.85	48.56	**	KH063-11P-L100L-04F KO063-11P-L100L-04F	67	192	
35	42	819	1.05	41.17	10.0				
36	43	793	1.05	39.83	10.3				
43	52	673	1.25	33.85	11.5				
45	54	634	1.30	31.88	11.8				
52	62	554	1.45	27.83	12.4				
54	65	534	1.45	26.84	12.5				
59	71	483	1.70	24.25	12.8				
64	77	446	1.15	22.40	13.0				
65	78	439	1.70	22.07	13.0				
72	86	398	2.05	20.00	13.2				
83	100	345	1.45	17.34	13.4				
88	106	326	2.35	16.40	13.5				
103	124	277	2.65	13.94	13.7				
109	131	263	1.95	13.19	13.7				
126	151	228	3.00	11.46	13.8				
132	158	216	2.35	10.88	13.8				
161	193	178	2.85	8.92	13.9				
42	50	687	0.90	34.53	**	KH053-11P-L100L-04F KO053-11P-L100L-04F	53	190	
43	52	663	0.95	33.30	**				
46	55	626	1.00	31.46	**				
53	64	545	1.15	27.39	4.8				
60	72	476	1.30	23.93	6.3				
73	88	393	1.55	19.73	7.6				
74	89	385	1.15	19.35	7.7				
89	107	322	1.90	16.19	8.4				
96	115	298	1.45	14.98	8.6				
105	126	274	2.20	13.75	8.8				
126	151	227	1.95	11.40	9.1				
127	152	225	2.60	11.31	9.1				
132	158	217	2.65	10.91	9.1				
153	184	187	2.35	9.40	9.3				
187	224	153	2.85	7.71	9.4				
68	82	423	0.90	21.25	**	KH043-11P-L100L-04F KO043-11P-L100L-04F	50	188	
83	100	346	1.05	17.39	3.1				
97	116	295	0.80	14.85	**				
102	122	281	1.20	14.10	4.8				
122	146	235	1.35	11.81	5.6				
128	154	223	1.00	11.22	**				
151	181	190	1.55	9.57	6.1				
156	187	184	1.60	9.23	6.2				
157	188	183	1.15	9.18	6.2				
193	232	148	1.30	7.44	6.5				
231	277	124	1.50	6.23	6.7				
285	342	101	1.75	5.05	6.8				
296	355	97	1.75	4.87	6.8				
112	134	255	0.80	12.81	**				KH033-11P-L100L-04F KO033-11P-L100L-04F
144	173	199	0.90	10.00	**				
160	192	180	0.95	9.03	**				
210	252	137	1.10	6.86	4.2				
270	324	106	1.30	5.34	4.6				
346	415	83	1.55	4.17	4.8				

P _N = 4.0 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
4.0 kW	60 Hz	4.8 kW	M ₂		f _B	F _{rH}			
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹	M ₂ Nm	f _B	i	F _{rH} kN				
21	25	1862	0.85	70.67	**				
22	26	1704	0.95	64.67	**				
24	29	1614	1.00	61.25	**				
28	34	1363	1.15	51.72	14.1				
29	35	1337	1.20	50.75	14.4				
29	35	1314	1.20	49.88	14.6				
34	41	1123	1.40	42.61	16.4				
37	44	1032	1.55	39.17	17.1				
45	54	854	1.85	32.40	18.2				
47	56	811	1.15	30.79	18.5				
53	64	726	2.15	27.56	18.9				
60	72	637	1.45	24.17	19.3				
61	73	629	2.50	23.88	19.3				
72	86	531	2.95	20.17	19.6				
78	94	491	1.90	18.65	19.8				
94	113	406	2.25	15.43	20.0				
111	133	346	2.65	13.12	20.1				
						KH073-11P-112M-04E KO073-11P-112M-04E		87	194
35	42	1085	0.80	41.17	**				
36	43	1049	0.80	39.83	**				
43	52	892	0.95	33.85	**				
45	54	840	1.00	31.88	**				
52	62	733	1.10	27.83	10.9				
54	65	707	1.10	26.84	11.2				
60	72	639	1.30	24.25	11.7				
65	78	590	0.85	22.40	**				
66	79	582	1.30	22.07	12.2				
73	88	527	1.55	20.00	12.5				
84	101	457	1.10	17.34	12.9				
88	106	432	1.80	16.40	13.1				
104	125	367	2.00	13.94	13.3				
110	132	348	1.45	13.19	13.4				
127	152	302	2.30	11.46	13.6				
131	157	291	2.35	11.05	13.6				
133	160	287	1.75	10.88	13.6				
160	192	240	2.70	9.09	13.8				
163	196	235	2.15	8.92	13.8				
191	229	200	2.55	7.58	13.9				
						KH063-11P-112M-04E KO063-11P-112M-04E		67	192
53	64	722	0.85	27.39	**				
61	73	631	1.00	23.93	**				
73	88	520	1.20	19.73	5.4				
75	90	510	0.85	19.35	**				
90	108	427	1.45	16.19	7.1				
97	116	395	1.10	14.98	7.6				
105	126	362	1.70	13.75	7.9				
127	152	300	1.45	11.40	8.5				
128	154	298	1.95	11.31	8.6				
133	160	287	2.00	10.91	8.7				
154	185	248	1.75	9.40	8.9				
162	194	236	2.30	8.97	9.0				
188	226	203	2.15	7.71	9.2				
221	265	173	2.55	6.55	9.4				
269	323	142	2.90	5.39	9.2				
279	335	137	2.95	5.19	9.0				
						KH053-11P-112M-04E KO053-11P-112M-04E		54	190
83	100	458	0.80	17.39	**				
103	124	372	0.90	14.10	**				
123	148	311	1.05	11.81	4.2				
152	182	252	1.20	9.57	5.3				
157	188	243	1.25	9.23	5.5				
158	190	242	0.85	9.18	**				
195	234	196	1.00	7.44	**				
233	280	164	1.15	6.23	6.4				
287	344	133	1.30	5.05	6.6				
298	358	128	1.35	4.87	6.6				
						KH043-11P-112M-04E KO043-11P-112M-04E		50	188

Legend see page 153

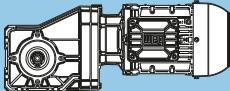
** ... on request

P_N = 5.5 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
5.5 kW	6.6 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{rN} kN				
28	34	1854	0.85	51.72	**	KH073-11P-132S-04E KO073-11P-132S-04E	107	194	
29	35	1788	0.90	49.88	**				
29	35	1820	0.90	50.75	**				
34	41	1528	1.05	42.61	11.9				
37	44	1404	1.15	39.17	13.6				
45	54	1162	1.35	32.40	16.1				
48	58	1104	0.85	30.79	**				
53	64	988	1.60	27.56	17.4				
61	73	867	1.10	24.17	18.2				
61	73	856	1.85	23.88	18.2				
73	88	723	2.15	20.17	18.9				
75	90	697	2.25	19.45	19.0				
79	95	669	1.40	18.65	19.1				
88	106	596	2.65	16.61	19.4				
95	114	553	1.65	15.43	19.6				
112	134	471	1.95	13.12	19.8				
129	155	408	2.25	11.37	20.0				
153	184	344	2.65	9.60	20.1				
158	190	332	2.75	9.26	20.1				
53	64	998	0.80	27.83	**	KH063-11P-132S-04E KO063-11P-132S-04E	87	194	
55	66	962	0.85	26.84	**				
60	72	869	0.95	24.25	**				
66	79	791	0.95	22.07	**				
73	88	717	1.15	20.00	11.1				
84	101	622	0.85	17.34	**				
89	107	588	1.30	16.40	12.1				
105	126	500	1.45	13.94	12.7				
111	133	473	1.10	13.19	12.8				
128	154	411	1.70	11.46	13.2				
133	160	396	1.70	11.05	13.2				
135	162	390	1.30	10.88	13.2				
161	193	326	1.95	9.09	13.5				
164	197	320	1.60	8.92	13.5				
193	232	272	1.85	7.58	13.7				
235	282	224	2.25	6.23	13.8				
244	293	216	2.30	6.01	13.8				
296	355	177	2.65	4.94	13.9				
74	89	708	0.85	19.73	**	KH053-11P-132S-04E KO053-11P-132S-04E	74	190	
90	108	580	1.05	16.19	3.6				
98	118	537	0.85	14.98	**				
107	128	493	1.25	13.75	6.0				
129	155	409	1.10	11.40	7.4				
130	156	406	1.45	11.31	7.4				
134	161	391	1.50	10.91	7.6				
156	187	337	1.30	9.40	8.2				
163	196	322	1.70	8.97	8.4				
190	228	276	1.60	7.71	8.7				
224	269	235	1.85	6.55	9.0				
272	326	193	2.15	5.39	9.3				
282	338	186	2.20	5.19	9.3				
343	412	153	2.50	4.27	8.6				



Legend see page 153

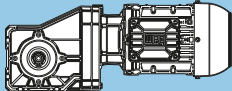
** ... on request

P_N = 7.5 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
7.5 kW	9.0 kW	M₂	f_B		F_{rH}	kN			
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm							
37	44	1915	0.85	39.17	**				
45	54	1584	1.00	32.40	**				
53	64	1347	1.20	27.56	14.2				
61	73	1182	0.80	24.17	**				
61	73	1168	1.35	23.88	16.0				
73	88	986	1.60	20.17	17.4				
75	90	951	1.65	19.45	17.6				
79	95	912	1.00	18.65	**				
88	106	812	1.95	16.61	18.5			116	194
95	114	754	1.25	15.43	18.7				
112	134	642	1.45	13.12	19.2				
129	155	556	1.65	11.37	19.6				
153	184	470	1.95	9.60	19.8				
158	190	453	2.05	9.26	19.9				
185	222	387	2.40	7.91	20.0				
73	88	978	0.85	20.00	**				
89	107	802	0.95	16.40	**				
105	126	681	1.10	13.94	11.4				
111	133	645	0.80	13.19	**				
128	154	560	1.25	11.46	12.3				
133	160	540	1.25	11.05	12.4				
135	162	532	0.95	10.88	**				
161	193	444	1.45	9.09	13.0				
164	197	436	1.15	8.92	13.0				
193	232	371	1.35	7.58	13.3				
235	282	305	1.65	6.23	13.6				
244	293	294	1.70	6.01	13.6				
296	355	242	1.95	4.94	13.8				
90	108	791	0.80	16.19	**				
107	128	673	0.90	13.75	**				
129	155	557	0.80	11.40	**				
130	156	553	1.05	11.31	4.5				
134	161	533	1.10	10.91	5.1				
156	187	459	0.95	9.40	**				
163	196	439	1.25	8.97	6.9				
190	228	377	1.15	7.71	7.8				
224	269	320	1.35	6.55	8.4				
272	326	263	1.55	5.39	8.8				
282	338	254	1.60	5.19	8.9				
343	412	209	1.85	4.27	9.0				
								96	192
								83	190

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Legend see page 153

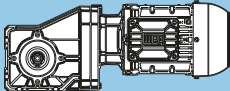
** ... on request

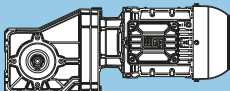
P_N = 9.2 kW						IE3			
50 Hz		60 Hz		i	at 50 Hz			m kg	Dimension sheet see page
9.2 kW	11 kW	M₂	f_B						
n₅₀ min ⁻¹	n₆₀ min ⁻¹	Nm			F_{TN} kN				
45	54	1950	0.80	32.40	**		KH073-11P-L132M-04G KO073-11P-L132M-04G	125	194
53	64	1658	0.95	27.56	**				
61	73	1437	1.10	23.88	13.2				
72	86	1214	1.30	20.17	15.6				
75	90	1170	1.35	19.45	16.0				
78	94	1122	0.85	18.65	**				
88	106	1000	1.60	16.61	17.3				
95	114	928	1.00	15.43	**				
111	133	790	1.20	13.12	18.6				
128	154	684	1.35	11.37	19.1				
152	182	578	1.60	9.60	19.5				
158	190	557	1.65	9.26	19.5				
185	222	476	1.95	7.91	19.8				
89	107	987	0.80	16.40	**	KH063-11P-L132M-04G KO063-11P-L132M-04G			
105	126	839	0.90	13.94	**				
127	152	690	1.00	11.46	**				
132	158	665	1.05	11.05	11.5				
134	161	655	0.80	10.88	**				
161	193	547	1.20	9.09	12.4				
164	197	537	0.95	8.92	**				
193	232	456	1.10	7.58	12.9				
234	281	375	1.35	6.23	13.3				
243	292	362	1.40	6.01	13.4				
295	354	298	1.60	4.94	13.6				
129	155	681	0.85	11.31	**	KH053-11P-L132M-04G KO053-11P-L132M-04G	92	190	
134	161	656	0.90	10.91	**				
155	186	566	0.80	9.40	**				
163	196	540	1.00	8.97	**				
189	227	464	0.95	7.71	**				
223	268	394	1.10	6.55	7.6				
271	325	324	1.30	5.39	8.3				
281	337	313	1.30	5.19	8.4				
342	410	257	1.50	4.27	8.9				



Legend see page 153

** ... on request

P_N = 11 kW							IE3	
50 Hz 11 kW	60 Hz 13 kW	M ₂ Nm	f _b	i	at 50 Hz		m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rN} kN			
62	74	1707	0.95	23.88	**	KH073-22P-160M-04E KO073-22P-160M-04E	174	194
73	88	1441	1.10	20.17	13.1			
88	106	1187	1.35	16.61	15.8			
129	155	813	1.15	11.37	18.4			
153	184	686	1.35	9.60	19.1			
186	223	565	1.65	7.91	19.5			

P_N = 15 kW							IE3	
50 Hz 15 kW	60 Hz 18 kW	M ₂ Nm	f _b	i	at 50 Hz		m kg	Dimension sheet see page
n ₅₀ min ⁻¹	n ₆₀ min ⁻¹				F _{rN} kN			
73	88	1972	0.80	20.17	**	KH073-22P-160L-04F KO073-22P-160L-04F	189	194
88	106	1625	1.00	16.61	**			
129	155	1112	0.85	11.37	**			
153	184	939	1.00	9.60	**			
185	222	774	1.20	7.91	18.6			

Selection tables - Gear units

Structure of the selection tables

1 Type	2 $i_{ges.}$	3 M_{2nenn}	4 n_2	5 i_{exakt}	6 IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
K022	68.88	110	20	551/8										
2 stages 7	61.75	102	23	247/4										
	53.65	110	26	1073/20										
$n_1=1400\text{ min}^{-1}$ 8	48.10	110	29	481/10										
	43.50	110	32	87/2										
	39.00	110	36	39/1										
Maximum torque 110 Nm 9	34.27	110	41	377/11										
	30.88	51	45	247/8										
	30.73	110	46	338/11										

- 1 Type of gear unit
- 2 Total ratio
- 3 Permissible output torque at S1 operation ($f_b = 1.0$)
- 4 Output speed (gear unit) at $n_1 = 1400\text{ min}^{-1}$
- 5 Exact mathematical ratio
- 6 Possible motor frame sizes
- 7 Number of gear stages
- 8 Motor speed
- 9 Maximum torque



Type	i _{ges.}	M _{z_{nom}}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
K022	68.88	110	20	551/8										
	61.75	102	23	247/4										
	53.65	110	26	1073/20										
	48.10	110	29	481/10										
	43.50	110	32	87/2										
	39.00	110	36	39/1										
	34.27	110	41	377/11										
	30.88	51	45	247/8										
	30.73	110	46	338/11										
	26.41	110	53	1479/56										
2 stages	24.05	81	58	481/20										
	23.68	110	59	663/28										
	20.63	110	68	1073/52										
n ₁ =1400 min ⁻¹	19.50	81	72	39/2										
	18.50	107	76	37/2										
Maximum torque 110 Nm	15.41	101	91	493/32										
	15.36	81	91	169/11										
	13.81	97	101	221/16										
	11.84	81	118	663/56										
	11.60	92	121	58/5										
	10.40	89	135	52/5										
	9.25	81	151	37/4										
	8.51	83	164	783/92										
	7.63	80	183	351/46										
	6.91	81	203	221/32										
	5.20	81	269	26/5										
	3.82	77	367	351/92										
K033	217.88	200	6.4	1743/8										
	177.19	200	7.9	2835/16										
	140.80	200	9.9	6195/44										
	108.75	200	13	435/4										
	86.83	200	16	4515/52										
	71.93	200	19	1079/15										
	65.63	200	21	525/8										
	58.50	200	24	117/2										
	49.88	200	28	399/8										
	46.48	200	30	1534/33										
3 stages	38.80	200	36	1785/46										
	35.90	200	39	754/21										
	30.29	200	46	1575/52										
n ₁ =1400 min ⁻¹	29.97	129	47	1079/36										
	28.67	200	49	86/3										
Maximum torque 200 Nm	24.38	160	57	195/8										
	21.67	200	65	65/3										
	19.37	163	72	3835/198										
	16.47	200	85	247/15										
	14.96	163	94	1885/126										
	12.81	192	109	884/69										
	11.94	163	117	215/18										
	10.00	178	140	10/1										
	9.03	163	155	325/36										
	6.86	149	204	247/36										
	5.34	137	262	1105/207										
	4.17	126	336	25/6										

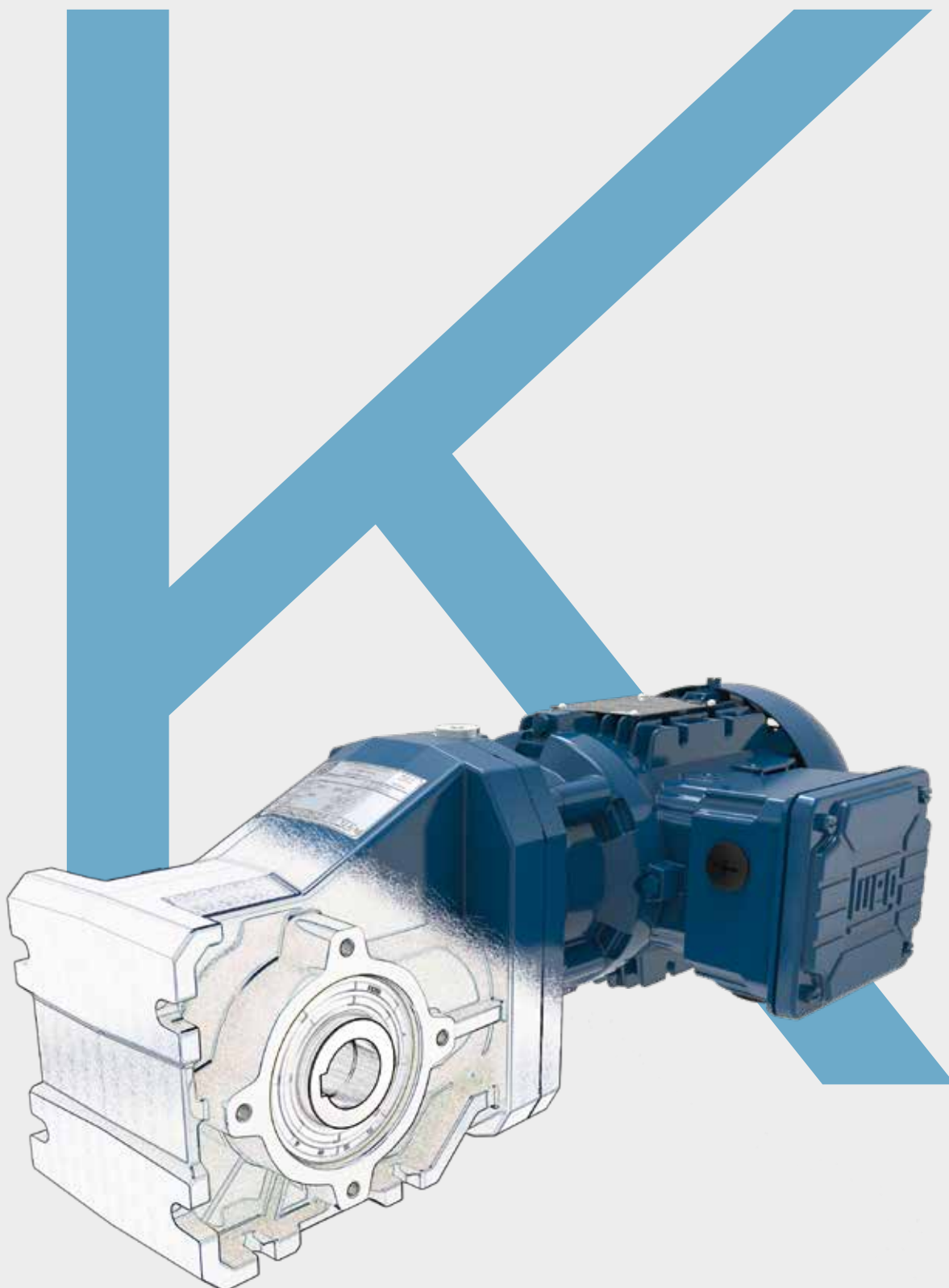
K

Legend see page 179

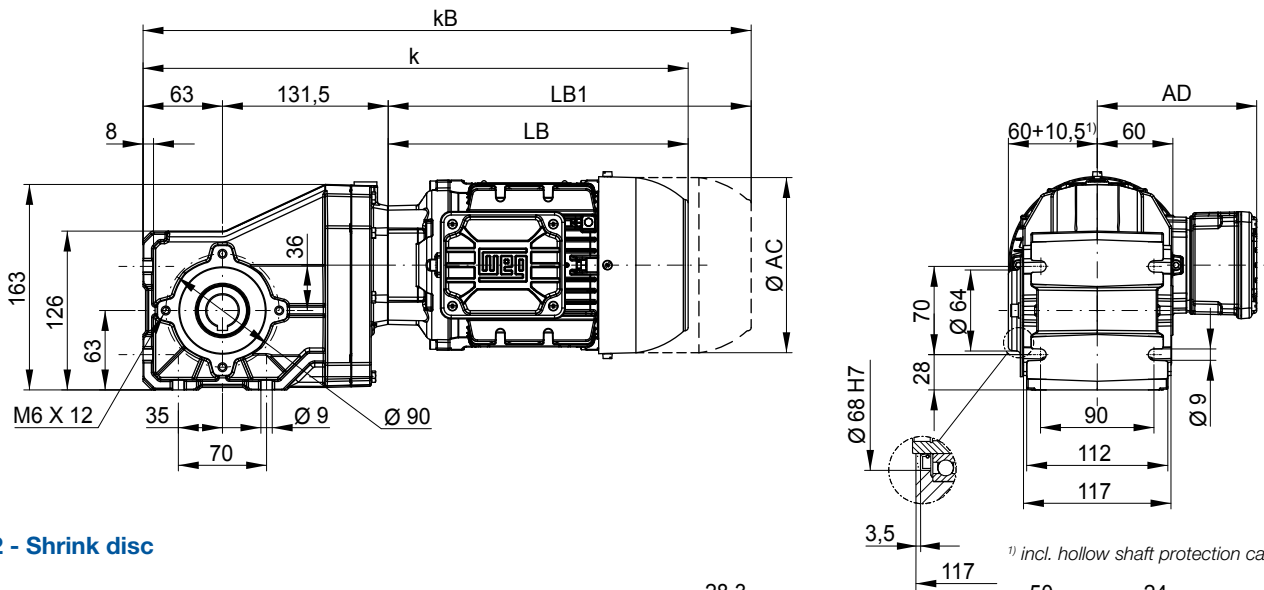
Type	i _{ges.}	M _{2nenn}	n ₂	i _{exakt}	IEC motor frame size									
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180	
K043	277.79	400	5	14445/52										
	227.16	400	6.2	23625/104										
	179.37	400	7.8	25650/143										
	139.08	400	10	50625/364										
	113.83	400	12	38475/338										
	89.17	378	16	535/6										
	87.62	400	16	18225/208										
	72.92	400	19	875/12										
	66.20	400	21	6885/104										
	57.58	400	24	1900/33										
	54.18	400	26	16200/299										
	47.07	200	30	93197/1980										
	44.64	400	31	625/14										
	43.93	400	32	7425/169										
	38.49	270	36	30485/792										
	36.78	400	38	3825/104										
	36.54	400	38	475/13										
	30.39	280	46	33098/1089										
	29.81	400	47	775/26										
	28.74	400	49	20925/728										
	28.13	400	50	225/8										
	23.57	261	59	21775/924										
	21.25	375	66	85/4										
	19.29	247	73	1273/66										
	17.39	353	81	400/23										
	14.85	230	94	2613/176										
	14.10	331	99	550/39										
	11.81	314	119	425/36										
	11.22	213	125	14807/1320										
	9.57	295	146	775/81										
	9.23	292	152	775/84										
	9.18	202	152	6968/759										
7.44	190	188	67/9											
6.23	181	225	14807/2376											
5.05	171	277	27001/5346											
4.87	169	287	27001/5544											
K053	245.70	600	5.7	2457/10										
	194.73	600	7.2	2142/11										
	151.20	600	9.3	756/5										
	124.06	600	11	8064/65										
	96.08	600	15	3843/40										
	80.46	564	17	7644/95										
	73.08	600	19	1827/25										
	63.77	600	22	13328/209										
	60.26	600	23	1386/23										
	49.52	600	28	4704/95										
	49.43	600	28	3213/65										
	42.00	600	33	42/1										
	40.63	600	34	50176/1235										
	38.32	268	37	728/19										
	34.53	600	41	518/15										
	33.30	600	42	333/10										
	31.46	600	44	2989/95										
	30.37	392	46	19040/627										
	27.39	600	51	630/23										
	23.93	600	58	11368/475										
	23.58	432	59	448/19										
	19.73	600	71	8624/437										
	19.35	432	72	14336/741										
	16.19	600	86	19992/1235										
	14.98	432	93	854/57										
	13.75	600	102	784/57										
	11.40	432	123	3248/285										
	11.31	576	124	29008/2565										
	10.91	569	128	1036/95										
	9.40	432	149	12320/1311										
	8.97	537	156	3920/437										
	7.71	432	182	1904/247										
6.55	432	214	1120/171											
5.39	407	260	8288/1539											
5.19	403	270	296/57											
4.27	380	328	5600/1311											

Type	i _{ges.}	M _{z_{nom}}	n ₂	i _{exakt}	IEC motor frame size										
		[Nm]	[min ⁻¹]		63	71	80	90	100	112	132	160	180		
K063 3 stages n ₁ =1400 min ⁻¹ Maximum torque 820 Nm	198.00	820	7.1	198/1											
	156.92	820	8.9	2040/13											
	121.85	820	11	1584/13											
	99.98	820	14	16896/169											
	81.53	571	17	1386/17											
	77.42	820	18	2013/26											
	64.62	820	22	840/13											
	58.89	820	24	3828/65											
	50.17	820	28	11088/221											
	48.56	820	29	14520/299											
	44.35	311	32	754/17											
	41.17	820	34	118272/2873											
	39.83	820	35	6732/169											
	35.15	454	40	1160/33											
	33.85	820	41	440/13											
	31.88	820	44	14091/442											
	27.83	782	50	3256/117											
	27.29	500	51	464/17											
	26.84	773	52	2442/91											
	24.25	820	58	26796/1105											
	22.40	500	63	14848/663											
	22.07	730	63	6600/299											
	20.00	803	70	101640/5083											
	17.34	500	81	1769/102											
	16.40	757	85	2772/169											
	13.94	722	100	3080/221											
	13.19	500	106	3364/255											
	11.46	681	122	22792/1989											
	11.05	673	127	2442/221											
	10.88	500	129	12760/1173											
	9.09	635	154	46200/5083											
	8.92	500	157	116/13											
7.58	500	185	1160/153												
6.23	500	225	8584/1377												
6.01	495	233	2146/357												
4.94	467	283	5800/1173												
K073 3 stages n ₁ =1400 min ⁻¹ Maximum torque 1550 Nm	256.14	1550	5.5	5635/22											
	197.75	1550	7.1	791/4											
	165.85	1550	8.4	2156/13											
	130.16	1550	11	4165/32											
	100.45	1550	14	2009/20											
	99.87	1288	14	18676/187											
	83.09	1550	17	1911/23											
	77.11	1550	18	6554/85											
	70.67	1550	20	3675/52											
	64.67	1550	22	71456/1105											
	61.25	1550	23	245/4											
	51.72	1550	27	931/18											
	50.75	1550	28	203/4											
	49.88	1550	28	399/8											
	47.56	613	29	26680/561											
	42.61	1550	33	980/23											
	39.17	1550	36	16646/425											
	36.72	757	38	13108/357											
	32.40	1550	43	63336/1955											
	30.79	910	45	20416/663											
	27.56	1550	51	6090/221											
	24.17	910	58	145/6											
	23.88	1550	59	406/17											
	20.17	1550	69	15428/765											
	19.45	1550	72	1653/85											
	18.65	910	75	4756/255											
	16.61	1550	84	6496/391											
15.43	910	91	6032/391												
13.12	910	107	2900/221												
11.37	910	123	580/51												
9.60	910	146	4408/459												
9.26	910	151	1102/119												
7.91	910	177	9280/1173												

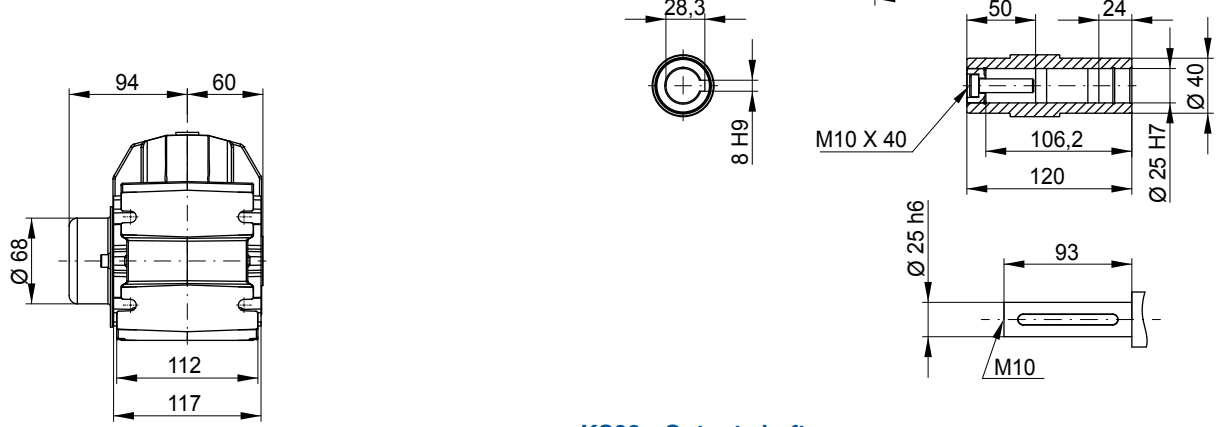




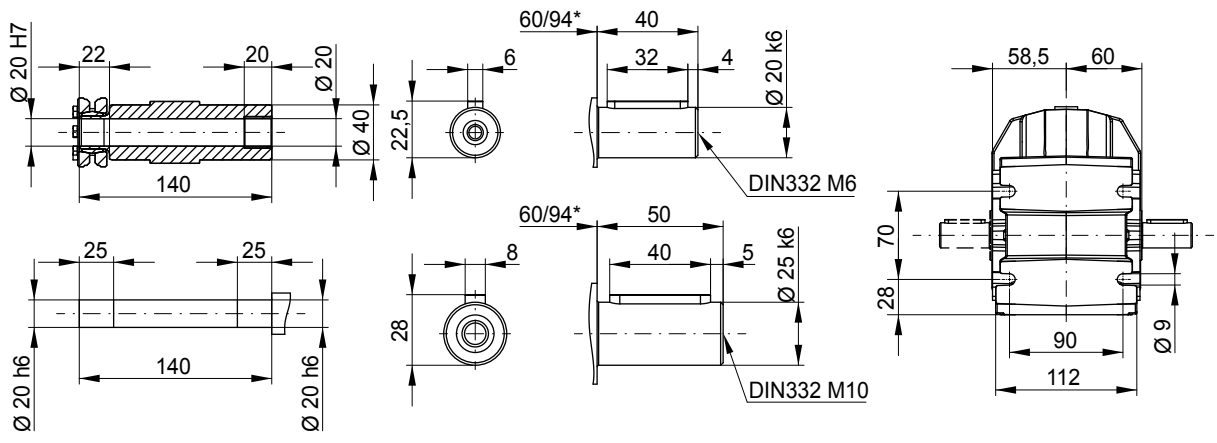
KH02 - Hollow shaft



KD02 - Shrink disc



KS02 - Output shaft KB02 - Output shaft on both sides

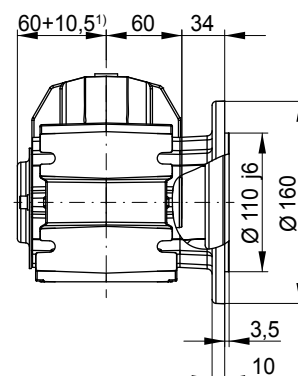
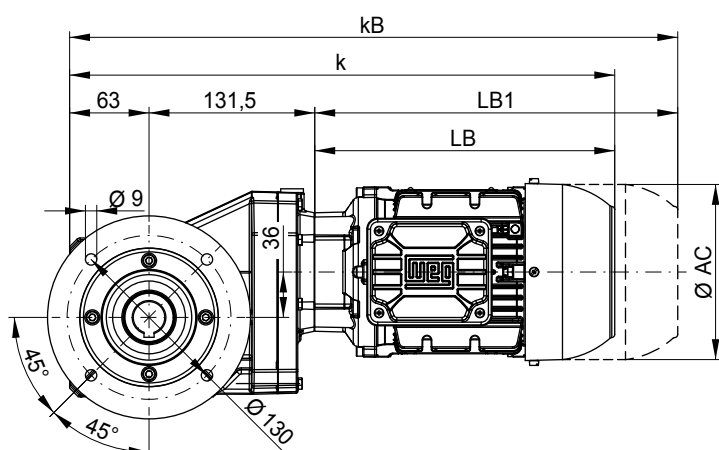


Motor fr.	63	71	80	90S/L
AC	126	141	159	178
AD	128	136	145	155
k	399	433	441	483
kB	443	482	499	556
LB	204	238	246	288
LB1	248	287	304	361

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

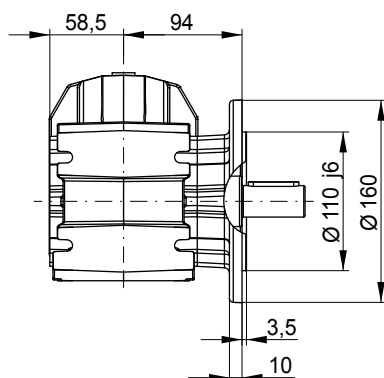
*Designs KS(KB)/KF

KO02 - B5 flange execution with hollow shaft

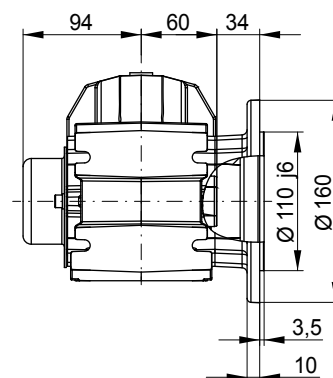


¹⁾ incl. hollow shaft protection cap

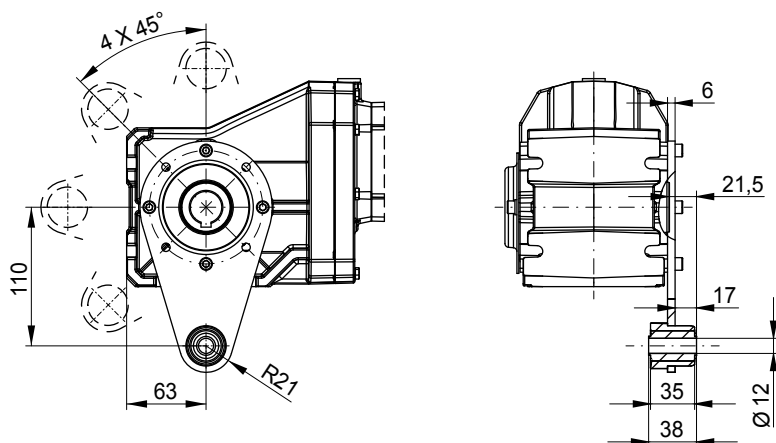
KF02 - B5 flange execution with output shaft



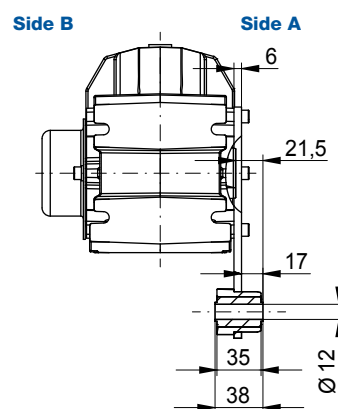
KP02 - B5 flange execution with hollow shaft and shrink disc



KT02 - Hollow shaft with torque arm **



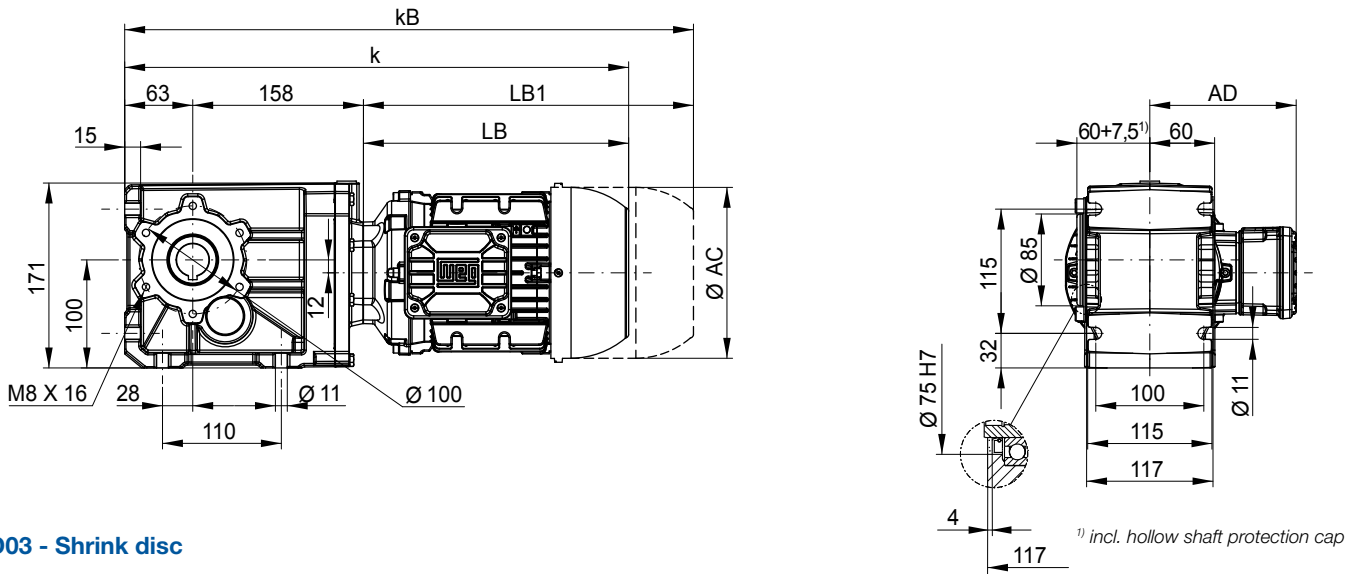
KU02 - Hollow shaft with shrink disc and torque arm **



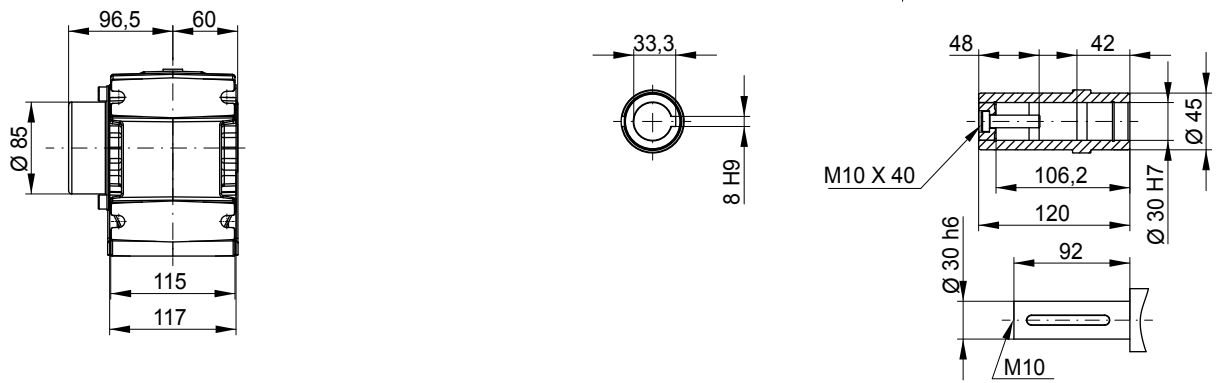
Dimensions in mm.

** Torque arm may be mounted on side A or side B.

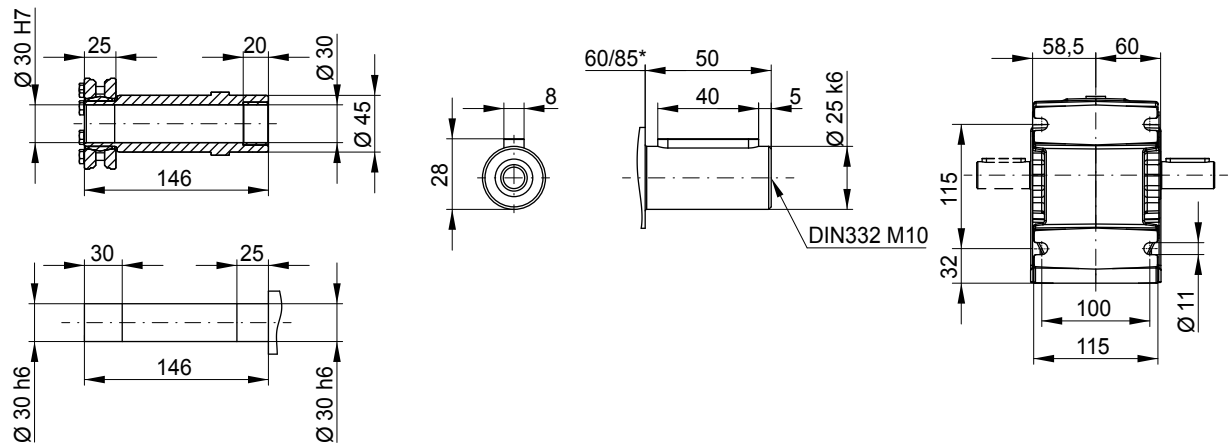
KH03 - Hollow shaft



KD03 - Shrink disc



KS03 - Output shaft KB03 - Output shaft on both sides

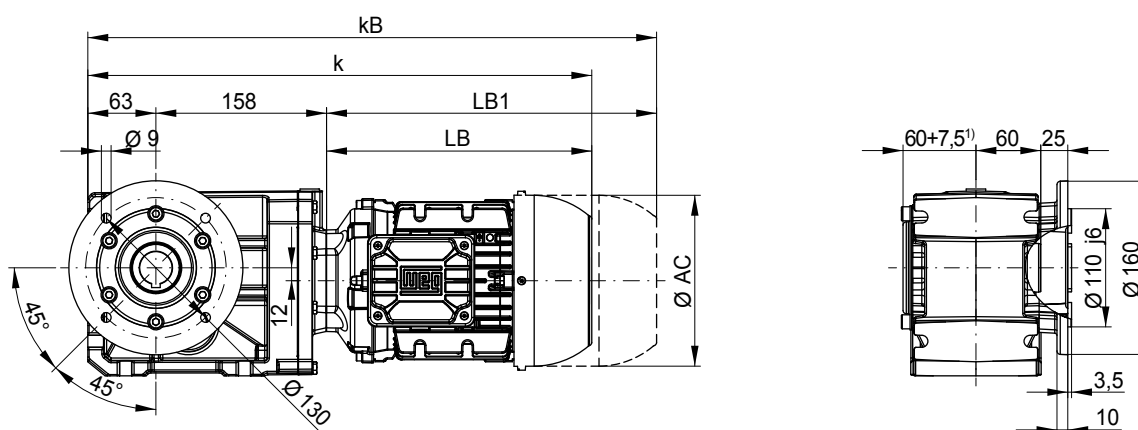


Motor fr.	63	71	80	90S/L	100L	L100L
AC	126	141	159	178	199	199
AD	128	136	145	155	165	165
k	425	459	467	509	559	597
kB	469	508	525	582	643	681
LB	204	238	246	288	338	376
LB1	248	287	304	361	422	460

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

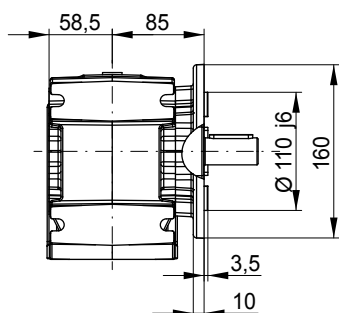
*Designs KS(KB)/KF

KO03 - B5 flange execution with hollow shaft

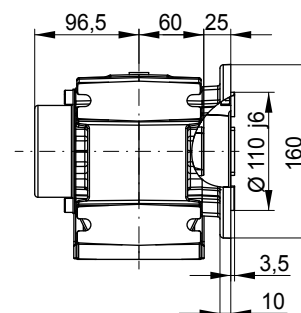


¹⁾ incl. hollow shaft protection cap

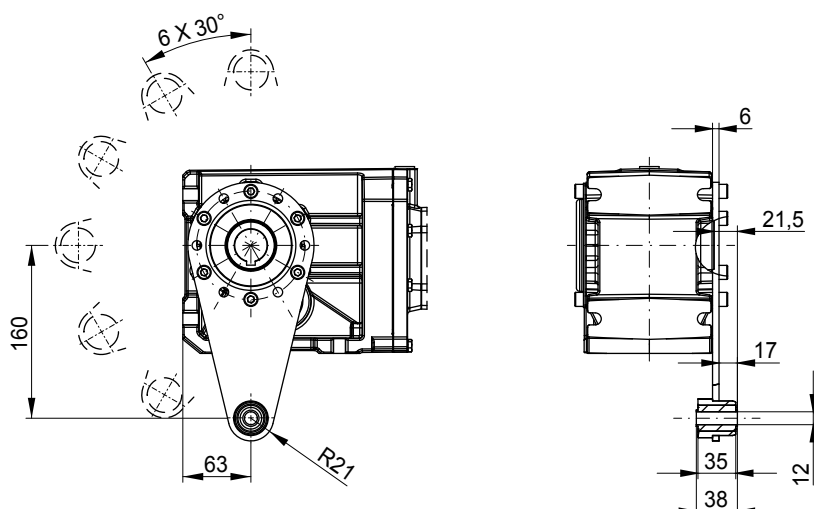
KF03 - B5 flange execution with output shaft



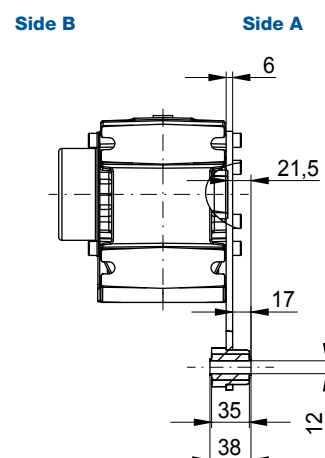
KP03 - B5 flange execution with hollow shaft and shrink disc



KT03 - Hollow shaft with torque arm **



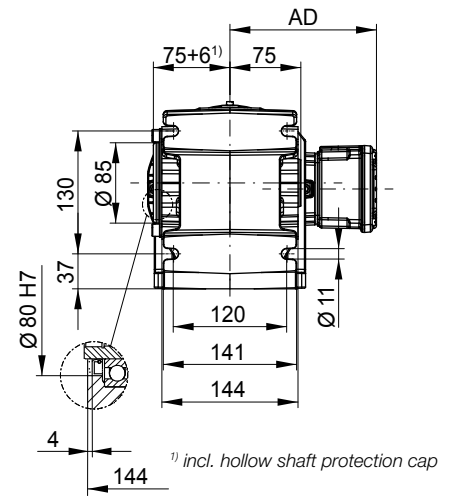
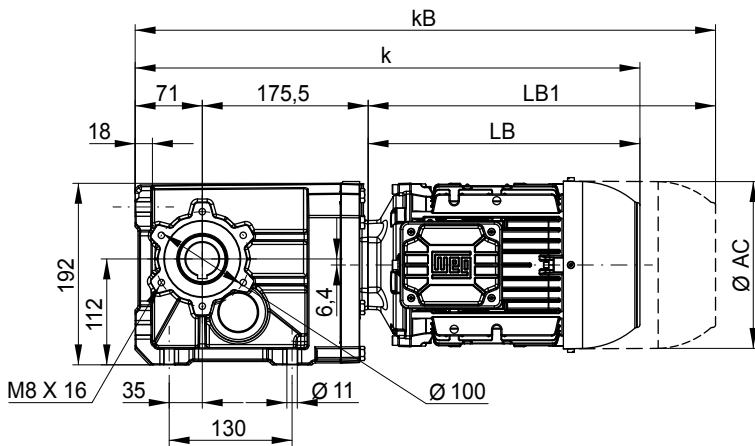
KU03 - Hollow shaft with shrink disc and torque arm **



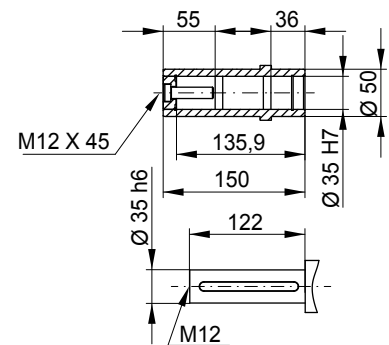
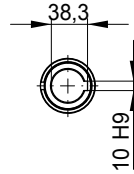
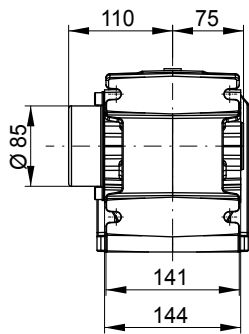
Dimensions in mm.

** Torque arm may be mounted on side A or side B.

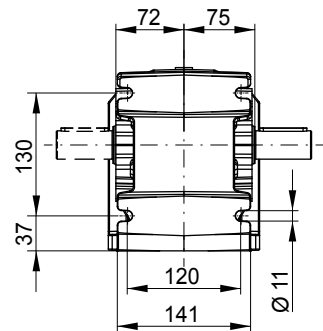
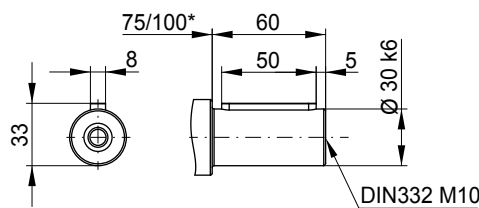
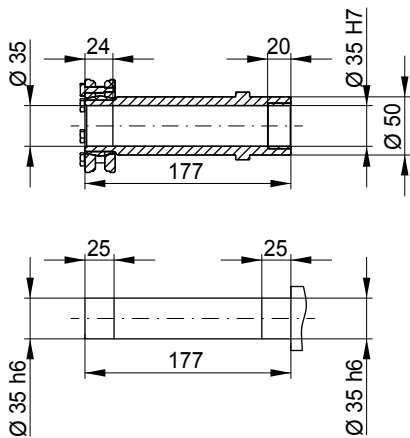
KH04 - Hollow shaft



KD04 - Shrink disc



KS04 - Output shaft KB04 - Output shaft on both sides

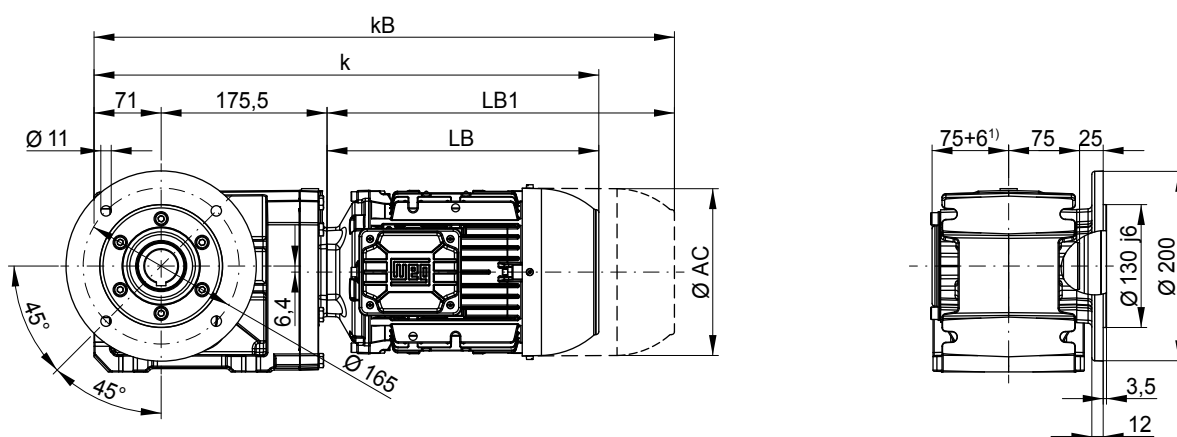


Motor fr.	63	71	80	90S/L	100L	L100L	112M
AC	126	141	159	178	199	199	221
AD	128	136	145	155	165	165	185
k	451	485	493	535	585	623	595
kB	495	534	551	608	669	707	682
LB	204	238	246	288	338	376	348
LB1	248	287	304	361	422	460	435

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

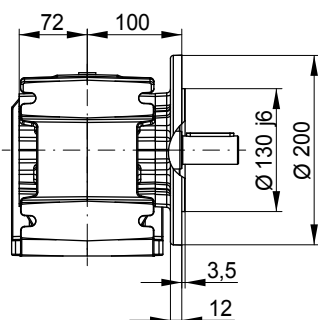
*Designs KS(KB)/KF

KO04 - B5 flange execution with hollow shaft

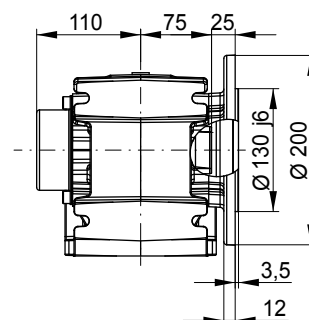


¹⁾ incl. hollow shaft protection cap

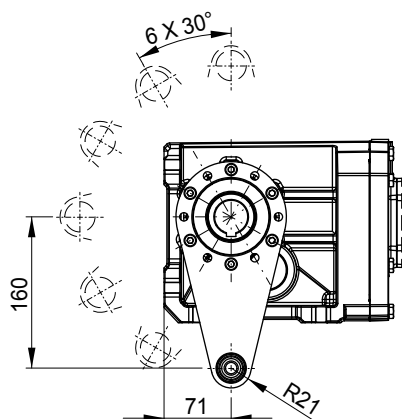
KF04 - B5 flange execution with output shaft



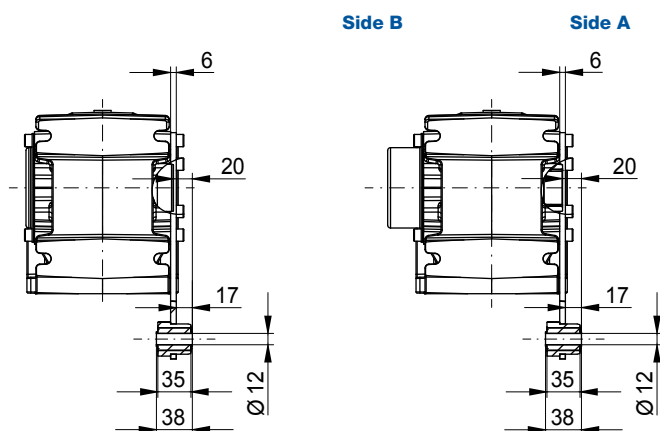
KP04 - B5 flange execution with hollow shaft and shrink disc



KT04 - Hollow shaft with torque arm **



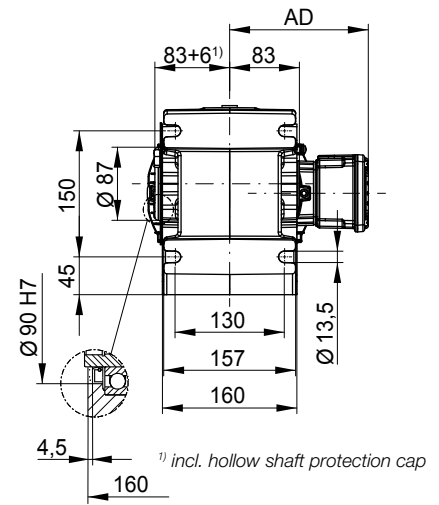
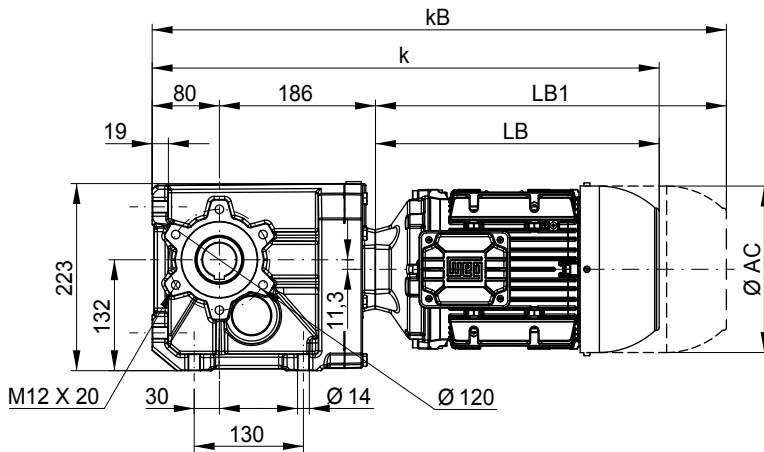
KU04 - Hollow shaft with shrink disc and torque arm **



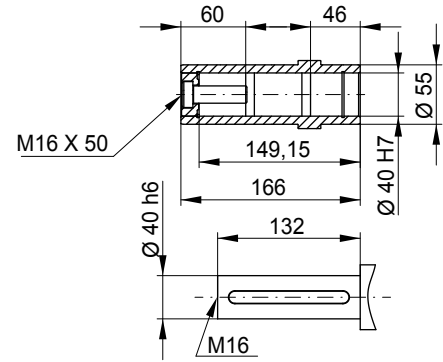
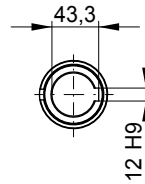
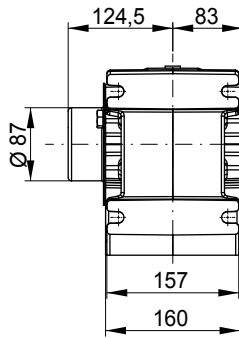
Dimensions in mm.

** Torque arm may be mounted on side A or side B.

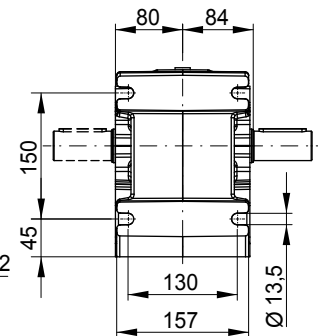
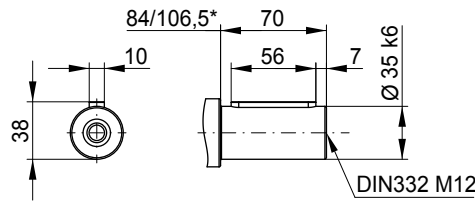
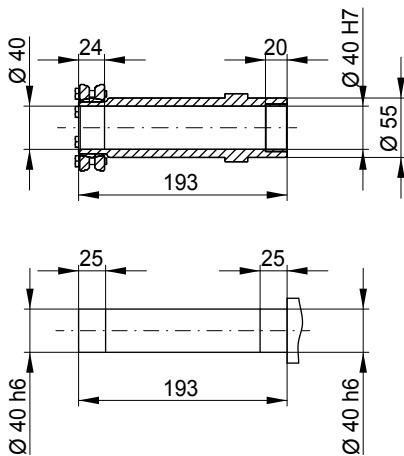
KH05 - Hollow shaft



KD05 - Shrink disc



KS05 - Output shaft KB05 - Output shaft on both sides

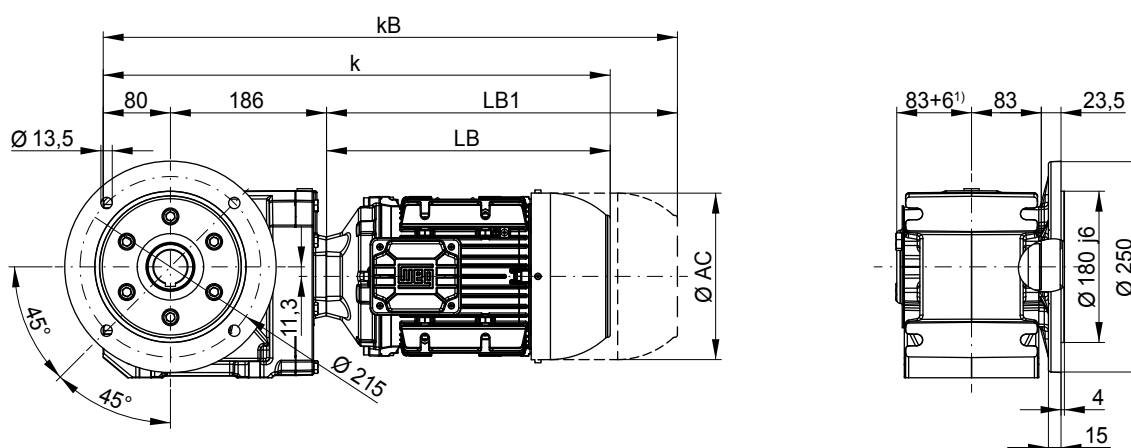


Motor fr. Dimension	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M
AC	126	141	159	178	199	199	221	261	261
AD	128	136	145	155	165	165	185	205	205
k	470	504	512	554	604	642	614	679	717
kB	514	553	570	627	688	726	701	797	835
LB	204	238	246	288	338	376	348	413	451
LB1	248	287	304	361	422	460	435	531	569

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

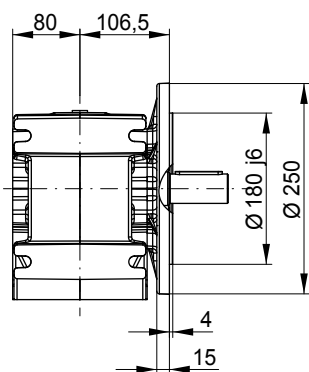
*Design KS(KB)/KF

KO05 - B5 flange execution with hollow shaft

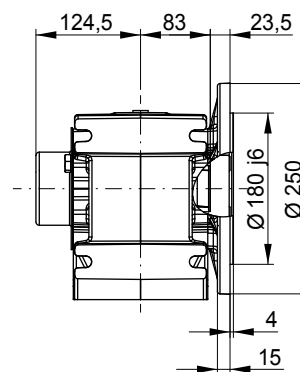


¹⁾ incl. hollow shaft protection cap

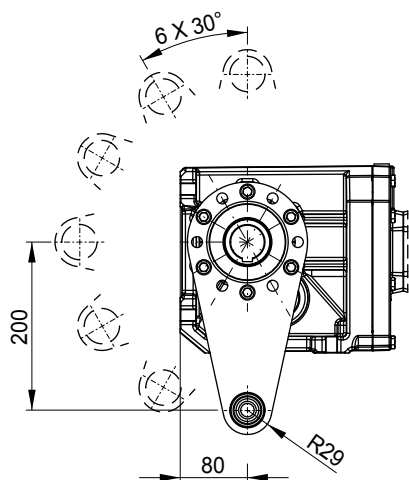
KF05 - B5 flange execution with output shaft



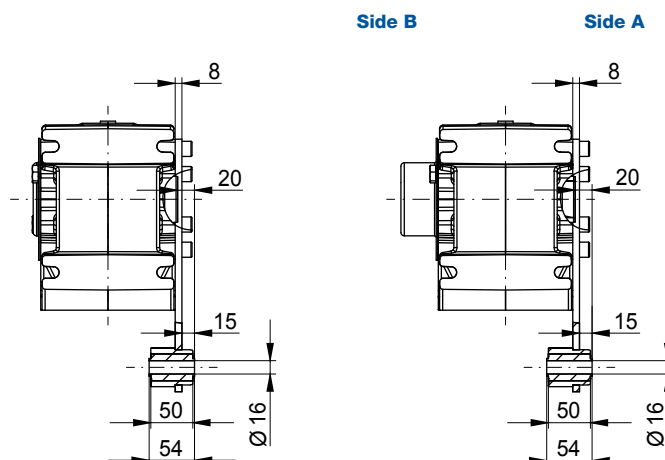
KP05 - B5 flange execution with hollow shaft and shrink disc



KT05 - Hollow shaft with torque arm **



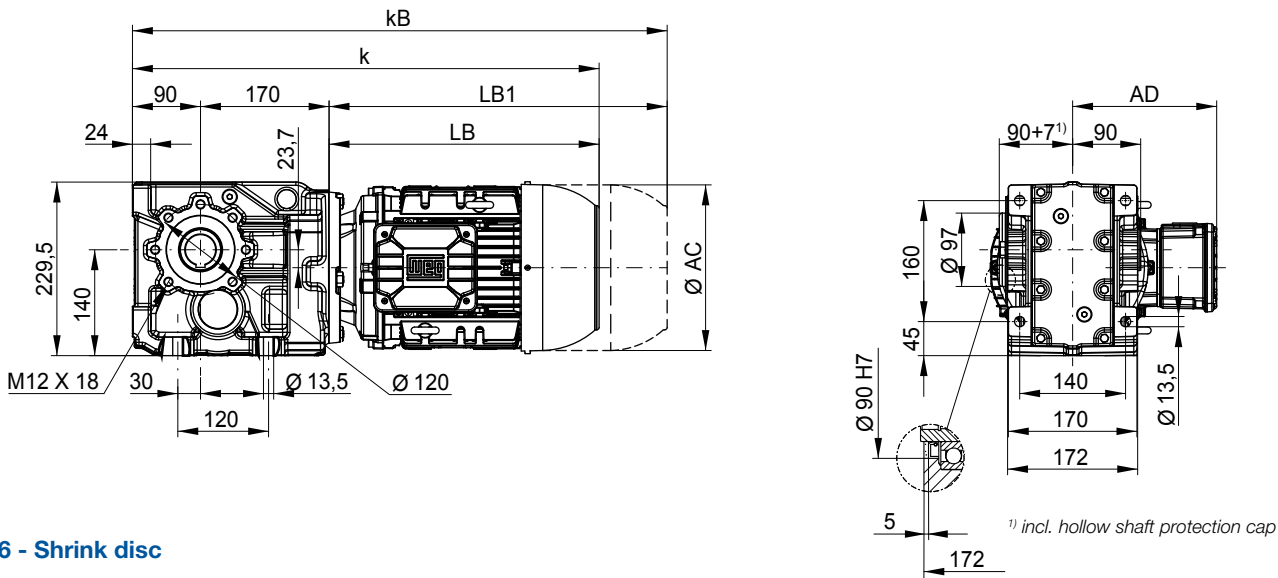
KU05 - Hollow shaft with shrink disc and torque arm **



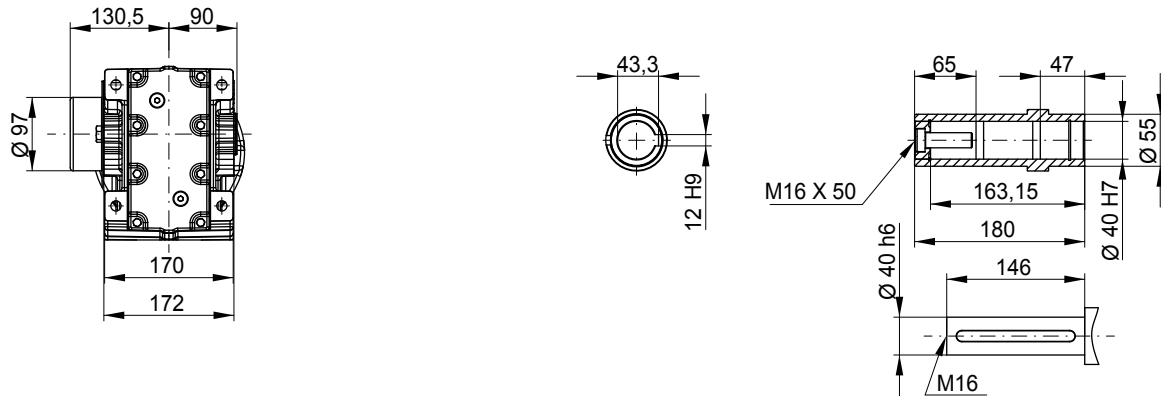
Dimensions in mm.

** Torque arm may be mounted on side A or side B.

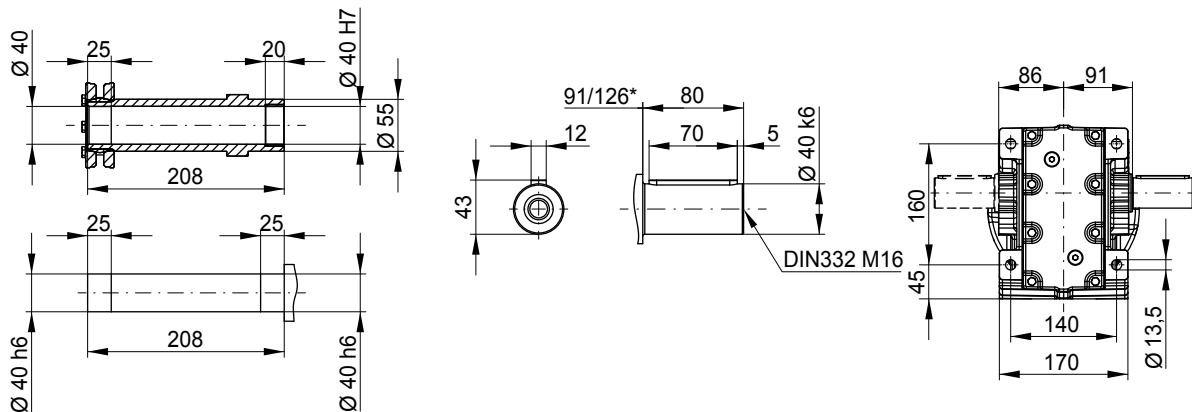
KH06 - Hollow shaft



KD06 - Shrink disc



KS06 - Output shaft KB06 - Output shaft on both sides

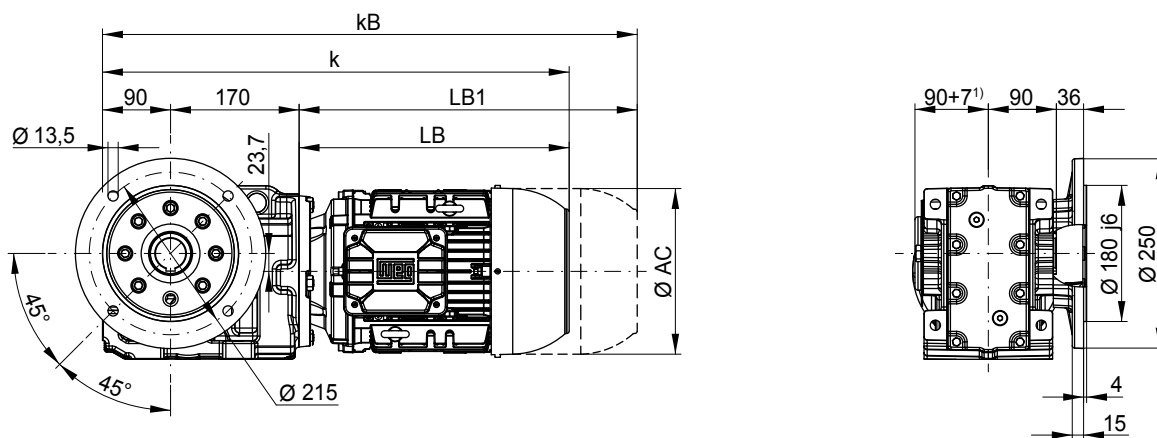


Motor fr. Dimension	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M
AC	126	141	159	178	199	199	221	261	261
AD	128	136	145	155	165	165	185	205	205
k	464	498	506	548	598	636	608	673	711
kB	508	547	564	621	682	720	695	791	829
LB	204	238	246	288	338	376	348	413	451
LB1	248	287	304	361	422	460	435	531	569

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

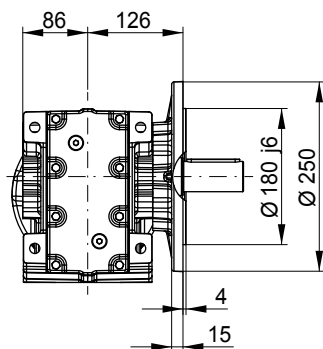
*Designs KS(KB)/KF

KO06 - B5 flange execution with hollow shaft

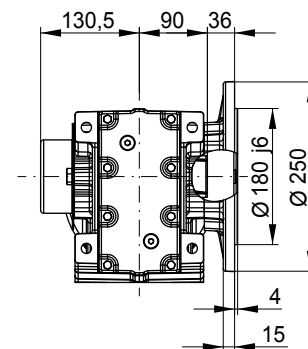


¹⁾ incl. hollow shaft protection cap

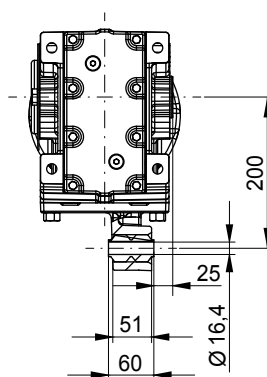
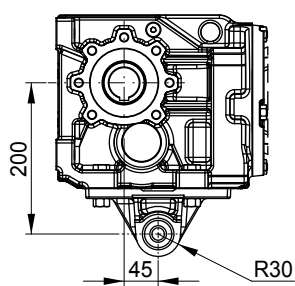
KF06 - B5 flange execution with output shaft



KP06 - B5 flange execution with hollow shaft and shrink disc



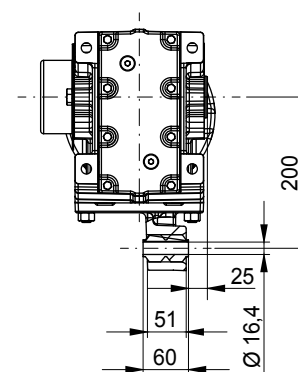
KT06 - Hollow shaft with torque arm **



KU06 - Hollow shaft with shrink disc and torque arm **

Side B

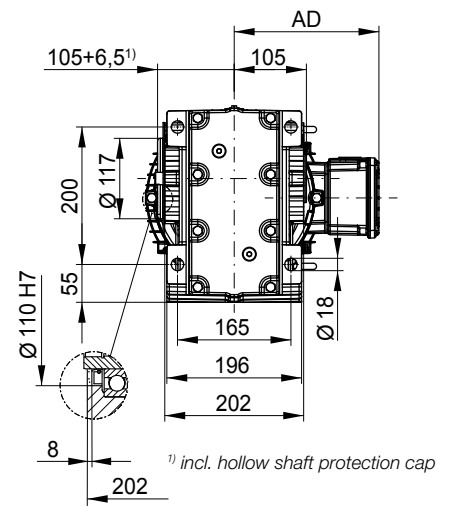
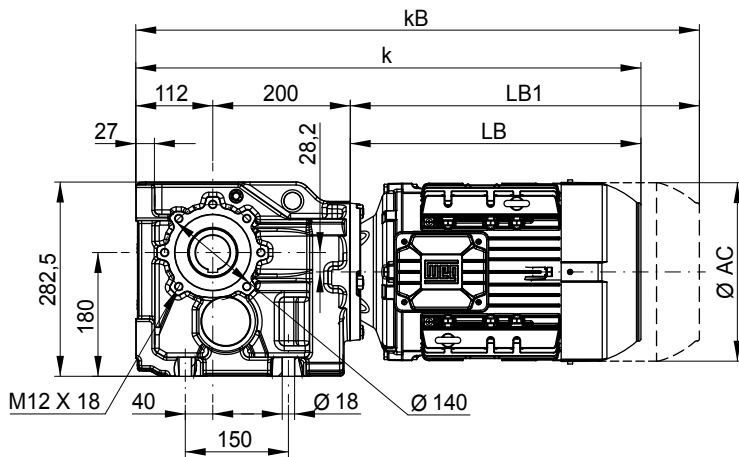
Side A



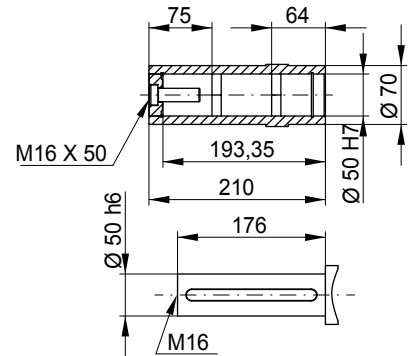
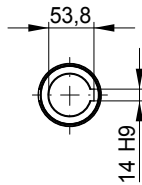
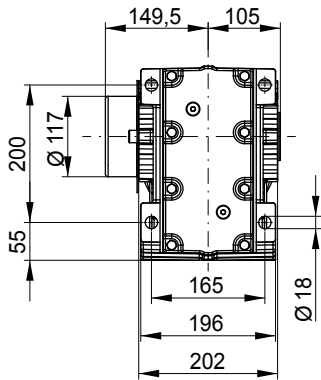
Dimensions in mm.

** Torque arm may be mounted on side A or side B.

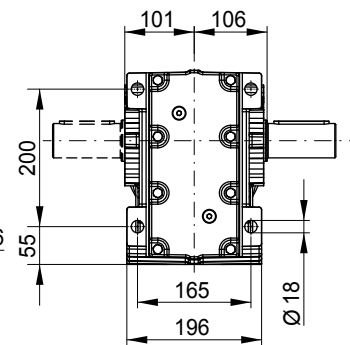
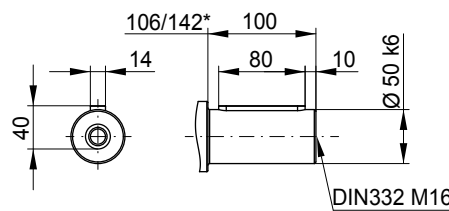
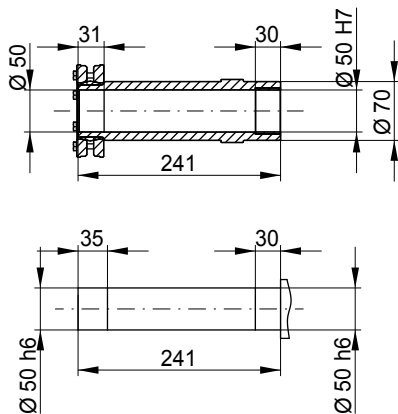
KH07 - Hollow shaft



KD07 - Shrink disc



KS07 - Output shaft KB07 - Output shaft on both sides

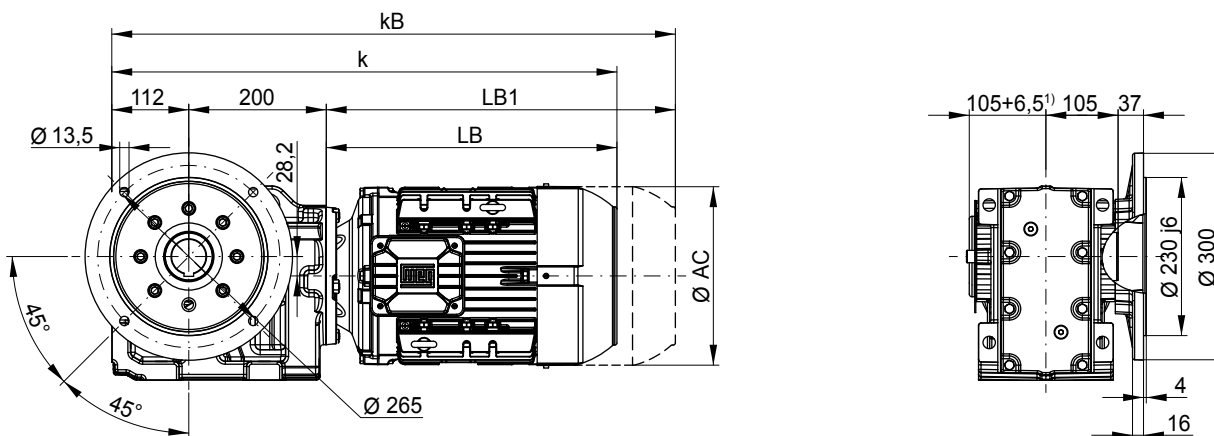


Motor fr. Dimension	63	71	80	90S/L	100L	L100L	112M	132S,M	L132M	160M	160L
AC	126	141	159	178	199	199	221	261	261	318	318
AD	128	136	145	155	165	165	185	205	205	266	266
k	516	550	558	600	650	688	660	725	763	857	901
kB	560	599	616	673	734	772	747	843	881	981	1025
LB	204	238	246	288	338	376	348	413	451	545	589
LB1	248	287	304	361	422	460	435	531	569	669	713

Motor dimension sheets see page 220. Description of motor lengths LB and LB1 see page 224.

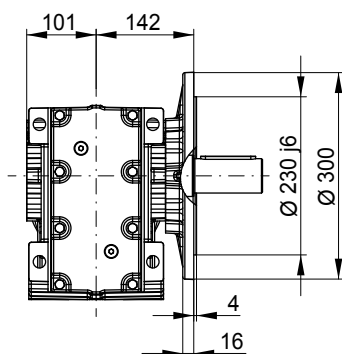
*Designs KS(KB)/KF

KO07 - B5 flange execution with hollow shaft

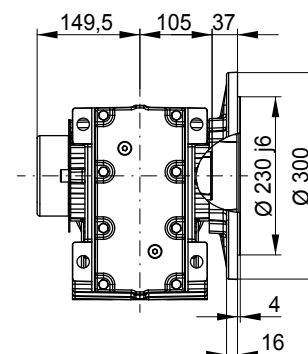


¹⁾ incl. hollow shaft protection cap

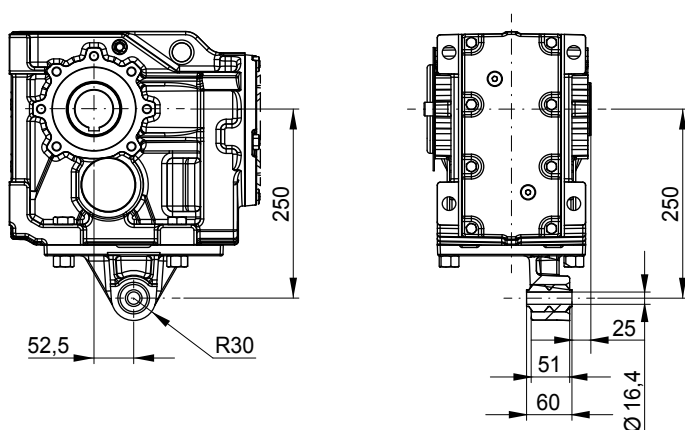
KF07 - B5 flange execution with output shaft



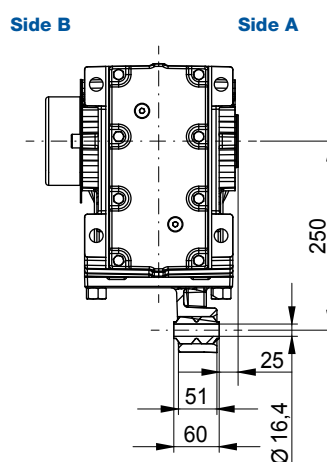
KP07 - B5 flange execution with hollow shaft and shrink disc



KT07 - Hollow shaft with torque arm **

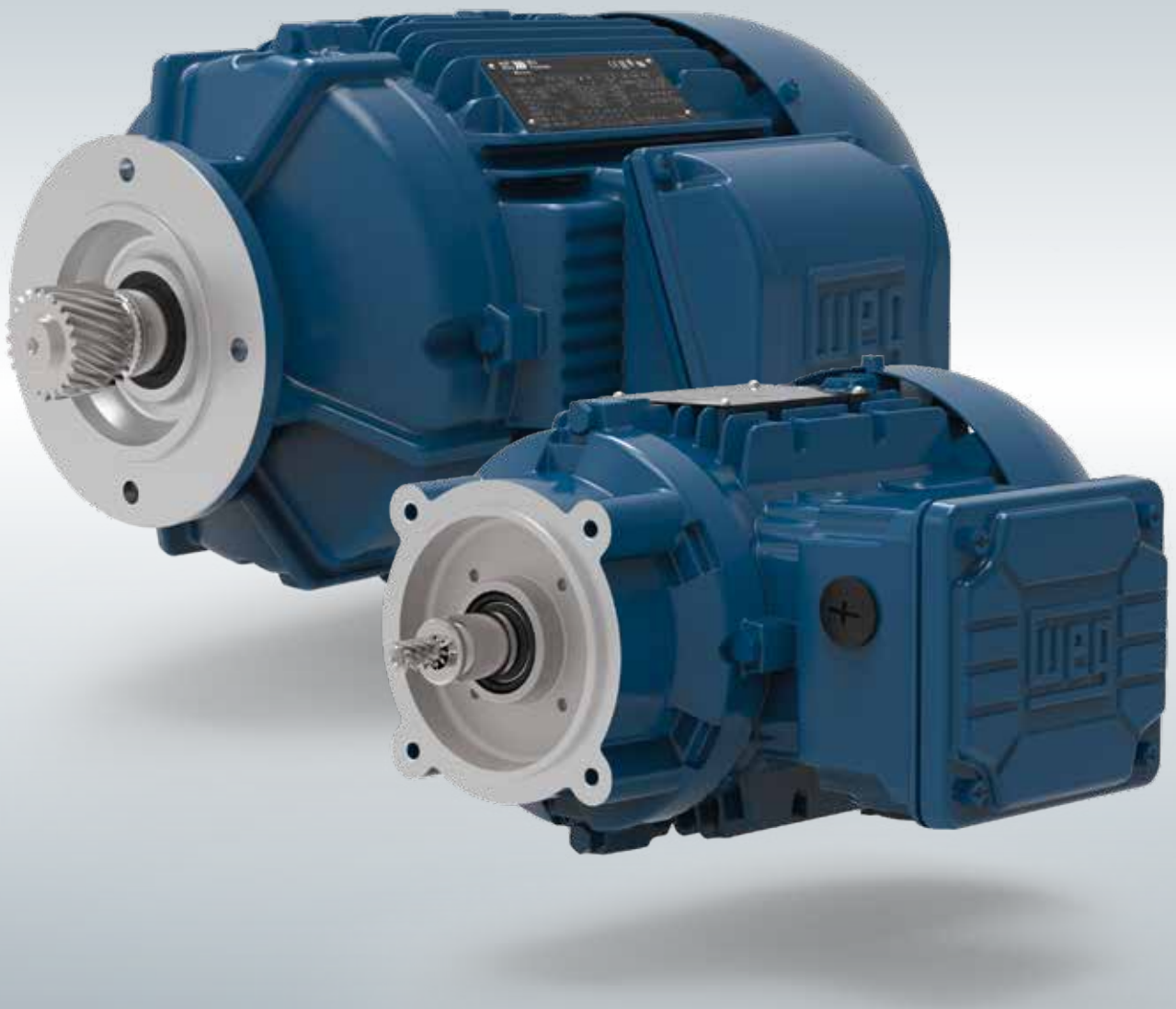


KU07 - Hollow shaft with shrink disc and torque arm **



Dimensions in mm.

** Torque arm may be mounted on side A or side B.



Modular System Motor





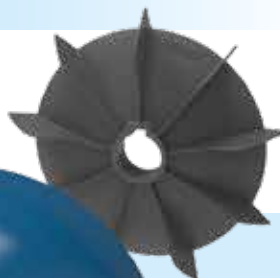
Terminal box designs
page 226



Brake systems
and back stops
page 229



Encoder systems
page 240



Ventilation systems
page 243





Motor type 11
with aluminium housing
(frame sizes 63 - 132)



Motor type 22
with cast iron housing
(frame sizes 160 - 180)



The modular motor system

Our motor system is an optimised and modularly designed kit. It includes harmonised modules like brakes, encoders, forced ventilation and connecting systems which are combined to the customer's requirements.

The significant advantage of this concept offers fast and reliable delivery times, not only to our local customers but also internationally, because WEG's competent sales network and assembling centres guarantee the availability of components worldwide.

Detailed description of the motor modules see from page 225.

The modular system motor

Due to special windings and clever connecting systems it's possible to use the same motor all over the world. Just a change of connection (4 possible options) and the motor can do its job reliably in Europe, USA or Far East, from 110 V to 690 V, 50 Hz and 60 Hz.

The modular system motor is available in two energy efficiency classes:

IE1: Series 11N, IEC frame sizes 63 to 80 (up to 0.55 kW)

IE3: Series 11P (aluminium), IEC sizes 80 to 132 (0.75 - 9.2 kW) and series 22P (cast iron), IEC sizes 160 and 180 (11-22 kW)

Motors in energy efficiency class IE4 on request

Advantages

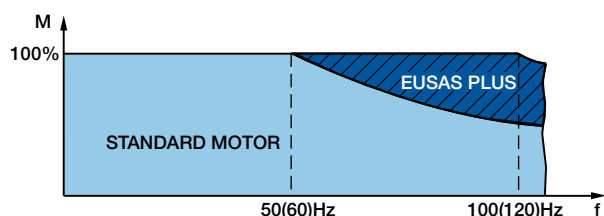
- Wide voltage range
- Switchable to all usual voltages worldwide:
 - 110-480 V - 50/60 Hz up to and including frame size 100
 - 190-690 V - 50/60 Hz for frame sizes 112 to 180
- Frequency inverter operation 100/120 Hz
- Ambient temperature -20 to +40 °C
- Nameplate with 50/60 Hz data
- Flexible adjustment of the terminal box
- Reinforced bearings (integral motor)
- Shaft system for immediate assembling of motor modules, like encoders, brakes, back stop, etc.
- Degree of protection IP55
- Thermal protection with bimetal switch and PTC thermistor
- Thermal class F
- System motor, prepared for flexible assembling of motor modules
- Certified for worldwide distribution: CE, CSA, UL, EAC

M

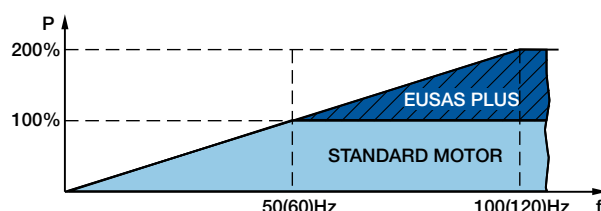
The ideal motor for frequency inverter operation

Switchable to 100/120 Hz. Simply switch over and use the double output.

The excellent combination of the modular system motor and variable speed drives by WEG (type CFW for various applications and decentralised motor drive MW500) enables drive systems with wide speed range.



Rated torque up to double rated speed



Two times rated power at double rated speed



WG20 geared motor with decentralised motor drive MW500

Type code

11P-L100L-04F-TH-SH-K1-KB-MIP-BR..-SG-FL-SD

1
2
3
2
4
5
6
7
8
9
10
11
12
13
14

- | | | |
|-----------|----------------------------|---|
| 1 | Motor series: | 11N = Aluminium motor in energy efficiency class IE1, frame sizes 63 - 80 (up to 0.55 kW)
11P = Aluminium motor in energy efficiency class IE3, frame sizes 80 - 132 (0.75 - 9.2 kW)
22P = Cast iron motor in energy efficiency class IE3, frame sizes 160 - 180 (11 - 22 kW) |
| 2 | Stator length: | L.
.S
.S/L
.M
.L |
| 3 | IEC frame size: | 63
71
80
90
100
112
132
160
180 |
| 4 | Number of poles: | 04 = 4 poles
06 = 6 poles |
| 5 | Power indicator: | D
E
F
G |
| 6 | Temperature control: | see page 225 |
| 7 | Anti-condensation heating: | see page 225 |
| 8 | Climatic protection: | see page 226 |
| 9 | Drain: | see page 226 |
| 10 | Terminal box designs: | see page 226 |
| 11 | Brake systems, back stop: | see page 229 |
| 12 | Encoder systems: | see page 240 |
| 13 | Ventilation systems: | see page 243 |
| 14 | Additional modules: | see page 245 |

Options

1. Basic execution

Description	Key	Page	IEC frame size										
			63	71	80	90	100	112	132	160	180		
Switchable voltage (4 connections)	-	208											
Temperature controller for switch off	TH	225											
PTC thermistor protection for switch off	TF	225											
Thermal class F (up to +155 °C)	-	207											
Fixed bearing NDE	-	-										-	-
Fixed bearing DE	-	-	-	-	-	-	-	-	-	-	-		
Degree of protection IP55	-	13											
Certifications (CE, EAC, UL, CSA)	-	-											

2. Electrical options

Description	Key	Page	IEC frame size										
			63	71	80	90	100	112	132	160	180		
Special voltage SPECI-Volt	-	208											
Temperature controller for warning and switch off	2TH	225											
PTC thermistor protection for warning and switch off	2TF	225											
Temperature sensor KTY	KTY	225											
Temperature sensor Pt100	-	-											
Anti-condensation heating 230 V	SH	225	-										
Thermal class H (up to +180 °C)	-	-											

3. Mechanical options

Description	Key	Page	IEC frame size										
			63	71	80	90	100	112	132	160	180		
Degree of protection IP56	-	13											
Degree of protection IP65	-	13											
Degree of protection IP66	-	13											
Degree of protection IP67	-	13											
Humidity protection K1	K1	226											
Corrosion protection K2	K2	226											
Drain	KB	226											
Multipin box	MIP	226											
Multi-plug-connect systems	MIG..	227											
Non-ventilated without NDE shaft end	U	244											
Non-ventilated with NDE shaft end	UW	244											
Different position of the terminal box	-	-											
Relubrication	-	-	-	-	-	-	-	-	-	-	-		

	Standard		Special execution (on request)
	Optional		Not available

4. Options - motor modules

Description	Key	Page	IEC frame size											
			63	71	80	90	100	112	132	160	180			
Spring loaded brake - IP55, 24 V	BR..	233												
Spring loaded brake - IP55, 102 V	BR..	233												
Spring loaded brake - IP55, 195 V	BR..	233												
Double spring loaded brake in low noise execution	BBRHGD..	234	-											
Totally closed spring loaded brake - IP66	BRGH..	235	-											
Manual release for brake	(BR)H..	233	1)											
Locking device for manual release	(BR)HA..	233	1)											
Corrosion protection IP55 for brake	(BR)R..	233												
Dust protection IP65 for brake	(BR)S..	233	1)											
Corrosion and dust protection IP65 for brake	(BR)SR..	233	1)											
Brake in low noise execution	(BR)GD..	233	1)											
Micro switch	(BR)M	233	1)											
Anti-condensation heating for brakes	-	235	-	-										
Fast excitation rectifier	-	237												
Back stop KKM	KKM	239						-	-	-	-	-	-	-
Back stop RSM	RSM	239	-	-	-	-								
Encoder outside the fan cover	I.	240												
Encoder inside the fan cover	S.	240	-											
Encoder (1024 pulses, HTL/TTL, IP66)	.G	240												
Mating plug for encoder without cable	-	-												
Mating plug for encoder with cable	-	-												
SINCOS encoder	.C	240												
Resolver	.R	241												
SSI multiturn encoder	.S	241												
Heavy Duty encoder	.V	241	-	-	-									
Special encoder	.A	241												
Forced ventilation (TEFV)	FL	243												
Fly wheel fan	ZL	244	-										-	-
Hand wheel	HR	245	-											
Protection cap	SD	245												
Protection cap for encoders	ID	245	-	-	-									
Second shaft end - module shaft	ZWM	246	-											
Second shaft end - solid shaft	ZWV	246												

1) not possible with 2 Nm brake

	Standard		Special execution (on request)
	Optional		Not available



5. Additional options

Description	Key	Page	IEC frame size								
			63	71	80	90	100	112	132	160	180
Special nameplate (aluminium)	-	-									
Second nameplate (not fixed, aluminium or stainless steel)	-	-									
Metal fan	ZM	244	-								
Vibration severity grade "B" (reduced) according to DIN IEC 60034-14	-	208									
Wide range grease (-40 °C to +175 °C)	-	-									

	Standard		Special execution (on request)
	Optional		Not available

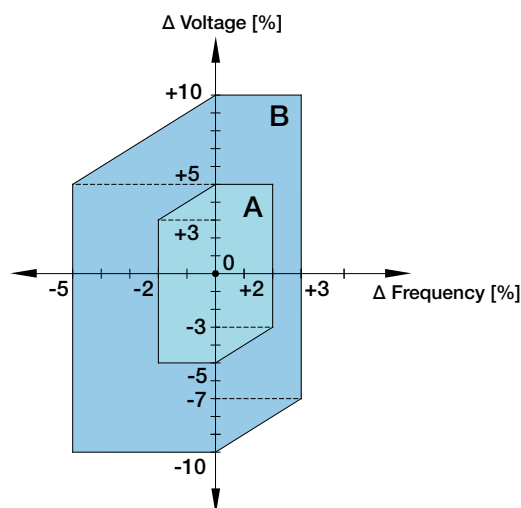
General information

Frame size	63	71	80	90S/L	(L)100L	112M	(L)132M,S	160M,L	180M,L	
Mechanical features										
Mounting form	B14R							B5R		
Housing material	aluminium EN AC-46100							cast iron EN GJL-200		
Degree of protection	IP55									
Grounding	simple grounding - one inside the terminal box									
Cooling method	fan - IC411 (TEFC)									
Fan material	polypropylen									
Fan cover material	sheet steel									
Endshields material	aluminium EN AC-46100 *							cast iron EN GJL-200		
Drain	rubber drain plug									
Bearings	Locking	without bearing cap with circlip - NDE							without bearing cap with circlip - DE	
	DE	6203 ZZ	6204 ZZ	6205 ZZ	6305 ZZ	6207 ZZ	6307 ZZ	6309 ZZ	6309 ZZ-C3	6312 ZZ-C3
	NDE	6201 ZZ	6203 ZZ	6203 ZZ	6205 ZZ	6206 ZZ	6206 ZZ	6308 ZZ	6209 ZZ-C3	6211 ZZ-C3
Shaft seal	Type	radial shaft seal								
	DE	17x30x7	20x30x7	25x40x7	25x40x7	35x52x7	35x52x7	45x60x8	45x60x8	60x90x10
	NDE	12x22x7	17x28x5	17x28x5	25x35x7	30x40x4	30x40x4	40x56x8	45x62x7	55x70x8
	Material	NBR								
Lubrication	Type of grease	Mobil Polyrex EM								
	Grease fitting	without grease fitting								
Terminal block	9 poles									
Terminal box material	aluminium EN AC 47000							cast iron EN GJL-200		
Cable entry	Main	2 x M25x1.5				2 x M32x1.5		2 x M40x1.5		
	Accessory	2 x M16x1.5								
	Plug	threaded plug for transport and storage; cable gland optional								
Shaft material	1.0511/1.1191 – C40/C45E – AISI 1040/45									
Direction of rotation	both directions									
Vibration	class A									
Nameplate material	stainless steel 1.4301 (AISI 304)									
Flange	FC-120					FC-160		FR-200 FR-250	FR-250	
Electrical features										
Power [kW] 4 poles	0.12 - 0.18	0.25 - 0.37	0.55 - 0.75	1.1 - 1.5	2.2 - 3.0	4.0	5.5 - 9.2	11.0 - 15.0	18.5 - 22	
Power [kW] 6 poles	0.12	0.18 - 0.25	0.37 - 0.55	0.75	1.1 - 1.5	2.2	3.0 - 5.5	-	-	
Design	N									
Voltage / Frequency	220-240 / 380-420 V (50Hz) // 220-277 / 380-480 V (60Hz)					380-420 / 660-690 V (50Hz) // 380-480 / 660V (60Hz)				
Winding	Impregnation	dip								
	Insulation class	F (DT 80K)								

* Except frame sizes L100L and L132M: endshield (NDE) made from cast iron EN GJL-200

1. Voltage and frequency fluctuations

According to DIN EN 60034-1, a distinction is made between range A and range B (outside A) for voltage and frequency fluctuations. Range A and range B describe the permissible range in which frequency and voltage levels are permitted to deviate from the relevant measurement point (see illustration). The coordinate mean point "0" identifies the measurement point for the frequency and voltage in each case. The motor must be able to issue the rated torque in both ranges A and B.



Ranges A and B according to DIN EN 60034-1

Range A

In continuous operation in range A, the characteristics are permitted to vary from the rated operation, and the heating at the limits of range A can be around 10 K higher.

Range B

The deviations from the characteristics are permitted to be greater than in range A, the heating levels can be higher than at the measurement point. Duration and frequency of operation in range B should be limited. Corrective measures, e.g. power reduction, should be provided. If a machine has multiple rated voltages or a rated voltage range, the permissible voltage and frequency fluctuations apply for each individual value of the rated voltage.

2. Modes of operation

Duty type according to DIN EN 60034-1 and VDE 0530-1.

The duty type is designated by the abbreviations S1 to S10. For the duty types S4, S5 and S7 the duty cycles/hour (c/h) and the factor of inertia F_I should also be stated at the bottom.

The factor of inertia F_I is the ratio of the total load moment of inertia (referred to the motor shaft) and the motor moment of inertia, to the motor moment of inertia, i.e.

$$F_I = \frac{\sum J_{\text{ex,red}} + J_{\text{mot}}}{J_{\text{mot}}}$$

Definition		Example
S1	Continuous running duty with constant load	S1
S2	Short-time duty with constant load Duration of operation under rated conditions (recommended values: 10, 30, 60 or 90 min)	S2 10 min
S3	Intermittent periodic duty. Motor temperature not affected by starting operation Cyclic duration factor (recommended values: 15, 25, 40 or 60 %): Cycle duration (10 min unless otherwise stated)	S3 25 % 60 min
S4	Intermittent periodic duty. Motor temperature affected by starting operation Cyclic duration factor (recommended values: 15, 25, 40 or 60 %): Indication of the duty cycles per hour and of the factor of inertia F_I	S4 40 % 200, $F_I=2$
S5	Intermittent periodic duty. Motor temperature affected by starting operation and electric braking Cyclic duration factor (recommended values: 15, 25, 40 or 60 %): Indication of the duty cycles per hour and of the factor of inertia F_I	S5 15 % 300, $F_I=1$
S6	Continuous operation periodic duty. Cyclic duration factor (recommended values: 15, 25, 40 or 60 %): Cycle duration (10 min unless otherwise stated)	S6 25 % 60 min
S7	Continuous operation with starting and electric braking Indication of the duty cycles per hour and of the factor of inertia F_I	S7 200, $F_I=1$
S8	Continuous operation with related load/speed changes (Sequence of similar cycles) Speeds during the duty cycle Periods for which these speeds are maintained during the duty cycle Indication of the factor of inertia F_I	S8 3000 ^{min-1} , 10 min 1500 ^{min-1} , 15 min $F_I=1,5$
S9	Continuous operation duty with unrelated load/speed changes	S9
S10	Duty with discrete constant loads and speed	S10 $F_I=0,6$

Legend see page 236.

3. Rated power according to VDE 0530-1

The listed rated power of the motor corresponds to the output power according to VDE 0530-1 for continuous operation S1, frequency 50/60 Hz, max. ambient temperature +40°C, max. altitude 1000 m above sea level.

According to this standard at rated values (voltage and frequency) the motors may be overloaded for two minutes by 1.5 times the rated current, without damage of the winding.

The motors are calculated by rated values according to thermal class B, but produced in class F and by operation with rated values fit for higher loads:

a. At rated power and rated voltage the ambient temperature may be increased from +40°C to +60°C.

b. Provided that ambient temperature does not exceed +40°C, the normal capacity in continuous operation can be increased by appr. 10 %.

All technical data stated applies to rated frequency of 50 Hz and supply voltage of 400 V rated voltage at rated power. If the load changes, the stated values will deviate to higher or lower.

4. Nameplate

The stainless steel plate is fixed on the frame and bears data for 50 Hz and 60 Hz. The information on the nameplate contains all relevant specifications of the product (see examples for motor frame sizes 90, 132 and 160).

WRC				W21		14057615	
				M330015009A4YC12031G			
~ 3 AL90S/L-04							
IP55 INS CLF ΔT 80 K S1 SF 1.00 AMB 40°C							
V		Hz	kW	RPM	A	PF	
115 ΔΔ / 200 Y Y	50	1.5	1450	11.0 / 6.30	0.80		
230 Δ / 400 Y				5.50 / 3.15			
132 ΔΔ / 230 Y Y	60		1755	9.72 / 5.58	0.78		
265 Δ / 460 Y				4.84 / 2.78			
50Hz	IE3	86.0 (100%)	86.0 (75%)	84.0 (50%)			
60Hz		86.5 (100%)	85.5 (75%)	82.5 (50%)			
NEMA Eff 86.5% 2.0HP 460 V 60Hz 1755 RPM							
2.78 A PF 0.78 DES A CODE L SF 1.15 CC029A							
→ 6305-ZZ		MOBIL POLYREX EM		23 kg			
→ 6205-ZZ							
2753 Markt Piesting, Austria							

WRC				W21		14057670	
				M330055013A48C16031G			
~ 3 AL132S-04							
IP55 INS CLF ΔT 80 K S1 SF 1.00 AMB 40°C							
V		Hz	kW	RPM	A	PF	
200 ΔΔ / 346 Y Y	50	5.5	1465	20.6 / 11.9	0.85		
400 Δ / 690 Y				10.3 / 5.97			
230 ΔΔ / 400 Y Y	60		1765	18.1 / 10.4	0.83		
460 Δ / -				9.05 / -			
50Hz	IE3	90.7 (100%)	90.7 (75%)	90.0 (50%)			
60Hz		91.7 (100%)	91.0 (75%)	88.5 (50%)			
NEMA Eff 91.7% 7.5HP 460 V 60Hz 1765 RPM							
9.05 A PF 0.83 DES A CODE K SF 1.15 CC029A							
→ 6309-ZZ		MOBIL POLYREX EM		69 kg			
→ 6308-ZZ							
2753 Markt Piesting, Austria							

				W22 Premium		M430110016G41R20010G	
				MOD.TE1BFOX\$		IEC 60034-1	
~ 3 160M-04 IP55 INS CLF ΔT 80 K S1 SF 1.00 AMB 40°C							
V		Hz	kW	RPM	A	PF	Eff
200 ΔΔ / 346 Y Y	50	11	1470	41.8 / 24.1	0.83	IE3	91.6
400 Δ / 690 Y				20.9 / 12.1			91.8
230 ΔΔ / 400 Y Y	60		1775	36.9 / 21.2	0.81		92.4
460 Δ / -				18.4 / -			92.2
→ 6309-ZZ-C3		MOBIL POLYREX EM		2753 Markt Piesting, Austria		NEMA Eff 92.4% 15HP 460 V 60Hz 1775 RPM	
→ 6209-ZZ-C3						18.4 A PF0.81 Des A Code K SF 1.00 CC029A	
						Alt 1 000 m.a.s.l. 127 kg	

5. Torque

The motors are fitted with squirrel-cage rotors suitable for direct online starting. The values of starting torque and break-down torque, expressed as a multiple of the rated torque, are given in the performance data. A deviation in the voltage from rated value changes the torques as an approximate function of the square of the voltages.

6. Efficiency class

Standard IEC 60034-30 defines uniform efficiency classes, valid for 2, 4, 6 and 8 pole asynchronous motors (50/60 Hz) with output powers of 0.12 kW to 1,000 kW. This standard divides 3-phase induction motors with cage rotor in efficiency classes IE1=standard efficiency, IE2=high efficiency and IE3=premium efficiency. Our motors are labelled with efficiency class and factor on the nameplate.

7. Motor protection

The correct selection of protective equipment determines essentially the operation reliability and service life of motors. Current dependent protection and thermal protective devices are available. Fuses do not protect the motor against overloads, they only protect the supply cables or switchboards against short circuits.

8. Overload protection (protection relay)

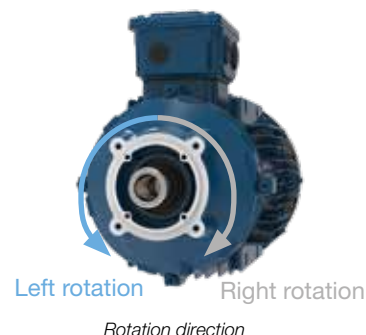
It is recommended to use starters with thermal overload protection. The overloads should be adjusted to the rated current shown on the nameplate. Thermal protective devices (thermistors in windings) see page 225.

9. Speed and rotation direction

The rated speed is valid for the rated dates (voltage, frequency). The synchronous speed depends on the line frequency.

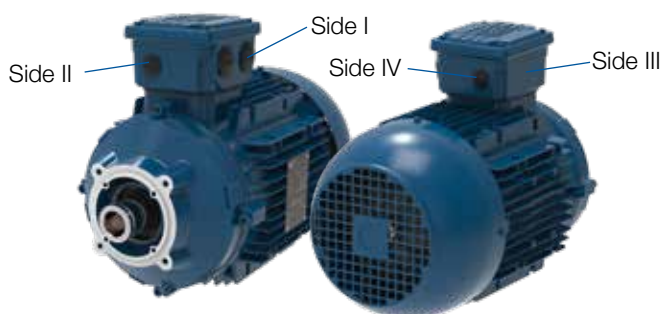
The motors are able for operation in both directions. By connection of U1, V1, W1 to L1, L2, L3 the rotation will be to the right if you look at the shaft from the driveside.

Left direction can be easily made by changing of two wires.



10. Cable entry

For all frames, the terminal box can be rotated in 90° increments. Terminal boxes are not delivered with cable glands in standard. Motors are supplied with plastic threaded plugs in the cable entries to maintain the degree of protection during transport and storage. In order to guarantee the degree of protection, cable entries must comply with at least the same degree of protection indicated on the motor nameplate.



Side designation for cable entries

11. Cooling

The motors are totally enclosed fan cooled (TEFC) by means of external surface ventilation (IC411), as per IEC 60034-6). Maximum ambient temperature +40°C. Maximum ambient temperature +40 °C. Please check the minimum distance "Y" (see dimension sheets from page 220) between cover and wall by mounting the motor.

▪ Integral fans (TEFC, IC411)

Particular attention has been dedicated to the shape in order to reduce noise and improve the efficiency of the motor. Radial construction has been selected to allow rotation in both directions.

▪ Fan cover

In treated steel plate, properly profiled to improve efficiency and reduce the noise produced by the fan.

▪ Forced ventilation (TEFV, IC416) see also page 243

For special operating conditions, e.g. increased permissible number of operations per hour or variable speed operation, the motors of IEC sizes 63 to 180 can be supplied with forced ventilation by means of a separately fitted fan motor.

12. Insulation

The motors in this catalogue comply with the requirements of thermal class F. All windings are impregnated with varnish with a high mechanical strength. The maximum temperature of the insulation is, according to thermal class F, at +155 °C. The motors are utilised at rated values according to thermal class B (+130 °C). Copper wire insulation and the impregnation varnish have a temperature index class F and therefore there is a large margin of safety in addition to high overload capacity.

Motors from frame size 160 are equipped with the WISE® insulation system of the new W22 motor range by WEG.

13. Noise levels

Noise measurements were taken in accordance with standard IEC 60034-9 (see table to the right).

Frame size	Noise level - dB(A), Distance: 1 meter			
	50 Hz		60 Hz	
	4p	6p	4p	6p
63	44	43	48	47
71	43	43	47	47
80	44	43	48	47
90	49	45	51	49
100	53	44	54	53
112	56	52	56	52
132	56	53	58	55
160	61	56	64	59
180	61	56	64	59

14. Balancing of rotors

Motors comply with vibration strength level "A" according to standard IEC 60034-14. On request, motors may also be balanced according to level "B".

15. Shaft ends

Shaft ends of motors in frame sizes 63 up to 132 are equipped with a conical bore and do not have a key, while the frame sizes 160 and 180 have a shaft with closed end keyway. On the non-driven side, modular motors have a system shaft to mount motor modules, such as brakes, encoders, back stops, etc.

16. Voltage, current and frequency

In standard execution the motors are delivered with following rated voltages: see Chapter 17 Electrical connection (basic connection).

Special voltages

Motors for special voltages and/or frequencies are available on request.

Speed and connection

Tolerance of the motor speed according to IEC 60034. Terminal board connection see page 209.

Connection

▪ Direct connection

The starting torque in direct connection amounts to 160 to 330 % of the rated torque, depending on power and number of poles. The starting current is about 2.5 to 8 times of the rated current.

▪ Star-delta starting

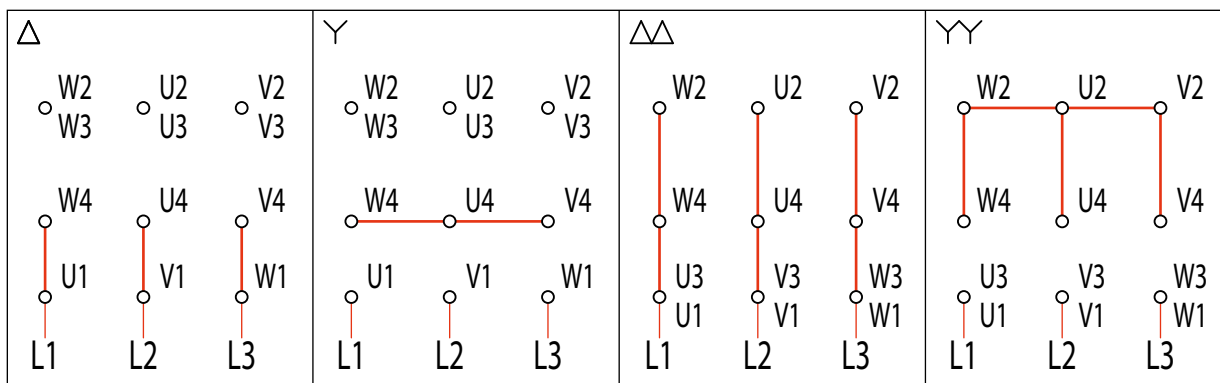
The star-delta (Y-D) starting is an easy way to reduce the starting current and starting torque. Motors can be started with this starting method whenever the supply voltage corresponds to the rated voltage of the motors in delta connections. Up from frame size 112 the standard modular motors are supplied with windings designed for this starting method (e.g. 400 V D / 690 V Y). A Y-D-starting is only possible with delta service connection (this shall be considered when selecting a motor!), as the motor is first Y-connected and is changed over to D-connection after the run-up phase. At Y-D-starting, the starting currents and torques will be reduced to about 1/3 of the values produced in case of direct-online starting. Attention should be paid to the fact that a current impulse is produced when changing over to D-connection.

17. Electrical connection

Rated voltages for motor series 11N, 11P (IEC frame sizes 63 to 100)					
Possible connection		Rated power P_N	Increased rated power $1,2 \times P_N$	Frequency inverter operation	
	Delta	220 - 230 - 240 V at 50 Hz 220 - 265 - 277 V at 60 Hz	- 254 - 265 - 277 V at 60 Hz		400 V, 87 Hz
	Delta - Delta	110 - 115 - 120 V at 50 Hz 110 - 132 - 138 V at 60 Hz	- 127 - 132 - 138 V at 60 Hz		230 V, 100 Hz
	Star (basic connection)	380 - 400 - 420 V at 50 Hz 380 - 460 - 480 V at 60 Hz	- 440 - 460 - 480 V at 60 Hz		400 V, 100 Hz
	Star - Star	190 - 200 - 210 V at 50 Hz 190 - 230 - 240 V at 60 Hz	- 220 - 230 - 240 V at 60 Hz		460 V, 120 Hz

Rated voltages for motor series 11P and 22P (IEC frame sizes 112 to 180)					
Possible connection		Rated power P_N	Increased rated power $1,2 \times P_N$	Frequency inverter operation	
	Delta (basic connection)	380 - 400 - 420 V at 50 Hz 380 - 460 - 480 V at 60 Hz	- 440 - 460 - 480 V at 60 Hz		400 V, 100 Hz
	Delta - Delta	190 - 200 - 210 V at 50 Hz 190 - 230 - 240 V at 60 Hz	- 220 - 230 - 240 V at 60 Hz		400 V, 100 Hz
	Star	660 - 690 - (730) V at 50 Hz 660 - (796) - (830) V at 60 Hz	- (760) - (796) V at 60 Hz		400 V, 100 Hz
	Star - Star	330 - 346 - 365 V at 50 Hz 330 - 400 - 415 V at 60 Hz	- 380 - 400 - 415 V at 60 Hz		460 V, 120 Hz

Terminal board connection



18. Variable speed drive application

The stator windings of the motors are wound with class F insulation (class H optional) and are suitable for either DOL starting or - regarding the limits shown in the tabel below - via a variable speed drive.

Rated voltage				
220-240/380-415 V (50 Hz) 400-460 V (60 Hz)				
Motor rated voltage	Voltage spikes	dV/dt *	Rise time *	Time between pulses
	At motor terminals (phase-phase)	At motor terminals (phase-phase)		
$V_{rated} < 460 \text{ V}$	$\leq 1600 \text{ V}$	$\leq 5200 \text{ V}/\mu\text{s}$	$\geq 0.1 \mu\text{s}$	$\geq 6 \mu\text{s}$
$460 \text{ V} \leq V_{rated} < 575 \text{ V}$	$\leq 2000 \text{ V}$	$\leq 6500 \text{ V}/\mu\text{s}$		
$575 \text{ V} \leq V_{rated} \leq 1000 \text{ V}$	$\leq 2400 \text{ V}$	$\leq 7800 \text{ V}/\mu\text{s}$		

* dV/dt and rise time definition according to NEMA MG1 - part 30

Notes:

- In order to protect the motor insulation system, the maximum recommended switching frequency is 5 kHz.
- If one or more of the above conditions is not attended, a filter (load reactor or dV/dt filter) must be installed in the output of the VSD.
- General purpose motors with rated voltage greater than 575 V, which at the time of purchase did not have any indication of operation with VSD, are able to withstand the electrical limits set in the table above for rated voltage up to 575 V. If such conditions are not fully satisfied, output filters must be used.
- General purpose motors of the dual voltage type, for example 400/690 V or 380/660 V, which at the time of purchase did not have any indication of operation with VSD, are able to be driven by a VSD in the higher voltage only if the limits set in the table above for rated voltage up to 460 V are fully attended in the application. Otherwise, a load reactor or a dV/dt filter must be installed in the VSD output.

Electrical basic data

Notes for electrical basic data

The technical data according to selection tables (starting current, torques, power factor, etc.) are valid for the rated values, that means for the rated voltage and rated frequency.

If the motors are running on higher or lower voltage within the wide range voltage, the stator winding will be utilised according to thermal class F. In these cases a power increase in accordance to a. and b. on page 206 is not possible.

The design of the wide range winding permits supply voltage deviations in the indicated wide range voltage of $\pm 5\%$ without reduction of the power.

Series	IEC frame size	Type	1	2	3					4	5	6			7	8	9	10	11	12
			P_N [kW]	n_N [min ⁻¹]	I_N at 115 V [A]	I_N at 200 V [A]	I_N at 230 V [A]	I_N at 400 V [A]	I_N at 690 V [A]	$\frac{I_A}{I_N}$	IE class	η 4/4 [%]	η 3/4 [%]	η 1/2 [%]	$\cos\phi$	M_N [Nm]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	J_{mot} [kgm ²]	m [kg]

Type	P_N [kW]	at 380 V						at 420 V						Frequency inverter operation						Brake		
		at 380 V		at 380 V		at 420 V		at 420 V		400 V / 87 Hz			400 V / 100 Hz			M_B [Nm]	J_B x10 ⁻³ [kgm ²]	m [kg]				
		I_N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	I_N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	P_N [kW]	n_N [min ⁻¹]	I_N [A]	P_N [kW]	n_N [min ⁻¹]	I_N [A]									

- 1 P_N = Rated power
- 2 n_N = Rated speed
- 3 I_N = Rated current
- 4 I_A/I_N = Ratio of starting current to rated current
- 5 IE class = Efficiency class
- 6 η 4/4 (3/4, 1/2) = Efficiency at rated power
- 7 $\cos\phi$ = Power factor
- 8 M_N = Rated torque
- 9 M_A/M_N = Ratio of starting torque to rated torque
- 10 M_K/M_N = Ratio of sweeping torque to rated torque
- 11 J_{mot} = Motor moment of inertia
- 12 m = Weight of the motor
- 13 M_B = Braking torque
- 14 J_B = Brake moment of inertia
- 15 m = Weight of the motor brake



4 poles, 1500 min⁻¹, 50 Hz

Series	IEC frame size	Type	P_N	n_N	I_N	I_N	I_N	I_N	I_N	$\frac{I_A}{I_N}$	IE class	η	η	η	$\cos\varphi$	M_N	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	J_{mot}	m
			[kW]	[min ⁻¹]	at 115 V [A]	at 200 V [A]	at 230 V [A]	at 400 V [A]	at 690 V [A]	[%]		[%]	[%]	[Nm]						
11N	63	11N-63-04E	0.12	1375	1.5	0.84	0.73	0.42	-	3.5	IE1	57.0	54.0	45.0	0.72	0.83	2.0	2.2	0.00034	4.2
		11N-63-04F	0.18	1360	2.1	1.2	1.1	0.61	-	3.4	IE1	58.0	54.0	46.0	0.74	1.3	2.0	2.2	0.00039	5.4
	71	11N-71-04E	0.25	1310	2.8	1.6	1.4	0.81	-	3.5	IE1	59.0	55.0	50.0	0.76	1.8	1.9	2.1	0.00039	5.7
		11N-71-04F	0.37	1320	3.9	2.3	2.0	1.1	-	3.7	IE1	62.0	60.0	55.0	0.76	2.7	2.0	2.0	0.00056	6.4
	80	11N-80-04E	0.55	1410	4.9	2.8	2.5	1.4	-	4.7	IE1	68.0	66.3	58.5	0.82	3.7	2.1	2.2	0.0019	7.9
11P	80	11P-80-04F	0.75	1420	5.6	3.2	2.8	1.6	-	6.7	IE3	82.5	82.0	80.0	0.81	5.1	3.0	3.3	0.0032	9.7
	90	11P-90S/L-04E	1.1	1455	8.1	4.7	4.1	2.3	-	7.6	IE3	84.8	84.5	83.0	0.80	7.3	2.5	3.3	0.0055	16.2
		11P-90S/L-04F	1.5	1450	11.0	6.3	5.5	3.2	-	7.4	IE3	86.0	86.0	84.0	0.80	9.9	2.6	3.4	0.0066	19.7
	100	11P-100L-04E	2.2	1435	15.9	9.1	7.9	4.6	-	7.4	IE3	87.0	87.0	86.5	0.80	14.6	3.2	3.5	0.0090	30
		11P-L100L-04F	3.0	1440	21	12.3	10.7	6.2	-	7.8	IE3	88.0	88.0	87.0	0.80	19.9	3.5	3.7	0.0120	39
	112	11P-112M-04E	4.0	1450	-	16.0	-	8.0	4.6	7.0	IE3	89.1	89.1	88.7	0.81	27	2.3	3.1	0.0182	39
	132	11P-132S-04E	5.5	1465	-	21	-	10.3	5.9	8.5	IE3	90.7	90.7	90.0	0.85	36	2.4	3.4	0.0528	59
		11P-L132M-04F	7.5	1465	-	28	-	13.9	8.0	8.5	IE3	91.5	91.5	91.0	0.85	49	2.5	3.4	0.0642	68
		11P-L132M-04G	9.2	1460	-	35	-	17.4	10.1	8.5	IE3	91.0	91.0	90.1	0.84	60	2.5	3.3	0.0730	77
	22P	160	22P-160M-04E	11.0	1470	-	42	-	21	12.1	7.5	IE3	91.6	91.8	91.1	0.83	72	2.8	3.2	0.119
22P-160L-04F			15.0	1465	-	56	-	28	16.1	7.2	IE3	92.3	92.5	92.2	0.84	98	2.8	3.1	0.153	141
180		22P-180M-04E	18.5	1470	-	70	-	35	20	7.4	IE3	92.8	92.8	92.2	0.82	121	3.0	3.2	0.174	174
		22P-180L-04F	22	1470	-	82	-	41	24	7.3	IE3	93.2	93.0	92.3	0.83	143	3.4	3.4	0.210	191

Legend see page 211

4 poles, 1500 min⁻¹, 50 Hz

Type	P _N [kW]	at 380 V			at 420 V			Frequency inverter operation						Brake		
		I _N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	I _N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	400 V / 87 Hz			400 V / 100 Hz			M _B [Nm]	J _B x10 ⁻³ [kgm ²]	m [kg]
								P _N [kW]	n _N [min ⁻¹]	I _N [A]	P _N [kW]	n _N [min ⁻¹]	I _N [A]			
11N-63-04E	0.12	0.42	1.8	2.0	0.46	2.2	2.3	0.21	2393	0.77	0.24	2750	0.89	2 5	0.015 0.015	1.1 1.1
11N-63-04F	0.18	0.60	1.8	1.9	0.66	2.2	2.3	0.31	2366	1.1	0.36	2720	1.3			
11N-71-04E	0.25	0.85	1.7	1.8	0.90	2.0	2.0	0.44	2279	1.5	0.50	2620	1.7	5 2	0.015 0.015	1.1 1.1
11N-71-04F	0.37	1.2	1.8	1.8	1.3	2.3	2.3	0.64	2297	2.1	0.74	2640	2.4			
11N-80-04E	0.55	1.4	1.8	2.0	1.4	2.3	2.4	0.96	2453	2.6	1.1	2820	3.0	10 5	0.045 0.015	1.9 1.1
11P-80-04F	0.75	1.7	2.7	2.9	1.6	3.3	3.6	1.3	2471	3.0	1.5	2840	3.4			
11P-90S/L-04E	1.1	2.4	2.2	2.9	2.3	2.7	3.6	1.9	2532	4.3	2.2	2910	4.9	20 10	0.173 0.045	3.1 1.9
11P-90S/L-04F	1.5	3.2	2.3	3.0	3.2	2.8	3.7	2.6	2523	5.8	3.0	2900	6.6			
11P-100L-04E	2.2	4.7	2.8	3.0	4.5	3.5	3.8	3.8	2497	8.3	4.4	2870	9.6	40 20	0.45 0.173	4.6 3.1
11P-L100L-04F	3.0	6.3	3.1	3.3	6.1	3.8	4.0	5.2	2506	11.2	6.0	2880	12.9			
11P-112M-04E	4.0	8.0	2.0	2.7	8.0	2.6	3.4	-	-	-	8.0	2900	16.8	60 40	0.86 0.45	6.3 4.6
11P-132S-04E	5.5	10.6	2.1	3.0	10.2	2.6	3.7	-	-	-	11.0	2930	22	100 60	1.22 0.86	10.0 6.3
11P-L132M-04F	7.5	14.4	2.2	3.0	13.5	2.8	3.7	-	-	-	15.0	2930	29			
11P-L132M-04G	9.2	18.3	2.2	2.9	17.5	2.7	3.6	-	-	-	18.4	2920	36			
22P-160M-04E	11.0	22	2.3	2.8	21	2.9	3.6	-	-	-	22	2940	44	150 100	2.85 6.65	14.7 10.0
22P-160L-04F	15.0	29	2.2	2.6	28	2.8	3.4	-	-	-	30	2930	59			
22P-180M-04E	18.5	36	2.5	2.8	35	3.2	3.5	-	-	-	37	2940	74	250 150	6.65 2.85	21.5 14.7
22P-180L-04F	22	43	3.7	2.9	41	3.4	3.7	-	-	-	44	2940	86			

Legend see page 211

4 poles, 1800 min⁻¹, 60 Hz

Series	IEC frame size	Type	P_N	n_N	I_N	I_N	I_N	I_N	I_N	$\frac{I_A}{I_N}$	IE class	η	η	η	$\cos\varphi$	M_N	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	J_{mot}	m
			[kW]	[min ⁻¹]	at 132 V [A]	at 230 V [A]	at 400 V [A]	at 265 V [A]	at 460 V [A]	[%]		[%]	[%]	[Nm]						
11N	63	11N-63-04E	0.12	1695	1.4	0.79	0.46	0.68	0.40	3.6	IE1	58.6	54.2	45.8	0.65	0.68	2.5	2.7	0.00034	4.2
		11N-63-04F	0.18	1690	2.0	1.1	0.66	0.99	0.57	3.6	IE1	59.8	55.7	47.5	0.66	1.0	2.6	2.7	0.00039	5.4
	71	11N-71-04E	0.25	1650	2.9	1.7	0.95	1.4	0.83	3.7	IE1	55.8	53.6	47.3	0.68	1.5	2.1	2.2	0.00039	5.7
		11N-71-04F	0.37	1665	3.8	2.2	1.3	1.9	1.1	3.9	IE1	64.4	61.8	55.6	0.66	2.1	2.7	2.7	0.00056	6.4
	80	11N-80-04E	0.55	1720	4.6	2.6	1.5	2.3	1.3	5.0	IE1	68.9	66.2	60.7	0.76	3.1	2.5	2.8	0.0019	7.9
11P	80	11P-80-04F	0.75	1720	5.0	2.9	1.7	2.5	1.4	7.4	IE3	84.0	80.0	78.5	0.79	4.2	3.7	4.2	0.0032	9.7
	90	11P-90S/L-04E	1.1	1760	7.1	4.1	2.4	3.6	2.1	8.5	IE3	86.5	84.0	80.0	0.78	6.0	2.9	3.9	0.0055	16.2
		11P-90S/L-04F	1.5	1755	9.7	5.6	3.2	4.8	2.8	8.3	IE3	86.5	85.5	82.5	0.78	8.2	3.0	4.0	0.0066	19.7
	100	11P-100L-04E	2.2	1745	13.7	7.9	4.6	6.9	4.0	8.3	IE3	89.5	87.5	85.0	0.78	12.1	4.1	4.4	0.0090	30
		11P-L100L-04F	3.0	1740	18.5	10.7	6.2	9.2	5.3	8.6	IE3	89.5	86.5	84.0	0.79	16.5	4.6	4.8	0.0120	39
	112	11P-112M-04E	4.0	1755	-	14.2	8.2	-	7.1	8.0	IE3	89.5	89.5	87.5	0.79	22	2.5	3.5	0.0182	39
	132	11P-132S-04E	5.5	1765	-	18.1	10.5	-	9.1	8.9	IE3	91.7	91.0	88.5	0.83	30	2.6	4.3	0.0528	59
		11P-L132M-04F	7.5	1770	-	24	14.1	-	12.2	9.0	IE3	91.7	91.0	90.2	0.84	41	2.7	4.3	0.0642	68
		11P-L132M-04G	9.2	1765	-	31	17.7	-	15.4	9.0	IE3	91.7	91.5	90.4	0.82	49	2.6	3.8	0.0730	77
	22P	160	22P-160M-04E	11.0	1775	-	37	21	-	18.4	8.2	IE3	92.4	92.2	91.0	0.81	59	3.0	3.7	0.1190
22P-160L-04F			15.0	1775	-	49	28	-	25	7.6	IE3	93.0	92.9	92.0	0.82	81	2.9	3.5	0.1530	141
180		22P-180M-04E	18.5	1775	-	61	35	-	31	7.7	IE3	93.6	93.0	92.0	0.81	100	3.1	3.6	0.1740	174
		22P-180L-04F	22	1775	-	72	41	-	36	8.5	IE3	93.6	93.2	92.1	0.82	119	3.5	3.8	0.2100	191

Legend see page 211

4 poles, 1800 min⁻¹, 60 Hz

Type	P _N [kW]	Frequency inverter operation																		Brake		
		at 380 V			at 420 V			at 440 V			at 480 V			460 V / 105 Hz			460 V / 120 Hz			M _B [Nm]	J _B x10 ⁻³ [kgm ²]	m [kg]
		I _N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	I _N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	I _N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	I _N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	P _N [kW]	η _N [min ⁻¹]	I _N [A]	P _N [kW]	η _N [min ⁻¹]	I _N [A]			
11N-63-04E	0.12	0.46	2.3	2.5	0.49	2.8	2.8	0.39	2.3	2.5	0.42	2.7	3.0	0.21	2966	0.72	0.24	3390	0.83	2 5	0.015 0.015	1.1 1.1
11N-63-04F	0.18	0.65	2.3	2.3	0.72	2.9	2.8	0.56	2.3	2.3	0.61	2.8	3.0	0.32	2958	1.0	0.36	3380	1.2			
11N-71-04E	0.25	1.0	1.9	1.9	1.1	2.2	2.1	0.87	1.9	1.9	0.89	2.2	2.4	0.44	2888	1.5	0.50	3300	1.7	5 2	0.015 0.015	1.1 1.1
11N-71-04F	0.37	1.3	2.4	2.4	1.4	3.1	3.1	1.1	2.4	2.4	1.2	2.9	2.9	0.65	2914	2.0	0.74	3330	2.3			
11N-80-04E	0.55	1.5	2.1	2.5	1.5	2.7	3.1	1.3	2.1	2.5	1.4	2.7	3.1	0.96	3010	2.4	1.1	3440	2.8	10 5	0.045 0.015	1.9 1.1
11P-80-04F	0.75	1.7	3.3	3.7	1.6	4.1	4.6	1.5	3.3	3.7	1.4	4.0	4.6	1.3	3010	2.6	1.5	3440	3.0			
11P-90S/L-04E	1.1	2.4	2.6	3.4	2.4	3.1	4.3	2.1	2.6	3.4	2.1	3.2	4.4	1.9	3080	3.7	2.2	3520	4.3	20 10	0.173 0.045	3.1 1.9
11P-90S/L-04F	1.5	3.3	2.7	3.5	3.2	3.2	4.4	2.8	2.7	3.5	2.8	3.4	4.5	2.6	3071	5.1	3.0	3510	5.9			
11P-100L-04E	2.2	4.7	3.6	3.8	4.5	4.5	4.8	4.0	3.7	4.0	3.9	4.0	4.5	3.9	3054	7.2	4.4	3490	8.3	40 20	0.45 0.173	4.6 3.1
11P-L100L-04F	3.0	6.3	4.1	4.3	6.1	5.0	5.2	5.4	4.2	4.4	5.3	4.5	4.8	5.3	3045	9.7	6.0	3480	11.2			
11P-112M-04E	4.0	8.2	2.2	3.0	8.2	2.8	3.8	7.1	2.2	3.0	6.9	2.9	3.9	-	-	-	8.0	3510	14.9	60 40	0.86 0.45	6.3 4.6
11P-132S-04E	5.5	10.8	2.3	3.8	10.4	2.8	4.7	9.3	2.3	3.8	9.0	2.9	4.4	-	-	-	11.0	3530	19.0	100 60	1.22 0.86	10.0 6.3
11P-L132M-04F	7.5	14.6	2.4	3.8	13.7	3.0	4.7	12.6	2.4	3.8	11.9	3.1	4.3	-	-	-	15.0	3540	26			
11P-L132M-04G	9.2	17.8	1.7	2.5	16.3	2.1	3.1	15.8	2.3	3.3	15.4	2.8	4.2	-	-	-	18.4	3530	32			
22P-160M-04E	11.0	22	2.5	3.2	21	3.1	4.2	19.0	2.5	3.2	18.1	3.3	4.0	-	-	-	22	3550	39	150 100	2.85 6.65	14.7 10.0
22P-160L-04F	15.0	30	2.3	2.9	28	2.9	3.8	26	2.3	2.9	25	3.2	3.9	-	-	-	30	3550	52			
22P-180M-04E	18.5	36	2.6	3.2	35	3.3	3.9	31	2.6	3.2	31	4.0	4.1	-	-	-	37	3550	64	250 150	6.65 2.85	21.5 14.7
22P-180L-04F	22	43	2.8	3.2	42	3.5	4.1	37	2.8	3.2	36	4.2	4.4	-	-	-	44	3550	76			

Legend see page 211

6 poles, 1000 min⁻¹, 50 Hz

Series	IEC frame size	Type	P_N	n_N	I_N	I_N	I_N	I_N	I_N	$\frac{I_A}{I_N}$	IE class	η	η	η	$\cos\varphi$	M_N	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	J_{mot}	m
			[kW]	[min ⁻¹]	at 115 V [A]	at 200 V [A]	at 230 V [A]	at 400 V [A]	at 690 V [A]	[%]		[%]	[%]	[Nm]						
11N	63	11N-63-06F	0.12	855	1.9	1.1	0.93	0.54	-	2.6	IE1	45.5	46.7	40.7	0.71	1.3	1.7	1.6	0.00051	4.9
	71	11N-71-06E	0.18	905	2.6	1.5	1.3	0.74	-	3.3	IE1	57.0	54.0	46.0	0.62	1.9	2.0	2.2	0.00077	7.4
		11N-71-06F	0.25	900	3.4	2.0	1.7	0.99	-	3.5	IE1	64.0	60.5	53.0	0.57	2.7	2.2	2.2	0.00093	8.6
	80	11N-80-06E	0.37	905	3.9	2.3	2.0	1.1	-	3.6	IE1	63.0	60.0	55.0	0.75	3.9	1.7	1.7	0.00190	8.2
		11N-80-06F	0.55	930	5.2	3.0	2.6	1.5	-	4.0	IE1	65.0	63.0	57.0	0.76	5.7	1.8	1.8	0.00304	8.4
11P	90	11P-90S/L-06E	0.75	940	6.7	3.9	3.4	1.9	-	5.2	IE3	79.0	79.0	76.5	0.71	7.8	2.5	2.8	0.00658	18.7
	100	11P-100L-06D	1.1	945	9.4	5.4	4.7	2.7	-	4.9	IE3	81.0	81.0	80.5	0.73	11.4	2.0	2.4	0.01097	27
		11P-100L-06E	1.5	950	12.9	7.4	6.4	3.7	-	5.5	IE3	82.5	82.5	81.5	0.71	15.2	2.3	2.8	0.01426	31
	112	11P-112M-06E	2.2	950	-	10.4	-	5.2	3.0	6.0	IE3	84.5	84.5	83.0	0.72	22	2.5	2.6	0.02567	37
	132	11P-132S-06E	3.0	970	-	13.5	-	6.7	3.9	6.0	IE3	88.0	88.0	86.5	0.73	30	1.9	2.5	0.05661	51
		11P-132M-06F	4.0	960	-	18.0	-	9.0	5.2	6.5	IE3	86.8	86.8	86.0	0.74	40	2.2	2.5	0.05661	64
		11P-L132M-06G	5.5	965	-	25	-	12.5	7.2	7.0	IE3	88.0	87.0	86.0	0.72	55	2.5	2.8	0.07550	70

Legend see page 211

6 poles, 1000 min⁻¹, 50 Hz

Type	P _N [kW]	at 380 V			at 420 V			Frequency inverter operation						Brake		
		I _N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	I _N [A]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$	400 V / 87 Hz			400 V / 100 Hz			M _B [Nm]	J _B x10 ⁻³ [kgm ²]	m [kg]
								P _N [kW]	n _N [min ⁻¹]	I _N [A]	P _N [kW]	n _N [min ⁻¹]	I _N [A]			
11N-63-06F	0.12	0.50	1.5	1.4	0.58	1.8	1.8	0.21	1488	0.98	0.24	1710	1.1	2 5	0.015 0.015	1.1 1.1
11N-71-06E	0.18	0.73	1.8	2.0	0.75	2.2	2.4	0.31	1575	1.3	0.36	1810	1.5	5 2	0.015 0.015	1.1 1.1
11N-71-06F	0.25	0.95	2.0	2.0	1.0	2.4	2.4	0.44	1566	1.8	0.50	1800	2.1			
11N-80-06E	0.37	1.1	1.5	1.5	1.2	1.9	1.8	0.64	1575	2.1	0.74	1810	2.4	10 5	0.045 0.015	1.9 1.1
11N-80-06F	0.55	1.6	1.5	2.0	1.7	2.0	2.0	0.96	1618	2.7	1.1	1860	3.1			
11P-90S/L-06E	0.75	2.0	2.1	2.4	1.9	2.8	3.0	1.3	1636	3.5	1.5	1880	4.1	20 10	0.173 0.045	3.1 1.9
11P-100L-06D	1.1	2.8	1.7	2.1	2.7	2.2	2.6	1.9	1644	4.9	2.2	1890	5.7	40 20	0.45 0.173	4.6 3.1
11P-100L-06E	1.5	3.7	2.0	2.4	3.7	2.5	3.0	2.6	1653	6.8	3.0	1900	7.8			
11P-112M-06E	2.2	5.3	2.1	2.2	5.2	2.8	2.9	-	-	-	4.4	1900	11.0	60 40	0.86 0.45	6.3 4.6
11P-132S-06E	3.0	6.8	1.7	2.2	6.7	2.3	2.8	-	-	-	6.0	1940	14.2	100 60	1.22 0.86	10.0 6.3
11P-132M-06F	4.0	9.2	1.9	2.1	9.0	2.4	2.8	-	-	-	8.0	1920	18.9			
11P-L132M-06G	5.5	12.7	2.2	2.4	12.6	2.8	3.2	-	-	-	11.0	1930	26			

Legend see page 211



6 poles, 1200 min⁻¹, 60 Hz

Series	IEC frame size	Type	P _N	n _N	I _N	I _N	I _N	I _N	I _N	I _A	IE class	η	η	η	cosφ	M _N	M _A	M _K	J _{mot}	m
			[kW]	[min ⁻¹]	at 132 V [A]	at 230 V [A]	at 400 V [A]	at 265 V [A]	at 460 V [A]	$\frac{I_A}{I_N}$		4/4 [%]	3/4 [%]	1/2 [%]		[Nm]	$\frac{M_A}{M_N}$	$\frac{M_K}{M_N}$		
11N	63	11N-63-06F	0.12	1070	1.6	0.94	0.55	0.82	0.47	2.9	IE1	50.7	50.1	44.3	0.63	1.1	2.0	2.0	0.00051	4.9
	71	11N-71-06E	0.18	1115	2.4	1.4	0.79	1.2	0.69	3.6	IE1	55.8	51.8	45.4	0.59	1.5	2.4	2.6	0.00077	7.4
		11N-71-06F	0.25	1110	3.2	1.9	1.1	1.6	0.94	3.7	IE1	63.2	59.3	52.1	0.53	2.1	2.6	2.6	0.00093	8.6
	80	11N-80-06E	0.37	1115	3.7	2.1	1.2	1.9	1.1	3.7	IE1	63.1	59.9	53.1	0.69	3.2	2.2	2.2	0.00190	8.2
		11N-80-06F	0.55	1140	5.3	3.0	1.8	2.6	1.5	4.3	IE1	65.0	62.4	56.2	0.70	4.6	2.0	2.0	0.00304	8.4
11P	90	11P-90S/L-06E	0.75	1145	5.8	3.4	1.9	2.9	1.7	6.2	IE3	82.5	80.0	77.0	0.69	6.3	2.9	3.4	0.00658	18.7
	100	11P-100L-06D	1.1	1150	8.1	4.7	2.7	4.1	2.3	5.7	IE1	84.0	83.0	82.5	0.70	9.1	2.1	2.8	0.01097	27
		11P-100L-06E	1.5	1155	10.9	6.3	3.6	5.4	3.1	6.3	IE2	86.5	85.5	82.5	0.69	12.4	2.5	3.2	0.01426	31
	112	11P-112M-06E	2.2	1165	-	8.9	5.1	-	4.4	6.9	IE2	87.5	85.5	82.5	0.71	18.2	2.7	3.4	0.02567	37
	132	11P-132S-06E	3.0	1170	-	12.0	6.9	-	6.0	6.3	IE3	89.5	88.5	85.5	0.70	25	1.8	2.9	0.05661	51
		11P-132M-06F	4.0	1165	-	15.8	9.1	-	7.9	6.6	IE3	89.5	88.5	85.5	0.71	33	1.9	3.0	0.05661	64
		11P-L132M-06G	5.5	1170	-	22	12.5	-	10.8	7.4	IE3	91.0	88.5	85.5	0.70	45	2.4	3.5	0.07550	70

Legend see page 211

6 poles, 1200 min⁻¹, 60 Hz

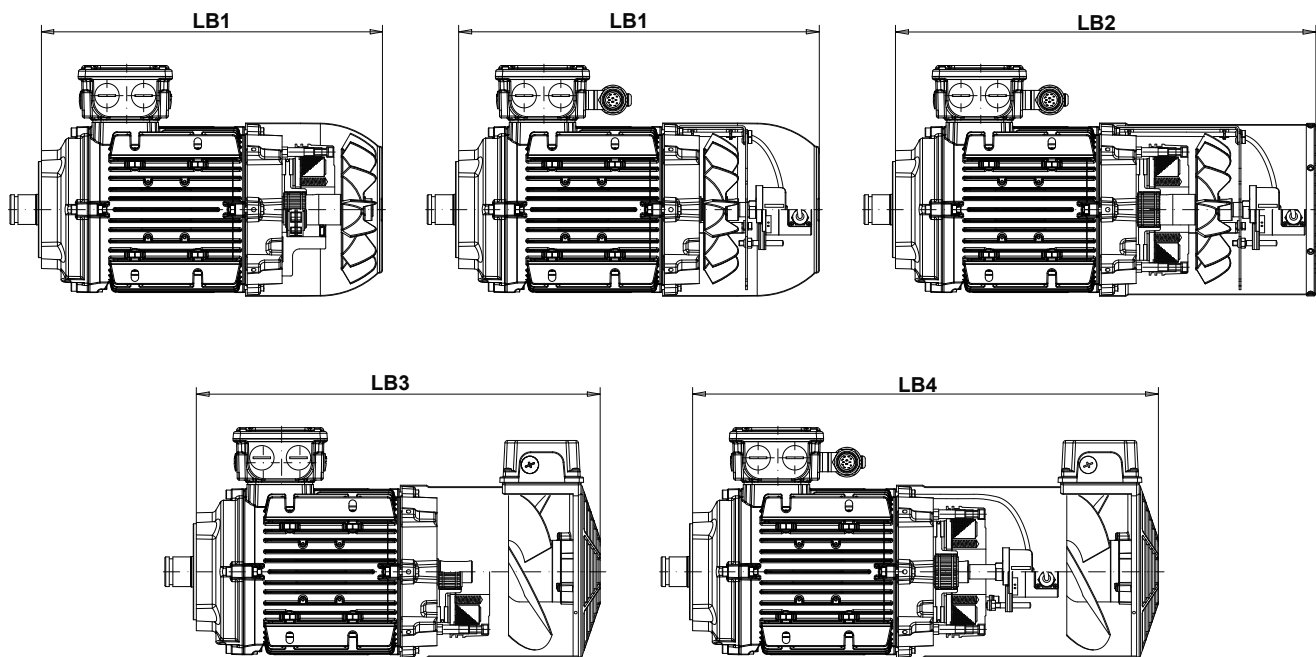
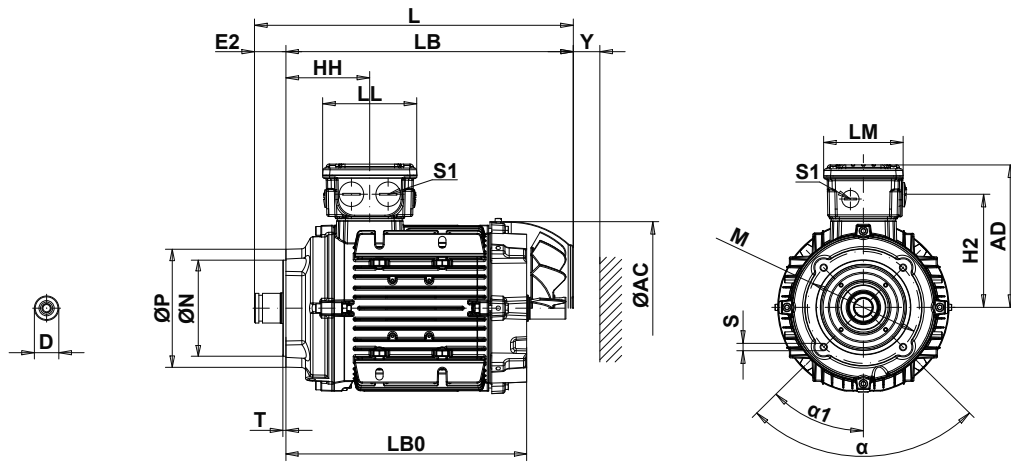
Type	P _N [kW]	at 380 V			at 420 V			at 440 V			at 480 V			Frequency inverter operation						Brake		
		I _N [A]	M _A M _N	M _K M _N	I _N [A]	M _A M _N	M _K M _N	I _N [A]	M _A M _N	M _K M _N	I _N [A]	M _A M _N	M _K M _N	460 V / 105 Hz			460 V / 120 Hz			M _B [Nm]	J _B x10 ⁻³ [kgm ²]	m [kg]
														P _N [kW]	n _N [min ⁻¹]	I _N [A]	P _N [kW]	n _N [min ⁻¹]	I _N [A]			
11N-63-06F	0.12	0.50	1.8	1.8	0.6	2.1	2.3	0.44	1.8	1.8	0.51	2.3	2.3	0.21	1873	0.86	0.24	2140	0.99	2 5	0.015 0.015	1.1 1.1
11N-71-06E	0.18	0.80	2.2	2.4	0.8	2.6	2.8	0.68	2.2	2.4	0.72	2.6	2.8	0.32	1951	1.3	0.36	2230	1.4	5 2	0.015 0.015	1.1 1.1
11N-71-06F	0.25	1.0	2.4	2.4	1.1	2.8	2.8	0.90	2.4	2.4	1.0	2.8	2.8	0.44	1943	1.7	0.50	2220	2.0			
11N-80-06E	0.37	1.2	1.9	1.9	1.3	2.5	2.3	1.0	1.9	1.9	1.1	2.4	2.4	0.65	1951	2.0	0.74	2230	2.3	10 5	0.045 0.015	1.9 1.1
11N-80-06F	0.55	1.9	1.7	2.2	2.0	2.2	2.2	1.6	1.7	2.2	1.6	2.3	2.3	0.96	1995	2.8	1.1	2280	3.2			
11P-90S/L-06E	0.75	2.0	2.4	2.9	1.9	3.2	3.6	1.7	2.4	2.9	1.7	3.2	3.8	1.3	2004	3.1	1.5	2290	3.5	20 10	0.173 0.045	3.1 1.9
11P-100L-06D	1.1	2.8	1.8	2.5	2.7	2.3	3.0	2.4	1.8	2.5	2.4	2.5	3.1	1.9	2013	4.3	2.2	2300	4.4	40 20	0.45 0.173	4.6 3.1
11P-100L-06E	1.5	3.7	2.2	2.7	3.6	2.7	3.4	3.2	2.2	2.7	3.3	2.8	3.6	2.6	2021	5.7	3.0	2310	6.0			
11P-112M-06E	2.2	5.2	2.3	2.9	5.1	3.0	3.8	4.5	2.3	2.9	4.6	3.1	3.5	-	-	-	4.4	2330	9.3	60 40	0.86 0.45	6.3 4.6
11P-132S-06E	3.0	7.0	1.6	2.6	6.9	2.2	3.2	6.1	1.6	2.6	6.0	2.3	3.1	-	-	-	6.0	2340	12.6	100 60	1.22 0.86	10.0 6.3
11P-132M-06F	4.0	9.3	1.6	2.5	9.2	2.1	3.4	8.1	1.6	2.5	7.9	2.5	3.1	-	-	-	8.0	2330	16.6			
11P-L132M-06G	5.5	12.7	2.1	3.0	12.6	2.7	4.0	10.9	2.1	3.0	11.3	3.0	3.7	-	-	-	11.0	2340	23			

Legend see page 211



Dimension sheets

Integral motor frame sizes 63 - 132



Description of the dimensions L, LB, LB0,... see page 224

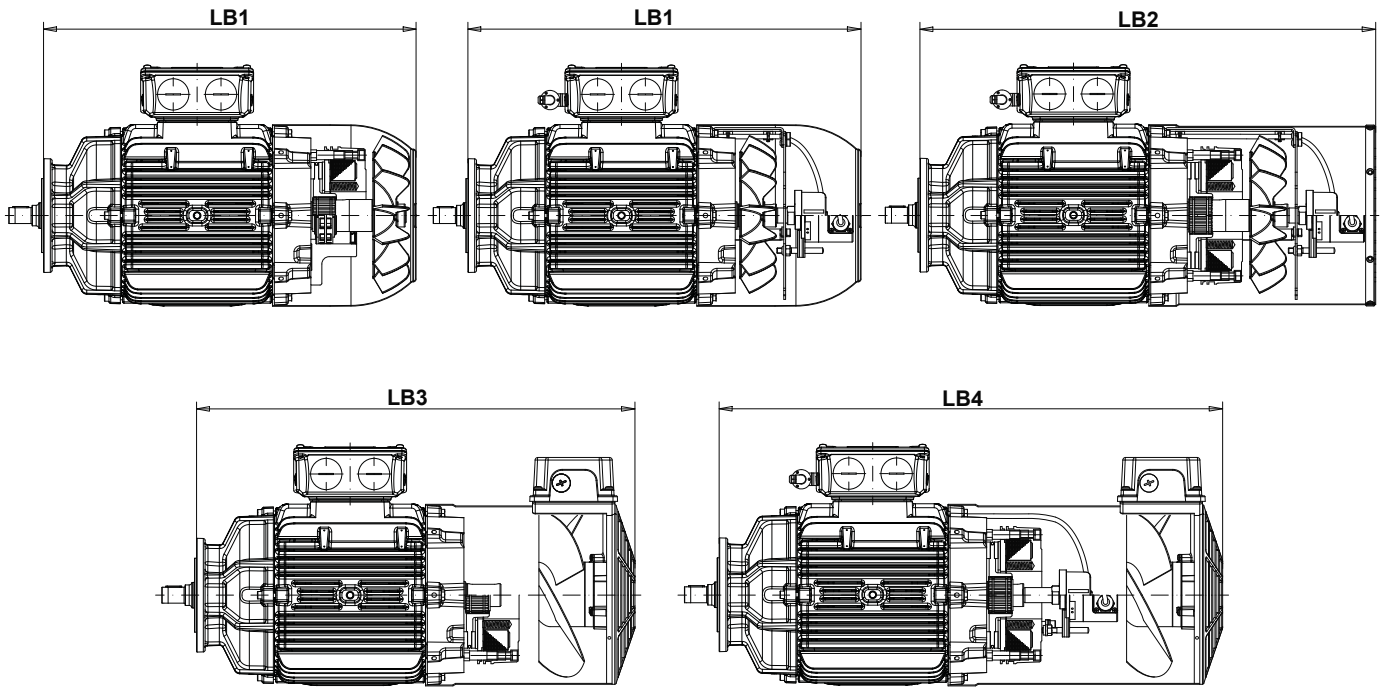
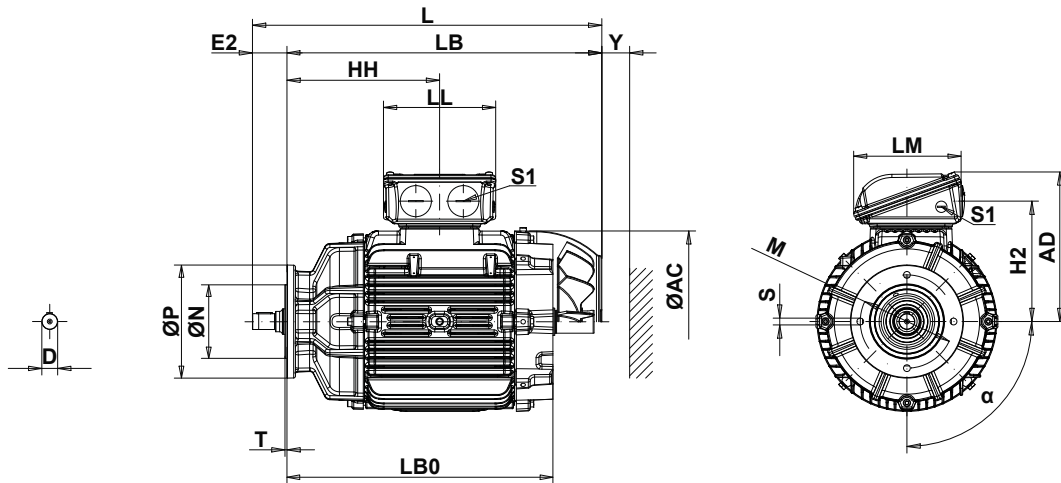
Tolerances		
Dimension name	ISO tolerance DIN EN ISO 286-2	
D	$\leq \varnothing 30 \text{ mm}$	j6
	$> \varnothing 30 \text{ mm to } \varnothing 50 \text{ mm}$	k6
	$> \varnothing 50 \text{ mm}$	m6
N	$\leq \varnothing 250 \text{ mm}$	j6
	$> \varnothing 250 \text{ mm}$	h6

Dimension tolerances		
Dimension name	Dimensions	Permissible deviation
M	up to 200 mm	$\pm 0.25 \text{ mm}$
	more than 200 up to 500 mm	$\pm 0.5 \text{ mm}$
	ore than 500 mm	$\pm 1.0 \text{ mm}$

Dimensions in mm. Motor dimensions are typical values.
Subject to change.

IEC frame size	63	71	80	90	100	L100	112	132	L132
AC	126	141	159	178	199	199	221	261	261
AD	128	136	145	155	165	165	185	205	205
D	16	19	24	24	34	34	34	42	42
E2	26	26	26	26	26	26	36	36	36
HH	90	99	95	96	109	109	130	123	123
H2	89	97	106	116	126	126	141	161	161
LL	108	108	108	108	108	108	137	137	137
LM	92	92	92	92	92	92	117	117	117
M	130	130	130	130	165	165	165	215	215
N	110	110	110	110	130	130	130	180	180
P	160	160	160	160	200	200	200	250	250
S	10	10	10	10	12	12	12	15	15
S1	2 x M25 x 1.5 + 2 x M16 x 1.5						2 x M32 x 1.5 + 2 x M16 x 1.5		
T	3	3	3	3	3	3	3.5	3.5	3.5
Y	25	26	30	33	36	36	41	50	50
α	4 x 90°	4 x 90°	4 x 90°	4 x 90°	4 x 90°	4 x 90°	4 x 90°	4 x 90°	4 x 90°
α_1	45°	45°	45°	45°	45°	45°	45°	45°	45°
L	230	264	272	314	364	402	384	449	487
LB	204	238	246	288	338	376	348	413	451
LB0	173	196	205	242	285	323	290	359	397
LB1	248	287	304	361	422	460	435	531	569
LB2	-	358	381	437	500	538	511	614	652
LB3	322	347	365	422	476	514	493	598	636
LB4	392	417	435	485	532	570	549	650	688

Integral motor frame sizes 160 and 180



Description of the dimensions L, LB, LB0,... see page 224

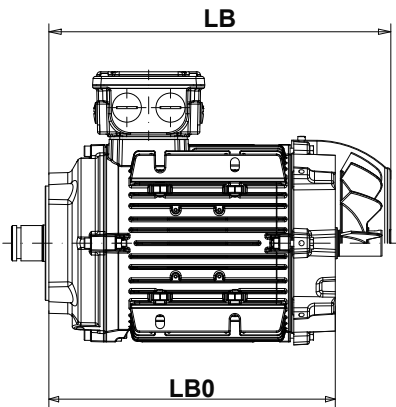
Tolerances		
Dimension name	ISO tolerance DIN EN ISO 286-2	
D	≥ Ø 28 mm	n6
N	≤ Ø 250 mm	j6
	> Ø 250 mm	h6

Dimension tolerances		
Dimension name	Dimensions	Permissible deviation
M	up to 200 mm	± 0.25 mm
	more than 200 up to 500 mm	± 0.5 mm
	more than 500 mm	± 1.0 mm

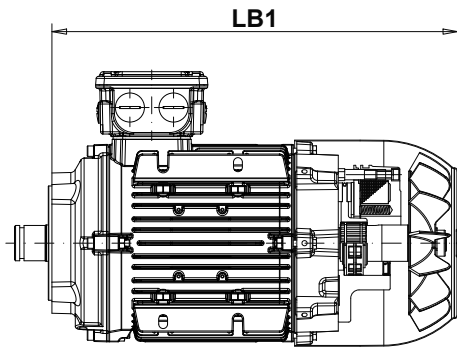
Dimensions in mm. Motor dimensions are typical values. Subject to change.

IEC frame size	160M		160L		180M	180L
	FR-200	FR-250	FR-200	FR-250	FR-250	FR-250
AC	318	318	318	318	347	347
AD	266	266	266	266	281	281
D	28	28	28	28	32	32
E2	61	66	61	66	66	66
HH	270	265	270	265	303	303
H2	213	213	213	213	228	228
LL	199	199	199	199	199	199
LM	190	190	190	190	190	190
M	165	215	165	215	215	215
N	130	180	130	180	180	180
P	200	250	200	250	250	250
S	12	15	12	15	15	15
S1	2 x M40 x 1.5 + 2 x M16 x 1.5					
T	3.5	4	3.5	4	4	4
Y	65	65	65	65	68	68
α	4 x 90°	4 x 90°	4 x 90°	4 x 90°	4 x 90°	4 x 90°
L	606	606	650	650	633	671
LB	545	540	589	584	608	646
LB0	480	475	524	519	531	569
LB1	669	664	713	708	726	764
LB2	747	742	791	786	839	877
LB3	757	752	801	796	828	866
LB4	823	818	867	862	893	931

Length description motor modules

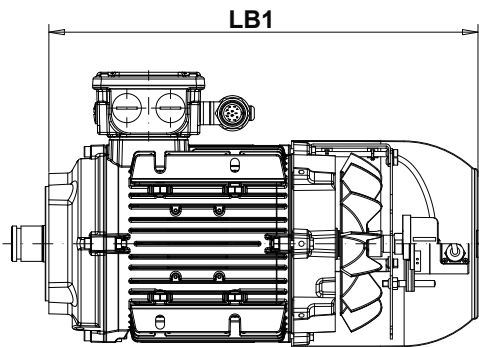


LB Self ventilated
LB0 Non-ventilated

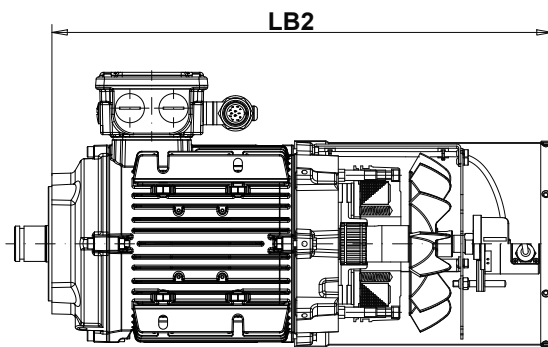


LB1 Self ventilated with brake or back stop type RSM

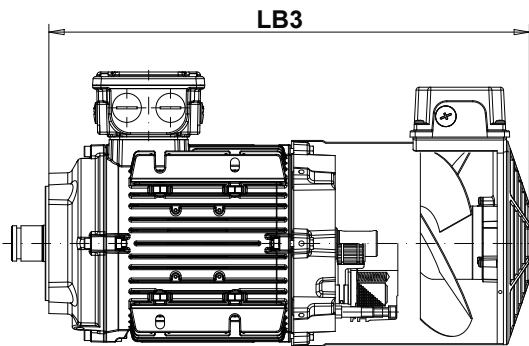
M



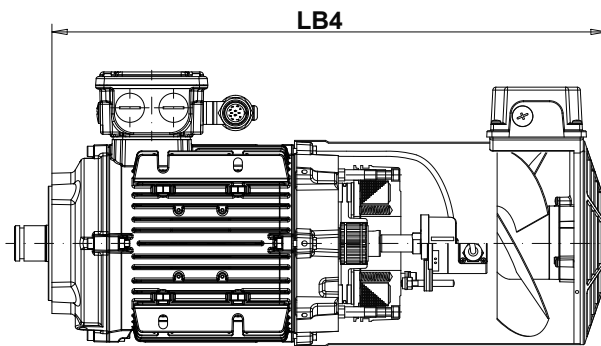
LB1 Self ventilated with standard encoder, SSI multiturn encoder or resolver



LB2 Self ventilated with brake and standard encoder, SSI multiturn encoder or resolver



LB3 Forced ventilation with or without brake



LB4 Forced ventilation with/without brake and standard encoder, SSI multiturn encoder or resolver

Motor modules

Temperature control

TH	Bimetal switch for switch off
2TH	Bimetal switch for warning and switch off
TF	PTC thermistor for switch off
2TF	PTC thermistor for warning and switch off
KTY	Temperature sensor

In the standard version, the motors are designed with motor protection in the motor winding. In order to protect the winding of a three-phase induction motor against thermal overloads, resulting for example from overloading and operation with only two phases, one of the following devices can be provided:

TH - Bimetal switch „NC contact“

The contact is normally closed (NC); the disc opens when the winding's temperature reaches limits dangerous for the insulation system. When a limit temperature is reached, these bimetal switches (NC contacts) can deactivate an auxiliary circuit. The circuit can only be reclosed following a considerable fall in temperature. When the motor current rises quickly (e.g. with a locked rotor), these switches are not suitable due to their large thermal time constants.

TF - PTC thermistor

The most comprehensive protection against thermal overloading caused in starting against heavy masses, heavy alternating load and high frequency starting resp. brake operation or high ambient temperatures of the motor is provided by PTC thermistors installed in the motor winding.

The sensors are temperature sensitive resistors (PTC) which change value almost instantaneously at their response temperature. The switch off level corresponds to the thermal class of the insulation. This characteristic is used in combination with tripping devices (on request) to monitor the temperature of the motor. For warning purposes additional bimetal switches or PTC thermistors with lower switch off temperature can be fitted. These correspond to the key **2TH** and **2TF**.

KTY - Temperature sensor

This sensor is a semiconductor that changes its resistance depending on temperature in accordance with a defined characteristic. The evaluation is made by an extra tripping device (on request). The temperature sensor is embedded in the winding head of the motor in the same manner as a PTC thermistor. Evaluation is performed, for example, in the frequency inverter.

Anti-condensation heating

SH	Anti-condensation heating
-----------	---------------------------

Windings of motors, which are operating at conditions of extreme temperature changes or extreme climatic conditions, are endangered of condensation water. The built in anti-condensation heating warms up the motor windings after switching off and prevents the motor inside from condensation water.

During motor operation the anti-condensation heating must not be switched on. The limit temperature of the winding (+155°C in thermal class F) must not be exceeded! Temperature control is advisable!

The anti-condensation heating must be supplied with a separate voltage.
Supply voltage: 230 V (1~)

Voltage range for IEC frame sizes: 71 to 180: 220 - 240 V, 50/60 Hz

IEC frame size	Heating performance [W]
71	13
80	25
90	
100	
112	50
132	
160	75
180	

Climatic protection

K1	Humidity protection
K2	Corrosion protection

The following standardised climatic protection executions are available for motors exposed to extreme climatic conditions:

K1 - Humidity protection

Humid warm climate or humid variable climate with max. relative air humidity of 92 %, also for areas on the seaside

K2 - Corrosion protection

Relative air humidity of more than 92 % (extreme formation of condensation water), furthermore against chemically aggressive gases and vapours of increased concentration

Drain

KB	Drain
-----------	-------

In cases of increased air humidity, periodic duty, installation in the open air or when subject to extreme climatic conditions, the motors are endangered by the formation of condensation. The endshields have holes for drainage of water that may condense inside the frame. These holes are supplied with rubber drain plugs, which leave the factory in closed position and must be opened periodically to allow the exit of condensed water.

To determine the correct position of the hole the exact mounting position of the motor must be defined.

M

Terminal box designs

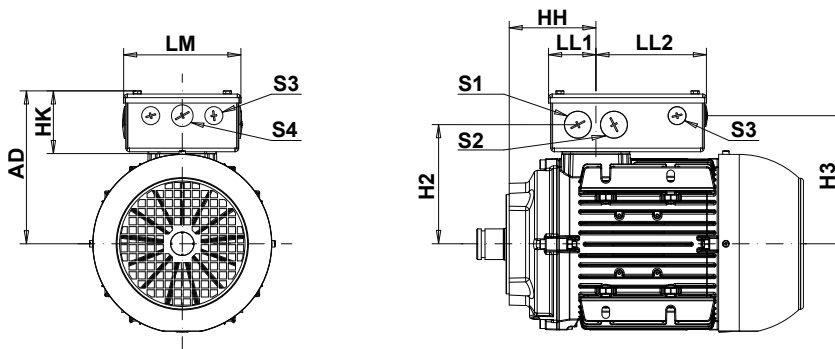
MIP	Multipin box
MIG..	MIG - connect systems

MIP - Multipin box

IEC frame sizes: 63 to 180

This extended terminal box was designed to permit additional options, such as brakes, incremental encoders, thermal elements, anti-condensation heating and the like, to be connected in an orderly fashion in the box.

The terminal box can be equipped with up to 22 sockets, including a brake rectifier. The terminal used are two-wire terminals fitted with cage clamp connectors. These are suitable for single-wire, multi-wire and fine-wire lines with diameters up to 4 mm².



IEC frame size	MIP box												
	AD	HH	HK	H2	H3	LM	LL1	LL2	S1	S2	S3	S4	
63	132	90	69	95	99	130	52	122	2xM25	2xM25	4xM16	1xM20	
71	140	99	69	103	107	130	52	122	2xM25	2xM25	4xM16	1xM20	
80	149	95	69	112	116	130	52	122	2xM25	2xM25	4xM16	1xM20	
90	159	96	69	122	126	130	52	122	2xM25	2xM25	4xM16	1xM20	
100	169	109	69	132	136	130	52	122	2xM25	2xM25	4xM16	1xM20	
112	182	130	70	144	154	140	68	138	2xM32	2xM32	4xM16	1xM25	
132	202	123	70	164	174	140	68	138	2xM32	2xM32	4xM16	1xM25	
160	FR-200	269	270	104	211	220	205	105	171	2xM50	2xM40	4xM16	1xM25
	FR-250		265										
180	284	303	104	231	240	205	105	171	2xM50	2xM40	4xM16	1xM25	

Dimensions in mm

MIG - connect system

Models: MIG10B, MIG16, MIG40, MIG10-FL

IEC frame sizes: 63 to 180

The MIG (Multiplug) - connect system is a standardised distributed connection system. It is used for the integration of power and control cabling into a single motor connector. The plug is assembled in-house and replaces the terminal box.

Most important advantages:

- Quick installation and service at site
- Avoiding wiring faults
- Motor replacement without electrical manipulation

For motor frame sizes 63 to 180 three MIG types of different power ratings are used. For each MIG model mating connectors are available.

MIG10B:

With 18 PINs and ground this most compact plug enables connection to motors up to a rated current of 10 A with voltages up to 400/690 V and protection degrees up to IP67. Beside the power wires a variety of auxiliary wires can be connected as well.

MIG16:

This MIG for mid-sized motors supports a maximum current of 16 A at 500 V with 10 PINs in total. In case a wider variety of auxiliary PINs is necessary a mixed holding can be offered (6 PINs - 16 A; 12 PINs - auxiliary).

MIG40:

To achieve all contacts to be connected with one plug a mixed holding of PINs has to be used in this case. 6 PINs for 40 A at 400/690 V together with 12 PINs auxiliary guarantees full contactability.

MIG10-FL:

On demand this MIG can replace the normal forced ventilation connection. Thereby this motor module has all advantages of a MIG - connect plug system. The plug is equipped with 3 PINs and grounding and can be mounted on every forced ventilation size.

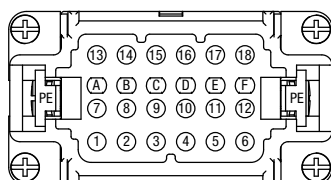


MIG40 execution

MIG - connect system overview table

IEC frame size		63	71	80	90	100	112	132	160	180
400 V, 50 Hz	4p	10B	10B	10B	10B	10B	16	16	40	40
	6p	10B	10B	10B	10B	10B	16	16	40	40
230 V, 50 Hz	4p	10B	10B	10B	10B	16	-	-	-	-
	6p	10B	10B	10B	10B	16	-	-	-	-
400 V, 100 Hz	4p	10B	10B	10B	10B	16	40	40	-	-
	6p	10B	10B	10B	10B	10B	16	40	-	-
460 V, 60 Hz	4p	10B	10B	10B	10B	10B	16	16	40	40
	6p	10B	10B	10B	10B	10B	16	16	40	40
460 V, 120 Hz	4p	10B	10B	10B	10B	16	16	40	-	-
	6p	10B	10B	10B	10B	10B	16	40	-	-

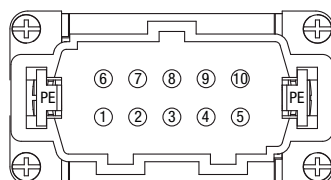
PIN assignment MIG10B



PIN	Assignment
PE	Grounding terminal
1	Winding connection U1
2	Winding connection V1
3	Winding connection W1
4*	Bimetal release 1 TH1
5	Brake heating tape
6	Anti-condensation heating
7	Winding connection W4
8	Winding connection U4
9	Winding connection V4
10*	Bimetal release 1 TH1
11	Brake heating tape
12	Anti-condensation heating

PIN	Assignment
13	Brake
14	Brake
15	Brake microswitch
16	Brake microswitch
17*	Bimetal release 2 TH2
18*	Bimetal release 2 TH2
*alternatively	
4	PTC thermistor 1 TF1
10	PTC thermistor 1 TF1
17	PTC thermistor 2 TF2
17	Resistance thermometer KTY1
18	PTC thermistor 2 TF2
18	Resistance thermometer KTY 1

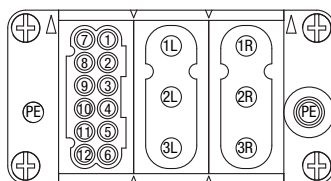
PIN assignment MIG16



PIN	Assignment
PE	Grounding terminal
1	Winding connection U1
2	Winding connection V1
3	Winding connection W1
4*	Brake
5*	Brake
6	Winding connection W4
7	Winding connection U4

PIN	Assignment
8	Winding connection V4
9*	Temperature sensor 1
10*	Temperature sensor 1
*alternatively	
9	Anti-condensation heating
10	Anti-condensation heating
4	Temperature sensor 2
5	Temperature sensor 2

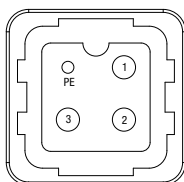
PIN assignment MIG40



PIN	Assignment
PE	Grounding terminal
1R	Winding connection U1
2R	Winding connection V1
3R	Winding connection W1
1L	Winding connection W4
2L	Winding connection U4
3L	Winding connection V4
1	Brake
2	Temperature sensor 1
3	Temperature sensor 2

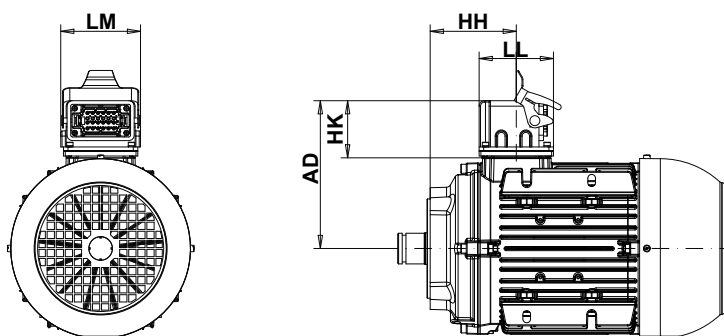
PIN	Assignment
4	Temperature sensor 3
5	Anti-condensation heating
6	
7	Brake
8	Temperature sensor 1
9	Temperature sensor 2
10	Temperature sensor 3
11	Anti-condensation heating
12	

PIN assignment MIG10-FL



PIN	Assignment
PE	Grounding terminal
1	Power connection L1
2	Power connection L2
3	Power connection L3

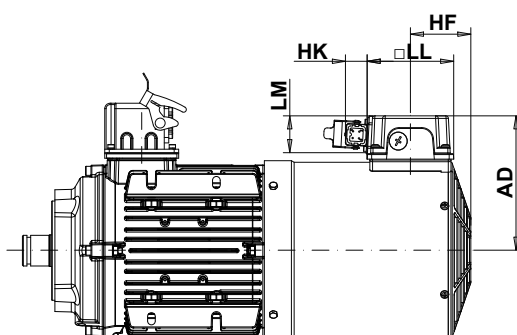
Dimension sheet MIG10B, MIG16, MIG40



IEC frame size	MIG - connect system					
	MIG Type	AD	HH	HK	LL	LM
63	10B	124	90	61	82	86
71	10B	132	99	61	82	86
80	10B	141	95	61	82	86
90	10B	151	96	61	82	86
100	10B / 16	161	109	61	82	86
112	16 / 40	173	130	61	82	86
132	16 / 40	193	123	61	82	86
160	FR-200	40	226	270	61	82
	FR-250			265		
180	40	241	303	61	82	86

Dimensions in mm

Dimension sheet MIG10-FL



IEC frame size	MIG10-FL				
	AD	HF	HK	□LL	LM
63	115	60	28	95	32
71	123	60	28	95	32
80	132	60	28	95	32
90	142	70	28	95	32
100	151	70	28	95	32
112	163	70	28	95	32
132	183	52,5	28	95	32
160	210	52,5	28	95	32
180	210	80	28	95	32

Dimensions in mm

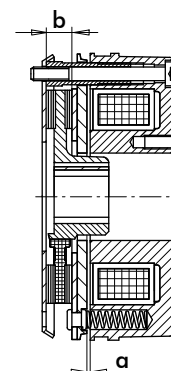
Brake system and Back stop

BR..	Spring loaded brake
BBRHGD..	Double spring loaded brake
BRGH..	Totally closed spring loaded brake (Heavy Duty)
KKM	Back stop (frame sizes 63 to 90)
RSM	Back stop (frame sizes 100 to 180)

The mounted spring loaded brake is a single-disc brake with two friction surfaces. It is released electromagnetically and brakes by spring pressure, when the brake is de-energised. The DC-brake coil is supplied from a rectifier which is located in the motor terminal box and will be delivered as standard for AC-side connection.

Product information

- Voltages: 24 V DC and 195 V DC (102 V DC special execution)
- All bare parts corrosion protected
- Short switching times
- Large reserve for abrasion
- Designed for 100 % duty cycle and max. admissible temperature limit of +145 °C
- Degree of protection IP55 (standard)



a air gap
b brake lining thickness

On motors with brake-endshield on the non-driven side subsequent installation of brakes is possible (brake-motor-set available).

Function and adjustment (see illustration below)

When the brake is de-energised, the springs are pressing the armature disc (9) against the brake disc (7) and the friction plate (5). The motor shaft (3) is braked via the brake disc (7) and the gear hub (6). When the brake is energised, a magnetic field is built up and the armature disc (9) is pulled against the magnetic case with the coil (10). When the motor is running, the brake disc (7) can rotate freely from the brake surfaces. In the case of power failure, the brake functions automatically by spring force. A manual release (11) is optionally available (subsequent assembling is also possible).

Braking torque adjustment

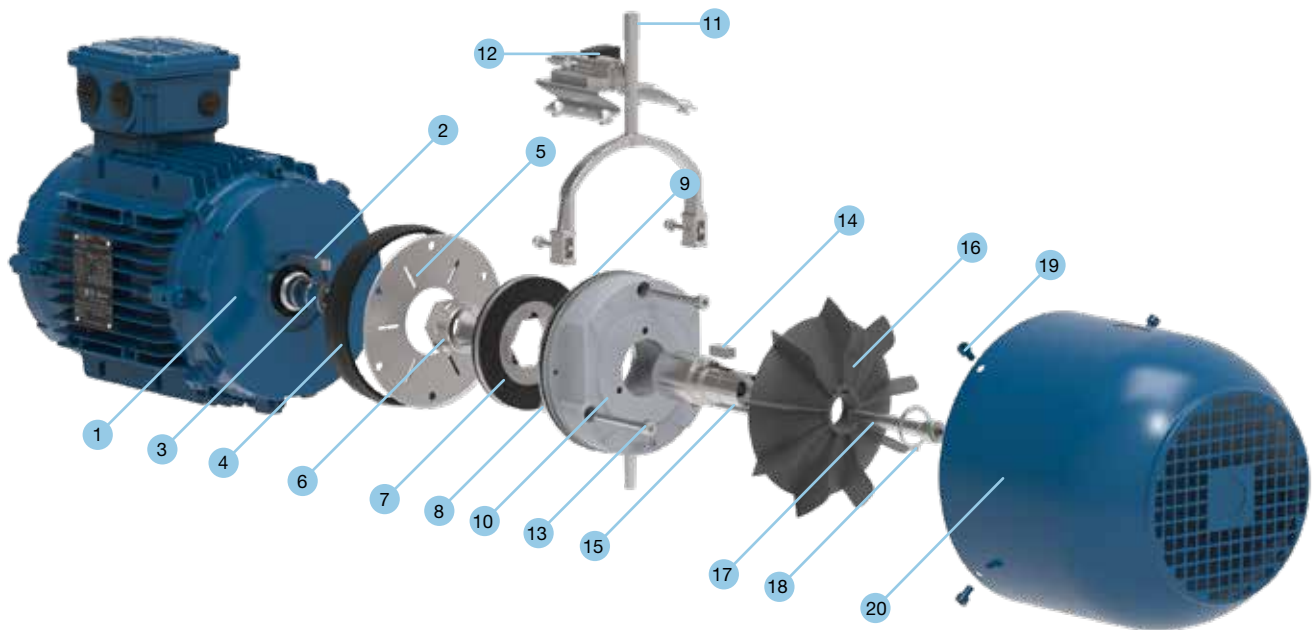
At delivering, the brakes and the brake motors are adjusted to the brake torque M_B . Brake torque reduction is done by removing of springs. Reduced brake torque see page 231.

Maintenance

Due to abrasion of the friction linings (7) the air gap between magnetic case (10) and armature disc (9) expands. It is necessary to check and readjust the air gap "a" in certain intervals or replace the brake disc (7).

Readjustment of the air gap

First of all the three fixing screws (13) must be loosened half a turn. Now the sleeve screws (8) can be screwed into the magnetic case (10) by turning counter-clockwise. By turning the three fixing screws (13) clockwise, the magnetic case (10) can be moved in direction to the armature disc (9), as long as the nominal air gap a_{normal} (see table on page 232) is obtained. Now the three sleeve screws (8) will be unscrewed clockwise from the magnetic case (10) and the fixing screws (13) will be fixed. Please check the air gap "a" with a feeler gauge, if it is symmetrical and adjust it if necessary.



- | | |
|------------------------------------|------------------------------------|
| 1 Brake endshield | 11 Manual release lever (optional) |
| 2 Key | 12 Locking device |
| 3 Motor shaft | 13 Socket cap screw |
| 4 Dust protection ring | 14 Key |
| 5 Friction plate | 15 Brake shaft extension |
| 6 Gear hub | 16 Fan |
| 7 Brake disc with friction linings | 17 Socket cap screw |
| 8 Sleeve screws | 18 Retaining ring |
| 9 Armature disc | 19 Fan cover screws |
| 10 Magnetic case | 20 Fan cover (brake execution) |

Exploded view: Brake with manual release and locking device, frame size 100

Brake selection

As shown in the following selection table, it is possible to supply brake motors with different brake torques to correspond to the most possible applications. It is also possible to achieve an optimal adaption, by means of the mode of connection of the brake. If exact values about the application are available, we recommend to calculate the braking torque according to the following formulas on page 236, otherwise the proportion between motor rated torque (M_N) and braking torque (M_B) can be taken as an indication for the dimensioning of the brake and check, if the safety factor is sufficient.

For normal applications we recommend sizing the brake 1.5 - 2 times the motor rated torque (M_N), for special applications (lifting gears, switching operation, etc.) 2 - 3 times the motor torque and as holding brake approx. 1 time the rated torque.

- **Execution A - working brake**

M_B approx. 1.5 - 2 times M_N , or applications with medium masses to be accelerated and medium number of starts

- **Execution B - holding brake**

M_B approx. 1 time M_N for drives with small masses to be accelerated and number of starts resp. for keeping the drive stopped

Brake selection table

IEC frame size	BR.. Standard brake		BBRHGD.. Double brake		BRGH.. Totally closed brake	
	Standard Execution A M_B	Execution B M_B	Standard Execution A M_B	Execution B M_B	Standard Execution A M_B	Execution B M_B
63	2 Nm	5 Nm	-	-	-	-
71	5 Nm	2 Nm	2 x 6 Nm	-	5 Nm	-
80	10 Nm	5 Nm	2 x 12,5 Nm	2 x 6 Nm	10 Nm	5 Nm
90	20 Nm	10 Nm	2 x 25 Nm	2 x 12,5 Nm	20 Nm	10 Nm
100	40 Nm	20 Nm	2 x 50 Nm	2 x 25 Nm	40 Nm	20 Nm
112	60 Nm	40 Nm	2 x 75 Nm	2 x 50 Nm	60 Nm	40 Nm
132	100 Nm	60 Nm	2 x 125 Nm	2 x 75 Nm	100 Nm	60 Nm
160	150 Nm	100 Nm	2 x 187 Nm	2 x 125 Nm	150 Nm	100 Nm
180	250 Nm	150 Nm	2 x 300 Nm	2 x 187 Nm	250 Nm	150 Nm

Brake torque reduction						
Standard brake (BR..) and Totally closed brake "heavy duty" (BRGH..)				Double brake (BBRHGD..)		
Standard 7 springs	5 springs	4 springs	3 springs	Standard 7 springs	5 springs	4 springs
5 Nm	3,5 Nm	3 Nm	2 Nm	2 x 6 Nm	2 x 4 Nm	2 x 3.5 Nm
10 Nm	7 Nm	6 Nm	4 Nm	2 x 12.5 Nm	2 x 8.5 Nm	2 x 7 Nm
20 Nm	14 Nm	12 Nm	8 Nm	2 x 25 Nm	2 x 17.5 Nm	2 x 14 Nm
40 Nm	28 Nm	23 Nm	17 Nm	2 x 50 Nm	2 x 35 Nm	2 x 28 Nm
60 Nm	43 Nm	34 Nm	26 Nm	2 x 75 Nm	2 x 52 Nm	2 x 42 Nm
100 Nm	70 Nm	57 Nm	42 Nm	2 x 125 Nm	2 x 89 Nm	2 x 70 Nm
150 Nm	105 Nm	85 Nm	65 Nm	2 x 187 Nm	2 x 132 Nm	2 x 107 Nm
Standard 8 springs	6 springs	4 springs		Standard 8 springs	6 springs	4 springs
250 Nm	187 Nm	125 Nm		2 x 300 Nm	2 x 225 Nm	2 x 150 Nm
400 Nm	300 Nm	200 Nm		2 x 500 Nm	2 x 375 Nm	2 x 250 Nm
1000 Nm	500 Nm	-		-	-	-

Spring loaded brake: electrical characteristics												
$U_{2nenn=}$	$U_2=$	Brake size		2	5	10	20	40	60	100	150	250
[V]	[V]	M_B	[Nm]	2	5	10	20	40	60	100	150	250
195	162-236	Coil current	[A]	0.13	0.13	0.18	0.2	0.26	0.32	0.42	0.5	0.65
		Power	[W]	26	26	36	38	50	63	82	99	127
		Resistance	[Ω]	1475	1475	1070	990	754	600	464	385	300
24	19-28	Coil current	[A]	1.14	1.14	1.44	1.7	2.1	2.7	3.3	4	5.2
		Power	[W]	27	27	34	41	50	65	80	96	125
		Resistance	[Ω]	21	21	16.7	14	11.6	8.9	7.2	6	4.6
102 ¹⁾	85-133	Coil current	[A]	0.3	0.3	0.38	0.45	0.53	0.6	0.85	0.94	1.23
		Power	[W]	31	31	38	46	54	60	87	95	125
		Resistance	[Ω]	340	340	271	228	192	174	120	109	83

■ standard brake

¹⁾ special execution (on demand)

Spring loaded brake: mechanical characteristics										
Brake size		2	5	10	20	40	60	100	150	250
M_B	[Nm]	2	5	10	20	40	60	100	150	250
P_{20}	[W]	26	26	36	38	50	63	82	100	127
J_B	[$kgm^2 \times 10^{-3}$]	0.015	0.015	0.045	0.172	0.45	0.86	1.22	2.85	6.65
P_R	[J/s]	80	80	100	130	160	200	250	300	350
W_{Rmax}	[$J \times 10^3$]	3	3	6	12	25	35	50	75	105
W_{RN}	[$J \times 10^7$]	5	5	12	20	35	60	125	200	340
a_{normal}	[mm]	0.2	0.2	0.2	0.3	0.3	0.3	0.4	0.4	0.5
a_{max}	[mm]	0.6	0.6	0.7	0.8	0.9	1	1.1	1.1	1.2
b_{min}	[mm]	4.5	4.5	5.5	7.5	9.5	11.5	12.5	14.5	16.5
m	[kg]	1.1	1.1	1.9	3.1	4.6	6.3	10	14.7	21.5
$t_2=$	[ms]	35	35	45	60	80	120	160	200	220
$t_1 \approx$	[ms]	70	70	95	140	175	210	280	350	500
$t_1=$	[ms]	30	30	45	60	75	90	120	150	180
Fits on IEC motor frame size		63, 71	63, 71, 80	80, 90	90, 100	100, 112	112, 132	132, 160	160, 180	180, 200

	Designation	Unit
Rated torque of spring loaded brake	M_B	[Nm]
Brake coil power consumption	P_{20}	[W]
Brake moment of inertia	J_B	[kgm^2]
Friction performance	P_R	[J/s]
Friction per switch cycle	W_{Rmax}	[J]
Friction until readjustment	W_{RN}	[J]
Air gap	a	[mm]

	Designation	Unit
Minimum brake rotor thickness	b	[mm]
Mass of moved machine parts	m	[kg]
Engaging time	t_1	[ms]
Release time of brake	t_2	[ms]
Output voltage DC rectifier	$U_2=$	[V]
For DC switching	=	-
For AC switching	\approx	-

BR.. - Spring loaded brake

Degree of protection IP55. The braking torque is adjustable with reduction of the springs (see page 231).

<p>BR.. Spring loaded brake without additional options</p> <p>Possible options:</p> <p>BRH.. With manual release</p> <p>BRHA.. With manual release and locking device</p> <p>BRR.. With corrosion protection IP55</p> <p>BRS.. With dust protection IP65</p> <p>BRSR.. With dust and corrosion protection IP65</p> <p>BRGD.. Low noise execution</p>	➔	<p>Ordering examples:</p> <p>BR5 Brake 5 Nm</p> <p>BRHASRGD40 Brake 40 Nm with manual release, locking device, dust and corrosion protection and low noise execution</p>
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BRM - Micro switch

When brake release monitoring is necessary, a micro switch (5) can be fitted to indicate brake release. This signal can be used to start the electric motor. When air gap "a" (see page 229) is at its maximum and the armature is no longer attracted to the magnet body the motor will not start and air gap "a" must be adjusted.

The installation of the micro switch is possible for brakes > 5 Nm.

BRH.. - Manual release

The installation of the manual release is possible for brakes > 5 Nm. The manual release (1) is necessary for manually releasing the brake in cases of power failure. Brakes will be supplied with manual releases fitted by factory. The adjustment of the manual release may not be changed, not even when air gap "a" (see page 229) is readjusted, as safety can be adversely affected.

BRHA.. - Manual release with locking device

In case of service the manual release can be fastened with a locking device. Take care that in rated condition the brake is released (see illustration on page 234). The 0° position of the manual release with locking device is **only possible** with motor frame sizes 100, 160 and 180.

BRR.. - Corrosion protection

Protection class IP55. Consists of painted brake endshield and friction plate (3), which is made of non-corrosive material.

BRS.. - Dust protection

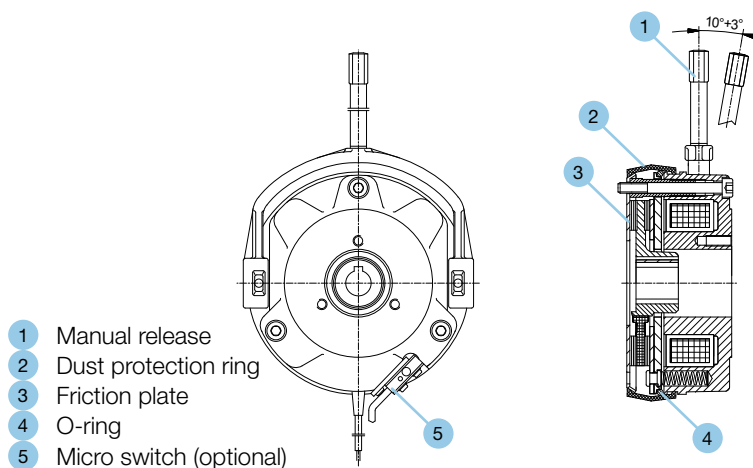
Protection class IP65. Consists of friction plate (3), which is made of non-corrosive material, dust protection ring (2) and shaft seal.

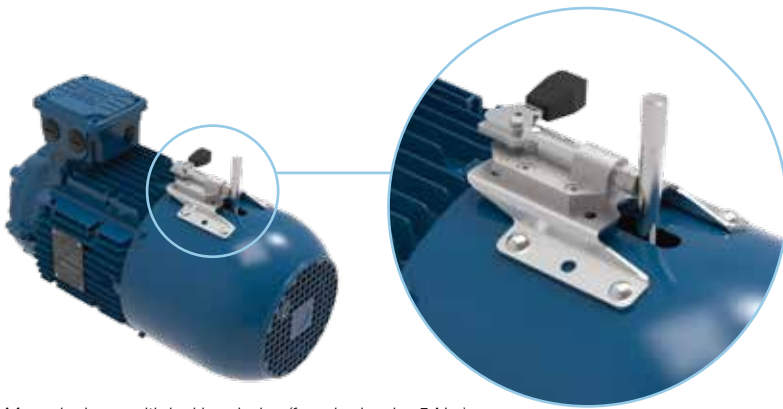
BRSR.. - Corrosion and dust protection

Protection class IP65. Consists of painted brake endshield, friction plate (3), which is made of a non-corrosive material, dust protection ring (2) and shaft seal.

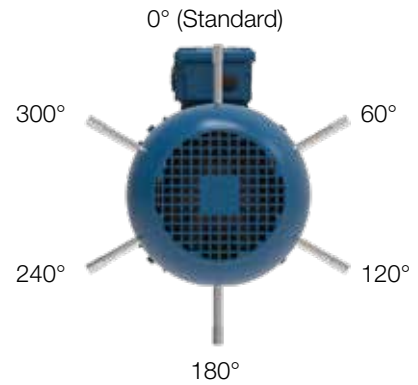
BRGD.. - Low noise execution

To reduce the switching noises of the spring loaded brake, the o-ring (4) can be inserted between armature plate and brake body.





Manual release with locking device (from brake size 5 Nm)



Possible positions of the manual release at the view of the motor fan cover. (The 0° position of the manual release with locking device is only possible with motor frame sizes 100, 160 and 180.)

BBRHGD.. - Double spring loaded brake

Double brakes (from motor frame size 71) are two specially designed low noise brakes working independently of each other meeting high demands on safety.

As option a micro switch (5) is monitoring the function of the brakes. The brakes are executed per default in low noise execution and with manual release. Braking torque is adjustable with reduction of the springs (see page 231).

BBRHGD.. Double brake in low noise execution with manual release (standard)

Possible options:

BBRHSGD.. With dust protection IP65

BBRGD.. Without manual release

Ordering examples:

BBRHGD6 Double brake 2 x 6 Nm in low noise execution with manual release

BBRHSGD187 Double brake 2 x 187 Nm in low noise exec. with man. release and dust protection

BBRM - Micro switch

When brake release monitoring is necessary, a micro switch (5) can be fitted to indicate brake release. This signal can be used to start the electric motor. When air gap "a" (see page 229) is at its maximum and the armature is no longer attracted to the magnet body the motor will not start and air gap "a" must be re-adjusted.

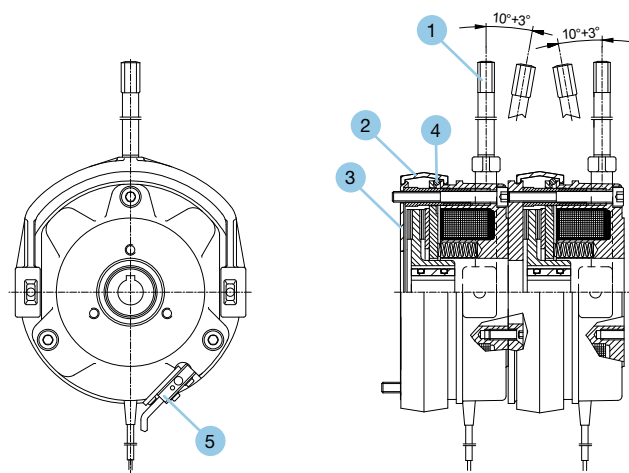
BBRHSGD.. - Dust protection

Protection class IP65. Consists of friction plate (3), which is made of non-corrosive material, dust protection ring (2) and shaft seal.

BBRHGD.. - Manual release

The manual release (1) for manually releasing of the brake in cases of power failure. Brakes will be supplied in standard with manual release fitted by factory. The adjustment of the manual release may not be changed, not even when air gap "a" (see page 229) is readjusted, as security can be adversely affected.

Possible positions of the manual release see on page 234.



- 1 Manual release
- 2 Dust protection ring
- 3 Friction plate

- 4 O-ring
- 5 Micro switch (optional)

BRGH - Totally closed spring loaded brake „heavy duty“

The fully capsulated brake design with dust and waterproof cable glands is in accordance with protection degree IP66. On ventilated motor executions IC411 the shaft passage is sealed by sealrings. The brake is executed with manual release in standard. On the brake disc a lining for high loads is fitted. Brake selection table see page 231.

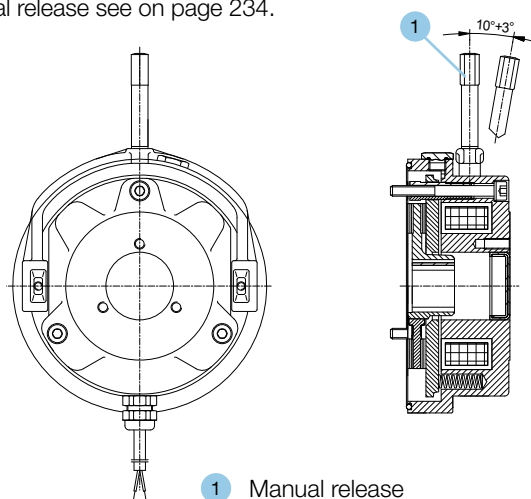
<p>BRGH.. Totally closed spring loaded brake with manual release</p> <p>Possible options:</p> <p>BRGHA.. With manual release and locking device</p> <p>BRG.. Without manual release</p>	➔	<p>Ordering examples:</p> <p>BRGH10 Brake 10 Nm with manual release</p> <p>BRGHA150 Brake 150 Nm with manual release and locking device</p>
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BRGH.. - Manual release

The manual release (1) is necessary for manually releasing the brake in cases of power failure. Brakes will be supplied in standard with manual release fitted by factory.

The adjustment of the manual release may not be changed, not even when air gap “a” (see page 229) is readjusted, as safety can be adversely affected.

Possible positions of the manual release see on page 234.



1 Manual release

Anti-condensation heating for brakes

When operating at conditions of extreme temperature changes or extreme climatic conditions, the windings are endangered of condensation water. The built in anti-condensation heater warms up the magnet windings after switching off and prevents the brakes inside from condensation water.

The anti-condensation heating must be supplied with a separate voltage.

Supply voltage 230 V (1~)

Voltage range: 220 - 230 V, 50/60 Hz

Brake size [Nm]	Performance [W]
10	16
20	29
40	33
60	35
100	48
150	53
250	70

Calculation of the brake torque

If the mass moment of inertia, the rotation speed and the permissible braking time of the machine are known, the torque of the spring loaded brake can be calculated.

	Formula	Unit
Load moment (static load)	$M_L = F \cdot r$	[Nm]
Braking torque (dynamic) There is a pure dynamic load if fly-wheels, rolls, etc. have to be slowed down and when the static load is very insignificant.	$M_a = 1,046 \cdot 10^2 \cdot J_{ZUS} \cdot \frac{n}{t - t_1}$ $M_{aerf} = M_a \cdot K \leq M_B$	[Nm]
Braking torque (dynamic and static load) In most applications there is also dynamic load in addition to static load.	$M_{aerf} = (M_a \pm M_L) \cdot K$ $M_{aerf} = (1,046 \cdot 10^2 \cdot J_{ZUS} \cdot \frac{n}{t_b} \pm M_L) \cdot K$ $M_{aerf} \leq M_B$	[Nm]
Estimated determination of braking torque	$M_{aerf} = 9,55 \cdot 10^3 \cdot \frac{P}{n} \cdot K$ $M_{aerf} \leq M_B$	[Nm]
Deceleration time	$t = t_B + t_1$	[ms]
Acceleration time	$t_A = \frac{J_{ges} \cdot n_1}{9,55 \cdot (M_A \pm M_L)} + t_2$ $J_{ges} = J_E + J_{ZUS}$	[s] [kgm ²]
Braking time	$t_B = \frac{J_{ges} \cdot n_1}{9,55 \cdot (M_A \pm M_L)}$ $J_{ges} = J_E + J_{ZUS}$	[s] [kgm ²]
The conversion of several mass moments of inertia with different rotation speeds in a mass moment of inertia reduced to the motor shaft	$J_{ZUS} = \frac{J_2 \cdot n_2^2 + J_3 \cdot n_3^2 \dots}{n_1^2}$	[kgm ²]
Conversion of straight-line moved machine parts into a corresponding J on the motor shaft	$J = 91,2 \cdot m \cdot \frac{v^2}{n_1^2}$	[kgm ²]
Friction per switch cycle	$W_R = \frac{J_{ZUS} \cdot n^2}{182,5} \cdot \frac{M_B}{M_B \pm M_L}$ $W_R < W_{Rmax}$	[J]
Friction performance	$P_R = W_R \cdot S$ $P_R < P_{Rmax}$	[J/s]

Designation	Unit	Description
M_L	[Nm]	Load moment Sign + : when the load moment acts decelerating (lifts when going up) Sign - : when the load moment acts accelerating (lifts when going down)
M_{aerf}	[Nm]	Necessary braking torque
M_a	[Nm]	Braking torque
M_A	[Nm]	Starting torque of motor
M_B	[Nm]	Rated torque of spring loaded brake
K	-	Safety factor according to the operating conditions (1...3)
F	[N]	Force
F_I	-	Factor of inertia
r	[m]	Lever arm
m	[kg]	Mass of moved machine parts
J, J ₁ , J ₂	[kgm ²]	Mass moment of inertia
J _E	[kgm ²]	Proper mass moment of inertia
J _{ges}	[kgm ²]	Total mass moment of inertia
J _{mot}	[kgm ²]	Mass moment of inertia of the motor

Designation	Unit	Description
J _{ZUS}	[kgm ²]	Additional mass moment of inertia
K	-	Safety factor K ≥ 2
P	[kW]	Power
P _R	[J/s]	Friction performance
P _{Rmax}	[J/s]	Maximum friction performance
n	[min ⁻¹]	Rotation speed
n ₁	[min ⁻¹]	Rotation speed of motor
n ₂ , n ₃	[min ⁻¹]	Rotation speeds
t	[ms]	Deceleration time
t _A	[s]	Acceleration time
t _B	[s]	Braking time
t ₁	[ms]	Engaging time
t ₂	[ms]	Release time of brake
v	[m/s]	Speed
W _R	[J]	Friction work per switch cycle
W _{Rmax}	[J]	Permissible friction per switch cycle
S	[s ⁻¹]	Number of switch cycle per second

Rectifier

Power supply

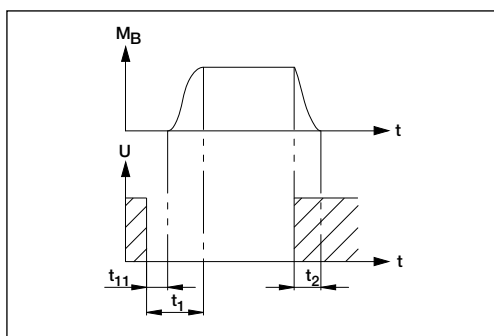
The DC-brake coil is normally supplied by a half wave rectifier incorporated in the motor terminal box and is also available for coil voltages 162-236 V DC, 85-133 V DC or 24 V DC (24 V with block terminal for external power supply!) Corresponding rectifiers and coil voltages are optionally available for all special voltages. The rectifiers are equipped with varistors to protect them against over-voltages.

At number of starts more than 1/s, please contact us for rectifier loading capacity.

Switching modes

By default brake motors will be delivered with connected rectifier for AC-side switching. For DC-side switching the bridge between terminals 5 and 6 must be removed and a switching contact must be connected. Start-up of motor only with connecting brake.

- **AC-side switching** is executed before the rectifier on AC-side. Here the magnetic field is de-energised slowly, the brake interrupts softly with delay. (Release time $t_1 \approx$)
- **DC-side switching** is executed between rectifier and coil. Thereby an extremely low degree of overrunning is achieved. For all gear units, which require exact braking, especially for lifting gears, a DC-side switching of the brake is absolutely required. (Release time $t_1 \approx$)



	Designation	Unit
Braking torque	M_B	[Nm]
Voltage	U	[V DC]
Engaging time	t_1	[ms]
Response delay (time from switching power off until braking torque increases)	t_{11}	[ms]
Release time (time from switching power on until braking torque begins to decrease)	t_2	[ms]

Rectifier selection

- *Half-wave and bridge rectifier*

The half wave rectifier which halves the supply voltage is the most cost effective. The bridge rectifier produces 90 % DC voltage from the AC supply voltage. Both rectifiers are available for switching on AC or DC side. Varistors in the input and output protect the rectifiers against surge voltages.

Half-wave rectifier: $U_{2=} = 0,45 \times U_{1\sim}$ $I_{max} = 1 \text{ A}$

Bridge rectifier: $U_{2=} = 0,9 \times U_{1\sim}$ $I_{max} = 2 \text{ A}$

- *Fast excitation rectifier*

For motor frame sizes 63-132 this rectifier can't be installed in the standard terminal box.

The high-speed rectifier uses special connections to make different direct voltages available on the terminals. This means that the following brake operating modes can be selected:

1. Rapid response: Brake voltage level equal to the holding voltage of the fast excitation rectifier: The ventilation time of the brake is reduced.
2. Power reduction: Brake voltage level equal to overexcitation voltage of the fast excitation rectifier: reduced performance losses in the brake coil, engage time of the brake is reduced.

Max. connection voltage: $U_{1\sim} = 500 \text{ V AC}$
 Max. permissible connections: 600 connections/h
 Max. permissible switching capacity: 210 W

Rectifier type	System	U_N [V]	I_N [A]
FBGR-E500/220-GS	Half-wave rectifier	500	1
FBGR-B400/345-GS	Bridge rectifier	400	2
FBGR-S500/220-GS480	Fast excitation rectifier	500	2

Overexcitation phase (voltage)	$T = 0 - 500 \text{ ms } (\pm 200 \text{ ms})$	$U_{2=} = 0.9 \times U_{1\sim}$	$I_N = 4 \text{ A}$
Holding phase (voltage)	$T > 500 \text{ ms}$	$U_{2=} = 0.45 \times U_{1\sim}$	$I_N = 2 \text{ A}$

Connection examples

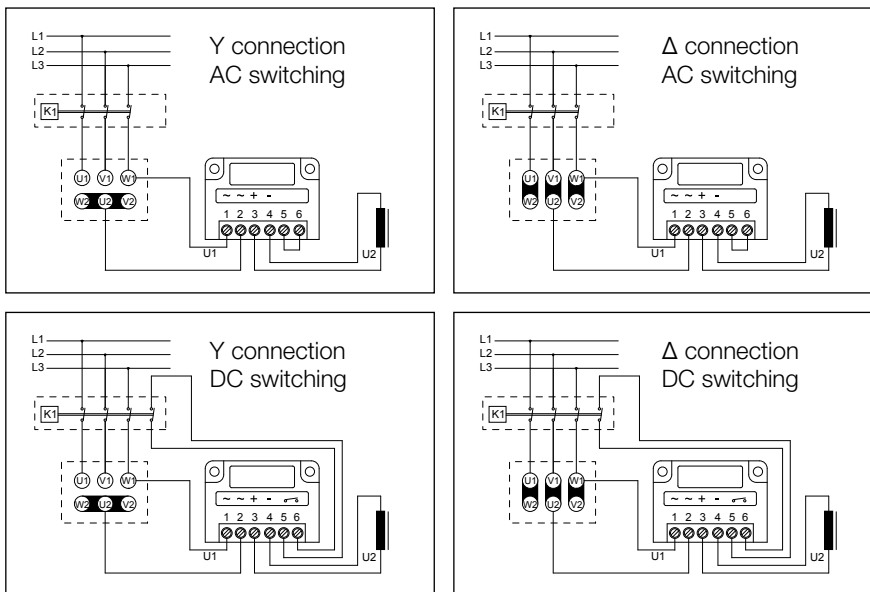
3~ U _N [V]	Connection	U ₁ ~ [V]	Rectifier type	Designation U ₁ ~	U ₂ = [V]	Brake coil voltage [V]
380-420-480		380-420-480	FBGR-E500/220-GS	480 V~	169-187-214	195 (162-236)
380-420-480		380-400-480	FBGR-E500/220-GS	480 V~	169-187-214	195 (162-236)
660-690-725		380-400-420	FBGR-E500/220-GS	480 V~	169-187-214	195 (162-236)
220-240		220-240	FBGR-B400/345-GS	230 V~	195-214	195 (162-236)
330-365-415		190-210-240	FBGR-B400/345-GS	230 V~	169-187-214	195 (162-236)
190-210-240		190-210-240	FBGR-B400/345-GS	230 V~	169-187-214	195 (162-236)
500		500	FBGR-E500/220-GS	480 V~	223	195 (162-236)
380-420-480		220-240-280	FBGR-E500/220-GS	480 V~	98-107-125	102 (85-133) ¹⁾
220-240-280		220-240-280	FBGR-E500/220-GS	480 V~	98-107-125	102 (85-133) ¹⁾
330-365-415		190-210-240	FBGR-E500/220-GS	480 V~	85-94-107	102 (85-133) ¹⁾
190-210-240		190-210-240	FBGR-E500/220-GS	480 V~	85-94-107	102 (85-133) ¹⁾
500		290	FBGR-E500/220-GS	480 V~	129	102 (85-133) ¹⁾

standard brake

¹⁾ special execution

	Designation	Unit
Maximum rated output current DC rectifier	I _N	[A]
3~ rated motor voltage	3~ U _N	[V]
Maximum rated input voltage AC rectifier	U _N	[V]
Supply voltage AC rectifier	U ₁ ~	[V]
Output voltage DC rectifier	U ₂ =	[V]

Switching diagram for braking motor (star-delta connection)



Back stop

- Installing a back stop guarantees that the motor
- can start only in one direction
 - can't be turned in wrong direction from counteract torques

KKM Back stop (IEC frame size 63 to 90)

RSM Back stop (IEC frame size 100 to 180)

The applied free wheels of the clamping bodies are mounted on the motor endshield (NDE) in such a manner, that the standard motor dimension LB up to motor size 90 will not be lengthened. From motor size 100 the motor dimension LB1 is valid. The back stop has been largely dimensioned and corresponds approx. to the motor starting torque (M_A) to prevent a damage in case of short-time-starting against the back stop at switchings made by error. Nevertheless, the free direction of rotation must be determined first, especially at big motor powers and we recommend for the first starting the star connection and only then the delta connection at correct rotation.

Fields of application:

- Drives for elevators and inclined lifts
- Pumps and fans with backpressure ratchet
- Gearmotors for conveyors with non-reverse characteristic

KKM - Back stop (ball bearing free-wheelings)

The elements have bearing characteristics and are used instead of the bearing on the fan side. The outer dimensions are identical to the deep-groove ball bearings.

▪ *Function*

Rolling elements and spring loaded clamping bodies are built in between inner and outer ring. The rolling elements and ratchet elements are fixed in a plastic cage. Torque transmitting is made by tight fits on the inner and outer ring. The elements are grease prelubricated. They are maintenance-free for 10,000 to 20,000 hours under normal working conditions.

▪ *Mounting*

The KKM back stop will be mounted instead of the bearing on the non-driven side.

RSM - Back stop (with centrifugal mechanism)

Because the mounted back stops have no bearing properties, they are mounted directly near the non-drive bearing. Above the lifting speed the centrifugal elements are working contactless and so they are maintenance free under normal conditions.

▪ *Mounting*

The centrifugal elements are mounted directly near the non-driven side bearing between bearing and fan under the fan cover. The inner ring of the back stop is connected with the shaft with a key DIN 6885-1.

▪ *Direction of rotation*

The direction of rotation has to be given with the ordering.

▪ *Back stop direction*

Back stop direction at a view on output shaft right or left.
By turning the entire back stop system by 180°, the back stop direction can be reversed (applies only for RSM!).



Back stop overview

IEC frame size	Back stop type	Torque [Nm]	Motor length dimension (see page 220)
63	KKM	7,4	LB
71	KKM	13,5	LB
80	KKM	40	LB
90	KKM	68	LB
100	RSM	150	LB1
112	RSM	150	LB1
132	RSM	390	LB1
160	RSM	580	LB1
180	RSM	580	LB1

Encoder systems

- I.** Encoder outside the fan cover (IEC frame sizes 63 to 180)
- S.** Encoder inside the fan cover (IEC frame sizes 71 to 180)

Possible versions:

Encoder outside the fan cover

IG	Standard encoder
IC	SINCOS encoder
IR	Resolver
IS	SSI multiturn encoder
IV	Heavy Duty encoder
IA	Special encoder

Encoder inside the fan cover

SG	Standard encoder
SC	SINCOS encoder
SR	Resolver
SS	SSI multiturn encoder
SV	Heavy Duty encoder
SA	Special encoder



Encoder outside the fan cover



Standard position connector (M23)



Encoder inside the fan cover

M

Modular design

We are using encoders with hollow shaft (\varnothing 12 mm) open at one end. The modular motor shafts are fit to attach an encoder set. The mounting of encoders therefore is easy and immediately possible. Add-on kits are easy to retrofit.

Mounting of encoders

The encoders are equipped with an integral bearing and connected directly on the non-driven motor shaft side. During angular acceleration of the shaft the stator coupling must absorb only the torque resulting from friction in the bearing.

IG, SG - Standard encoder

Type: Kübler Sendix 5020

Pulses per revolution: 1024

Output signal: HTL or TTL

Voltage supply: 10-30 V at HTL, 5 V at TTL

Degree of protection: IP66

IG standard: with PIN connector (M23) on the encoder

SG standard: with PIN connector (M23) on the terminal box (mating connector not included in delivery)

Other numbers of pulses per revolution on request.

IC, SC - SINCOS encoder

Pulses per revolution: 1024

Output signal: Sinus 1VSS

Voltage supply: 10-30 V or 5 V

IC standard: with PIN connector (M23) on the encoder

SC standard: with PIN connector (M23) on the terminal box (mating connector not included in delivery)

Other numbers of pulses per revolution on request.

Encoders in standard mechanical designs can also be implemented as electric SINCOS versions. In this case, signals A and B are available on the output as sinusoidal voltage signals with a signal level of 1 VSS or one 0 pulse once per rotation. These can be used in many different ways in the downstream electronics. Via interpolation of the two signals shifted by 90° , very high resolutions are achieved and can therefore also be used with very slow movements for speed control.

IR, SR - Resolver

Degree of protection: IP54 (IP66 on request)
 IR standard: with 0.6 m cable (open one way, 6 strands)
 SR standard: with 0.6 m cable (open one way, 6 strands)

Resolvers are primarily 2-pole, electromagnetic measuring transducers for converting the angle position of a rotor into an electrical value. Resolvers are wear-free and robust, as the most important elements for acquiring the information consist only of iron core and copper coils. Contamination therefore plays a lesser role.

The configuration consists of 2 stator coils positioned at an offset of 90° (S1/S3 and S2/S4) and a rotating rotor coil (R1/R2). In this process, the rotor coil supply is inductive, in other words, brushless.

The R1/R2 rotor coil is excited using a sinusoidal alternating voltage. The amplitudes of the voltages induced in stator coils S1/S3 and S2/S4 depend on the rotor angle.

Input voltage: $E_{(R1/R2)} = E \times \sin(\omega t)$

Output: $E_{(S1/S3)} = T_r \times E_{(R1/R2)} \times \cos(\varphi)$
 $E_{(S2/S4)} = T_r \times E_{(R1/R2)} \times \sin(\varphi)$

Standard input voltage: $E_{(R1/R2)} = 7 \text{ V}$
 Standard transformation ratio: $T_r = 0.5$

IS, SS - SSI multi turn encoder

Digits per revolution: 8192 at 4096 possible rotations
 Output signal: TTL
 Voltage supply: 5 V
 Degree of protection: IP66
 SS standard execution: with PIN connector on the terminal box

The SSI multiturn absolute encoder signals a single exactly defined position to the drive frequency controller. Maximum permissible number of motor revolutions can be 4096. The resolution is 8192 steps per revolution. The serial communication is corresponding to the specification of the SSI-protocol. SSI means Synchronous Serial Interface.

The permissible cable length is 100 m at least if EMC-compatible wiring is guaranteed.

IV, SV - Heavy Duty encoder

Possible for IEC frame sizes 90 to 180
 Pulses per revolution: 1024
 Output signal: HTL or TTL
 Voltage supply: 10 - 30 V at HTL, 5 V at TTL
 Degree of protection: IP65
 Optional insulation inserts available to protect against shaft currents.

The Heavy Duty encoder boasts a high degree of ruggedness in a very compact design. Its special construction makes it perfect for all applications in very harsh environments.

IA, SA - Special encoder

The mounting of special encoders is possible on request.

Type of signal

HTL-/TTL - output signal

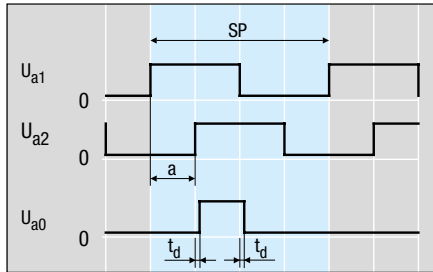
Encoders with HTL/TTL square-wave output signals incorporate a circuit that digitises scanning signals, providing two 90° (el.) phase-shifted HTL-/TTL square-wave pulse trains U_{a1} and U_{a2} and a reference pulse U_{a0} , which is gated with the incremental signals U_{a1} and U_{a2} . The integrated electronics also generate the inverse signals of all square-wave pulse trains. The distance between two successive edges of the combined pulse trains U_{a1} and U_{a2} is one measuring step. HTL/TTL square-wave signals can be transmitted to the subsequent electronics (without inverting: max. cable length 100 m; with inverting: 250 m), provided that the specified 5 V ± 5 % supply voltage is maintained at the encoder. Extended cable length is possible with fiber-optic cable.

1VPP - output signals

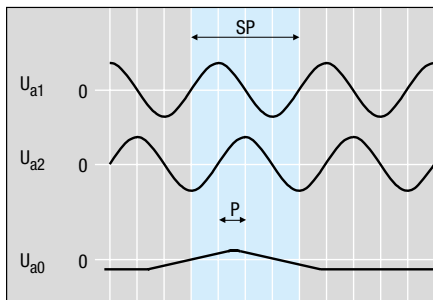
The sinusoidal incremental signals U_{a1} and U_{a2} are phase-shifted by 90° and have signal levels of approximately 1VPP. The signal peaks from the reference mark signal have a usable component of approximately 0.5 V. Signal interpolation and digitalisation can be performed by electronics, which output TTL-compatible signals.



Voltage signals can be transmitted to the subsequent electronics unit over cables as long as 50 m, provided that the specified $5\text{ V} \pm 5\%$ supply voltage is maintained at the encoder. Encoders that produce voltage signals have sensor line connections for detection of the supply voltage at the encoder; corresponding control systems in the subsequent electronics can then maintain the voltage tolerance.



HTL/TTL



1VSS

HTL signal levels

$U_H \geq 2.1\text{ V}$ at $I_H = 20\text{ mA}$
 $U_L \leq 2.8\text{ V}$ at $I_L = 20\text{ mA}$
 with power supply +24 V, without cable

TTL signal levels

$U_H \geq 2.5\text{ V}$ at $I_H = 20\text{ mA}$
 $U_L \leq 0.5\text{ V}$ at $I_L = 20\text{ mA}$

	Designation
Encoder signals	U_{a1}, U_{a2}
Reference pulse	U_{a0}
Signal level HIGH	U_H
Signal level LOW	U_L
Edge separation	a
Phase shift	P
Current at signal level HIGH	I_H
Current at signal level LOW	I_L
Signal period	SP
Delay time	t_d

Ventilation systems

FL	Forced ventilation
ZL	Fly wheel fan
ZM	Metal fan
U	Non-ventilated without NDE shaft end
UW	Non-ventilated with NDE shaft end

FL - Forced ventilation (TEFV, IC416)

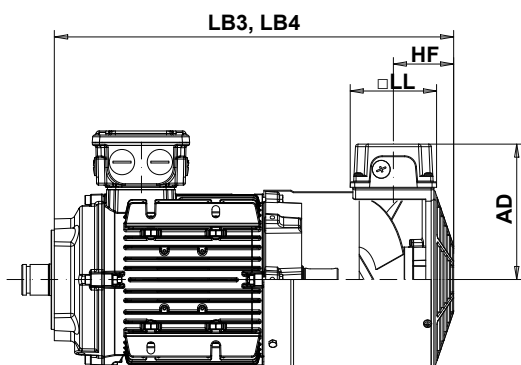
IEC frame sizes: 63 to 180

At applications with high starting frequencies, startings against heavy masses, heavy alternating load and operations with frequency inverters, self ventilation of the motor sometimes will not be sufficient and forced ventilation is necessary. At frequencies under 30 Hz forced ventilation is recommended in order not to thermally overstrain the motor.

Forced ventilation currents

IEC frame size	Phases Connection	Capacitor μF	50 Hz						60 Hz					
			Voltage range	Current	Power	Speed	Air current capacity	Noise level	Voltage range	Current	Power	Speed	Air current capacity	Noise level
			V	A ¹⁾	W ¹⁾	[min ⁻¹]	m ³ /h	db(A)	V	A ¹⁾	W ¹⁾	[min ⁻¹]	m ³ /h	dB(A)
63	3~Y	-	346-525	0.07	28	2875	54	47	380-575	0.06	28	3430	69	55
	3~Δ	-	200-303	0.12	28				220-332	0.10	28			
	1~⊥Δ	1.5	230-277	0.11	27				230-277	0.12	32			
71	3~Y	-	346-525	0.06	31	2875	78	51	380-575	0.06	29	3345	98	57
	3~Δ	-	200-303	0.11	31				220-332	0.10	29			
	1~⊥Δ	1.5	230-277	0.10	27				230-277	0.12	33			
80	3~Y	-	346-525	0.06	31	2730	127	55	380-575	0.06	34	3180	148	59
	3~Δ	-	200-303	0.11	31				220-332	0.10	34			
	1~⊥Δ	1.5	230-277	0.11	29				230-277	0.14	37			
90	3~Y	-	346-525	0.22	91	2890	200	58	380-575	0.19	77	3460	240	66
	3~Δ	-	200-303	0.38	91				220-332	0.33	77			
	1~⊥Δ	3.0	220-277	0.29	65				220-277	0.25	65			
100	3~Y	-	346-525	0.22	91	2850	260	59	380-575	0.18	87	3380	310	70
	3~Δ	-	200-303	0.37	91				220-332	0.31	87			
	1~⊥Δ	3.0	220-277	0.28	66				220-277	0.30	75			
112	3~Y	-	346-525	0.20	97	2800	337	61	380-575	0.8	103	3305	411	70
	3~Δ	-	200-303	0.35	97				220-332	0.31	103			
	1~⊥Δ	3.0	220-277	0.28	71				220-277	0.37	94			
132	3~Y	-	346-525	0.37	160	2800	532	69	380-575	0.52	180	3330	633	75
	3~Δ	-	200-303	0.64	160				220-332	0.55	180			
	1~⊥Δ	6.0	230-277	0.52	125				230-277	0.61	163			
160	3~Y	-	346-525	0.74	314	2780	935	74	380-575	0.62	391	3250	1068	77
	3~Δ	-	200-303	1.28	314				220-332	1.08	391			
	1~⊥Δ	12	230-277	1.05	246				230-277	1.52	390	-	-	-
180	3~Y	-	346-525	0.74	314	2780	1145	75	380-575	0.62	391	3250	1270	80
	3~Δ	-	200-303	1.28	314				220-332	1.08	391			
	1~⊥Δ	12	230-277	1.05	246				230-277	1.52	390	-	-	-

1) maximum permissible values



IEC frame size	AD	HF	□LL
63	115	60	95
71	123	60	95
80	132	60	95
90	142	70	95
100	151	70	95
112	163	70	95
132	183	52,5	95
160	210	52,5	95
180	210	80	95

Dimensions in mm.
Dimensions LB3 and LB4 see drawings from page 220

ZL - Fly wheel fan

IEC frame sizes: 71 to 132 (special execution)

Fly wheel fans increase the inertial moment of the standard motors by a multiple and help to decrease the start up time of the motors. Motors with fly wheel fan often are used at crane drives or machine-systems where a soft start up is required. Available for motor sizes 71 to 132 on request, exchangeable without modification with standard fan, pay attention to the reduced starting frequency! Braking by reversal and driving up against a buffer stop is not permissible.

Motor without brake: $J_{ges} = J_{mot} + J_{ZL}$

Brake motor: $J_{ges} = J_{mot} + J_{ZL} + J_B$

	Designation	Unit
Total mass moment of inertia	J_{ges}	[kgm ²]
Mass moment of motor	J_{mot}	[kgm ²]
Mass moment of brake	J_B	[kgm ²]
Mass moment of fly wheel fan	J_{ZL}	[kgm ²]
Weight of fly wheel fan	m	[kg]

IEC frame size	J_{ZL} [kgm ²] x 10 ⁻³	m [kg]
71	2	1.3
80	2	1.3
90	3	1.6
100	10	3.3
112	10	3.3
132	14	3.8

ZM - Metal fan

Possible from frame size 71 as option

For ambient temperatures which are lesser than or greater than the operation temperatures of the standard plastic fan wheels, the ventilation can be provided via metal fan wheels. These can be manufactured from aluminium, steel plate or cast iron. Using a metal fan can be appropriate in the event of difficult climatic conditions.

U - Non-ventilated without NDE shaft end (TENV)

IEC frame size: 63 to 180

In this version, there is no fan or fan cover. The NDE is completely enclosed. A cover plate is used as the sealing component. This prevents dirt, water, etc. from entering the motor.



UW - Non-ventilated with NDE shaft end (TENV)

IEC frame size: 63 to 180

This design is realised by omitting the fan. The standard fan cover is used as contact protection for the remaining NDE rotating shaft. Motors of these designs are intended for use in systems where fans or fan covers integrated into the motor are not appropriate due to the environmental conditions, for design reasons or at the customer's request. The motors are therefore designed without integrated fans or fan covers.

In the non-ventilated version, the resulting reduction in nominal motor output must be observed!



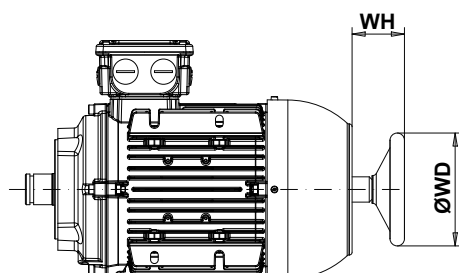
Additional modules

HR	Hand wheel
SD	Protection cap
ID	Protection cap for encoders
ZWM	Second shaft end - module shaft
ZWV	Second shaft end - solid shaft

HR - Hand wheel

IEC frame sizes: 71 to 180

By using a second shaft end it is possible to fit a hand wheel.



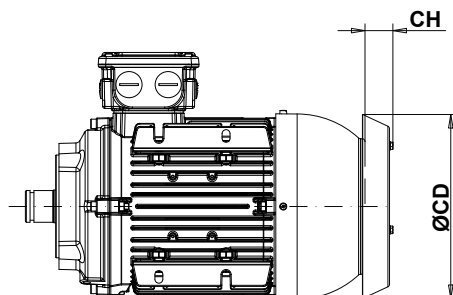
IEC frame size	ØWD	WH
71	125	51
80	125	51
90	125	51
100	125	51
112	125	51
132	200	60
160	200	60
180	200	60

Dimensions in mm.

SD - Protection cap

IEC frame sizes: 63 to 180

When installed vertically with the shaft downward, e.g. IM V1, the air intake opening can be protected against water and foreign substance by means of a protective cap.



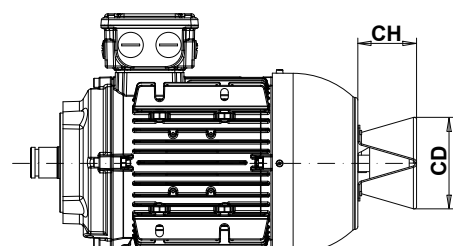
IEC frame size	ØCD	CH
63	124	20
71	139	20
80	157	20
90	176	20
100	197	32
112	219	35
132	254	35
160	266	52
180	310	57

Dimensions in mm.

ID - Protection cap for encoders

IEC frame sizes: 90 to 180

If mounted outside the fan cover, the encoder may be protected against foreign matter and other external influence by a separate protection cap.



Protection cap for	CD	CH
IG standard encoder	74	116
IV Heavy Duty encoder	115	183

Dimensions in mm.

ZW. - Second shaft end

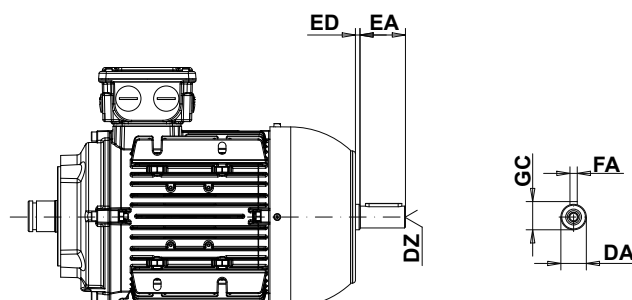
Motors with or without brake can be supplied with a second free shaft end.

ZWM: Module shaft

IEC frame sizes: 71 to 180. This shaft end can be used to transfer half the rated output of the motor.

ZWV: Solid shaft

IEC frame sizes: 63 to 180. Available on request.



IEC frame size	DA	DZ ²⁾	EA	ED	FA	GC
63 ¹⁾	11	M4	23	-	4	12.5
71	14	M5	30	5	5	16
80	14	M5	30	5	5	16
90	19	M6	40	5	6	21.5
100	24	M8	50	5	8	27
112	24	M8	50	5	8	27
132	28	M10	60	5	8	31
160	38	M12	80	5	10	41
180	38	M12	80	5	10	41

Tolerances		
Dimension name	ISO tolerance DIN EN ISO 286-2	
DA	≤ Ø 30 mm	j6
	> Ø 30 mm up to Ø 50 mm	k6

Dimensions in mm. ¹⁾ ZWV only ²⁾ centre hole with thread according to DIN 332-1

Standards

The motors comply with the competent standards and specifications, especially with the following:

Title	IEC	DIN / EN / VDE
Rotating electrical machines Rating and performance	IEC 60034-1 IEC 60085	DIN EN 60034-1
Standard methods for determining losses and efficiency from tests (excluding machines for traction vehicles)	IEC 60034-2-1	DIN EN 60034-2-1
Degrees of protection provided by integral design of rotating electrical machines (IP Code)	IEC 60034-5	DIN EN 60034-5
Methods of cooling (IC Code)	IEC 60034-6	DIN EN 60034-6
Classification of types of construction, mounting arrangements and terminal box position (IM Code)	IEC 60034-7	DIN EN 60034-7
Terminal markings and direction of rotation	IEC 60034-8	DIN EN 60034-8
Noise limits	IEC 60034-9	DIN EN 60034-9
Starting performance of single-speed three-phase cage induction motors	IEC 60034-12	DIN EN 60034-12
Mechanical vibration of certain machines with shaft heights 56 mm and higher - measurement, evaluation and limits of vibration severity	IEC 60034-14	DIN EN 60034-14
Dimensions and output series for rotating electrical machines	IEC 60072-1	DIN EN 50347
Thermal protection	IEC 60034-11	DIN EN 60034-11
CENELEC standard voltages	IEC 60038	DIN EN 60038

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